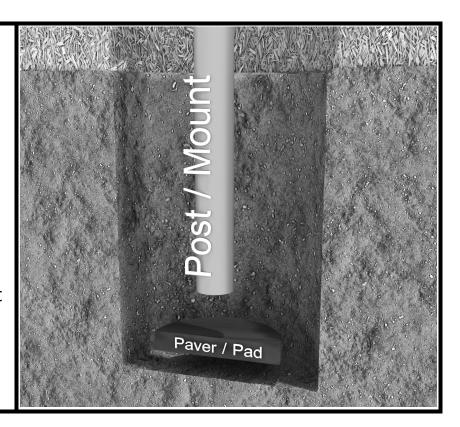
### **Inground Post/Mount Installation**



STEP: 1

# DO <u>NOT</u> CEMENT POSTS/MOUNTS INTO PLACE UNTIL THE ENTIRE STRUCTURE IS ASSEMBLED.

Refer to the General Installation guide footing size information and digging proper holes for the support posts/mounts.



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Created By: Gage Brown

Date: 04/26/2018

### 3.5-Inch Clamp Installation Examples

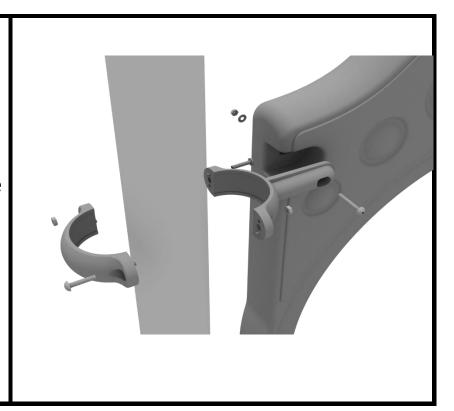


The following three pages will include examples of how to install some of the most common types of Clamps that are present on our structures that use 3.5-inch outside diameter posts. The structure that you are assembling might not require all the types of clamps listed in these examples.

The Install Guides for specific components that come later in this document might call for a specific type of clamp (a tube clamp for example), those sections will not include detailed instructions for the clamps and should direct you back to this section for more detailed information.

#### 3.5-inch Flat Clamp Install Example

Connect half of the flat clamp to the component using one (1) M8\*40 bolt. Then, using the other half of the flat clamp and the hardware provided in the clamp hardware bag, attach the backside of the flat clamp around the post.



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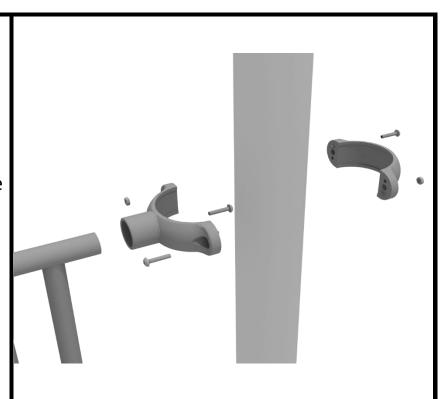
Created By: Derick H Date: 11/01/2018

#### 3.5-Inch Clamp Installation Examples



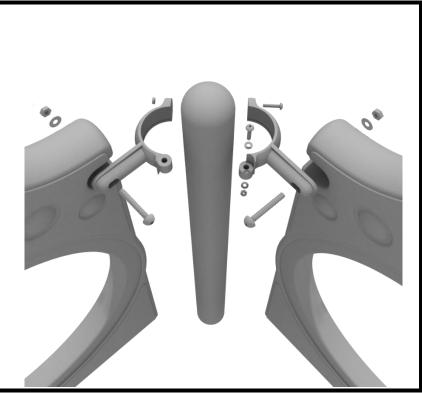
#### 3.5-inch Tube Clamp Install Example

Connect half of the clamp to the component using one (1) M8\*30 bolt. Then, using the other half of the tube clamp and the hardware provided in the clamp hardware bag, attach the backside of the tube clamp around the post.



#### 3.5-inch 90-Degree Flat Clamp Install Example

Connect half of the flat clamp to one panel using one (1) M8\*40 bolt. Then, using the other half of the flat clamp and the hardware provided in the clamp hardware bag, attach the other half of the tube clamp around the post. Then, attach the next panel to the other side of the clamp using the same process.



