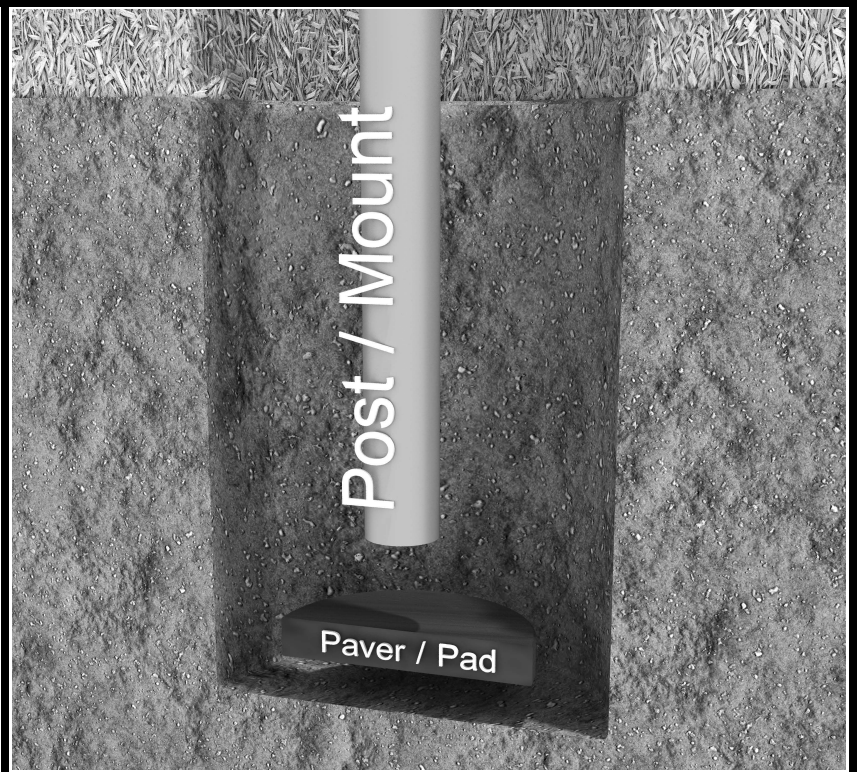


Inground Post/Mount Installation

STEP: 1

**DO NOT CEMENT POSTS/MOUNTS
INTO PLACE UNTIL THE ENTIRE
STRUCTURE IS ASSEMBLED.**

Refer to the General Installation
guide footing size information and
digging proper holes for the support
posts/mounts.



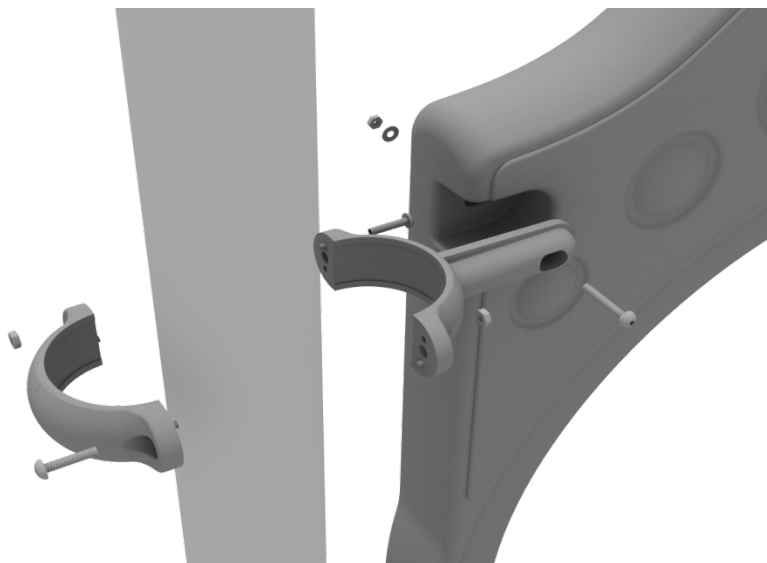
3.5-inch Clamp Installation Examples

The following three pages will include examples of how to install some of the most common types of Clamps that are present on our structures that use 3.5-inch outside diameter posts. The structure that you are assembling might not require all the types of clamps listed in these examples.

The Install Guides for specific components that come later in this document might call for a specific type of clamp (a tube clamp for example), those sections will not include detailed instructions for the clamps and should direct you back to this section for more detailed information.

3.5-inch Flat Clamp Install Example

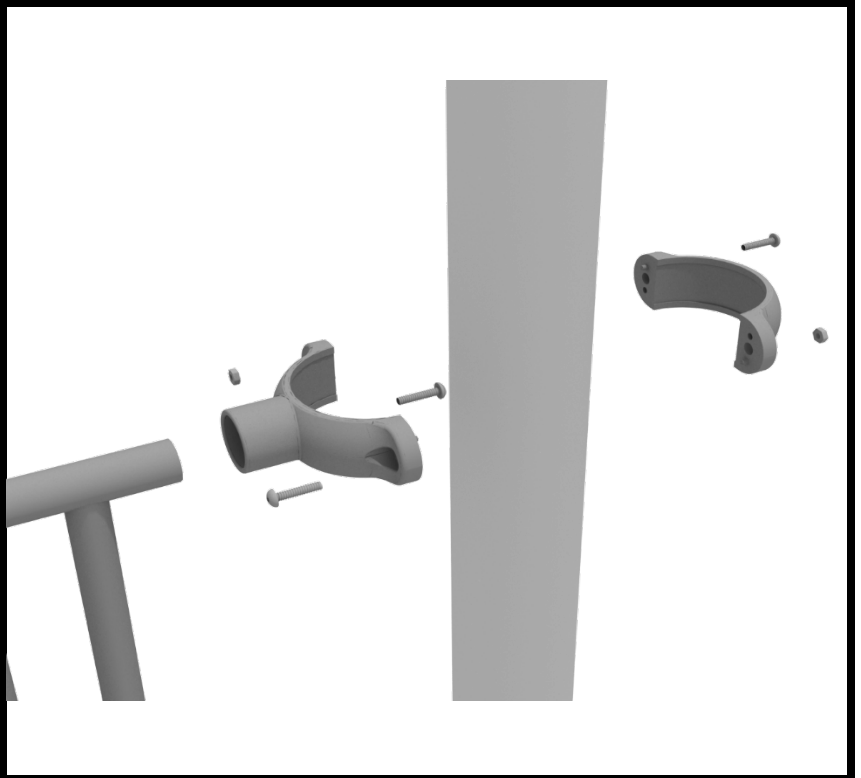
Connect half of the flat clamp to the component using one (1) M8*40 bolt. Then, using the other half of the flat clamp and the hardware provided in the clamp hardware bag, attach the backside of the flat clamp around the post.



3.5-inch Clamp Installation Examples

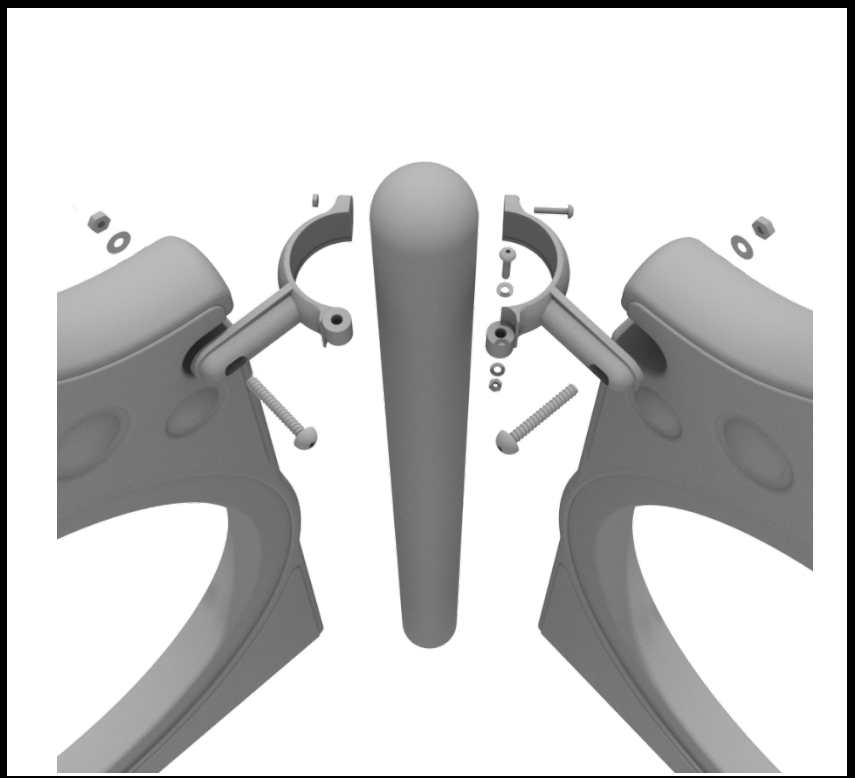
3.5-inch Tube Clamp Install Example

Connect half of the clamp to the component using one (1) M8*30 bolt. Then, using the other half of the tube clamp and the hardware provided in the clamp hardware bag, attach the backside of the tube clamp around the post.



