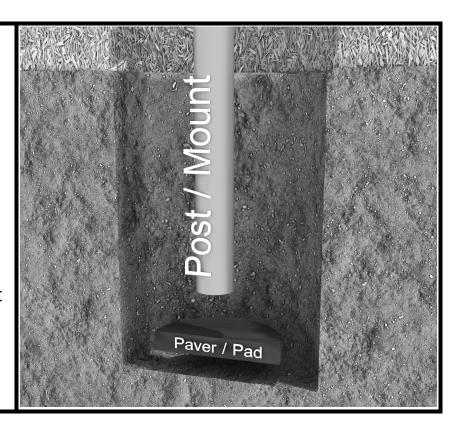
# **Inground Post/Mount Installation**



STEP: 1

# DO <u>NOT</u> CEMENT POSTS/MOUNTS INTO PLACE UNTIL THE ENTIRE STRUCTURE IS ASSEMBLED.

Refer to the General Installation guide footing size information and digging proper holes for the support posts/mounts.



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Created By: Gage Brown

Date: 04/26/2018

# 4.5-inch Clamp Installation Examples

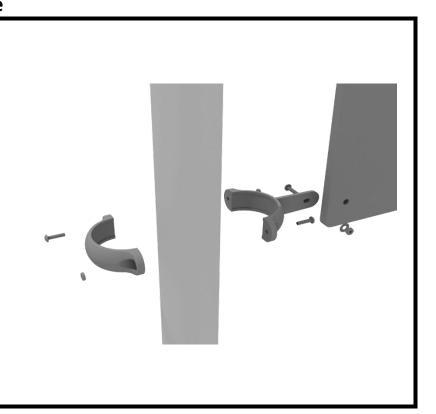


The following two pages will include examples of how to install some of the most common types of Clamps that are present on our structures that use 4.5-inch outside diameter posts. The structure that you are assembling might not require all the types of clamps listed in these examples.

The Install Guides for specific components that come later in this document might call for a specific type of clamp (a tube clamp for example), those sections will not include detailed instructions for the clamps and should direct you back to this section for more detailed information.

4.5-inch Flat Clamp Installation Example

Connect half of the flat clamp to the component using one (1) M8\*30 bolt and Lock Nut. Then, using the other half of the flat clamp and the hardware provided in the clamp hardware bag, attach the backside of the flat clamp around the post.



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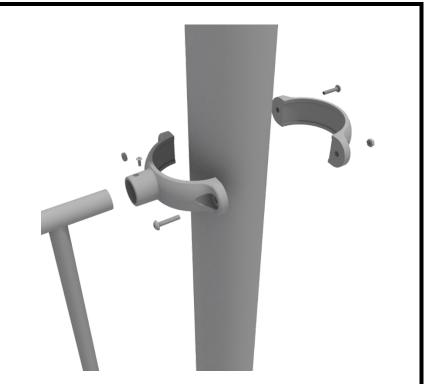
Created By: Derick H Date: 11/01/2018

# 4.5-inch Clamp Installation Examples

# 4.5-inch Tube Clamp Installation Example

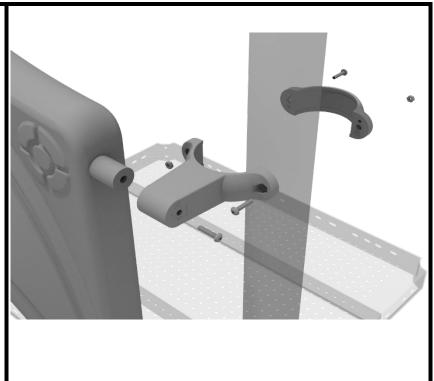


Insert Bar on Component into one half of the Tube Clamp and attach with M4\*25 Set Screw. Then, using the other half of the tube clamp and the hardware provided in the clamp hardware bag, attach the backside of the tube clamp around the post.



### 4.5-inch Double Slide Clamp Installation Example

Connect half of the double slide clamp to the double slide hood using one (1) M8\*30 bolt. Then, using the other half of the clamp and the hardware provided in the clamp hardware bag, attach the backside of the double slide clamp around the post.



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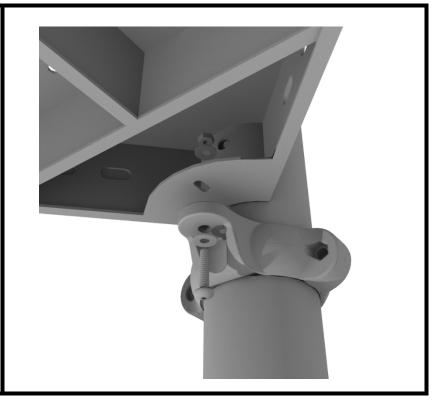
# **ADA Ramp Install Guide**

STEP: 1



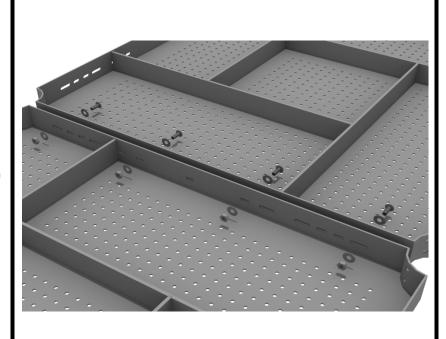
Some of the ADA Ramp sections will attach to the posts using deck clamps. Each deck clamp will attach to the ramp using one (1) M10\*35 bolt, two (2) M10 washers, and one (1) M10 lock nut.

Deck clamps are pre-attached to the posts and should not be altered in any way.



STEP: 2

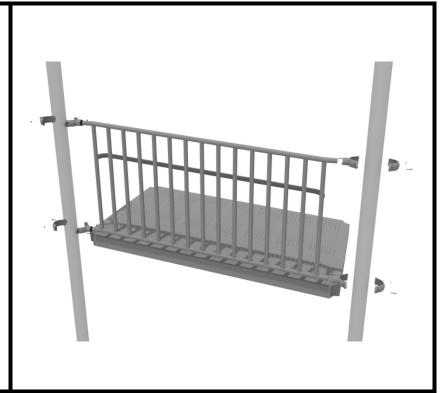
The ADA Ramps connect to each other and to flat decks. On the underside of the deck, install using four (4) M10\*25 Bolts, eight (8) M10 Washers, and four (4) M10 Lock Nuts. Repeat this process for every connection point.



