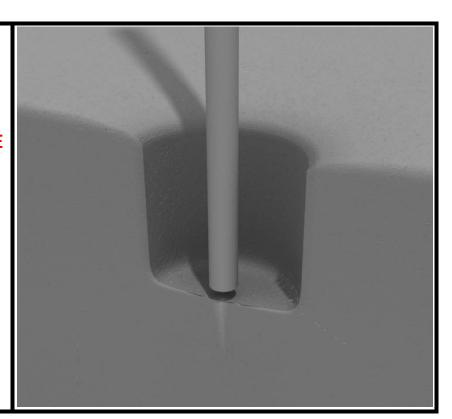
Post Installation



STEP: 1

DO <u>NOT</u> CEMENT POSTS INTO PLACE UNTIL THE ENTIRE STRUCTURE IS ASSEMBLED.

Refer to the General Installation guide footing information and dig proper holes for the support posts.



1 Playground Drive Greenfield, IN 46140 1-800-667-0097

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Date: 04/26/2018

3.5-inch Clamp Installation Examples

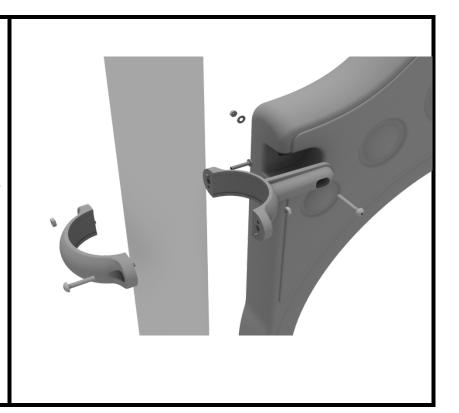


The following three pages will include examples of how to install some of the most common types of Clamps that are present on our structures that use 3.5-inch outside diameter posts. The structure that you are assembling might not require all the types of clamps listed in these examples.

The Install Guides for specific components that come later in this document might call for a specific type of clamp (a tube clamp for example), those sections will not include detailed instructions for the clamps and should direct you back to this section for more detailed information.

3.5-inch Flat Clamp Install Example

Connect half of the flat clamp to the component using one (1) M8*40 bolt. Then, using the other half of the flat clamp and the hardware provided in the clamp hardware bag, attach the backside of the flat clamp around the post.



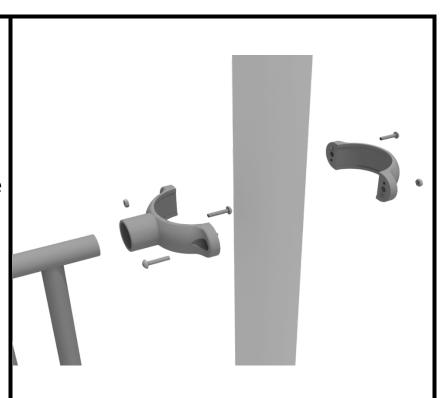
1 Playground Drive Greenfield, IN 46140 1-800-667-0097 Created By: Derick H Date: 11/01/2018

3.5-inch Clamp Installation Examples



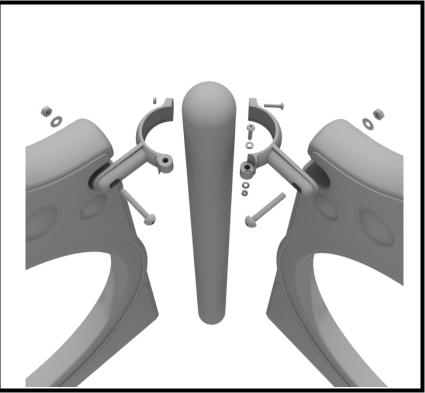
3.5-inch Tube Clamp Install Example

Connect half of the clamp to the component using one (1) M8*30 bolt. Then, using the other half of the tube clamp and the hardware provided in the clamp hardware bag, attach the backside of the tube clamp around the post.