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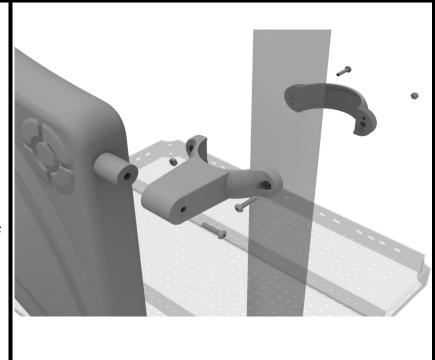
Created By: Derick H Date: 11/01/2018

### **3.5-Inch Clamp Installation Examples**



#### 3.5-inch Double Slide Clamp Install Example

Connect half of the double slide clamp to the double slide hood using one (1) M8\*30 bolt. Then, using the other half of the clamp and the hardware provided in the clamp hardware bag, attach the backside of the double slide clamp around the post.



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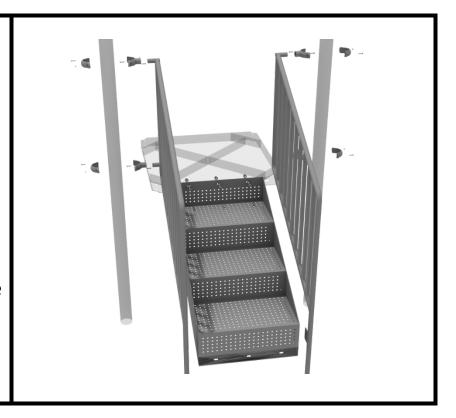
Created By: Derick H Date: 11/01/2018

### 48" Transfer Station (3.5" post) Installation



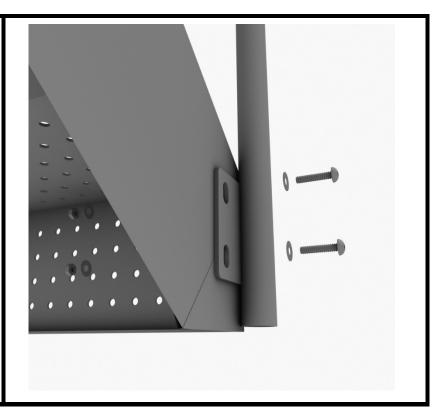
STEP: 1

Connect the 4-foot Transfer
Handrails to the designated posts
using four (4) tube clamps, and four
(4) M8\*30 bolts. Using three (3)
M10\*25 bolts, six (6) M10 washers,
and three (3) M10 lock nuts, attach
the top of the stairs to the deck. See
the general installation guide
regarding footing information for the
handrail and set them into the
ground.



#### STEP: 2

Using three (3) M10\*25 bolts, six (6) M10 washers, and three (3) M10 lock nuts, attach the top of the stairs to the deck. Then using four (4) M10\*30 bolts, eight (8) M10 washers, and four (4) M10 lock nuts, attach the handrail to the bottom of the stairs.



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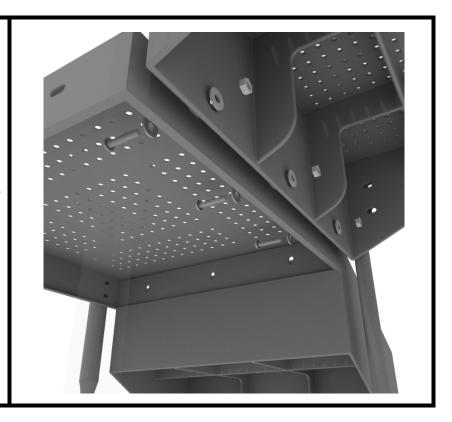
Created By: Aaron Price

#### **4-foot Transfer Station Installation**



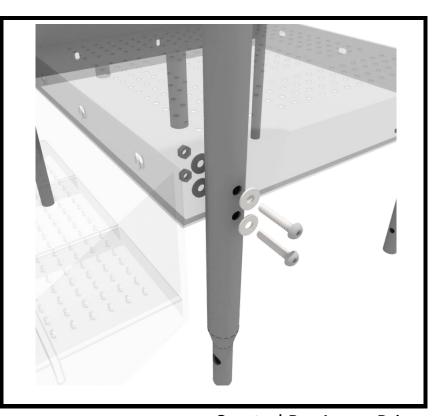
STEP: 3

Using three (3) M10\*25 bolts, six (6) M10 washers, and three (3) M10 lock nuts, attach the ADA transfer deck to the base of the 4-foot ADA transfer stair.