3.5-inch 90-Degree Flat Clamp Install Example

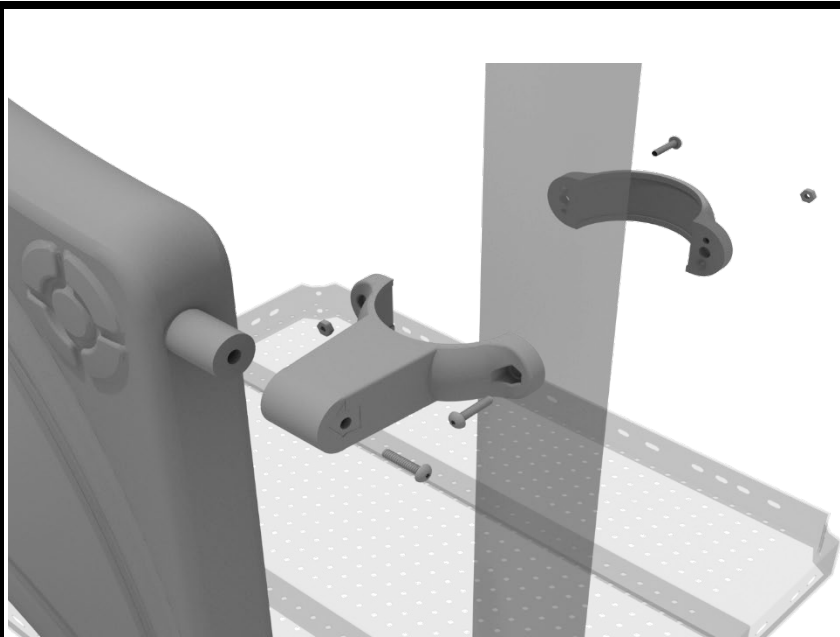
Connect half of the flat clamp to one panel using one (1) M8*40 bolt. Then, using the other half of the flat clamp and the hardware provided in the clamp hardware bag, attach the other half of the tube clamp around the post. Then, attach the next panel to the other side of the clamp using the same process.



3.5-inch Clamp Installation Examples

3.5-inch Double Slide Clamp Install Example

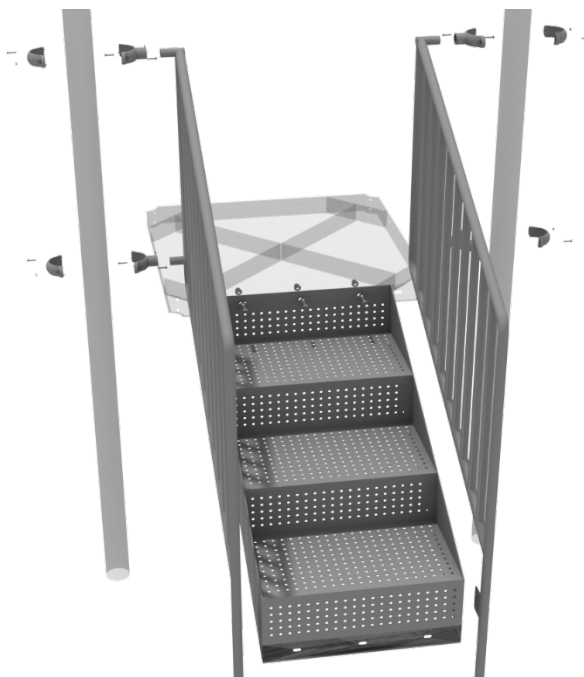
Connect half of the double slide clamp to the double slide hood using one (1) M8*30 bolt. Then, using the other half of the clamp and the hardware provided in the clamp hardware bag, attach the backside of the double slide clamp around the post.



48" Transfer Station (3.5" post) Installation

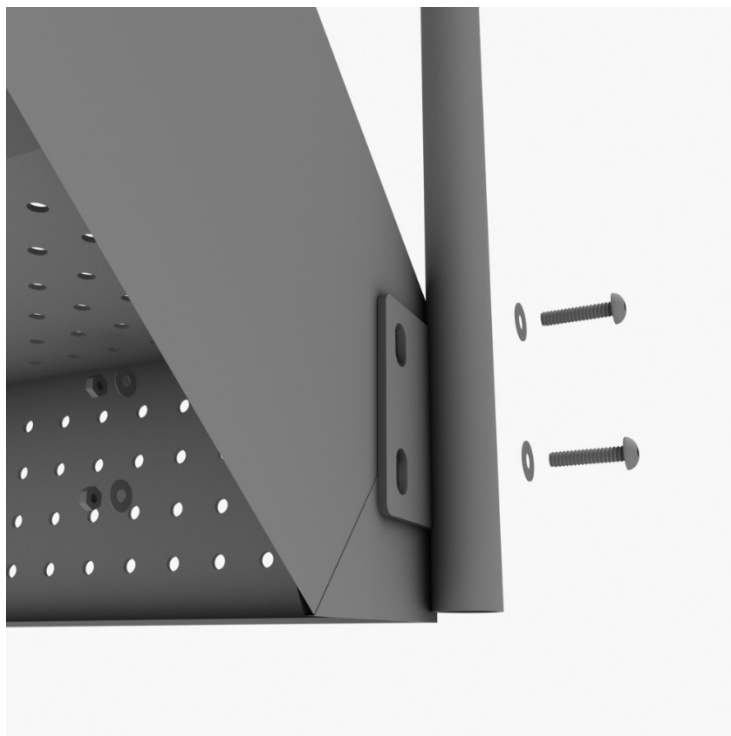
STEP: 1

Connect the 4-foot Transfer Handrails to the designated posts using four (4) tube clamps, and four (4) M8*30 bolts. Using three (3) M10*25 bolts, six (6) M10 washers, and three (3) M10 lock nuts, attach the top of the stairs to the deck. See the general installation guide regarding footing information for the handrail and set them into the ground.



STEP: 2

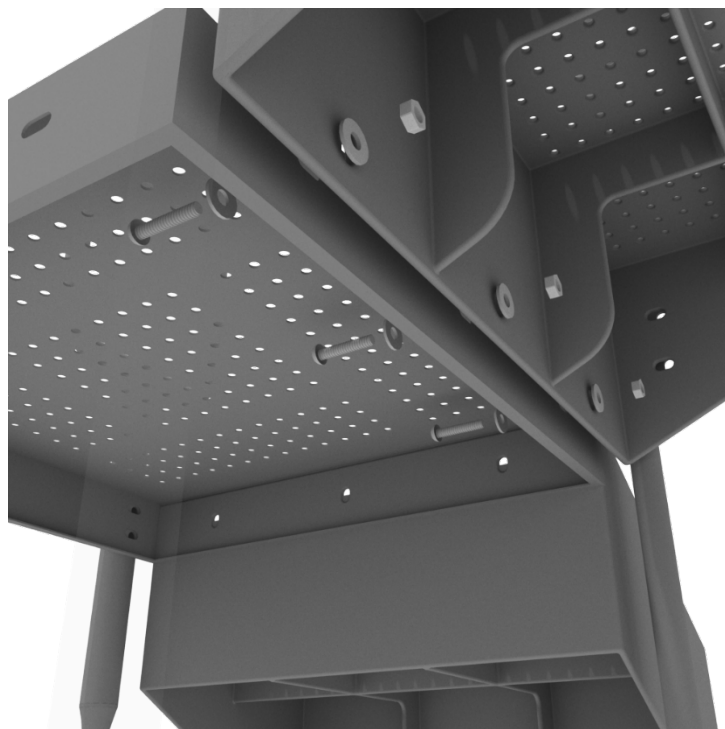
Using three (3) M10*25 bolts, six (6) M10 washers, and three (3) M10 lock nuts, attach the top of the stairs to the deck. Then using four (4) M10*30 bolts, eight (8) M10 washers, and four (4) M10 lock nuts, attach the handrail to the bottom of the stairs.



4-foot Transfer Station Installation

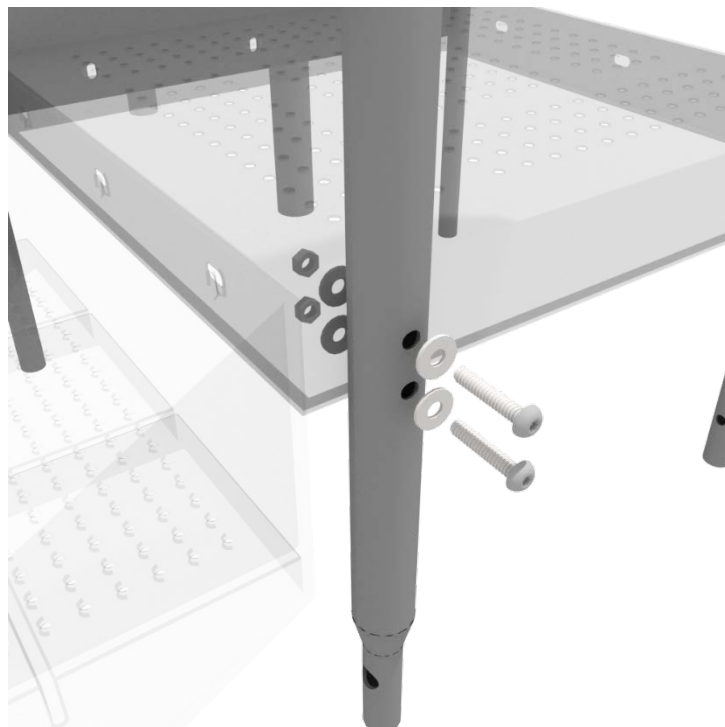
STEP: 3

Using three (3) M10*25 bolts, six (6) M10 washers, and three (3) M10 lock nuts, attach the ADA transfer deck to the base of the 4-foot ADA transfer stair.



STEP: 4

See general installation guide regarding footing information for the transfer deck handrail & mount. Using two (2) M10*65 bolts, four (4) M10 washers, and two (2) M10 lock nuts, attach the transfer handrail to the ADA transfer deck.