3.5-inch 90-Degree Flat Clamp Install Example

Connect half of the flat clamp to one panel using one (1) M8*40 bolt. Then, using the other half of the flat clamp and the hardware provided in the clamp hardware bag, attach the other half of the tube clamp around the post. Then, attach the next panel to the other side of the clamp using the same process.



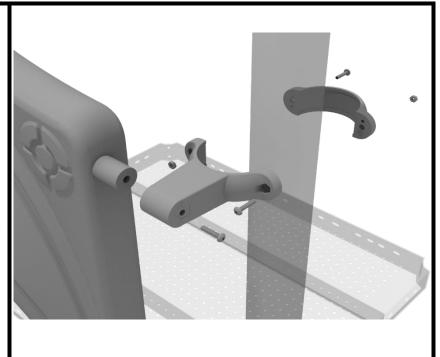
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3.5-inch Clamp Installation Examples



3.5-inch Double Slide Clamp Install Example

Connect half of the double slide clamp to the double slide hood using one (1) M8*30 bolt. Then, using the other half of the clamp and the hardware provided in the clamp hardware bag, attach the backside of the double slide clamp around the post.



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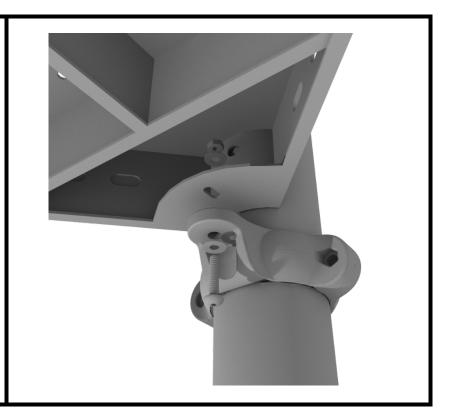
Square Deck Installation



STEP: 1

After the posts are in place, using four (4) M10*35 Bolts, eight (8) M10 Washers, and four (4) M10 Lock Nuts, attach each square deck to each pre-attached deck clamp as shown in the image.

Deck clamps are pre-attached to the posts and should not be altered in any way.



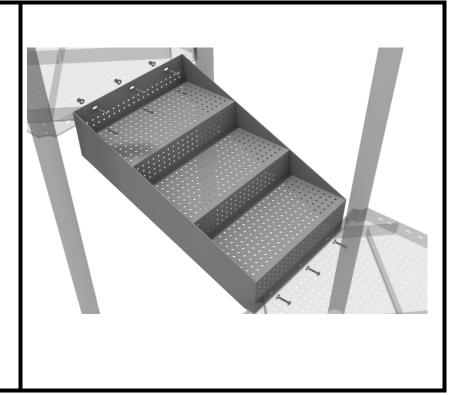
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2-foot Middle Stair Installation



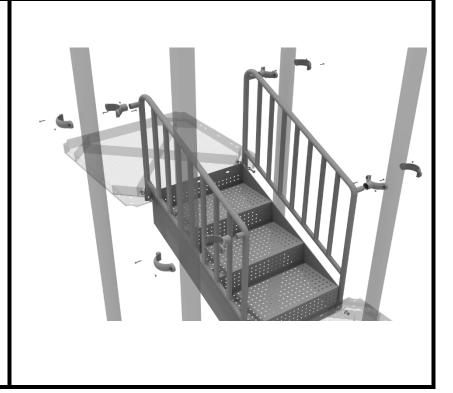
STEP: 1

Using six (6) M10*25 bolts, twelve (12) M10 washers, and six (6) M10 lock nuts, attach the 2-foot connection stair to the assigned decks.



STEP: 2

Then, once the stair is in place, attach the 2-foot connection handrail to the posts using four (4) 3.5-inch tube clamps, and four (4) M8*30 bolts. Then, attach the bottom of the handrails to the decks using one (1) M10*25 bolt, two (2) M10 washers, and one (1) M10 lock nut for each attachment point.



