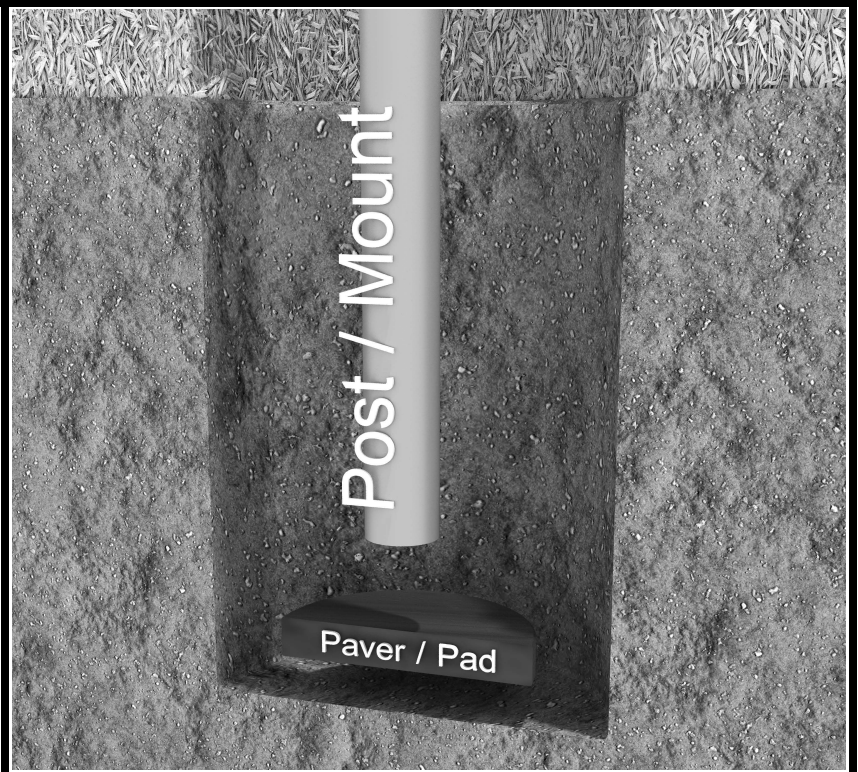


Inground Post/Mount Installation

STEP: 1

**DO NOT CEMENT POSTS/MOUNTS
INTO PLACE UNTIL THE ENTIRE
STRUCTURE IS ASSEMBLED.**

Refer to the General Installation
guide footing size information and
digging proper holes for the support
posts/mounts.



10859 E Washington St. Suite 200
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Created By: Gage Brown
Date: 04/26/2018

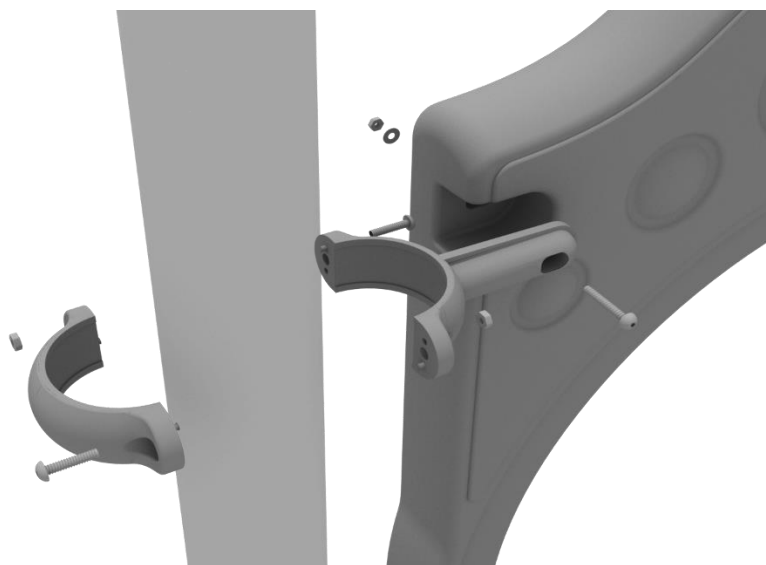
3.5-Inch Clamp Installation Examples

The following three pages will include examples of how to install some of the most common types of Clamps that are present on our structures that use 3.5-inch outside diameter posts. The structure that you are assembling might not require all the types of clamps listed in these examples.

The Install Guides for specific components that come later in this document might call for a specific type of clamp (a tube clamp for example), those sections will not include detailed instructions for the clamps and should direct you back to this section for more detailed information.

3.5-inch Flat Clamp Install Example

Connect half of the flat clamp to the component using one (1) M8*40 bolt. Then, using the other half of the flat clamp and the hardware provided in the clamp hardware bag, attach the backside of the flat clamp around the post.



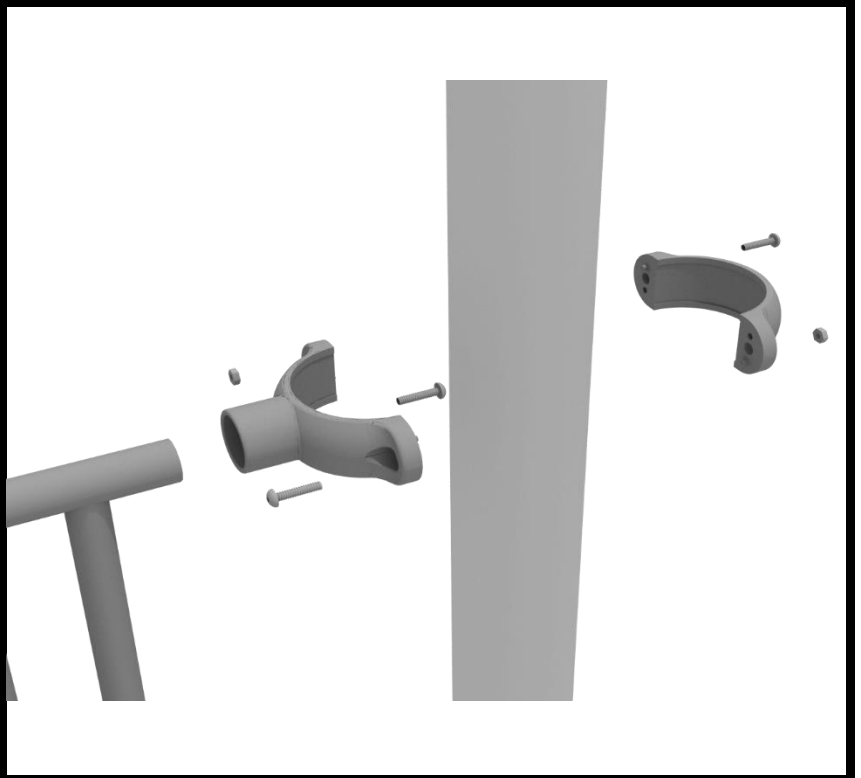
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Created By: Derick H
Date: 11/01/2018