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The ADA Ramp Handrails attach using tube clamps. See the Clamp Install Guide for detailed instructions on tube clamps.



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# **Triangle Deck Installation**



STEP: 1

After the posts are in place, using three (3) M10\*35 bolts, six (6) M10 washers, and three (3) M10 lock nuts, attach the triangle deck to each pre-attached deck clamp as shown in the image.

Deck clamps are pre-attached to the posts and should not be altered in any way.



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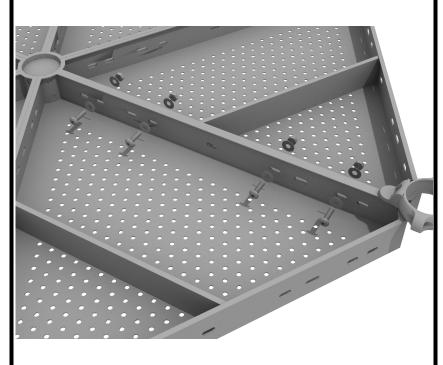
Date: 03/22/2018

### Half Hex Deck Connect to Half Hex Deck



STEP: 1

When installing decks that are adjacent to one another at the same height, they should be bolted together. On the underside of the deck, install using four (4) M10\*25 Bolts, eight (8) M10 Washers, and four (4) M10 Lock Nuts. Repeat this process for every set of adjacent decks.



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Created By: Derick H Date: 7/31/2018

### **Half Hex Deck Installation**



STEP: 1

After the posts are in place, using five (5) M10\*35 bolts, ten (10) M10 washers, and five (5) M10 lock nuts, attach the deck to each pre-attached deck clamps as shown in the image.

Deck clamps are pre-attached to the posts and should not be altered in any way.



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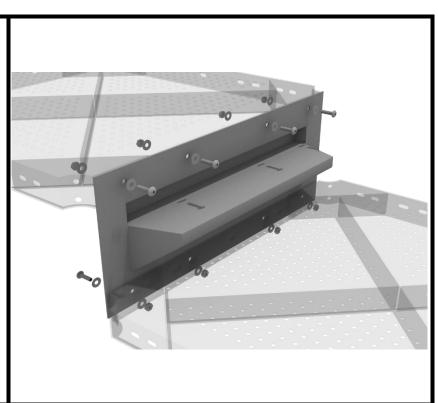
Date: 3/19/2018

# **Kickplate Install**



STEP: 1

Using eight (8) M10\*25 bolts, sixteen (16) M10 washers, and eight (8) M10 lock nuts, attach the kickplate to the proper decks.



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Created By: Aaron Price Date Modified: 06/26/18

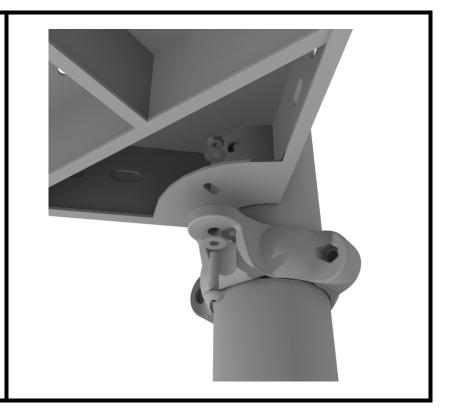
# **Square Deck Installation**



STEP: 1

After the posts are in place, using four (4) M10\*35 Bolts, eight (8) M10 Washers, and four (4) M10 Lock Nuts, attach each square deck to each pre-attached deck clamp as shown in the image.

Deck clamps are pre-attached to the posts and should not be altered in any way.



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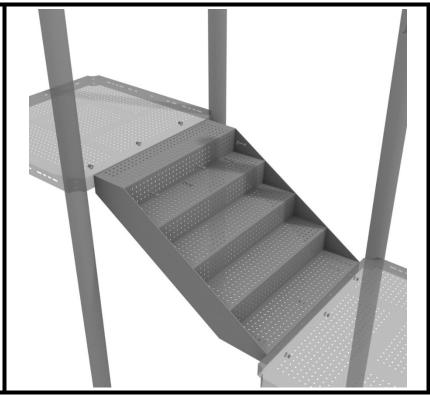
Date: 3/19/2018

### 4.5-Inch 2-foot Middle Stair Installation

STEP: 1

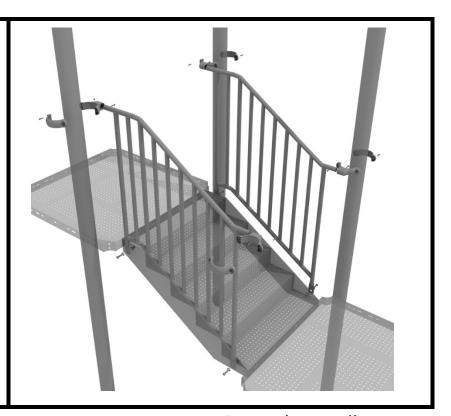


Using six (6) M10\*25 bolts, twelve (12) M10 washers, and six (6) M10 lock nuts, attach the 2-foot connection stair to the assigned decks.



STEP: 2

Then, once the stair is in place, attach the 2-foot connection handrail to the posts using four (4) 4.5-inch offset clamps, and four (4) M8\*30 bolts. Then, attach the bottom of the handrails to the stairs using one (1) M10\*25 bolt, two (2) M10 washers, and one (1) M10 lock nut for each attachment point.