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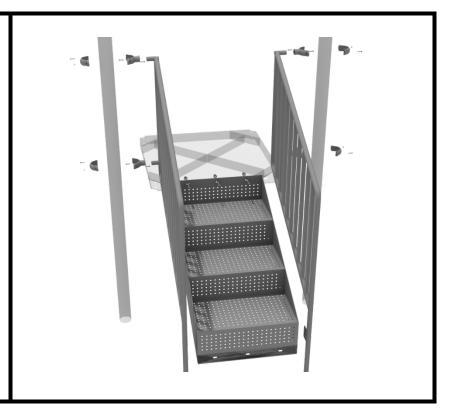
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48" Transfer Station (3.5" post) Installation



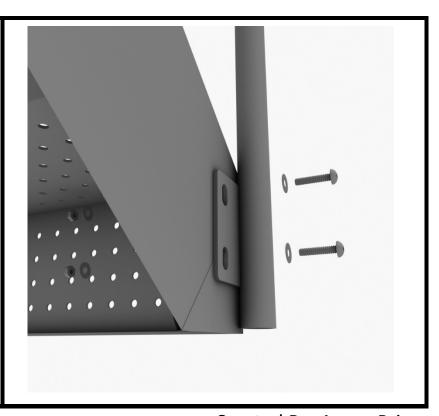
STEP: 1

Connect the 4-foot Transfer
Handrails to the designated posts
using four (4) tube clamps, and four
(4) M8*30 bolts. Using three (3)
M10*25 bolts, six (6) M10 washers,
and three (3) M10 lock nuts, attach
the top of the stairs to the deck. See
the general installation guide
regarding footing information for the
handrail and set them into the
ground.



STEP: 2

Using three (3) M10*25 bolts, six (6) M10 washers, and three (3) M10 lock nuts, attach the top of the stairs to the deck. Then using four (4) M10*30 bolts, eight (8) M10 washers, and four (4) M10 lock nuts, attach the handrail to the bottom of the stairs.



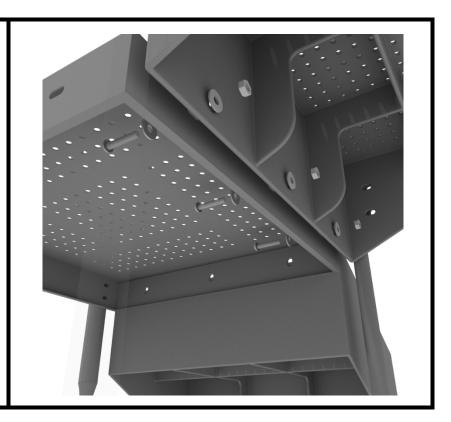
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4-foot Transfer Station Installation



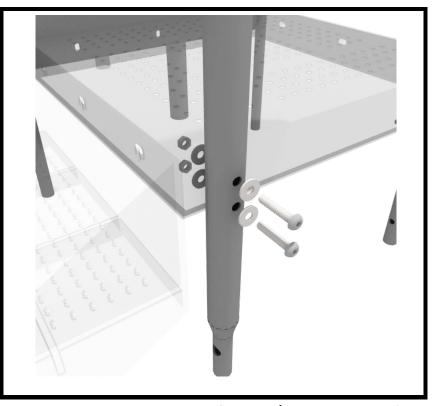
STEP: 3

Using three (3) M10*25 bolts, six (6) M10 washers, and three (3) M10 lock nuts, attach the ADA transfer deck to the base of the 4-foot ADA transfer stair.



STEP: 4

See general installation guide regarding footing information for the transfer deck handrail & mount.
Using two (2) M10*65 bolts, four (4) M10 washers, and two (2) M10 lock nuts, attach the transfer handrail to the ADA transfer deck.