3.5-Inch Clamp Installation Examples

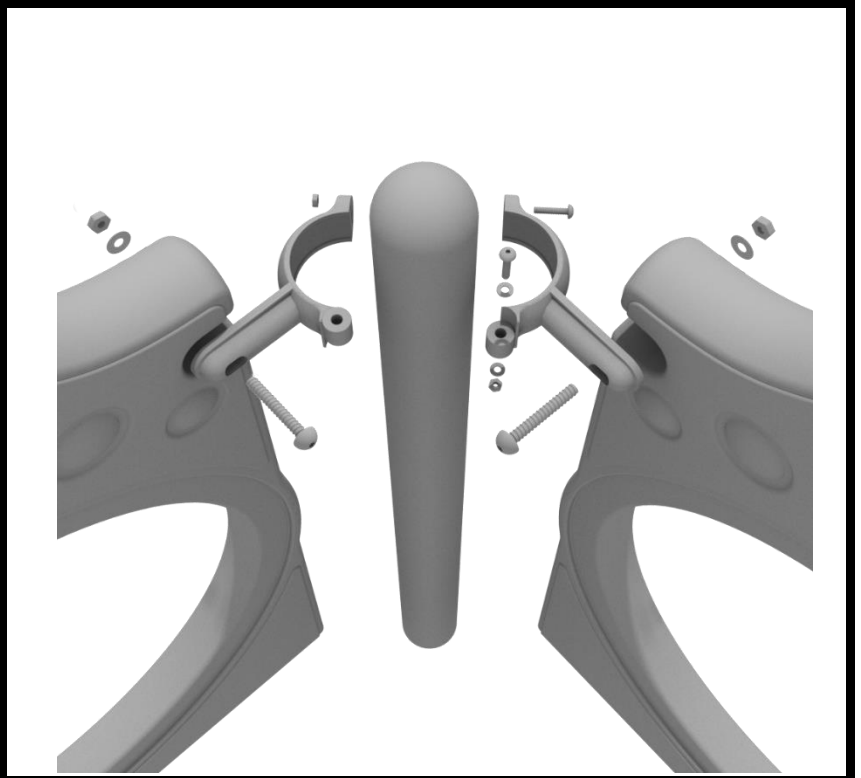
3.5-inch Tube Clamp Install Example

Connect half of the clamp to the component using one (1) M8*30 bolt. Then, using the other half of the tube clamp and the hardware provided in the clamp hardware bag, attach the backside of the tube clamp around the post.



3.5-inch 90-Degree Flat Clamp Install Example

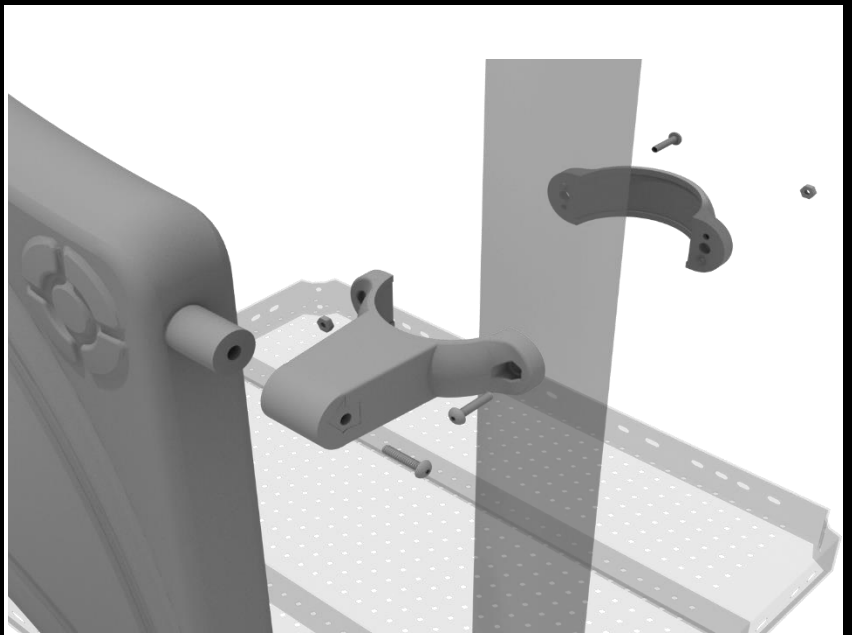
Connect half of the flat clamp to one panel using one (1) M8*40 bolt. Then, using the other half of the flat clamp and the hardware provided in the clamp hardware bag, attach the other half of the tube clamp around the post. Then, attach the next panel to the other side of the clamp using the same process.



3.5-Inch Clamp Installation Examples

3.5-inch Double Slide Clamp Install Example

Connect half of the double slide clamp to the double slide hood using one (1) M8*30 bolt. Then, using the other half of the clamp and the hardware provided in the clamp hardware bag, attach the backside of the double slide clamp around the post.