Created By: Kelly D. Date: 11/24/2020

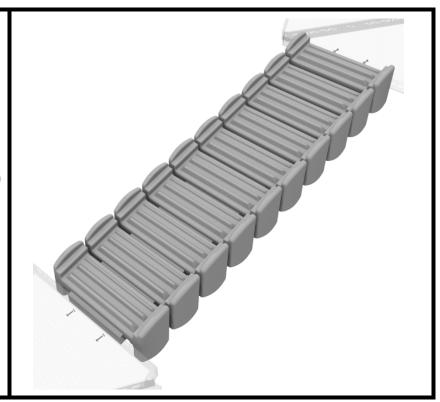
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## **Inclined Bones Bridge Install**



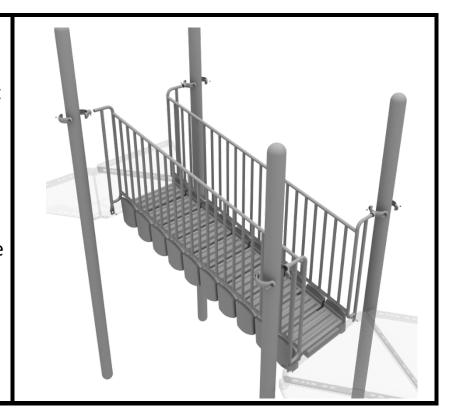
STEP: 1

Using four (4) M10\*30 bolts, eight (8) M10 washers, and four (4) M10 lock nuts, attach each bottom bones bridge to the proper decks.



#### STEP: 2

Once the bridge is attached, connect half of each 4.5-inch tube clamp to the bridge handrail using one (1) M4\*25 self-tapping screw. Then, using two (2) M10\*25 bolts, four (4) M10 washers, and two (2) M10 lock nuts, attach the bottom of the bridge handrails to the deck. Repeat these steps for the remaining bones bridges and bridge handrails.



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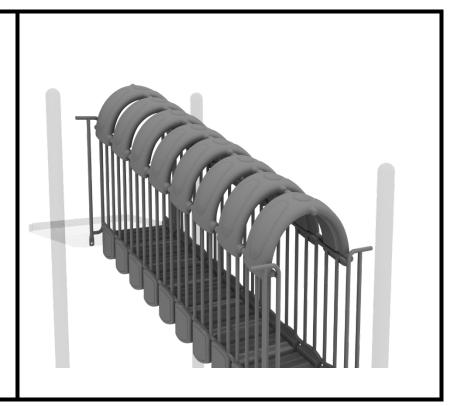
Created By: Derick H
Date Modified: 08/09/18

# **Inclined Covered Bones Bridge Install**



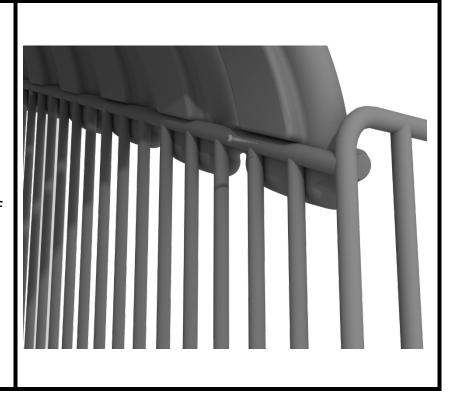
STEP: 3

Place the Incline Bones Bridge Roof onto the railings.



#### STEP: 4

Using four (4) M4\*25 set screws, attach the Incline Bones Bridge Roof to the railings.



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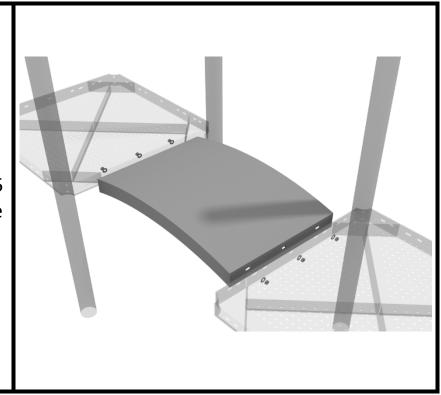
Created By: Derick H
Date Modified: 08/09/18

## **Mini Arch Bridge Installation**



STEP: 1

Attach the Mini Arch Bridge to the proper decks using three (3) M10\*25 bolts, six (6) M10 washers, and three (3) M10 lock nuts for each deck.



#### STEP: 2

Then, once the bridge is in place, attach the Arch Bridge handrails to the posts using four (4) tube clamps, and four (4) M8\*30 bolts. Then, attach the bottom of the handrails to the decks using one (1) M10\*25 bolt, two (2) M10 washers, and one (1) M10 lock nut for each attachment point.



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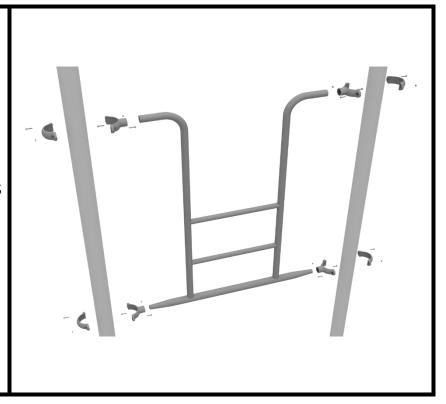
Created By: Kelly D. Date: 11/10/2020

### **Overhead Access Ladder Installation**



STEP: 1

Attach the Overhead Access Ladder to the designated posts by connect half of the tube clamp to the ladder using one (1) M8\*30 bolt. Repeat this process for each attachment point. Set the ladder into place, then attach the second half of the clamp around the post.



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Created By: Aaron Price

# **Craggy Rock Climber End Installation**



Connect the craggy end section to the curved craggy section using ten (10) M12 barrel nuts, ten (10) M8\*60 bolts, ten (10) M12 washers, and ten (10) M8 washers.



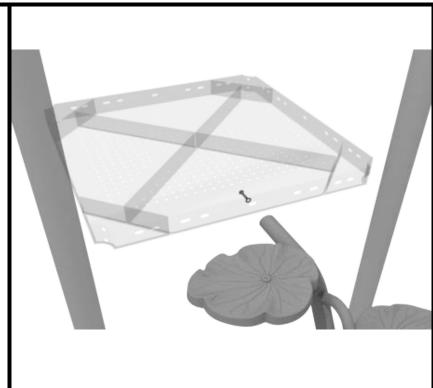
Created By: Matt N Date: 10/19/2021

### **Lotus Climber Install**



STEP: 1

See general installation guide regarding footing information for the lotus climber. Use one (1) M10\*25 bolt and one (1) M10 washer to attach the pre-threaded bolt slot in the climber to the deck.