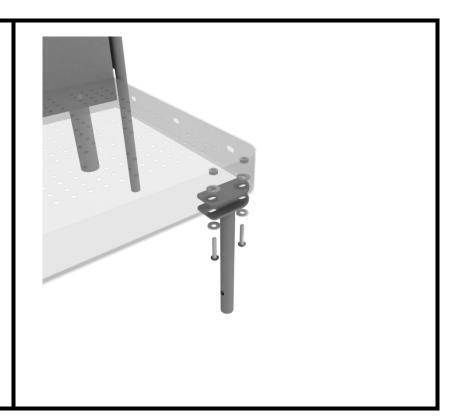
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4-foot Transfer Station Installation



STEP: 5

Using two (2) M10*25 bolts, four (4) M10 washers, and two (2) lock nuts, attach the transfer deck mount to the ADA transfer deck.



STEP: 6

See general installation guide regarding footing information for the ADA transfer step mount. Using four (4) M10 bolts, eight (8) M10 washers, and four (4) M10 lock nuts, attach the transfer step to the ADA transfer step mount.



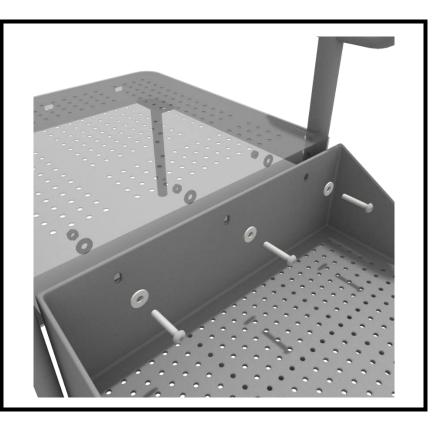
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4-foot Transfer Station Installation



STEP: 7

Using three (3) M10*25 bolts, six (6) M10 washers, and three (3) M10 washers, attach the top of the ADA transfer step to the ADA transfer deck.



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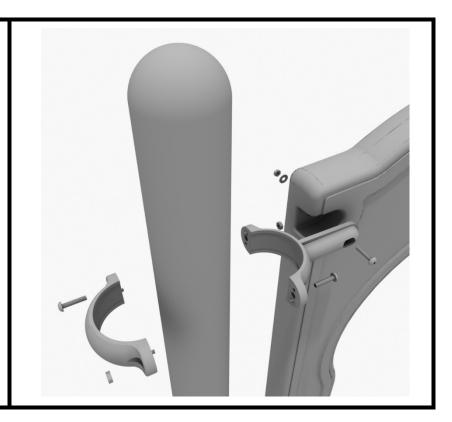
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6-foot Single Straight Slide Installation



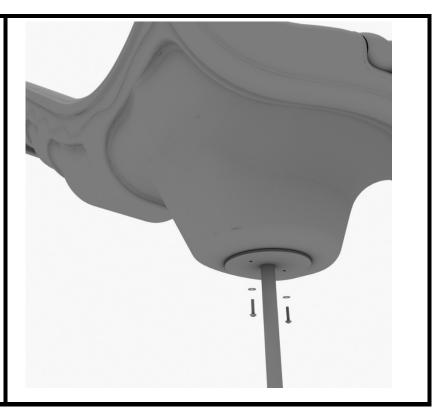
STEP: 1

Take one (1) 3.5-inch flat clamp, and loosely attach it around a post using the bolts and nuts provided in the clamp hardware bag. Repeat this process on the other post. Then, use one (1) M8*40 bolt, one (1) M8 washer, and one (1) M8 lock nut to attach each side of the slide hood to each clamp. Leave bolts loose until slide is in place.



STEP: 2

See general installation guide regarding footing information for the slide end mount. Using two (2) M8*20, two (M8) spring washers. And two (2) M8 washers, attach the slide to the slide support post.