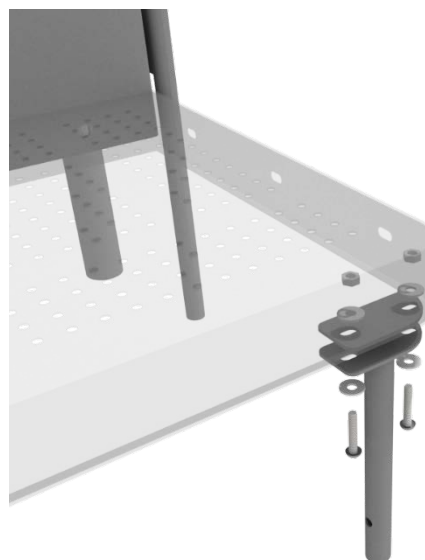
10859 Washington St. Suite
200, Indianapolis, IN
1-800-667-0097

Created By: Aaron Price
Date: 03/20/2018

4-foot Transfer Station Installation

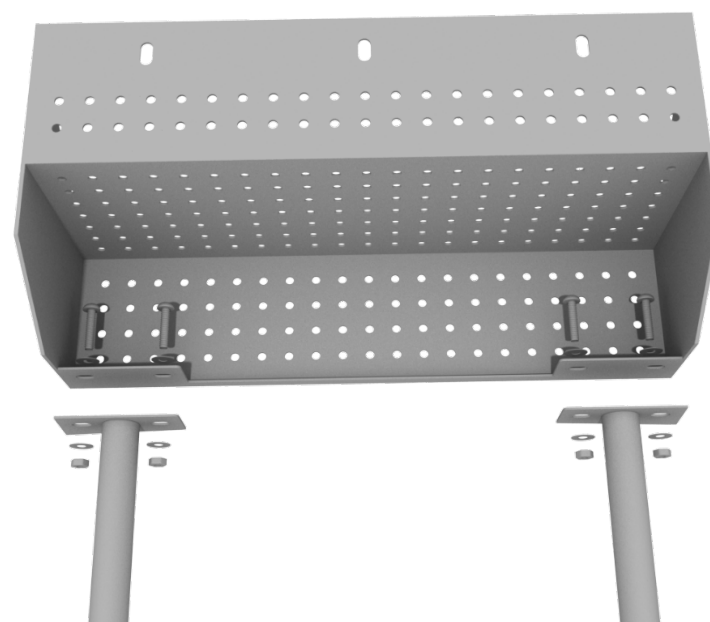
STEP: 5

Using two (2) M10*25 bolts, four (4) M10 washers, and two (2) lock nuts, attach the transfer deck mount to the ADA transfer deck.



STEP: 6

See general installation guide regarding footing information for the ADA transfer step mount. Using four (4) M10 bolts, eight (8) M10 washers, and four (4) M10 lock nuts, attach the transfer step to the ADA transfer step mount.



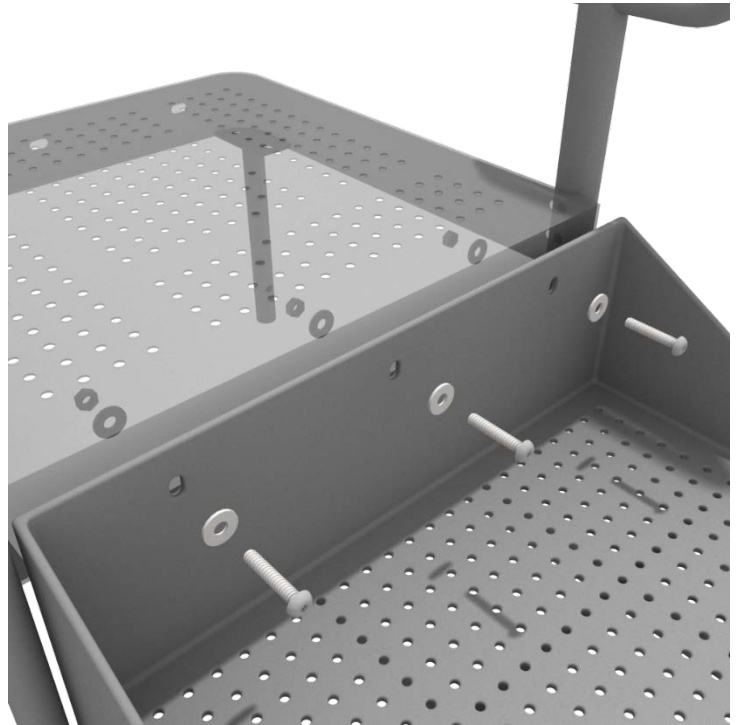
10859 Washington St. Suite
200, Indianapolis, IN
1-800-667-0097

Created By: Aaron Price
Date: 03/20/2018

4-foot Transfer Station Installation

STEP: 7

Using three (3) M10*25 bolts, six (6) M10 washers, and three (3) M10 washers, attach the top of the ADA transfer step to the ADA transfer deck.



Square Deck Installation

STEP: 1

After the posts are in place, using four (4) M10*35 Bolts, eight (8) M10 Washers, and four (4) M10 Lock Nuts, attach each square deck to each pre-attached deck clamp as shown in the image.

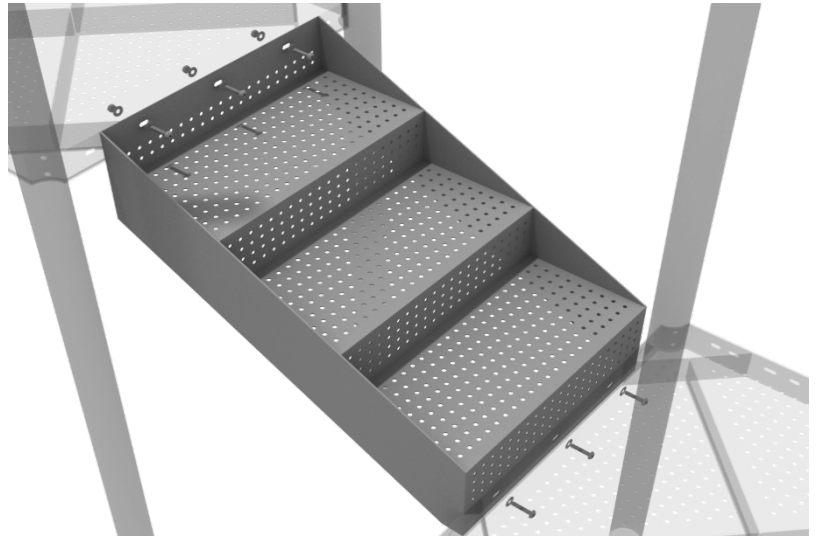
Deck clamps are pre-attached to the posts and should not be altered in any way.



3.5-Inch 2-foot Middle Stair Installation

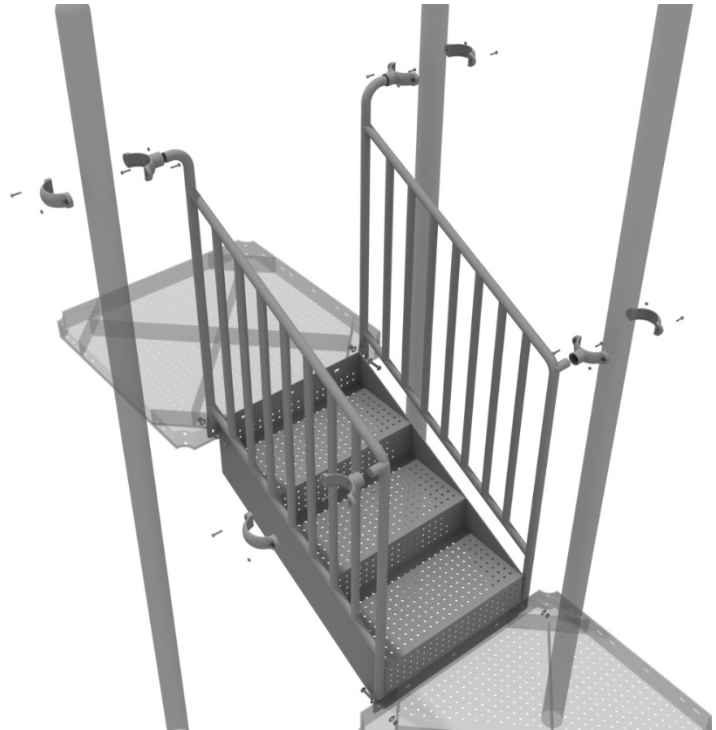
STEP: 1

Using six (6) M10*25 bolts, twelve (12) M10 washers, and six (6) M10 lock nuts, attach the 2-foot connection stair to the assigned decks.



STEP: 2

Then, once the stair is in place, attach the 2-foot connection handrail to the posts using four (4) 3.5-inch tube clamps, and four (4) M8*30 bolts. Then, attach the bottom of the handrails to the decks using one (1) M10*25 bolt, two (2) M10 washers, and one (1) M10 lock nut for each attachment point.