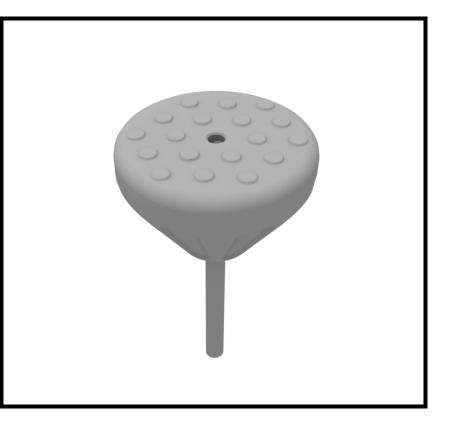


# **Pebble Climber Installation**



STEP: 1

See general installation guide regarding footing information. Pebble climber requires a 12" x 18" footing.



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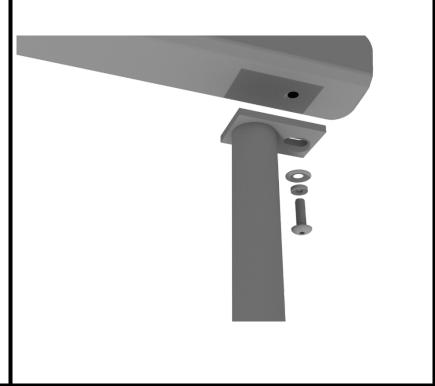
Created By: Aaron Price

### **Sea Creature Climber Installation**



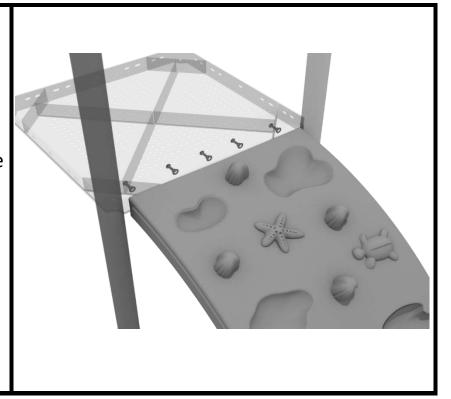
STEP: 1

See general installation guide regarding footing information for the Sea Creature climber. Using two (2) M10\*20 bolts, two (2) M10 spring gaskets, and two (2) M10 washers, attach the bottom of the Sea Creature climber to the climber support posts.



#### STEP: 2

Then using five (5) M10\*20 bolts, five (5) M10 spring gaskets, and five (5) M10 washers, attach the top of the Sea Creature climber to the deck.



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Created By: Aaron Price Date: 03/20/2018

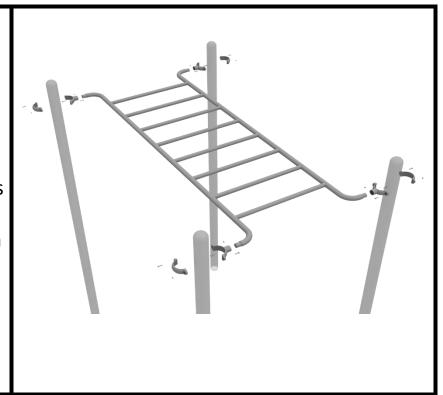
Page 1 of 1 (Sea Creature Climber Installation)



# **Straight Rung Overhead Ladder Installation**

STEP: 1

Attach the Overhead Straight Ladder to the designated posts by connect half of the tube clamp to the ladder using one (1) M8\*30 bolt. Repeat this process for each attachment point. Set the ladder into place, then attach the second half of the clamp around the post.



Created By: Aaron Price

Date: 03/21/2018

### 4-foot Double Turn Slide Installation



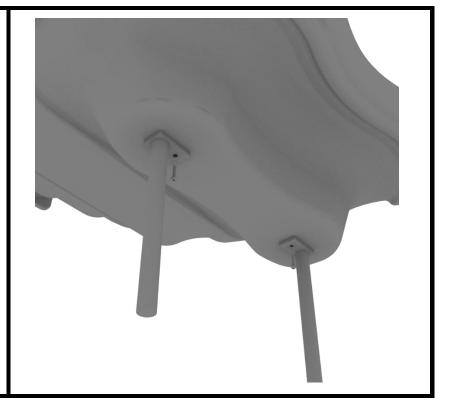
STEP: 1

For the double slide, you will first need to attach the double slide deck extension. This will require four (4) M10\*25 bolts, eight (8) M10 washers, and four (4) M10 lock nuts.



#### STEP: 2

Then, See general installation guide regarding footing information for the double slide end mounts. Using two (2) M8\*20 bolts, two (2) M8 spring gaskets, and two (2) M8 washers, attach the slide end mounts to the double slide.



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### **4-foot Double Turn Slide Installation**



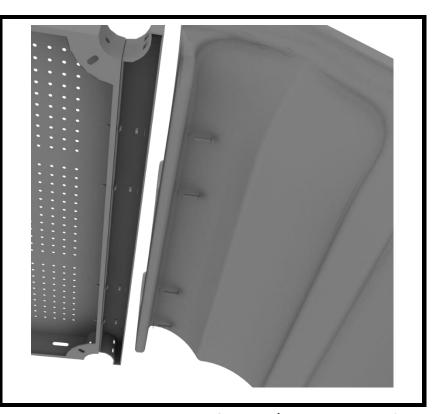
STEP: 3

Then, See general installation guide regarding footing information for the double slide middle support. Attach the middle support to the slide using two (2) M8\*20 bolts, two (2) M8 spring washers, and two M8 washers.



#### STEP: 4

Then, attach the slide to the deck extension using four (4) M10\*45 bolts, eight (8) M10 washers, and four (4) M10 lock nuts.