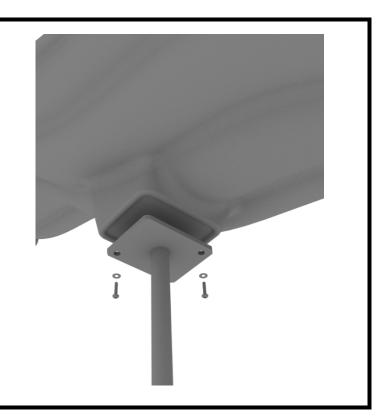
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6-foot Single Straight Slide Installation



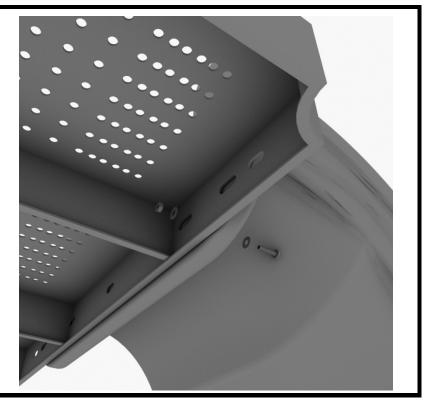
STEP: 3

See general installation guide regarding footing information for the middle slide support. Using two (2) M8*20 bolts, two (2) M8 spring washers, and two (2) M8 washers, attach the middle slide support post. Repeat the process for each middle slide mount.



STEP: 4

To attach a single slide to a deck, use two (2) M10*45 bolts, four (4) M10 washers, and two (2) M10 lock nuts. Repeat this process for the other side of the slide. Repeat this process for each single slide.



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6-foot Single Straight Slide Installation



STEP: 5

Using two (2) M8*45 bolts, two (2) M8 washer, two (2) M12 washers, and one (1) M12 inner hex spiral nut, attach the slide to the slide hood. Repeat this process for the other side of the slide.



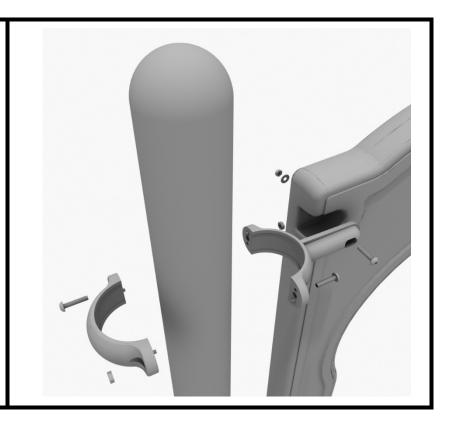
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4-foot Single Wave Slide Installation



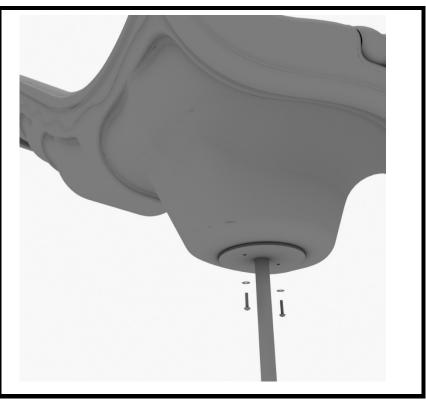
STEP: 1

Take one (1) 3.5-inch flat clamp, and loosely attach it around a post using the bolts and nuts provided in the clamp hardware bag. Repeat this process on the other post. Then, use one (1) M8*40 bolt, one (1) M8 washer, and one (1) M8 lock nut to attach each side of the slide hood to each clamp. Leave bolts loose until slide is in place.



STEP: 2

See general installation guide regarding footing information for the slide end mount. Using two (2) M8*20, two (M8) spring gaskets. And two (2) M8 washers, attach the slide to the slide support post.



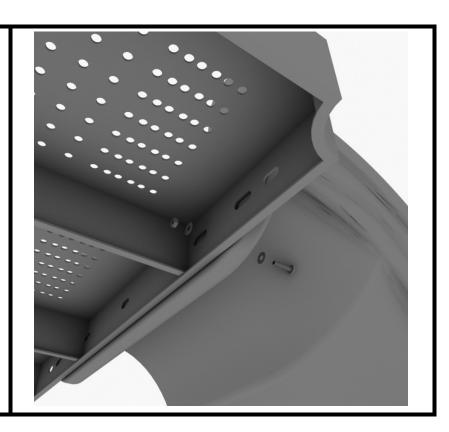
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4-foot Single Wave Slide Installation