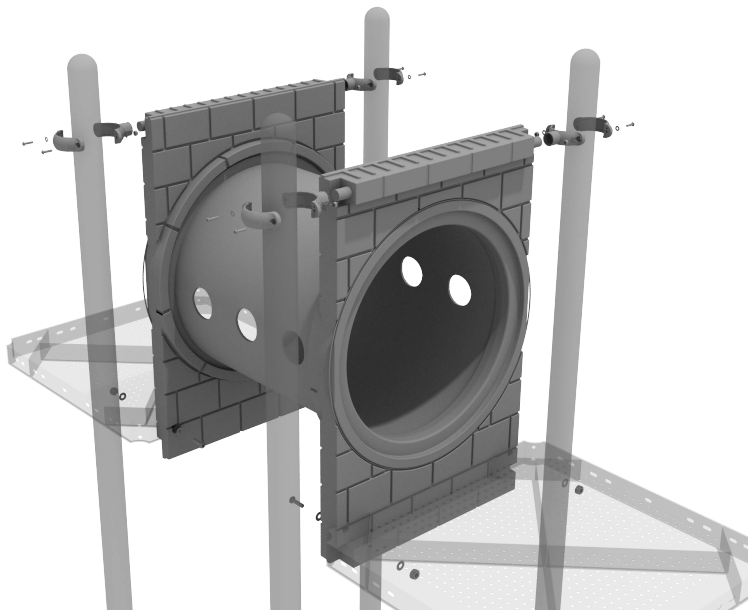
Created By: Derick H
Date: 10/26/2020

10859 E Washington St. Suite 200
Indianapolis, IN 46229
1-800-667-0097

3.5-inch Castle Tube Bridge Installation

STEP: 1

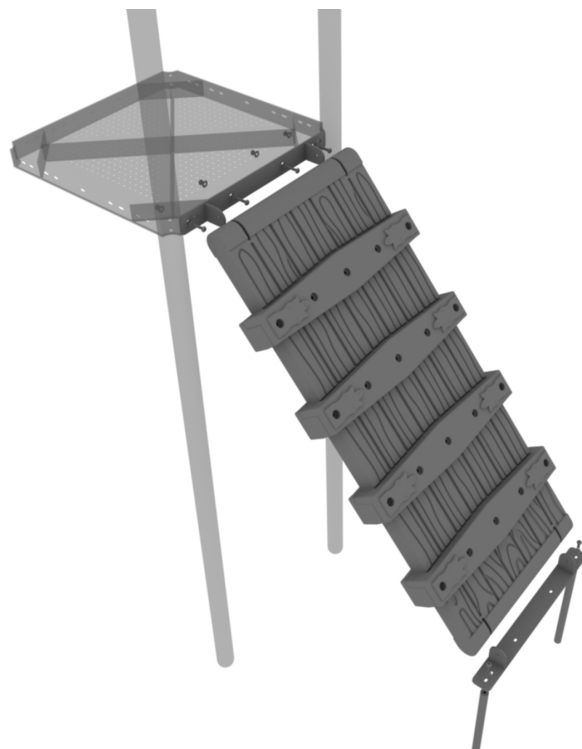
Attach each side of the tube bridge to the proper deck using two (2) M10*50 bolts, four (4) M10 washers, and two (2) M10 lock nuts. Then, attach the top of the tube bridge to the posts using one (1) flat clamp, one (1) M8*40 one (1) M8 washer, and one (1) M8 lock nut bolt for each post attachment point.



3.5-Inch Draw Bridge Climber Installation

STEP: 1

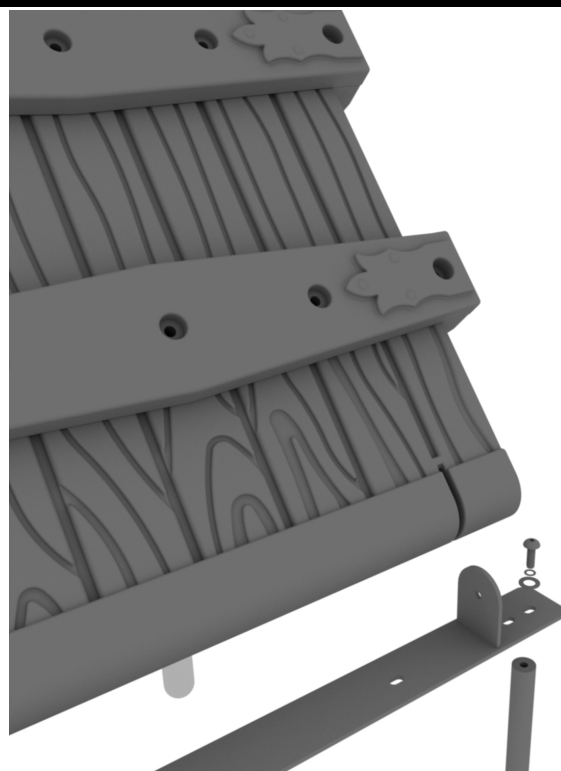
Detach both of the brackets and the provided hardware on each end of the climber.



STEP: 2

Attach the provided support mounts to the top and bottom of the climber using the provided hardware.

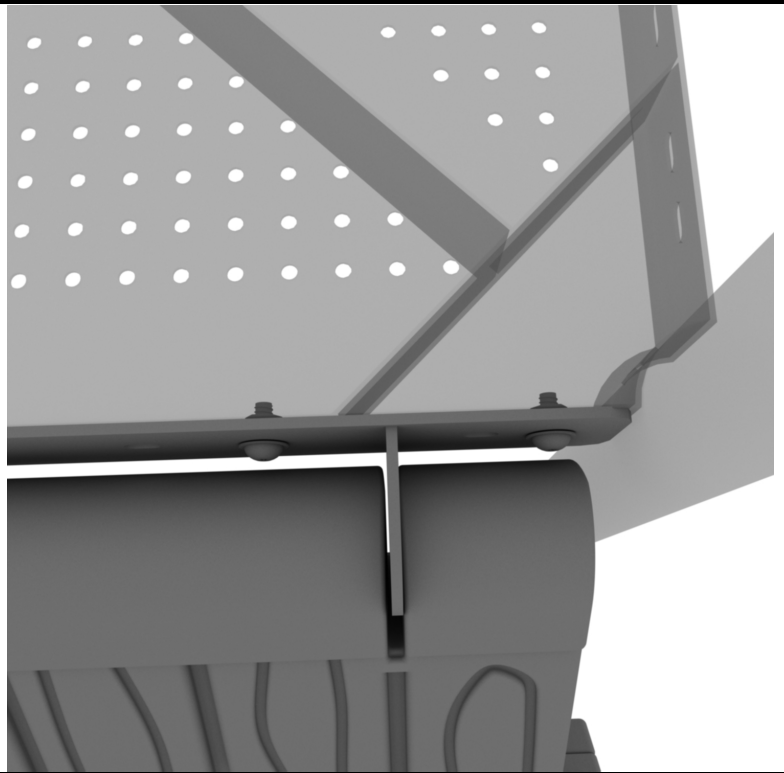
Reference the general installation guide regarding footing information.



3.5-Inch Draw Bridge Climber Installation

STEP: 3

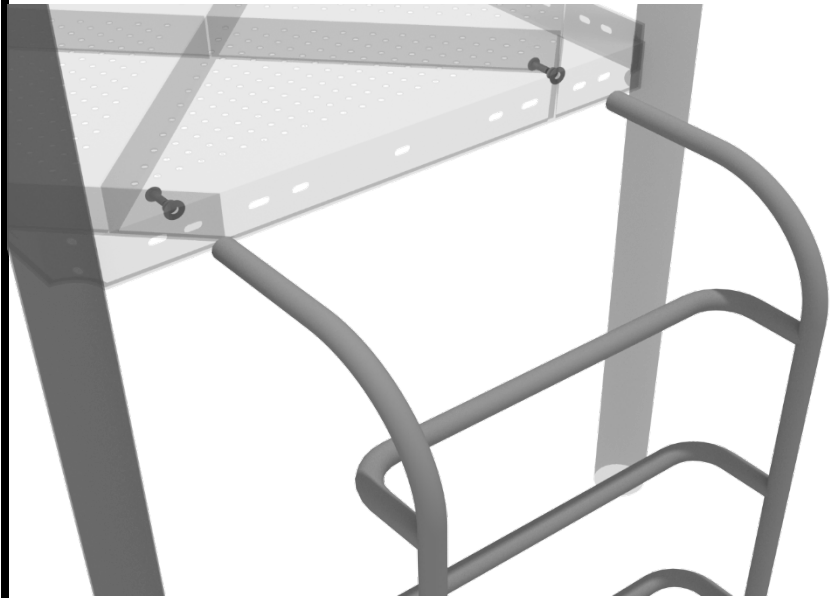
Attach the climbers mounted bracket to the deck with the provided hardware.



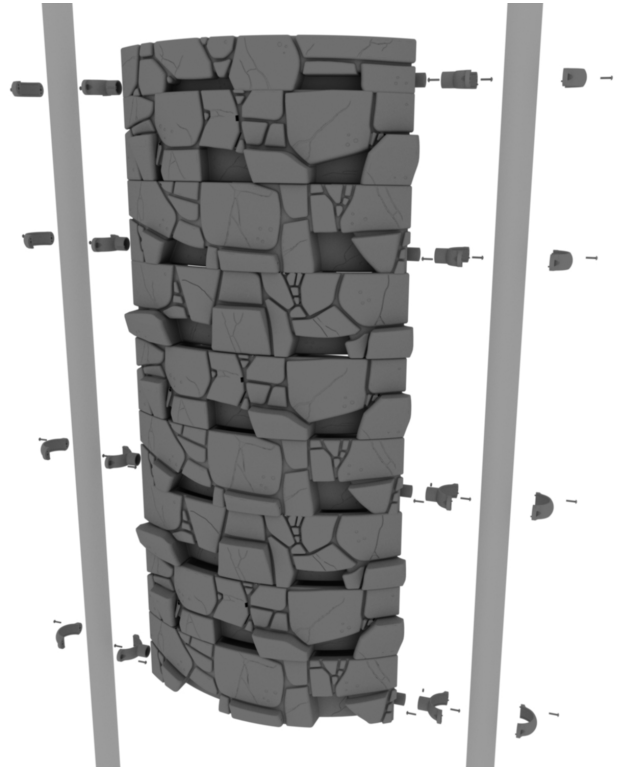
6-foot Vertical Ladder Installation

STEP: 1

See general installation guide regarding footing information for the 6-foot Vertical Ladder. Attach the ladder to the deck using two (2) M10*25 bolts, two (2) M10 spring washers, and two (2) M10 washers.