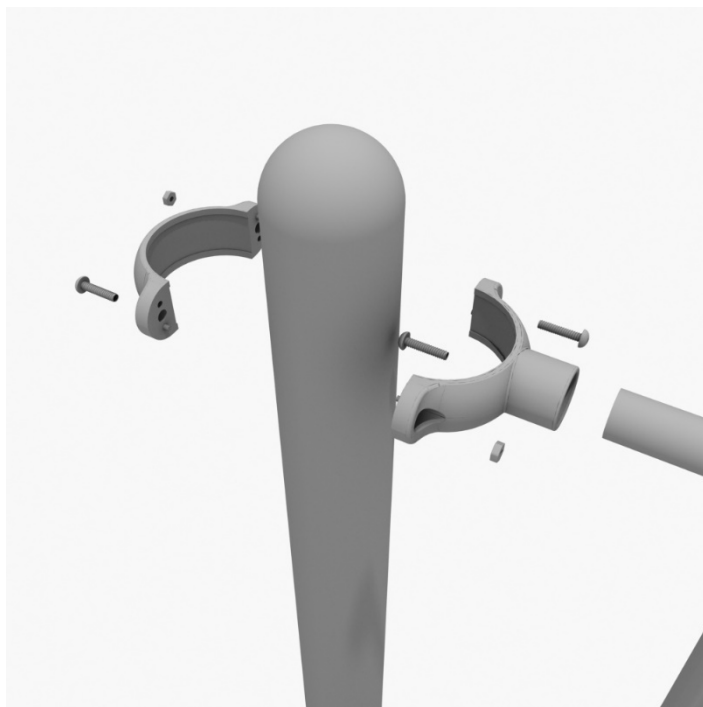
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Created By: Derick H
Date: 11/01/2018

36" Transfer Station (for 3.5" post) Install

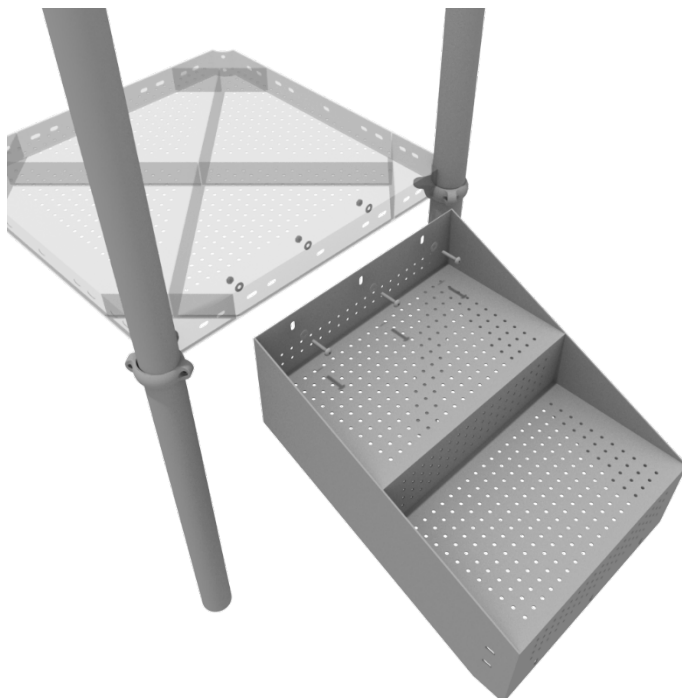
STEP: 1

Connect half of the 3.5-inch tube clamp to the handrail using one (1) M8*30 bolt. Set the handrail into place, then attach the second half of the clamp using the hardware provided in the clamp bag. Repeat this process for the other handrail.



STEP: 2

Using three (3) M10*25 bolts, six (6) M10 washers, and three (3) M10 lock nuts, attach the top of the stairs to the square deck.



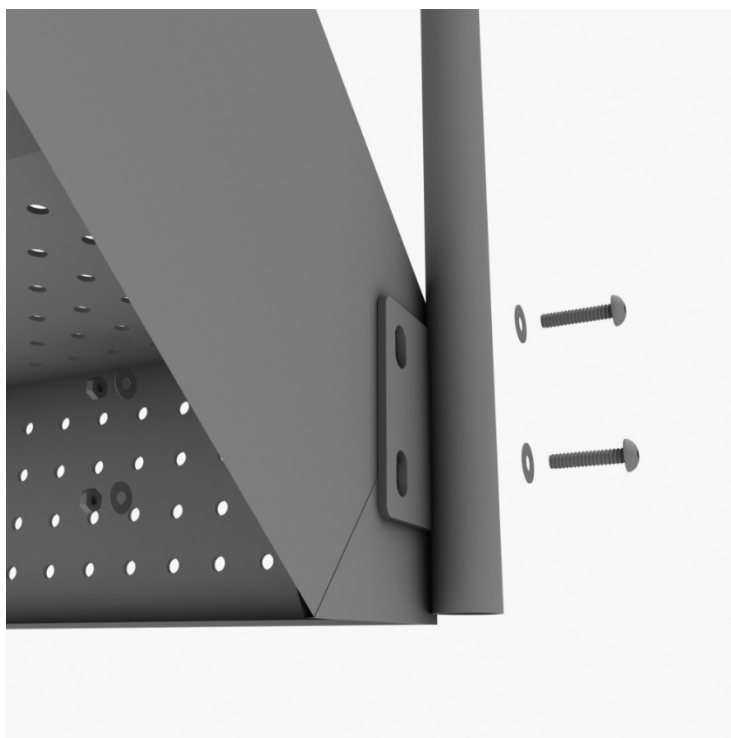
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Created By: Aaron Price
Date Modified: 3/13/18

36" Transfer Station (for 3.5" post) Install

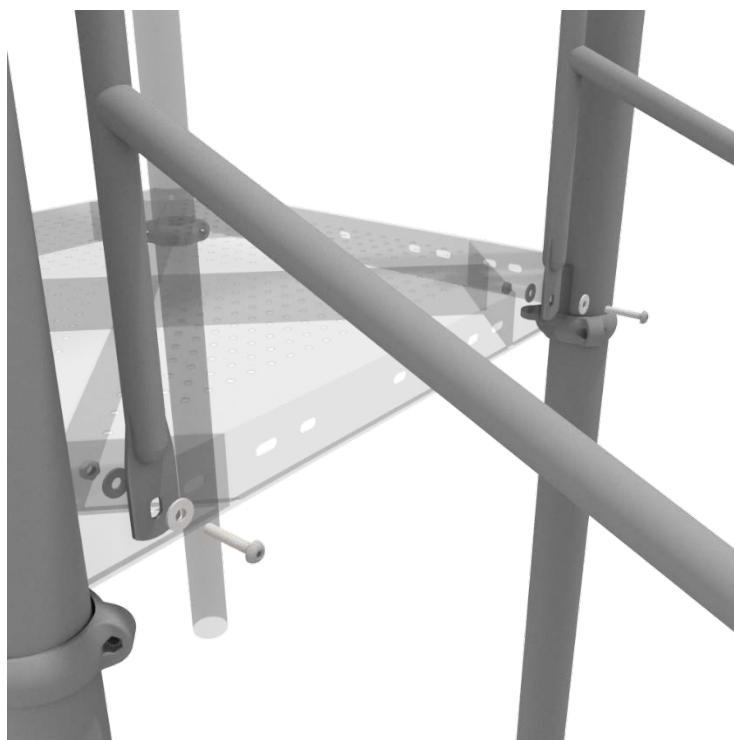
STEP: 3

Using four (4) M10*25 bolts, eight (8) M10 washers, and four (4) M10 lock nuts, connect the bottom of the handrails to the bottom of the 3-foot transfer stair.