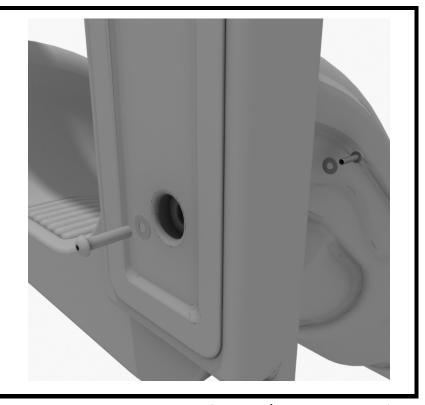
STEP: 3

Using one (1) M10*45 bolt, two (2) M10 washers, and two (2) M10 lock nuts, attach one side of the slide to the deck.



STEP: 4

Using one (1) M8*45 bolt, one (1) M8 washer, one (1) M12 washer, and one (1) M12 inner hex spiral nut, attach the slide to one side of the slide hood. Repeat this process for the other side of the slide.



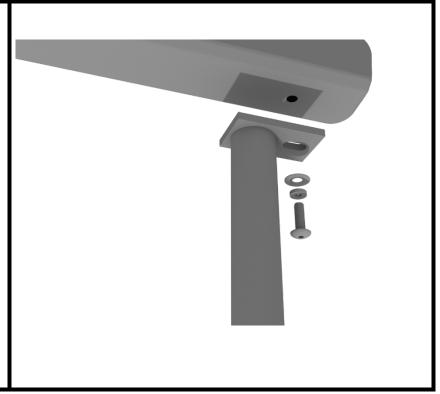
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Sea Creature Climber Installation



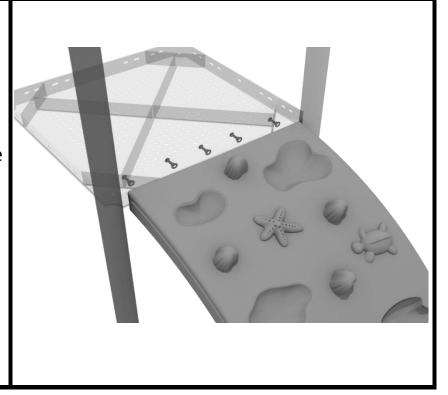
STEP: 1

See general installation guide regarding footing information for the Sea Creature climber. Using two (2) M10*20 bolts, two (2) M10 spring gaskets, and two (2) M10 washers, attach the bottom of the Sea Creature climber to the climber support posts.



STEP: 2

Then using five (5) M10*20 bolts, five (5) M10 spring gaskets, and five (5) M10 washers, attach the top of the Sea Creature climber to the deck.



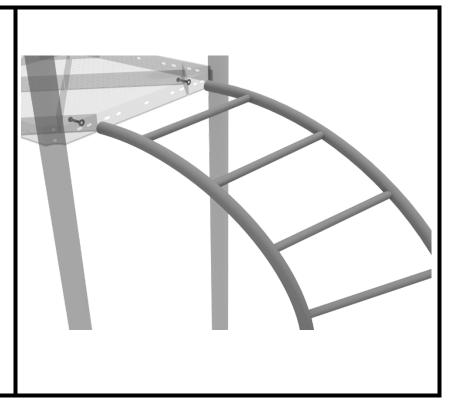
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Twist Arch Ladder Installation



STEP: 1

The Twist Arch Ladder is internally threaded on one end, use two (2) M10*25 bolts, and two (2) M10 washers to affix to the deck. See general installation guide regarding footing information for climbers.



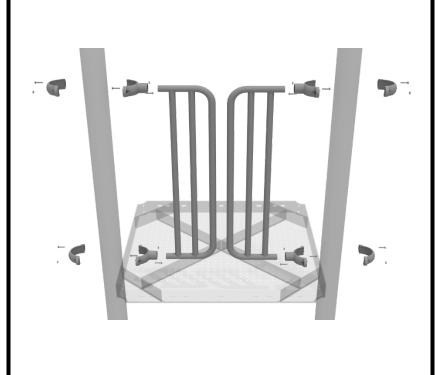
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D-Rail Installation



STEP: 1

Take two (2) 3.5-inch tube clamps and connect half of the clamps both ends of the D-Rail using one (1) M8*30 bolt. Then, using the other half of the tube clamp and the hardware provided in the clamp hardware bag, attach the other half of the tube clamp around the post to the D-Rail. Repeat this process for the other D-Rail.