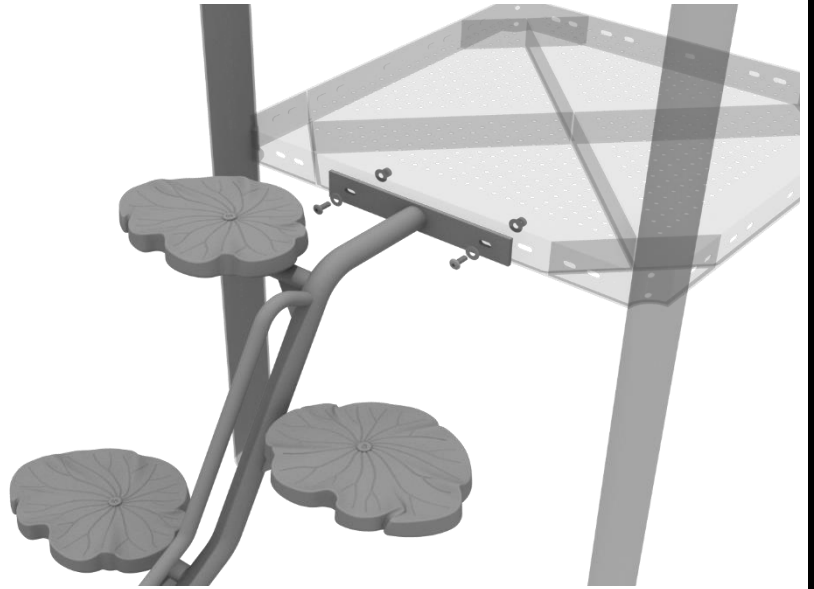
Attach the Castle Rock Wall Climbing Panel to the appropriate posts with 3.5-Inch tube clamps using the provided hardware.



Lotus Climber Install

STEP: 1

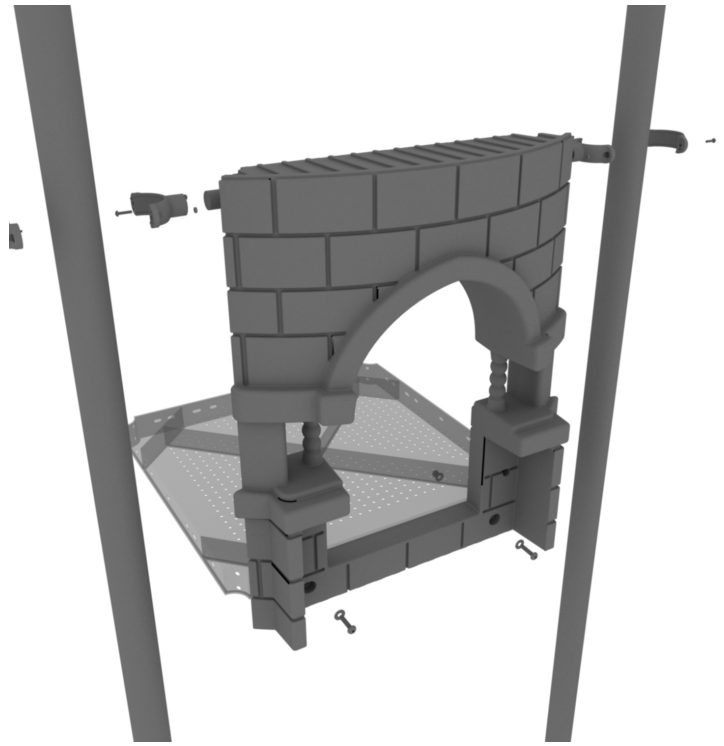
See general installation guide regarding footing information for the lotus climber. Using two (2) M10*25 bolts, four (4) M10 washers, and two (2) M10 lock nuts, attach the climber to the deck.



3.5-Inch 4-Foot Single Straight Slide Installation

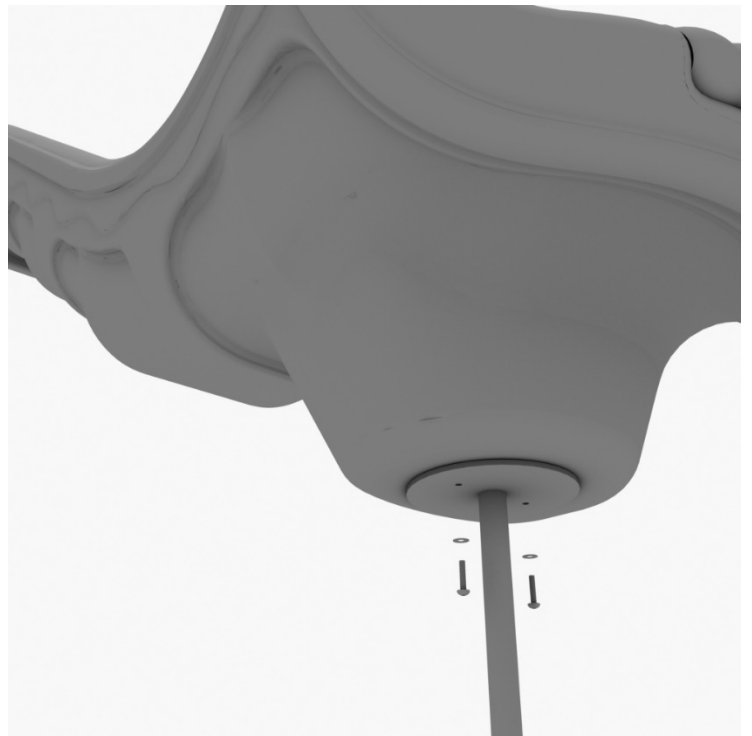
STEP: 1

Take one (1) 3.5-Inch tube clamp, and loosely attach it around a post using the bolts and nuts provided in the clamp hardware bag. Repeat this process on the other post. Then, use one (1) M8*40 bolt, one (1) M8 washer, and one (1) M8 lock nut for each connection point. Leave bolts loose until slide is in place.



STEP: 2

See general installation guide regarding footing information for the slide end mount. Using two (2) M8*20, two (M8) spring washers. And two (2) M8 washers, attach the slide to the slide support post.



3.5-Inch 4-Foot Single Straight Slide Installation

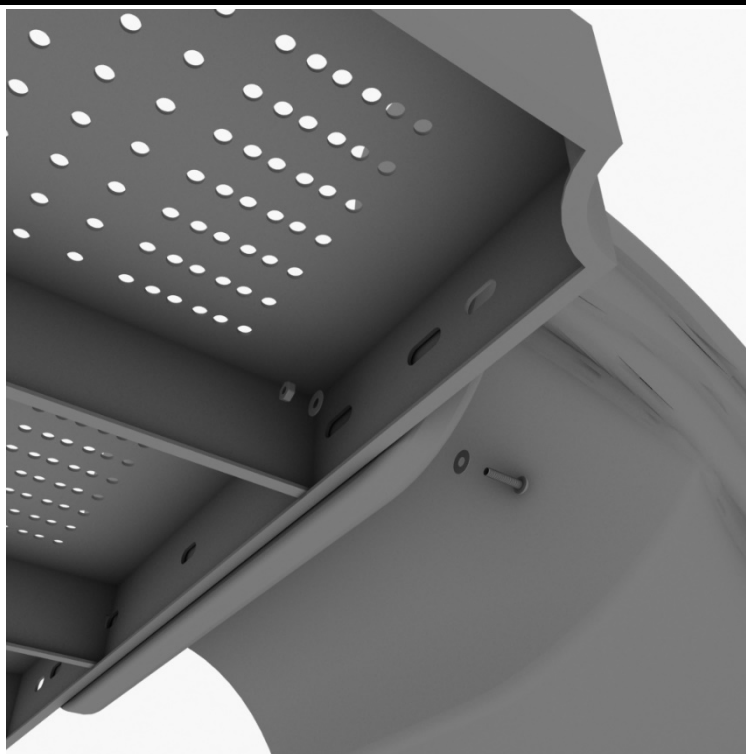
STEP: 3

See general installation guide regarding footing information for the middle slide support. Using two (2) M8*20 bolts, two (2) M8 spring washers, and two (2) M8 washers, attach the middle slide support post. Repeat the process for each middle slide mount.



STEP: 4

To attach a single slide to a deck, use two (2) M10*45 bolts, four (4) M10 washers, and two (2) M10 lock nuts. Repeat this process for the other side of the slide. Repeat this process for each single slide.



3.5-Inch 4-Foot Single Straight Slide Installation



STEP: 5

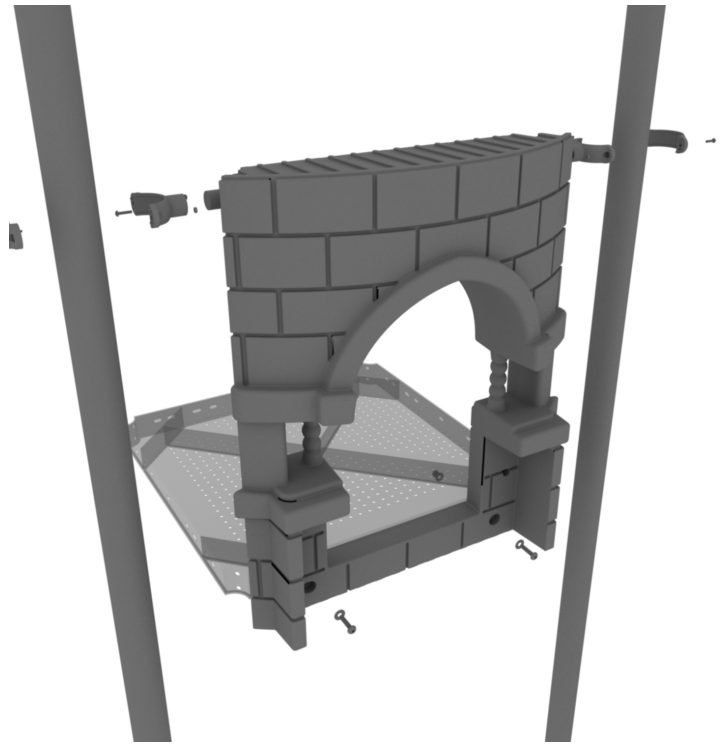
Using two (2) M8*45 bolts, two (2) M8 washer, two (2) M12 washers, and one (1) M12 inner hex spiral nut, attach the slide to the slide hood. Repeat this process for the other side of the slide.