#### STEP: 4

See general installation guide regarding footing information for the transfer deck handrail & mount.
Using two (2) M10\*65 bolts, four (4) M10 washers, and two (2) M10 lock nuts, attach the transfer handrail to the ADA transfer deck.



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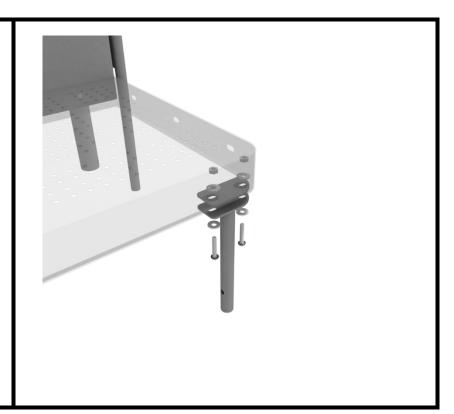
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#### **4-foot Transfer Station Installation**



STEP: 5

Using two (2) M10\*25 bolts, four (4) M10 washers, and two (2) lock nuts, attach the transfer deck mount to the ADA transfer deck.



#### STEP: 6

See general installation guide regarding footing information for the ADA transfer step mount. Using four (4) M10 bolts, eight (8) M10 washers, and four (4) M10 lock nuts, attach the transfer step to the ADA transfer step mount.



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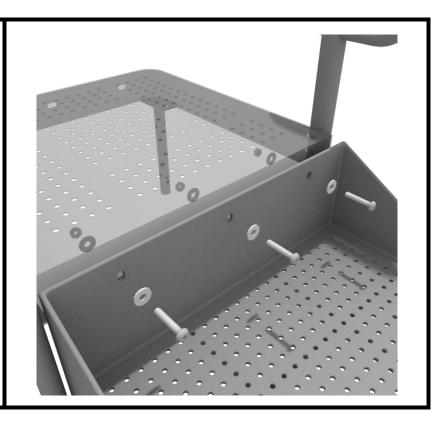
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#### **4-foot Transfer Station Installation**



**STEP: 7** 

Using three (3) M10\*25 bolts, six (6) M10 washers, and three (3) M10 washers, attach the top of the ADA transfer step to the ADA transfer deck.



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#### **Half Hex Deck Installation**



STEP: 1

After the posts are in place, using five (5) M10\*35 bolts, ten (10) M10 washers, and five (5) M10 lock nuts, attach the deck to each pre-attached deck clamps as shown in the image.

Deck clamps are pre-attached to the posts and should not be altered in any way.



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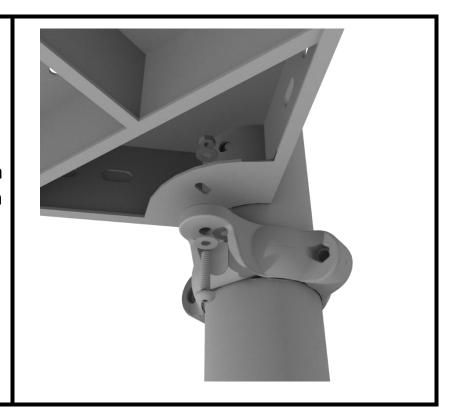
### **Triangle Deck Installation**



STEP: 1

After the posts are in place, using three (3) M10\*35 bolts, six (6) M10 washers, and three (3) M10 lock nuts, attach the triangle deck to each pre-attached deck clamp as shown in the image.

Deck clamps are pre-attached to the posts and should not be altered in any way.



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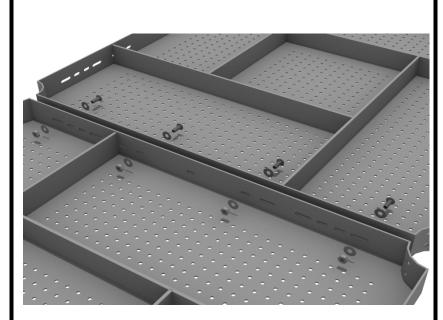
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### **Triangle Deck Connect to Triangle Deck**



STEP: 1

When installing decks that are adjacent to one another at the same height, they should be bolted together. On the underside of the deck, install using four (4) M10\*25 Bolts, eight (8) M10 Washers, and four (4) M10 Lock Nuts. Repeat this process for every set of adjacent decks.