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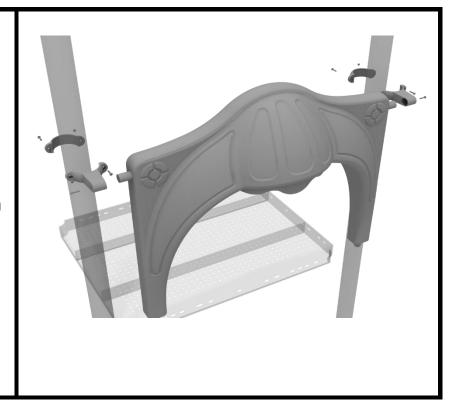
Page 2 of 3 (4-foot Double Turn Slide Installation)

### **4-foot Double Turn Slide Installation**



STEP: 5

Once the slide is attached, take the double slide hood and insert it into the top of the slide, and then attach the top using two (2) double slide clamps, and two (2) M8\*30 bolts.



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### 4-foot Double Wave Slide Installation



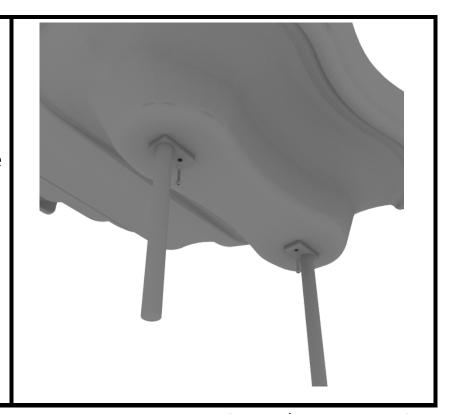
STEP: 1

Attach the deck climber extension to the proper deck using four (4) M10\*25 bolts, eight (8) M10 washers, and four (4) M10 lock nuts.



#### STEP: 2

Then, See general installation guide regarding footing information for the double slide end mounts. Using two (2) M8\*20 bolts, two (2) M8 spring gaskets, and two (2) M8 washers, attach the slide end mounts to the double slide.



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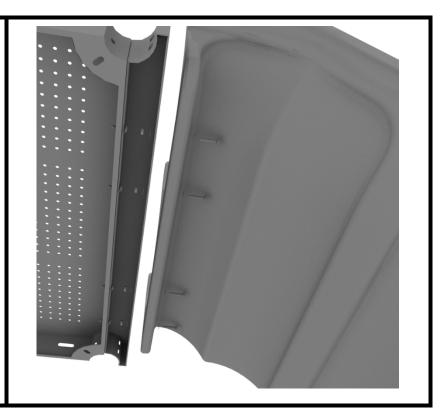
Created By: Aaron Price

### 4-foot Double Wave Slide Installation



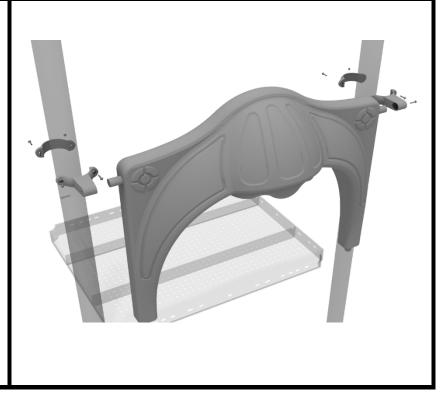
STEP: 3

Then, attach the slide to the deck extension using four (4) M10\*45 bolts, eight (8) M10 washers, and four (4) M10 lock nuts.



#### STEP: 4

Once the slide is attached, take the double slide hood and insert hood into the top of the slide, and then attach the top using two (2) double slide clamps, and two (2) M8\*30 bolts.



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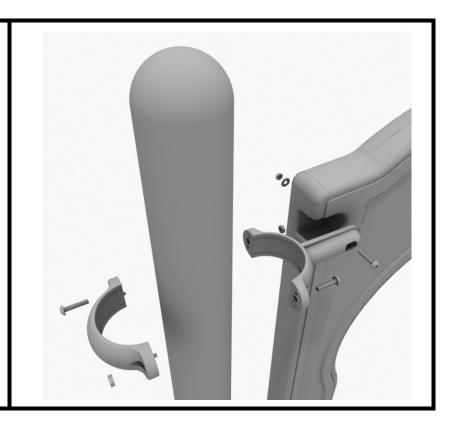
Created By: Aaron Price

## 5-foot Single Straight Slide Installation



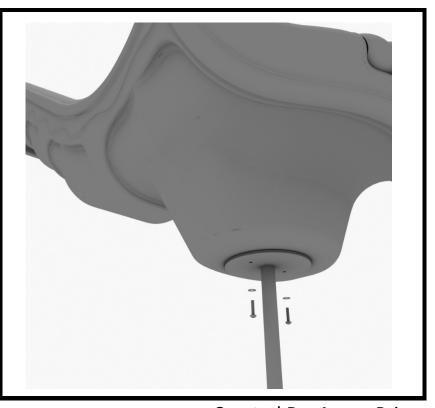
STEP: 1

Take one (1) 3.5-inch flat clamp, and loosely attach it around a post using the bolts and nuts provided in the clamp hardware bag. Repeat this process on the other post. Then, use one (1) M8\*40 bolt, one (1) M8 washer, and one (1) M8 lock nut to attach each side of the slide hood to each clamp. Leave bolts loose until slide is in place.



#### STEP: 2

See general installation guide regarding footing information for the slide end mount. Using two (2) M8\*20, two (M8) spring washers. And two (2) M8 washers, attach the slide to the slide support post.



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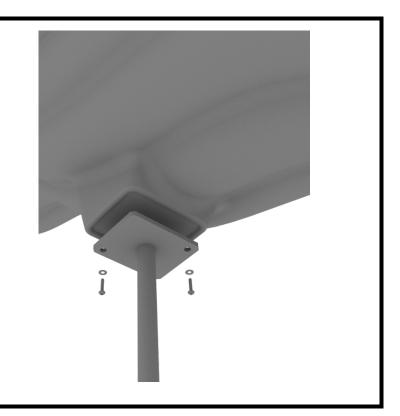
Created By: Aaron Price

# 5-foot Single Straight Slide Installation



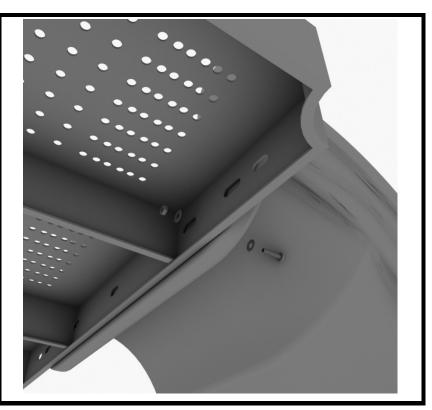
STEP: 3

See general installation guide regarding footing information for the middle slide support. Using two (2) M8\*20 bolts, two (2) M8 spring washers, and two (2) M8 washers, attach the middle slide support post. Repeat the process for each middle slide mount.