STEP: 4

Using two (2) M10*25 bolts, four (4) M10 washers, two (2) lock nuts, attach the handrail to the square deck.



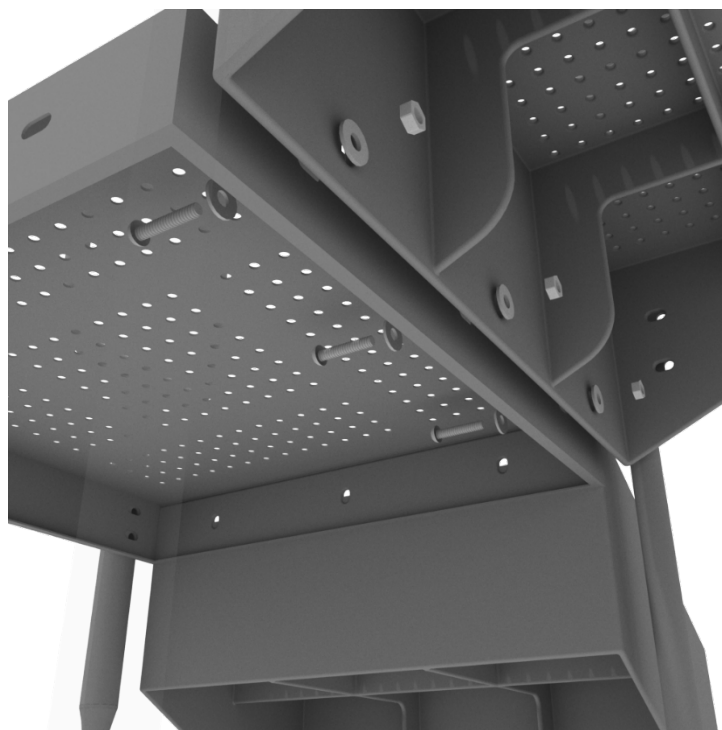
10859 Washington St. Suite
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Created By: Aaron Price
Date Modified: 3/13/18

36" Transfer Station (for 3.5" post) Install

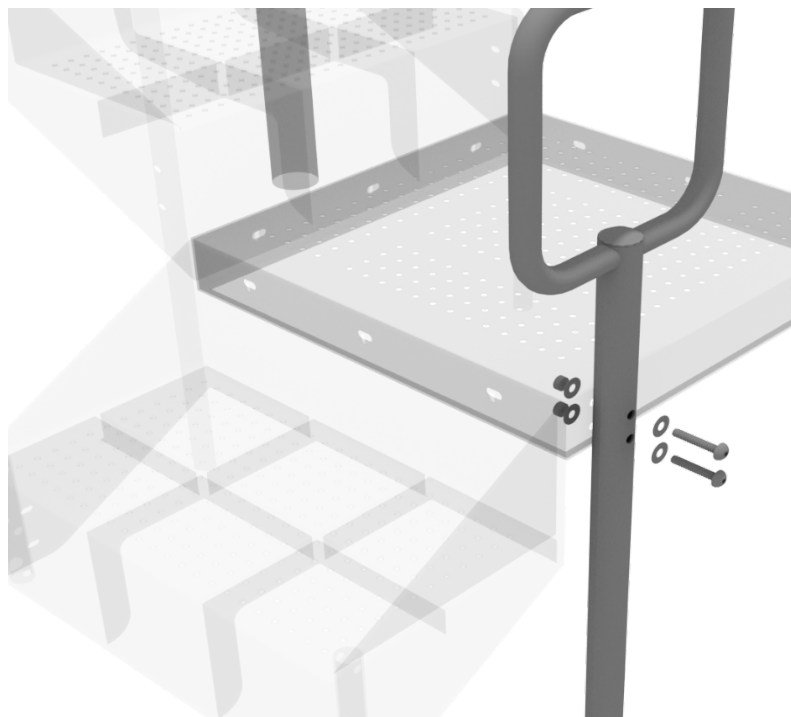
STEP: 5

Using three (3) M10*25 bolts, six (6) M10 washers, and three (3) M10 lock nuts, attach the ADA transfer deck to the base of the 3-foot ADA transfer stair.



STEP: 6

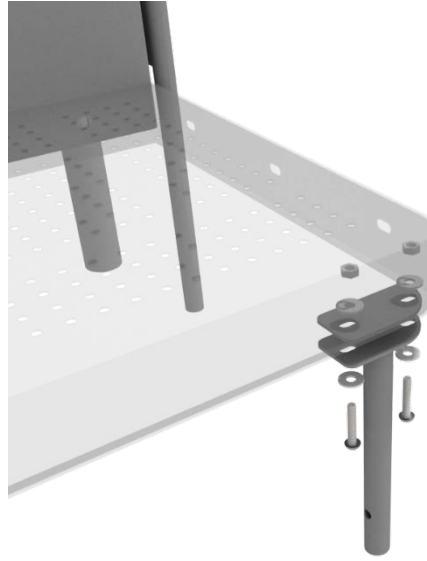
See general installation guide regarding footing information for the transfer deck handrail & mount. Using two (2) M10*65 bolts, four (4) M10 washers, and two (2) M10 lock nuts, attach the transfer handrail to the ADA transfer deck.