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Created By: Jordan B

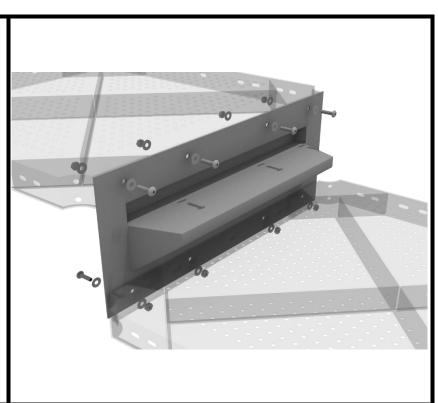
Date: 2/2/2022

### **Kickplate Install**



STEP: 1

Using eight (8) M10\*25 bolts, sixteen (16) M10 washers, and eight (8) M10 lock nuts, attach the kickplate to the proper decks.



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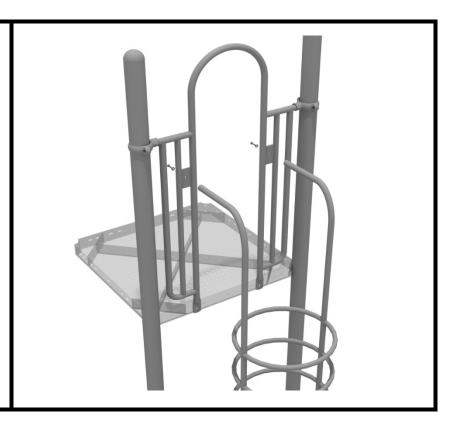
Created By: Aaron Price Date Modified: 06/26/18

#### **Manhole Climber Install**



STEP: 1

See general installation guide regarding footing information for Climbers. Dig footings accordingly. Attach the climber to the arch rail brackets using two (2) two M10\*25 bolts, two (2) M10 washers, and two (2) M10 spring washers.



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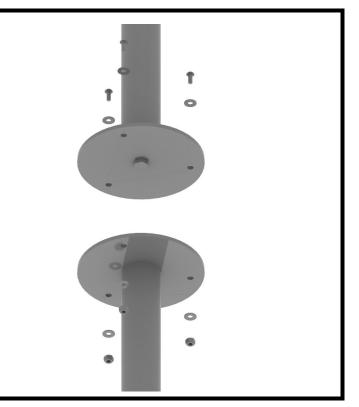
Created By: Derick H Date: 10/15/2020

#### **Pod Climber Installation**

STEP: 1

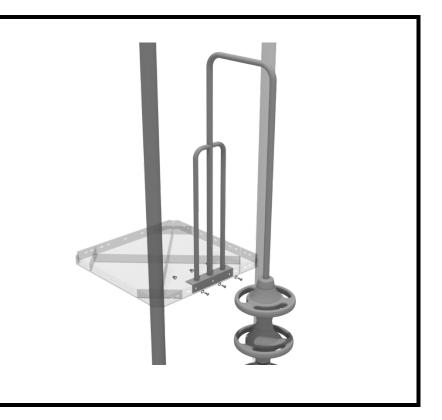


See general installation guide regarding footing information for the pod climber. Attach the circle end mount to the bottom of the climber using the pre-attached hardware. Each attachment uses three (3) M10\*25 bolts, three (3) M10 spring gaskets, and one (3) M10 large gaskets.



STEP: 2

Using three (3) M10\*25 bolts, six (6) M10 washers, and three (3) M10 lock nuts, attach the pod climber to the deck.



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Created By: D. Hancock Date: 12/09/2022

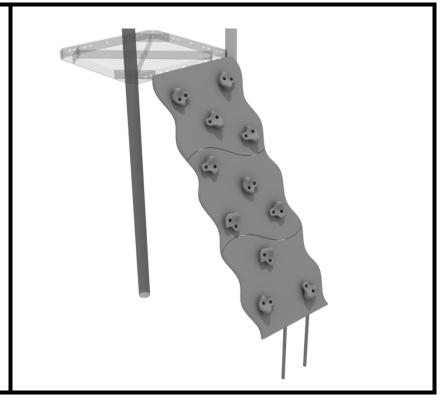
Page 1 of 1 (Pod Climber Installation)

### **PE Wavy Rock Climber Installation**



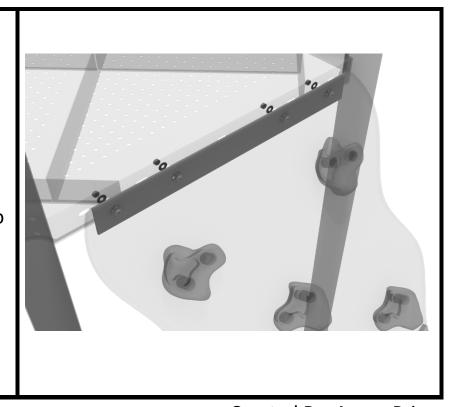
STEP: 1

See general installation guide regarding footing information for the wavy PE rock climber.