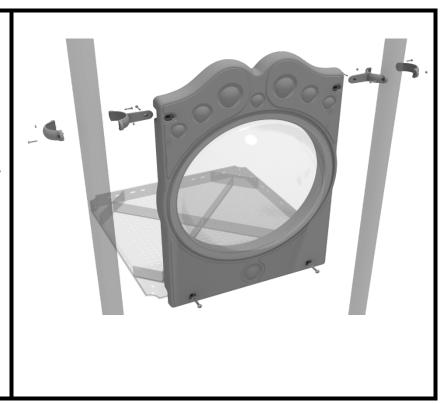
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3.5-inch Bubble Panel Installation



STEP: 1

Connect the bottom of the panel to the deck using two (2) M10*50 bolts, four (4) M10 washers, and two (2) M10 lock nuts. Then attach the top of the panel to the posts using two (2) flat clamps.



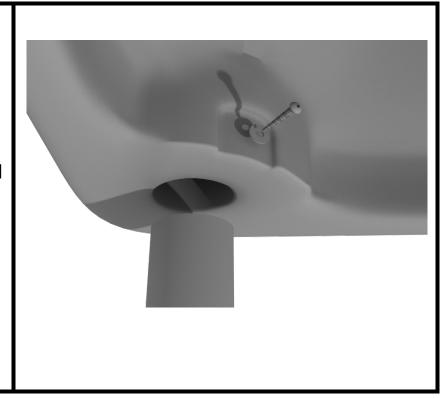
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Line Roof Installation



STEP: 1

Set the line roof on top of the posts. Take four (4) self-tapping screws and drill them through the notch at each corner of the roof, into the support posts.



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Rain Wheel Installation

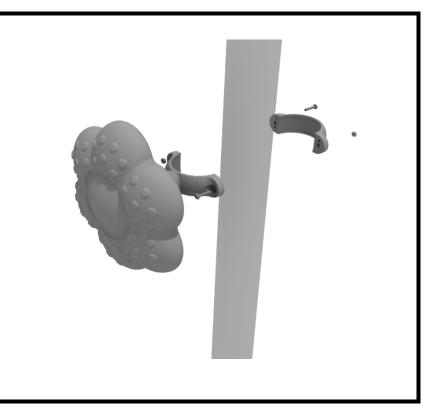


Detach half of the tube clamp connected to the Rain Wheel, and reattach the clamp around the support post, as shown in the picture.

Recommended install height is 20 to 36 inches above surfacing depending on age range.

We recommend using Thread-locking fluid on bolts connecting Rain wheel to clamp to prevent hardware from loosening over time.

(Thread-locker not supplied)



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Bongos Installation

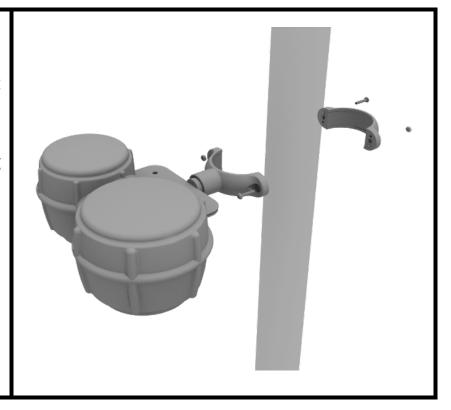


Detach half of the tube clamp connected to the Bongos, and reattach the clamp around the support post, as shown in the image.

Recommended install height is 20 to 36 inches above surfacing depending on age range.

We recommend using Threadlocking fluid on bolts connecting Bongos to clamp to prevent hardware from loosening over time.

(Thread-locker not supplied)



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