36" Transfer Station (for 3.5" post) Install

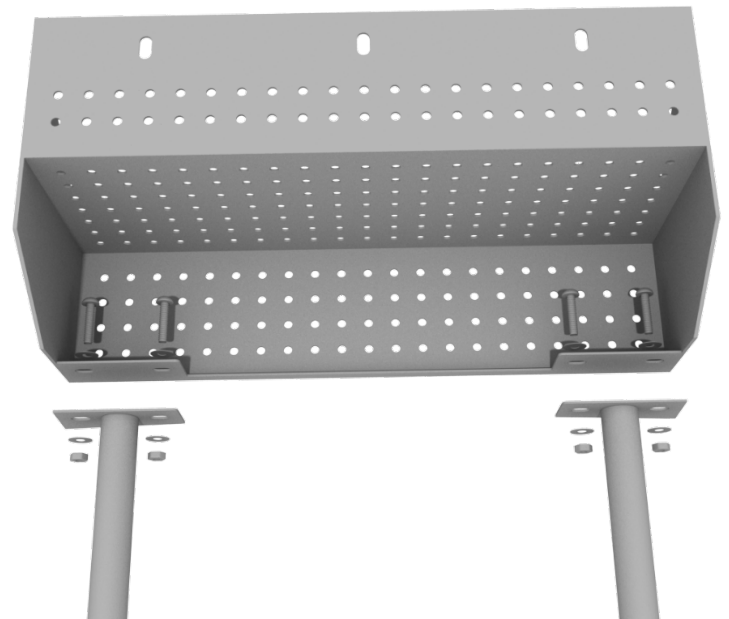
STEP: 7

Using two (2) M10*25 bolts, four (4) M10 washers, and two (2) lock nuts, attach the transfer deck mount to the ADA transfer deck.



STEP: 8

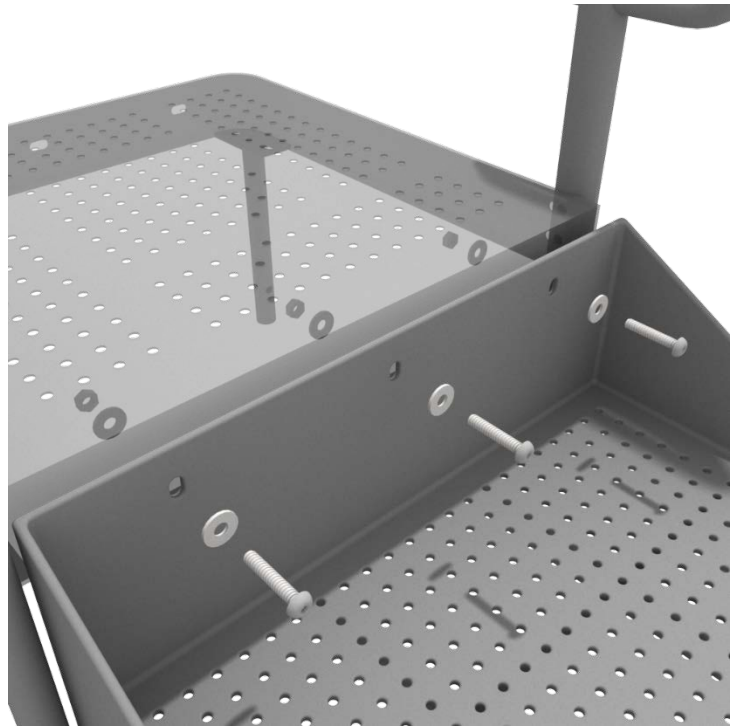
See general installation guide regarding footing information for the ADA transfer step mount. Using two (2) M10 bolts, four (4) M10 washers, and two (2) M10 lock nuts, attach the transfer step to each ADA transfer step mount.



36" Transfer Station (for 3.5" post) Install

STEP: 9

Using three (3) M10*25 bolts, six (6) M10 washers, and three (3) M10 washers, attach the top of the ADA transfer step to the ADA transfer deck.



Square Deck Installation

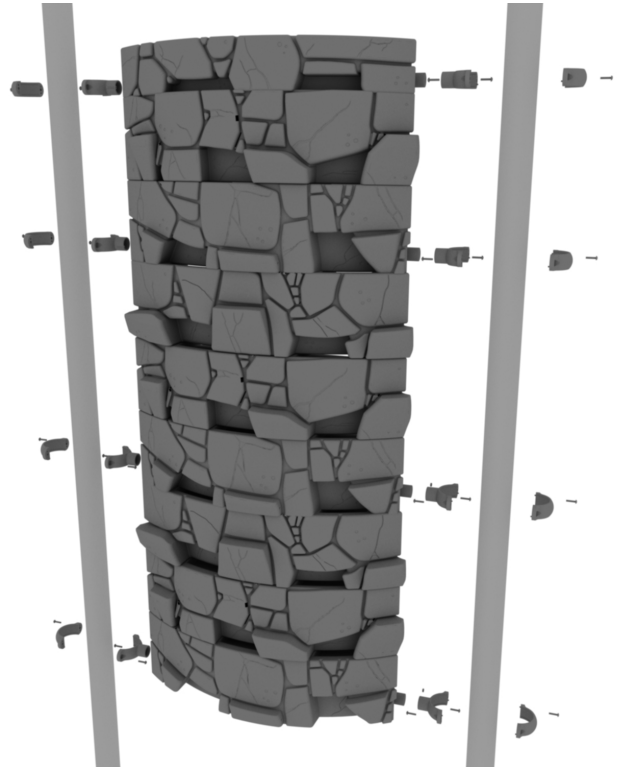
STEP: 1

After the posts are in place, using four (4) M10*35 Bolts, eight (8) M10 Washers, and four (4) M10 Lock Nuts, attach each square deck to each pre-attached deck clamp as shown in the image.

Deck clamps are pre-attached to the posts and should not be altered in any way.



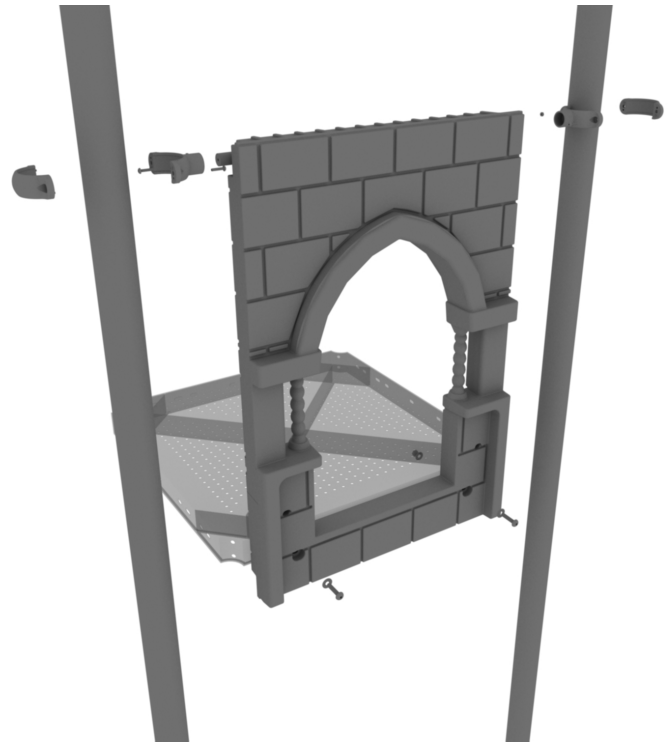
Attach the Castle Rock Wall Climbing Panel to the appropriate posts with 3.5-Inch tube clamps using the provided hardware.