#### STEP: 2

Then, using four (4) M10\*55 bolts, eight (8) M10 washers, and four (4) M10 lock nuts, attach the climber to the deck.



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Created By: Aaron Price Date: 04/09/2018

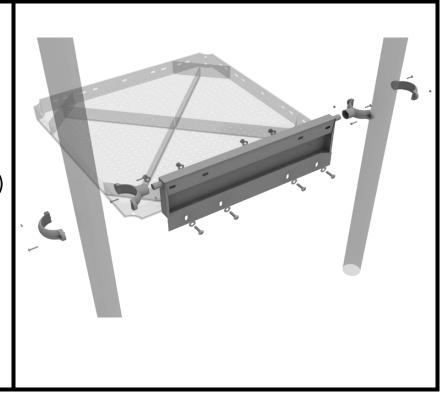
Page 1 of 1 (PE Wavy Rock Climber Installation)

### **Spiral Slide Installation**



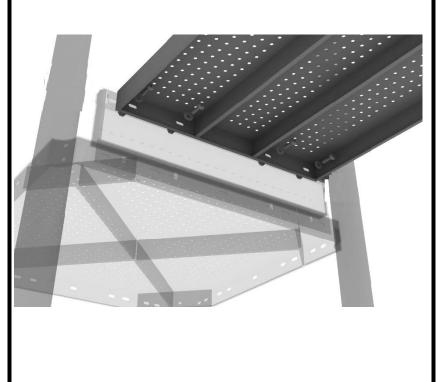
STEP: 1

Attach the spiral slide kick plate to the proper square deck using four (4) M10\*25 bolts, eight (8) M10 washers, four (4) M10 lock nuts.



#### STEP: 2

Attach the spiral slide deck to the top of the spiral slide kick plate using four (4) M10\*25 bolts, eight (8) M10 washers, and four (4) M10 lock nuts.



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Created By: Derick H Date: 01/05/2020

#### **Spiral Slide Installation**

STEP: 3

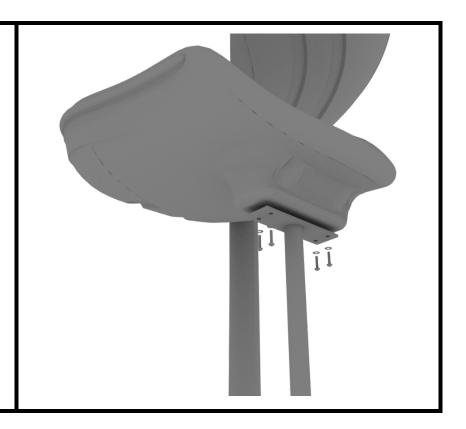


Attach the Spiral Slide Deck Support Post to the Spiral Slide Deck using two (2) M10\*25 Bolts, four (4) M10 Washers, and two (2) M10 Lock Nuts.



#### STEP: 4

Connect the Spiral Slide Mount to the bottom of the Spiral Slide using four (4) M10\*20 Bolts, four (4) M10 Spring Gaskets, and four (4) M10 Washers. Refer to the General Installation Guide for information on slide footings.



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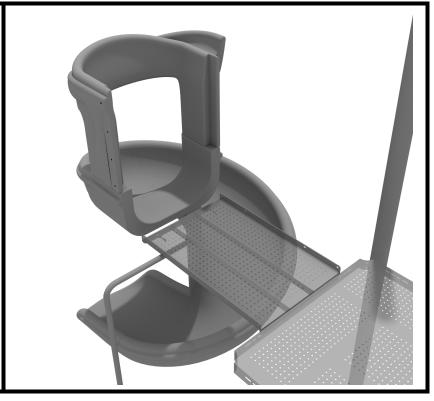
Created By: Derick H Date: 01/05/2020