3.5-Inch 6-Foot Single Straight Slide Installation

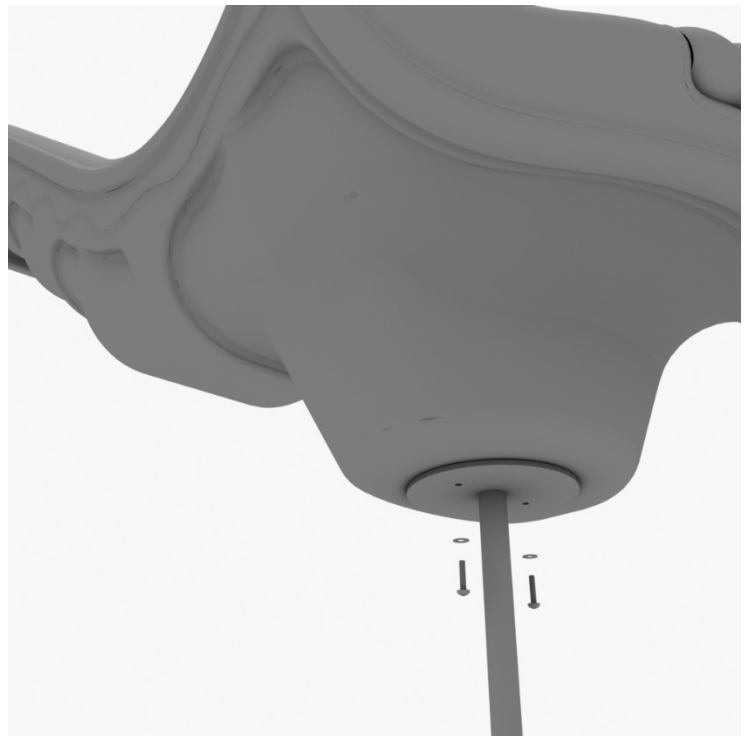
STEP: 1

Take one (1) 3.5-Inch tube clamp, and loosely attach it around a post using the bolts and nuts provided in the clamp hardware bag. Repeat this process on the other post. Then, use one (1) M8*40 bolt, one (1) M8 washer, and one (1) M8 lock nut for each connection point. Leave bolts loose until slide is in place.



STEP: 2

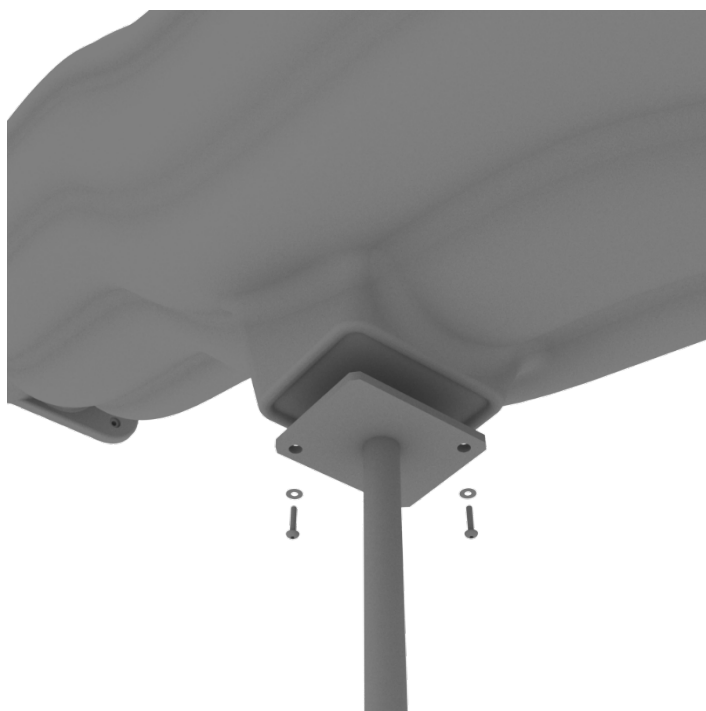
See general installation guide regarding footing information for the slide end mount. Using two (2) M8*20, two (M8) spring washers. And two (2) M8 washers, attach the slide to the slide support post.



3.5-Inch 6-Foot Single Straight Slide Installation

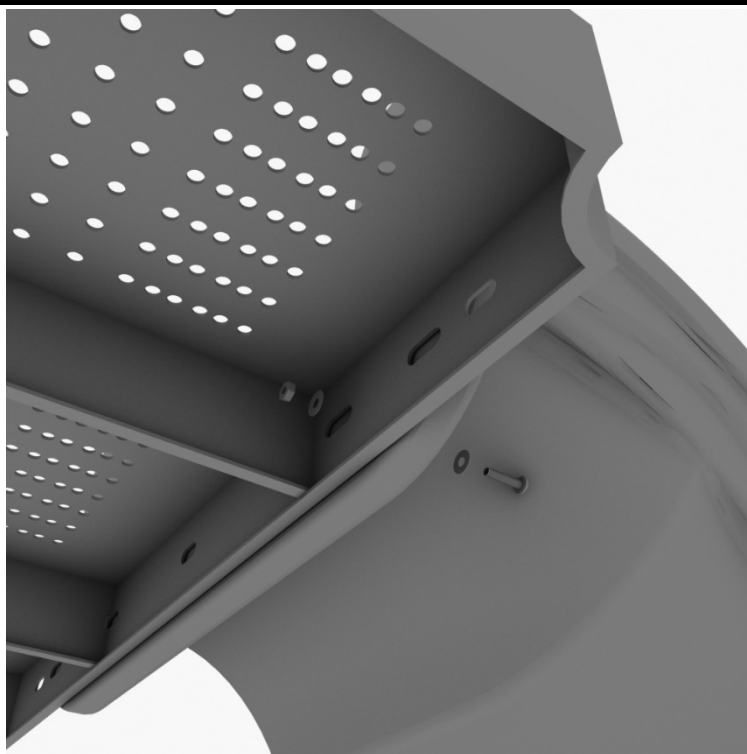
STEP: 3

See general installation guide regarding footing information for the middle slide support. Using two (2) M8*20 bolts, two (2) M8 spring washers, and two (2) M8 washers, attach the middle slide support post. Repeat the process for each middle slide mount.



STEP: 4

To attach a single slide to a deck, use two (2) M10*45 bolts, four (4) M10 washers, and two (2) M10 lock nuts. Repeat this process for the other side of the slide. Repeat this process for each single slide.



3.5-Inch 6-Foot Single Straight Slide Installation



STEP: 5

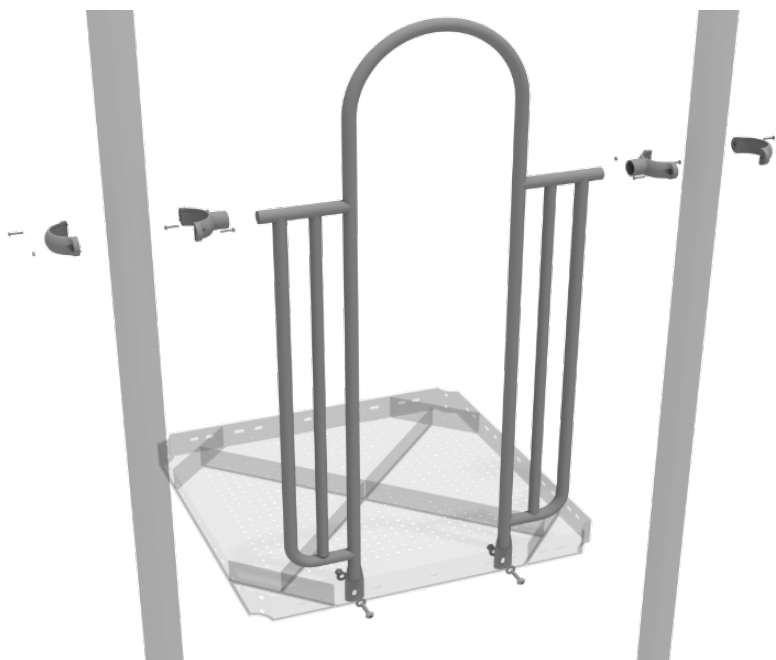
Using two (2) M8*45 bolts, two (2) M8 washer, two (2) M12 washers, and one (1) M12 inner hex spiral nut, attach the slide to the slide hood. Repeat this process for the other side of the slide.



3.5-inch 2-Clamp Arch Rail Installation

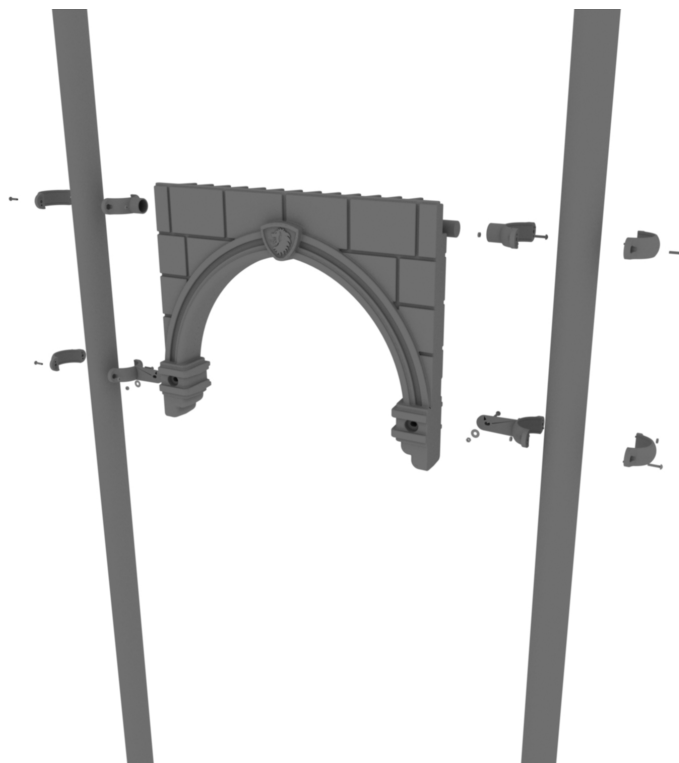
STEP: 1

Attach the Arch Rail to the designated posts by connect half of the tube clamp to the arch rail using one (1) M8*30 bolt. Repeat this process for each post attachment point. Then, attach the rail to the deck using two (2) M10*25 bolts, four (4) M10 washers, and two (2) M10 lock nuts. Finally, attach the second half of the clamp around the post.