3.5-Inch 3-Foot Single Wave Slide Installation

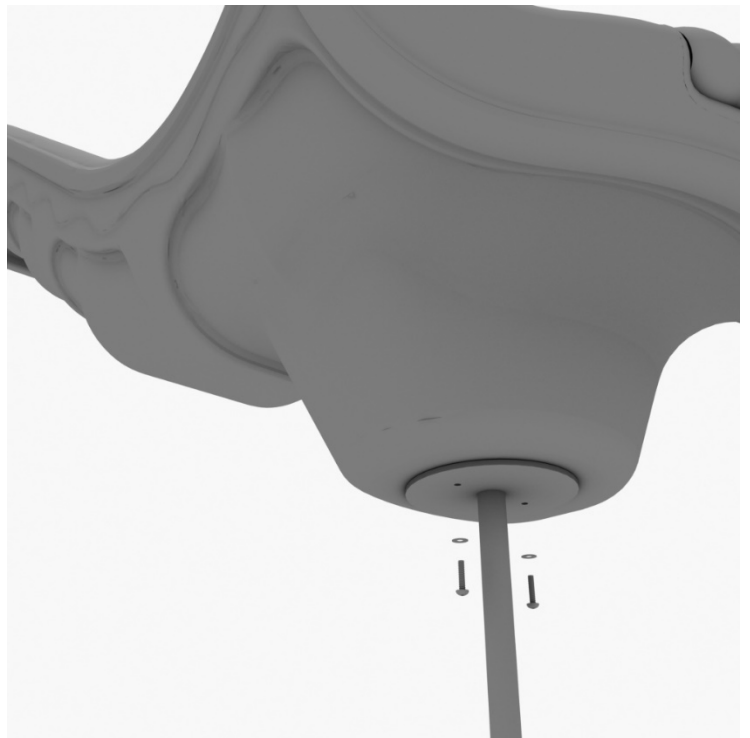
STEP: 1

Take one (1) 3.5-Inch tube clamp, and loosely attach it around a post using the bolts and nuts provided in the clamp hardware bag. Repeat this process on the other post. Then, use one (1) M8*40 bolt, one (1) M8 washer, and one (1) M8 lock nut for each connection point. Leave bolts loose until slide is in place.



STEP: 2

See general installation guide regarding footing information for the slide end mount. Using two (2) M8*20, two (M8) spring washers. And two (2) M8 washers, attach the slide to the slide support post.



3.5-Inch 3-foot Single Wave Slide Installation

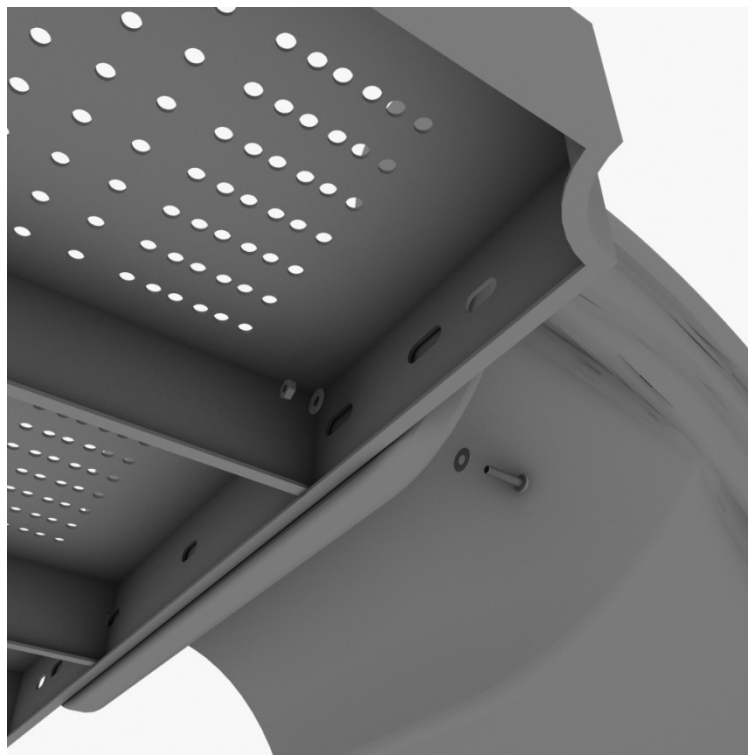
STEP: 3

See general installation guide regarding footing information for the middle slide support. Using two (2) M8*20 bolts, two (2) M8 spring washers, and two (2) M8 washers, attach the middle slide support post. Repeat the process for each middle slide mount.



STEP: 4

To attach a single slide to a deck, use two (2) M10*45 bolts, four (4) M10 washers, and two (2) M10 lock nuts. Repeat this process for the other side of the slide. Repeat this process for each single slide.