#### STEP: 4

To attach a single slide to a deck, use two (2) M10\*45 bolts, four (4) M10 washers, and two (2) M10 lock nuts. Repeat this process for the other side of the slide. Repeat this process for each single slide.



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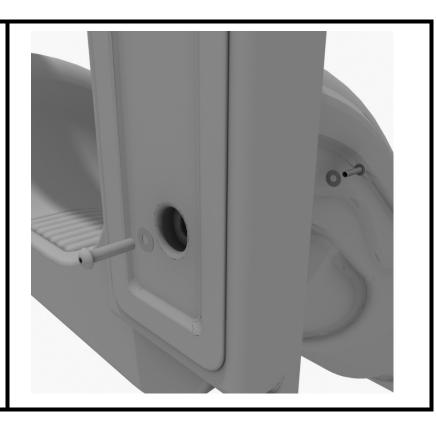
Created By: Aaron Price

# **5-foot Single Straight Slide Installation**



STEP: 5

Using two (2) M8\*45 bolts, two (2) M8 washer, two (2) M12 washers, and one (1) M12 inner hex spiral nut, attach the slide to the slide hood. Repeat this process for the other side of the slide.



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Date: 04/10/2018

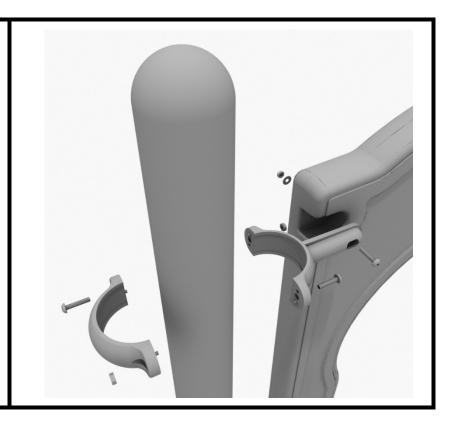
Created By: Aaron Price

### 5-foot Turn Slide Installation



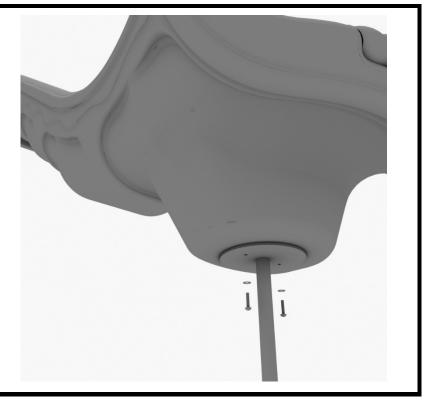
STEP: 1

Take one (1) 3.5-inch flat clamp, and loosely attach it around a post using the bolts and nuts provided in the clamp hardware bag. Repeat this process on the other post. Then, use one (1) M8\*40 bolt, one (1) M8 washer, and one (1) M8 lock nut to attach each side of the slide hood to each clamp. Leave bolts loose until slide is in place.



#### STEP: 2

See general installation guide regarding footing information for the slide end mount. Using two (2) M8\*20, two (M8) spring gaskets. And two (2) M8 washers, attach the slide to the slide support post.



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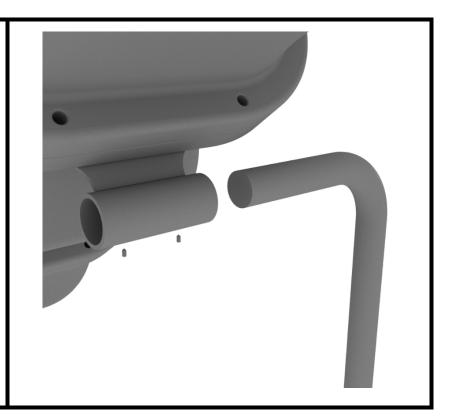
Date: 03/19/2018

### 5-foot Left Turn Slide Installation



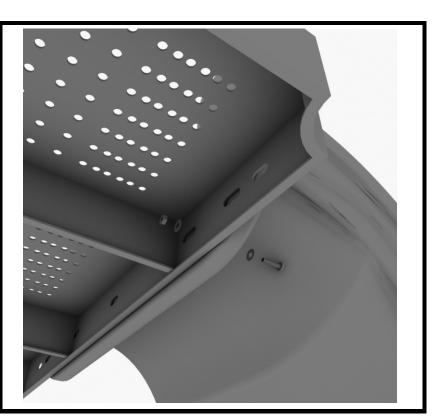
STEP: 3

See general installation guide regarding footing information for the middle slide support. Loosen the set screw pre-attached to the slide support bracket and insert the L-shaped slide support. Then loosely screw the set screws back into place.



#### STEP: 4

Using one (1) M10\*45 bolt, two (2) M10 washers, and two (2) M10 lock nuts, attach one side of the slide to the deck.



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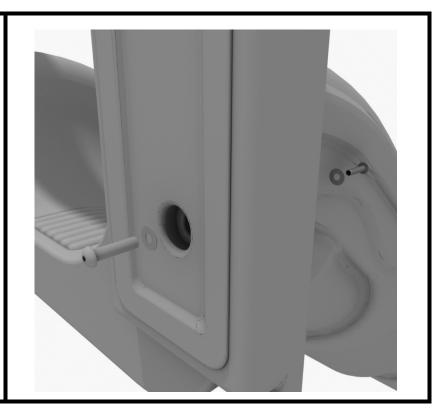
Date: 03/19/2018

### 5-foot Left Turn Slide Installation



STEP: 5

Using one (1) M8\*45 bolt, one (1) M8 washer, one (1) M12 washer, and one (1) M12 inner hex spiral nut, attach the slide to one side of the slide hood. Repeat this process for the other side of the slide.