#### **Spiral Slide Installation**

STEP: 5



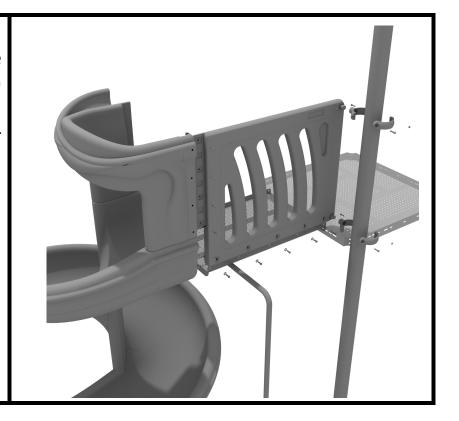
See general installation guide regarding footing information for slides and support posts. Connect the Spiral Slide to the Spiral Slide Deck using three (3) M10\*20 Bolts, three (3) M10 Spring Gaskets, and three (3) M10 Washers.



#### STEP: 6

Attach the Spiral Slide Handrail to the Spiral Slide Deck using five (5) M8\*60 Bolts, five (5) M8 Washers, five (5) M12 Washers, and five (5) M12 Inner Hex Nuts. Connect spiral slide panels to slide using four (4) M10\*50 bolts, four (4) M10 washers, four (4) M10 lock nuts for each panel. Connect the handrails to the posts using two

(2) tube clamps. Repeat this process for the other handrail.



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Created By: Derick H Date: 01/05/2020

#### **4-Foot Double Straight Slide Installation**



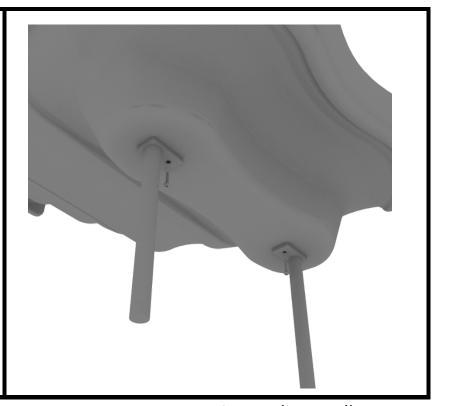
STEP: 1

For the double slide, you will first need to attach the double slide deck extension. This will require six (6) M10\*25 bolts, twelve (12) M10 washers, and six (6) M10 lock nuts.



#### STEP: 2

Then, See general installation guide regarding footing information for the double slide end mounts. Using two (2) M8\*20 bolts, two (2) M8 spring gaskets, and two (2) M8 washers, attach the slide end mounts to the double slide.



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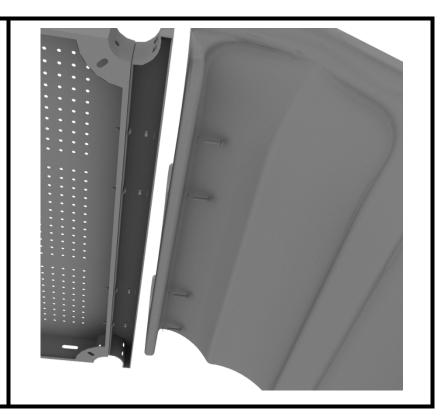
Created By: Kelly D. Date: 12/23/2020

#### **4-Foot Double Straight Slide Installation**



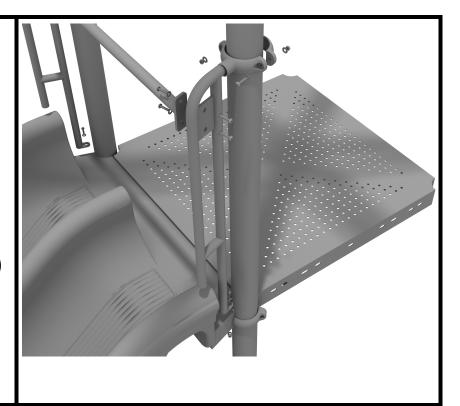
STEP: 3

Then, attach the slide to the deck extension using four (4) M10\*45 bolts, eight (8) M10 washers, and four (4) M10 lock nuts.



#### STEP: 4

Once the slide is attached, connect double slide rail to post using two (2) tube clamps. Connect crossbar to rails using four (4) M10\*25 bolts, eight (8) M10 washers and four (4) M10 lock nuts. Connect rail to deck using two (2) M10\*25 bolts, four (4) M10 washers and two (2) M10 lock Nuts.