3.5-Inch 3-foot Single Wave Slide Installation

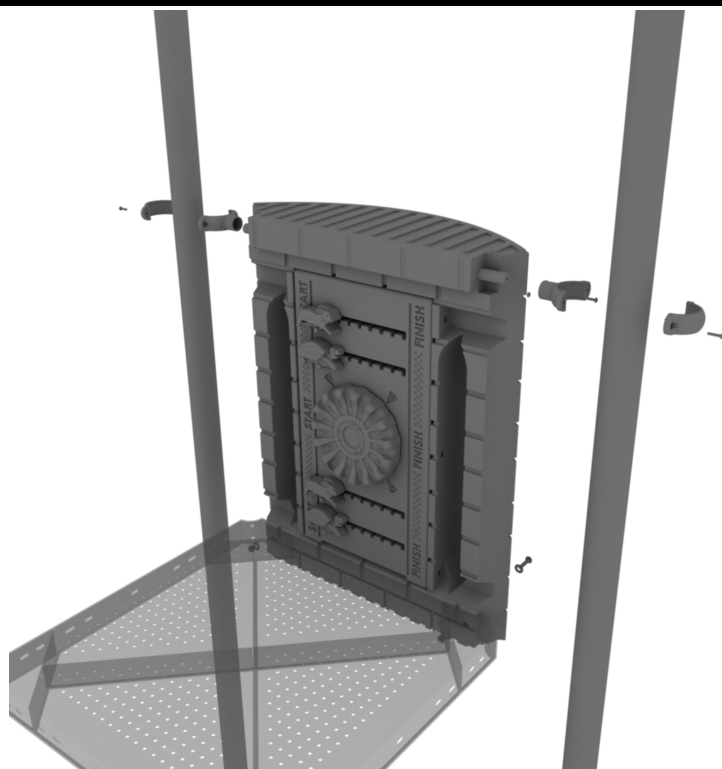
STEP: 5

Using two (2) M8*45 bolts, two (2) M8 washer, two (2) M12 washers, and one (1) M12 inner hex spiral nut, attach the slide to the slide hood. Repeat this process for the other side of the slide.



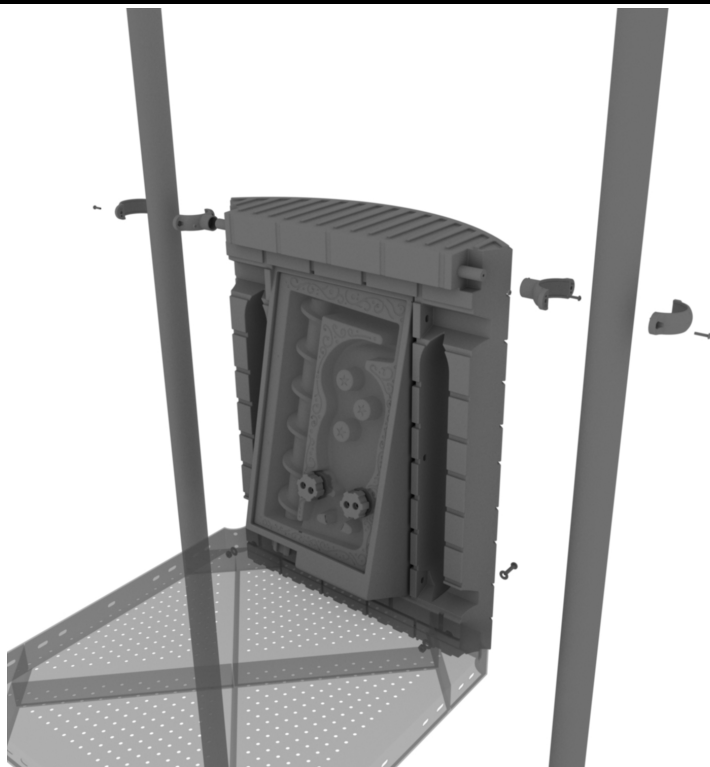
3.5-Inch Castle Hare and Tortoise Race Panel Installation

Attach the Hare and Tortoise Race Panel to the designated posts using two (2) tube clamps two (2) M4*25 Set Screws. Then, attach the bottom of the panel to the deck using two (2) M10*50 bolts, four (4) M10 washers, and two (2) M10 lock nuts.



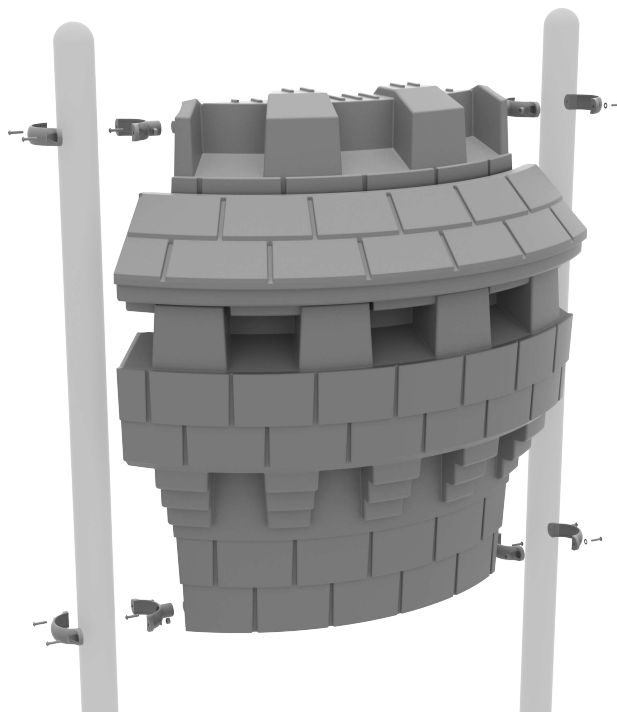
3.5-Inch Castle Pinball Activity Panel Installation

Attach the Pinball Panel to the designated posts using two (2) tube clamps two (2) M4*25 Set Screws. Then, attach the bottom of the panel to the deck using two (2) M10*50 bolts, four (4) M10 washers, and two (2) M10 lock nuts.



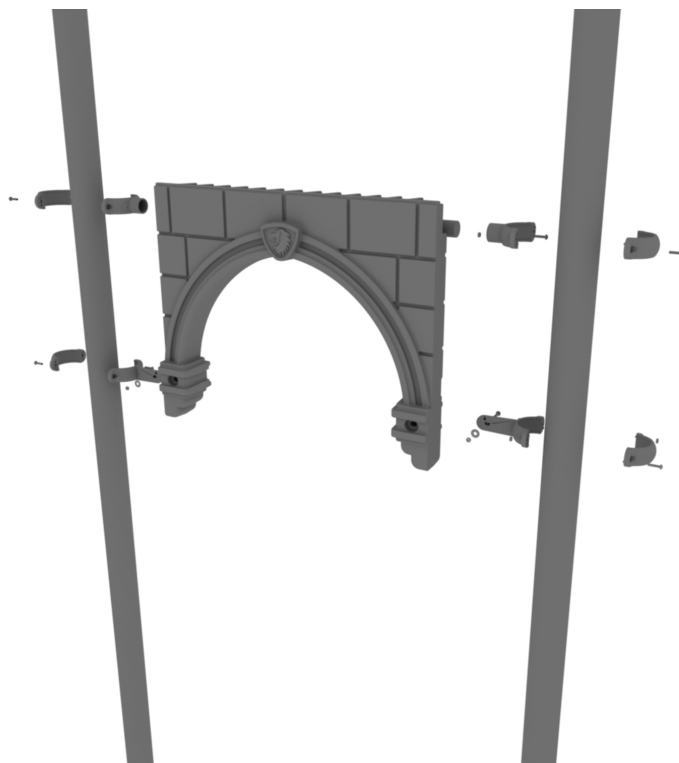
3.5-Inch Curved Castle Rampart Panel Installation

Connect the Curved Rampart Panel to the designated post using four (4) 3.5-inch tube clamps.