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Date: 03/19/2018

# 4.5-inch 2-Clamp Arch Rail Installation



STEP: 1

Attach each two-clamp arch rail to the designated deck by using two (2) tube clamps, and two (2) M4\*25 self-tapping screws to attach the top of the panel to the posts. Then use two (2) M10\*25 bolts, four (4) M10 washers, and two (2) M10 lock nuts to attach the panel to the deck.



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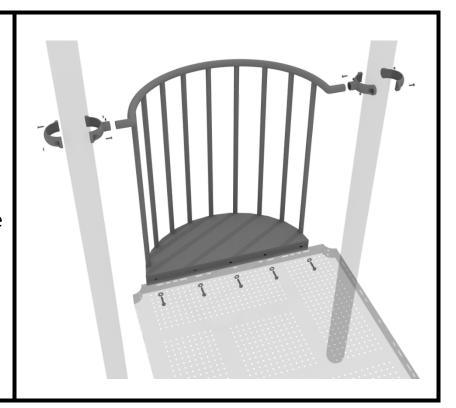
Date: 03/21/2018

# **Balcony Deck Install Guide**



STEP: 1

Attach the Balcony Deck using five (5) M10\*25 bolts, ten (10) M10 washers, and five (5) M10 lock nuts. Attach the Balcony Deck Rail to the posts using tube clamps, refer to the Clamp Install Guide for more information on tube clamps.

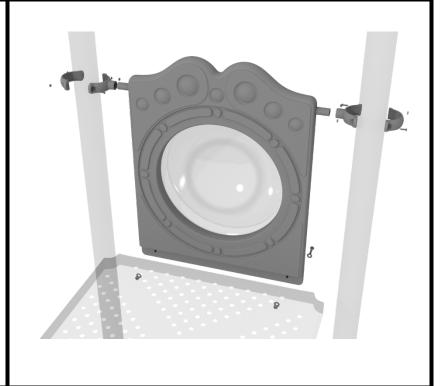


### 4.5-inch Bubble Panel Installation



STEP: 1

Attach two tube clamps to the Bubble Panel using two (2) M4\*25 self-tapping screws and attach those clamps to the proper support posts. Then, attach the bottom of the metal barrier to the deck using two (2) M10\*50 bolts, four (4) M10 washers, and two (2) M10 lock nuts.



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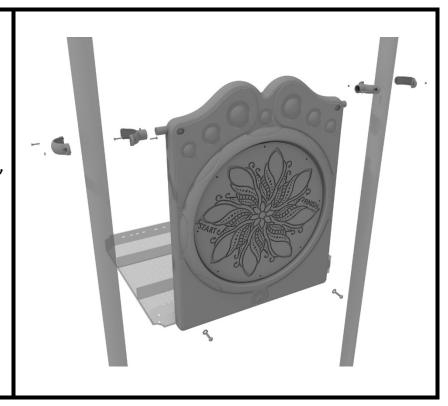
Created By: Derick H Date: 08/08/2018

# 4.5-inch Finger Maze Panel Installation



STEP: 1

Connect the bottom of the panel to the deck using two (2) M10\*50 bolts, four (4) M10 washers, and two (2) M10 lock nuts. Then attach the top of the panel to the posts using two (2) tube clamps.



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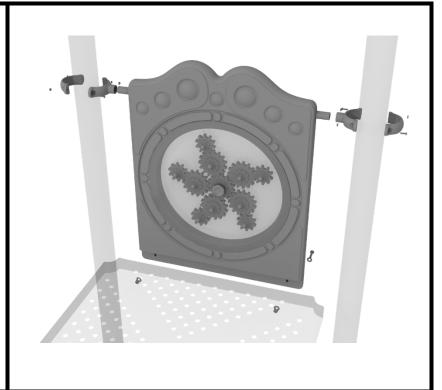
Created By: Kelly D. Date: 12/28/2020

### 4.5-inch Gear Panel Installation



STEP: 1

Attach two tube clamps to the Gear Panel using two (2) M4\*25 selftapping screws and attach those clamps to the proper support posts. Then, attach the bottom of the metal barrier to the deck using two (2) M10\*50 bolts, four (4) M10 washers, and two (2) M10 lock nuts.



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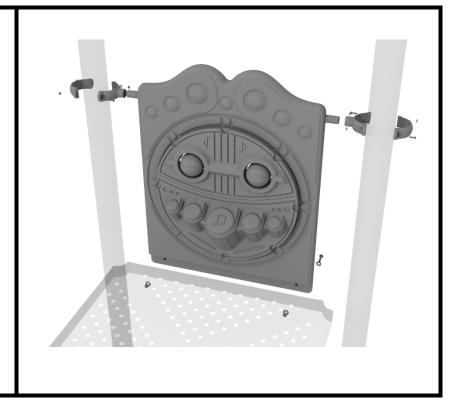
Created By: Derick H Date: 08/09/2018

### 4.5-inch Percussion Panel Installation



STEP: 1

Attach two tube clamps to the Percussion Panel using two (2) M4\*25 self-tapping screws and attach those clamps to the proper support posts. Then, attach the bottom of the metal barrier to the deck using two (2) M10\*50 bolts, four (4) M10 washers, and two (2) M10 lock nuts.



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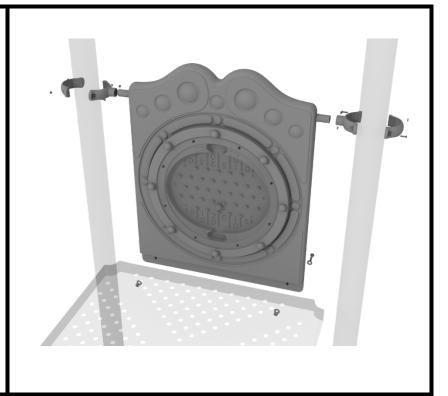
Created By: Derick H Date: 08/08/2018

### 4.5-inch Plinko Panel Installation



STEP: 1

Attach two tube clamps to the Plinko
Panel using two (2) M4\*25 selftapping screws and attach those
clamps to the proper support posts.
Then, attach the bottom of the metal
barrier to the deck using two (2)
M10\*50 bolts, four (4) M10 washers,
and two (2) M10 lock nuts.