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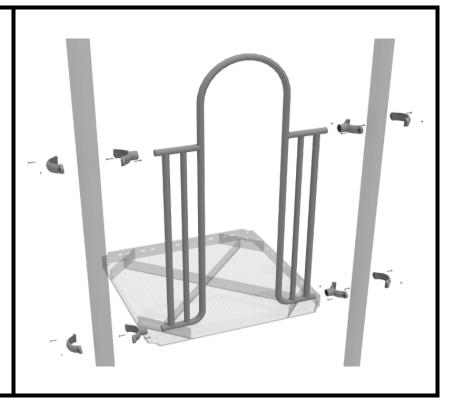
Created By: Kelly D. Date: 12/23/2020

### 3.5-inch 4-Clamp Arch Rail Installation



STEP: 1

Attach the Arch Rail to the designated posts by connect half of the tube clamp to the arch rail using one (1) M8\*30 bolt. Repeat this process for each attachment point. Set the arch rail into place, then attach the second half of the clamp around the post. The gap between the deck and the bottom of the rail should be no more than 3 inches.



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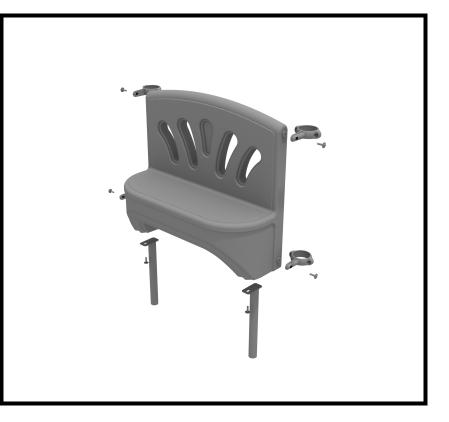
Created By: Aaron Price Date: 03/20/2018

#### **Bench Panel Installation**



Install four (4) Flat Clamps to the panel following the Clamp Installation Guide.

Attach two (2) Single Hole Mounts to the underside of the Bench Panel using the (x2) M10 Bolts and (x2) M10 Washers.



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Created By: Gage B. Date: 02/09/2022

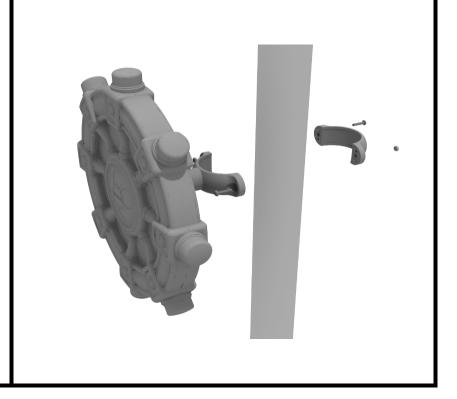
### **Ships Wheel Installation**



Detach half of the tube clamp connected to the Ships Wheel, and re-attach the clamp around the support post, as shown in the picture. Recommended install height is 20 to 36 inches above surfacing depending on age range.

We recommend using Threadlocking fluid on bolts connecting Ship's wheel to clamp to prevent hardware from loosening over time.

(Thread-locker not supplied)



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Created By: Aaron Price

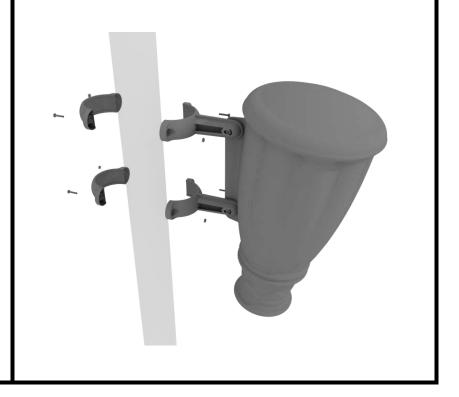
#### **Single Drum Installation**



Detach half of the tube clamps connected to the Single Drum, and re-attach the clamps around the support post, as shown in the image. Recommended install height is 20 to 36 inches above surfacing depending on age range.

We recommend using Threadlocking fluid on bolts connecting Single Drum to clamp to prevent hardware from loosening over time.