3.5-Inch Castle Arch Panel Installation

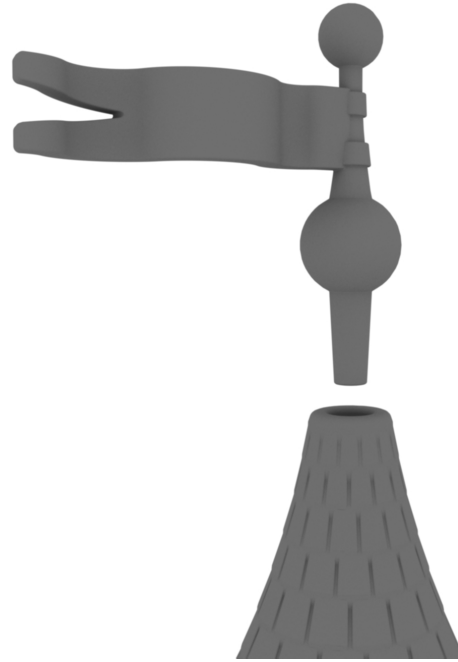
Attach the Roof Topper to the designated posts using two (2) tube clamps, two (2) flat clamps, and four (4) M4*25 Set Screws.



Flag Topper and Roof Installation

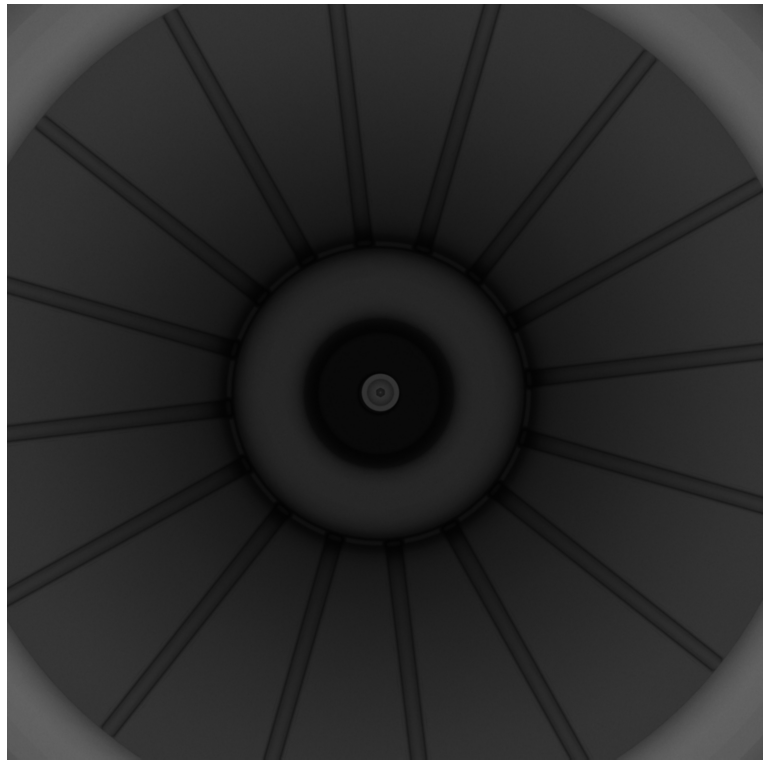
STEP: 1

Attach The Old Wizard's College topper to the roof by inserting into the top socket.



STEP: 2

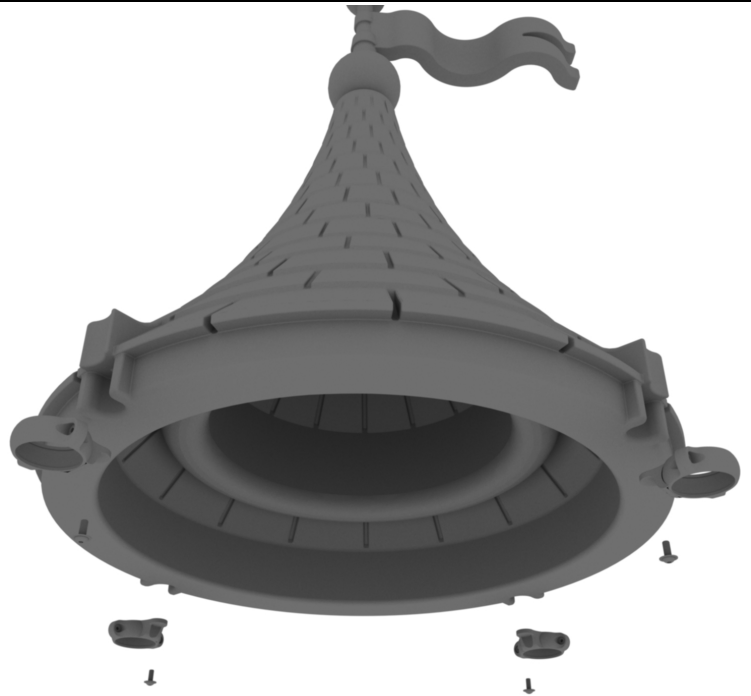
Bolt the topper and secure with the provided hardware.



Flag Topper and Roof Installation

STEP: 3

Attach the clamps to the connection points of the roof using the provided hardware



Single Drum Installation

Detach half of the tube clamps connected to the Single Drum, and re-attach the clamps around the support post, as shown in the image. Recommended install height is 20 to 36 inches above surfacing depending on age range.

We recommend using Thread-locking fluid on bolts connecting Single Drum to clamp to prevent hardware from loosening over time.

(Thread-locker not supplied)