3.5-Inch Castle Arch Panel Installation

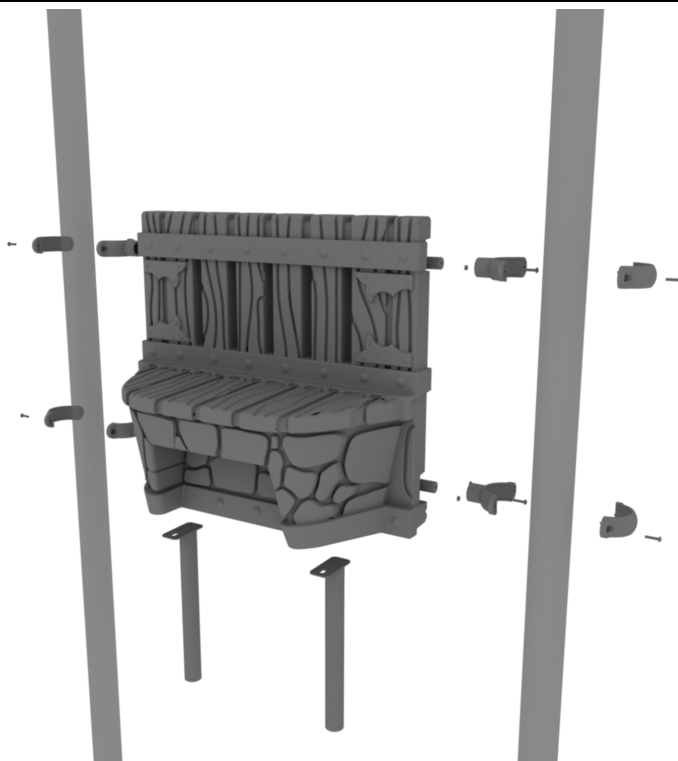
Attach the Roof Topper to the designated posts using two (2) tube clamps, two (2) flat clamps, and four (4) M4*25 Set Screws.



3.5-Inch Castle Bench Panel Installation

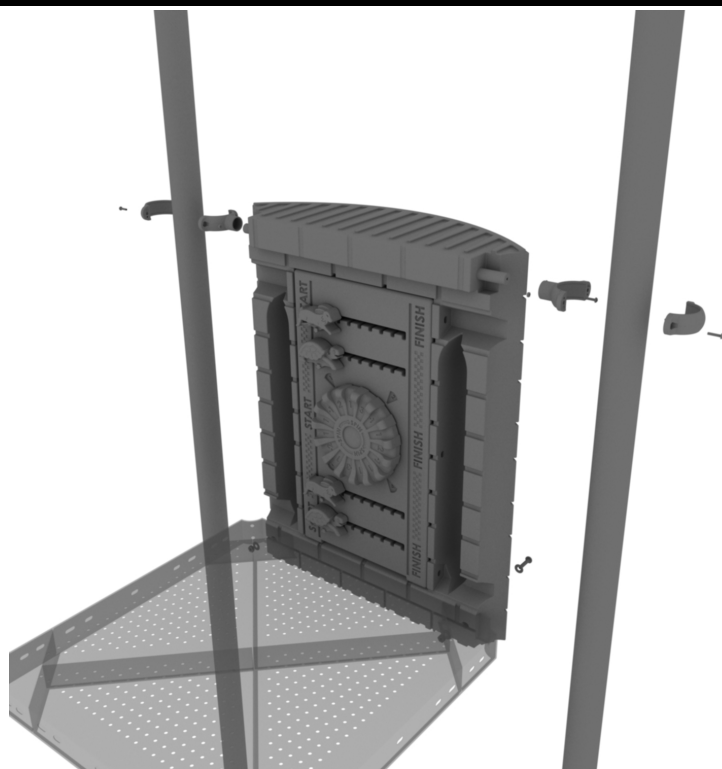
Install four (4) Tube Clamps to the panel following the Clamp Installation Guide.

Attach two (2) Single Hole Mounts to the underside of the Bench Panel using the (x2) M10 Bolts and (x2) M10 Washers.



3.5-Inch Castle Hare and Tortoise Race Panel Installation

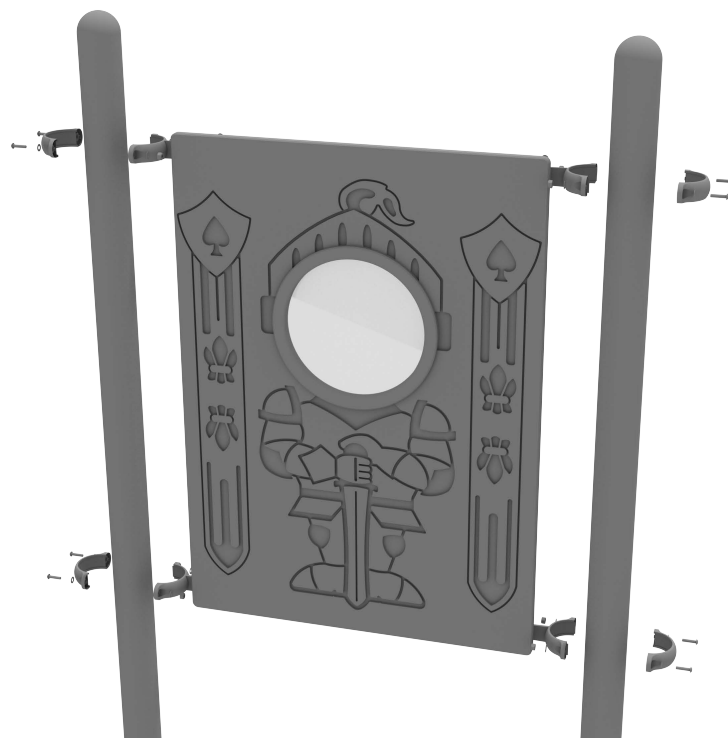
Attach the Hare and Tortoise Race Panel to the designated posts using two (2) tube clamps two (2) M4*25 Set Screws. Then, attach the bottom of the panel to the deck using two (2) M10*50 bolts, four (4) M10 washers, and two (2) M10 lock nuts.



3.5-Inch Castle Knight & Jousting Panel Installation

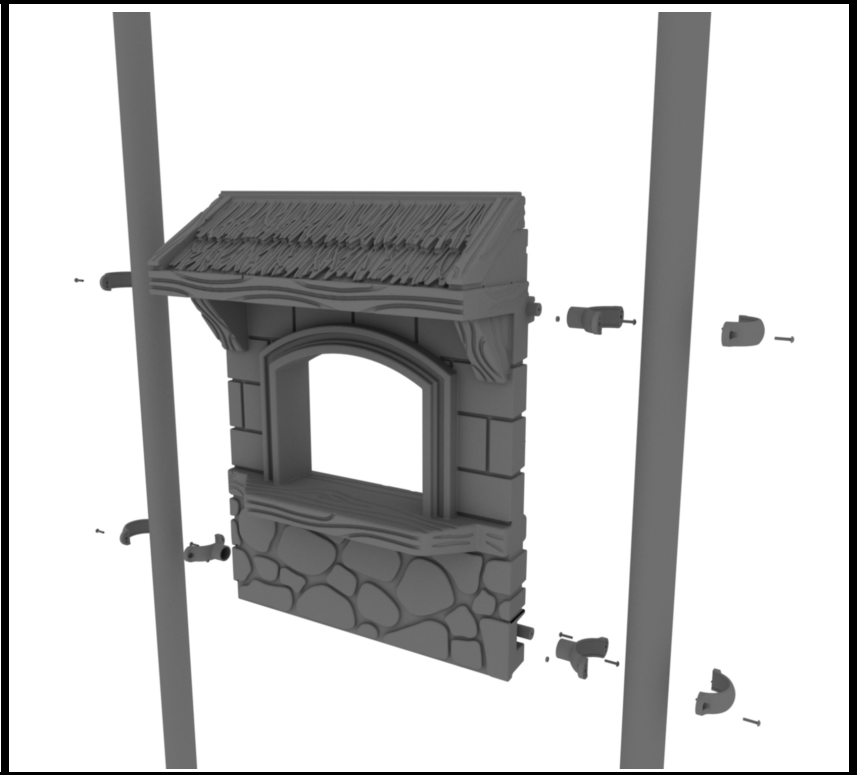
STEP: 1

Connect the Castle Knight & Jousting Panel to the designated post using four (4) 3.5-Inch flat clamps and provided hardware.