(Thread-locker not supplied)



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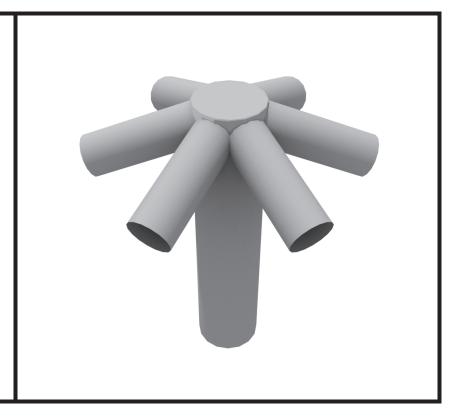
Created By: Jordan B Date: 02/09/2022

#### **Hex Shade Install**



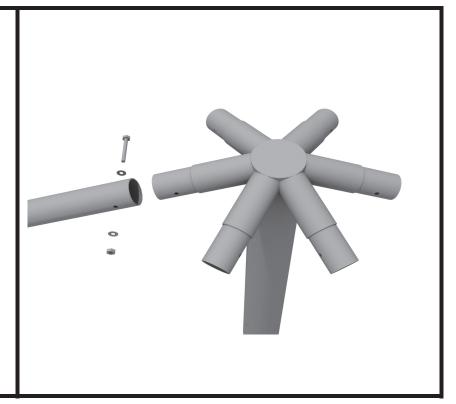
STEP: 1

Secure Hex Shade Center Elbow to designated post on structure.
Using two (2) M10\*150 Hex Bolts, four (4) M10 Washers, two (2) M10 Lock Nuts and four (4) Bolt covers with cap.



#### STEP: 2

Connect and secure Shade Arm to Hex Shade Center Elbow using one (1) M10\*90 bolt, two (2) M10 Washers, one (1) M10 Lock Nut. Repeat step for remaining Shade Arms.



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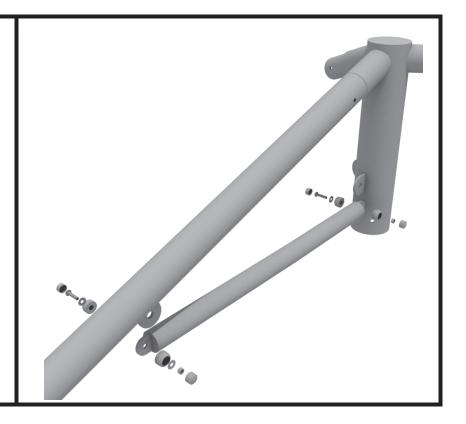
Created By: Gene F. Date Modified: 03/01/19

#### **Hex Shade Install**

## Playground Equipment

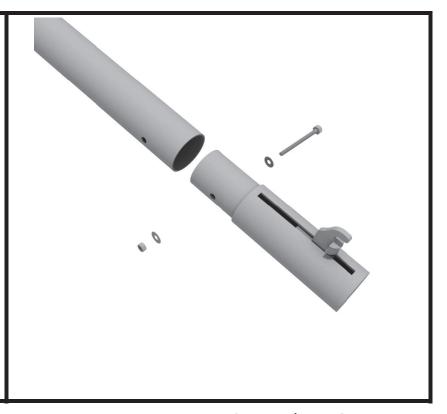
STEP: 3

Connect Shade Arm support to
Shade Arm and Hex Shade Center
Elbow using two (2) M10\*35 bolts,
four
(4) M10 Washers, two (2) M10 Lock
Nuts and four (4) bolt covers with
cap.
Repeat step for remaining Shade
Arm Supports.



#### STEP: 4

Connect Glide Elbow to Shade Arm using one (1) M10\*90 bolt, two (2) M10 Washers, one (1) M10 Lock Nut. Repeat step for remaining Glide Elbows.



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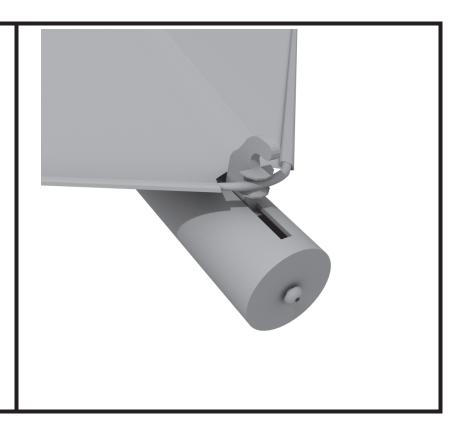
Created By: Gene F. Date Modified: 03/01/19

#### **Hex Shade Install**



STEP: 5

Slide Shade fabric over Glide Elbow hook. To tighten, use drive head to stretch and tighten shade fabric.



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Created By: Gene F. Date Modified: 03/01/19