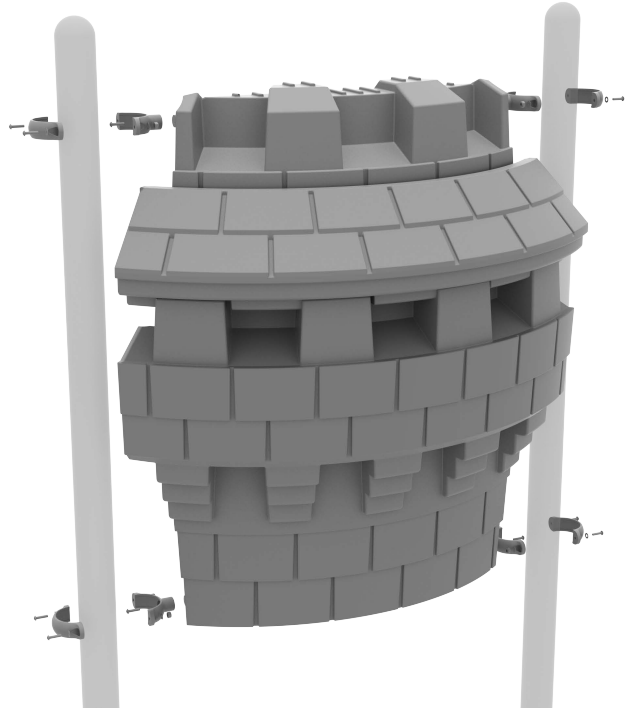
3.5-Inch Castle Store Panel Installation

Connect the Castle Store Panel
to the designated post using four
(4) 3.5-inch tube clamps.



3.5-Inch Curved Castle Wall Panel Installation

Connect the Curved Castle Wall Panel to the designated post using four (4) 3.5-inch tube clamps.

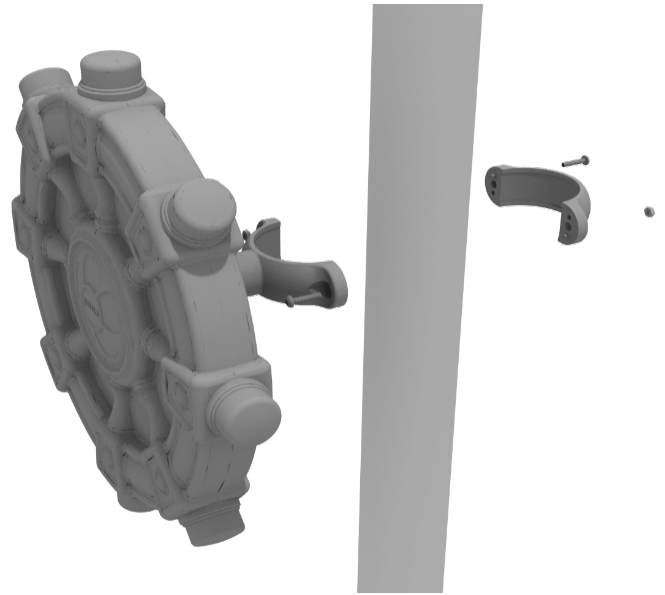


Ships Wheel Installation

Detach half of the tube clamp connected to the Ships Wheel, and re-attach the clamp around the support post, as shown in the picture. Recommended install height is 20 to 36 inches above surfacing depending on age range.

We recommend using Thread-locking fluid on bolts connecting Ship's wheel to clamp to prevent hardware from loosening over time.

(Thread-locker not supplied)

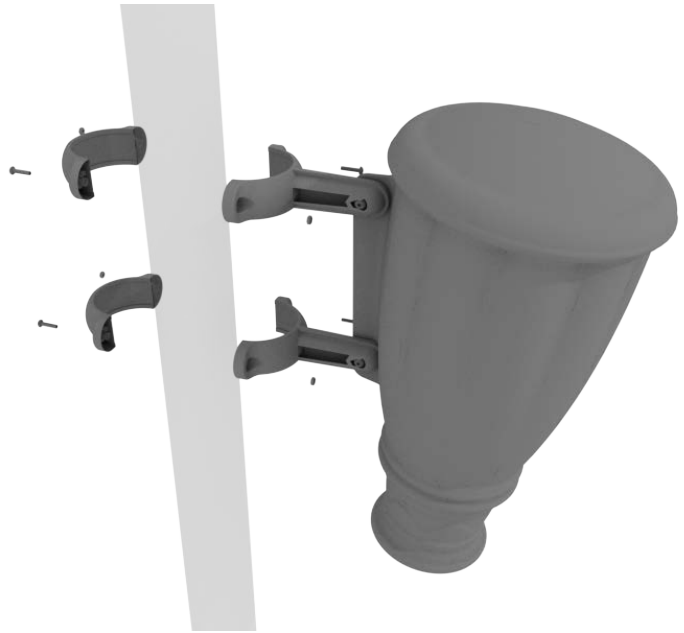


Single Drum Installation

Detach half of the tube clamps connected to the Single Drum, and re-attach the clamps around the support post, as shown in the image. Recommended install height is 20 to 36 inches above surfacing depending on age range.

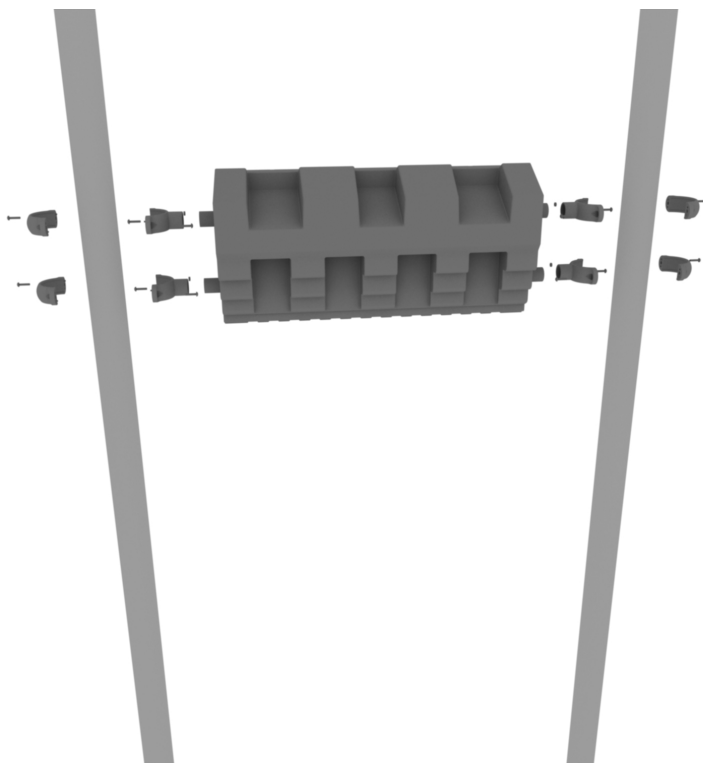
We recommend using Thread-locking fluid on bolts connecting Single Drum to clamp to prevent hardware from loosening over time.

(Thread-locker not supplied)



3.5-Inch Flat Castle Rampart Roof Panel Installation

Attach the Roof Topper to the designated posts using four (4) tube clamps four (4) M4*25 Set Screws.



Castle Square Roof Installation

STEP: 1

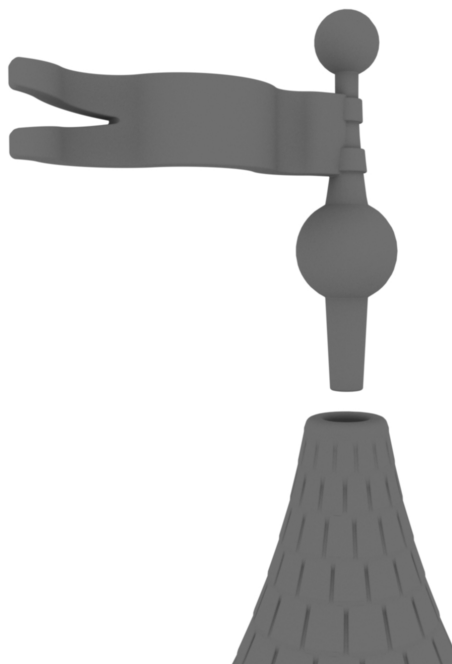
Attach the clamps to the connection points of the roof using the provided hardware



Flag Topper and Roof Installation

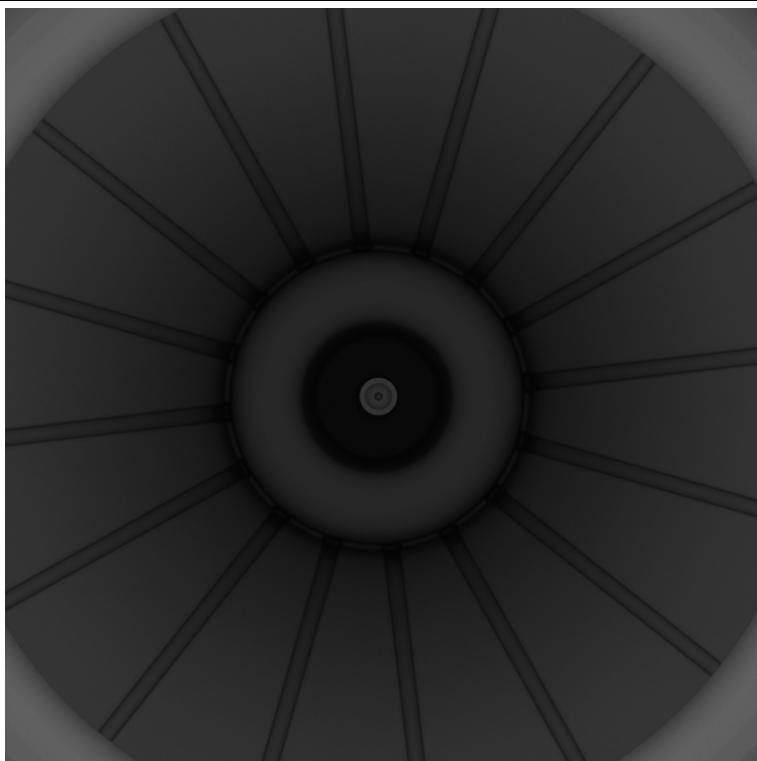
STEP: 1

Attach The Old Wizard's College topper to the roof by inserting into the top socket.



STEP: 2

Bolt the topper and secure with the provided hardware.



Flag Topper and Roof Installation

STEP: 3

Attach the clamps to the connection points of the roof using the provided hardware