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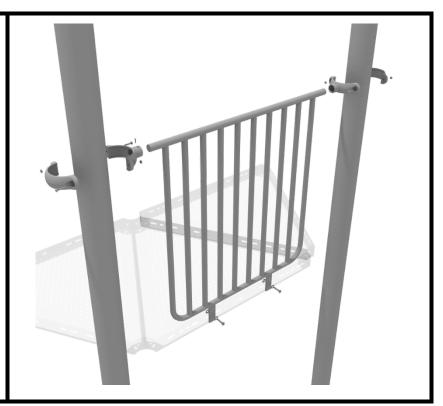
Created By: Derick H Date: 08/08/2018

### 4.5-inch Metal Barrier Installation



STEP: 1

Attach two tube clamps to the metal barrier using two (2) M4\*25 self-tapping screws and attach those clamps to the proper support posts. Then, attach the bottom of the metal barrier to the deck using two (2) M10\*25 bolts, four (4) M10 washers, and two (2) M10 lock nuts.



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Created By: Aaron Price

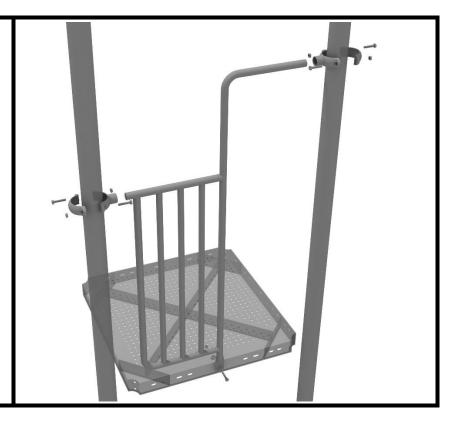
Date: 03/21/2018

# 4.5" Side Entrance Rail Panel Installation



STEP: 1

Attach the Arch Rail to the designated posts by connecting half of the tube clamp to the Side Entrance Panel using one (1) M8\*30 bolt. Repeat this process for each post attachment point. Then, attach the rail to the deck using one (1) M10\*25 bolt, two (2) M10 washers, and one (1) M10 lock nut. Finally, attach the second half of the clamp around the post.



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Created By: Gage Brown

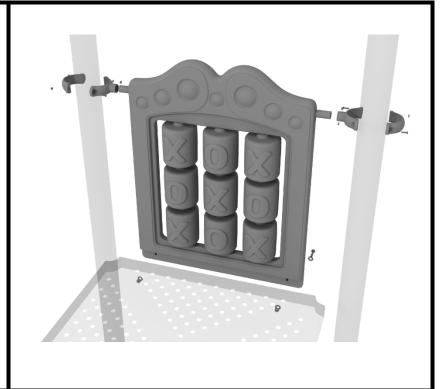
Date: 11/26/2018

### 4.5-inch Tic Tac Toe Panel Installation



STEP: 1

Attach two tube clamps to the Tic
Tac Toe Panel using two (2) M4\*25
self-tapping screws and attach those
clamps to the proper support posts.
Then, attach the bottom of the metal
barrier to the deck using two (2)
M10\*50 bolts, four (4) M10 washers,
and two (2) M10 lock nuts.



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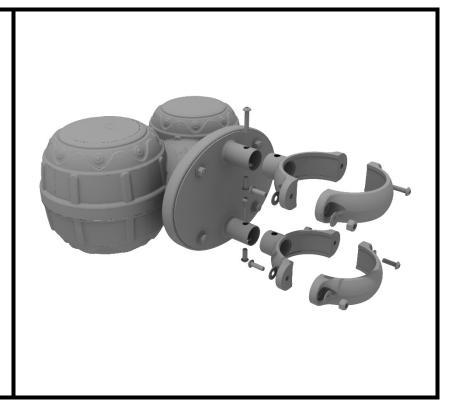
Created By: Derick H Date: 08/09/2018

# **Bongos Installation**

Playground Equipment

STEP: 1

Detach half of the tube clamps connected to the Bongos, and reattach the clamp around the desired support post. Recommended install height is 20 to 36 inches above surfacing depending on age range.



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### **Rain Wheel Installation**

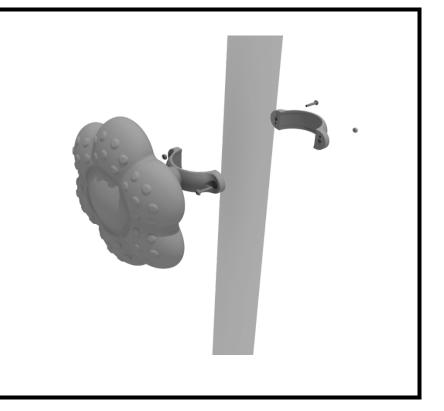


Detach half of the tube clamp connected to the Rain Wheel, and reattach the clamp around the support post, as shown in the picture.

Recommended install height is 20 to 36 inches above surfacing depending on age range.

We recommend using Thread-locking fluid on bolts connecting Rain wheel to clamp to prevent hardware from loosening over time.

(Thread-locker not supplied)



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Created By: Aaron Price

Date: 03/29/2018

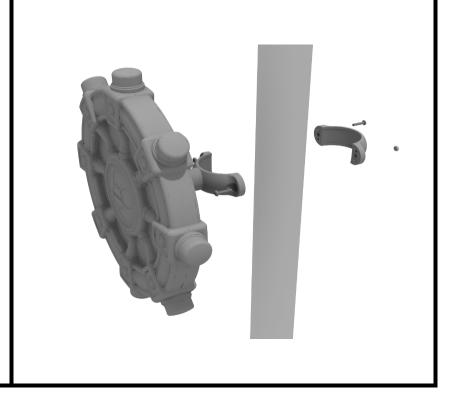
# **Ships Wheel Installation**



Detach half of the tube clamp connected to the Ships Wheel, and re-attach the clamp around the support post, as shown in the picture. Recommended install height is 20 to 36 inches above surfacing depending on age range.

We recommend using Threadlocking fluid on bolts connecting Ship's wheel to clamp to prevent hardware from loosening over time.

(Thread-locker not supplied)



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Created By: Aaron Price

Date: 03/20/2018

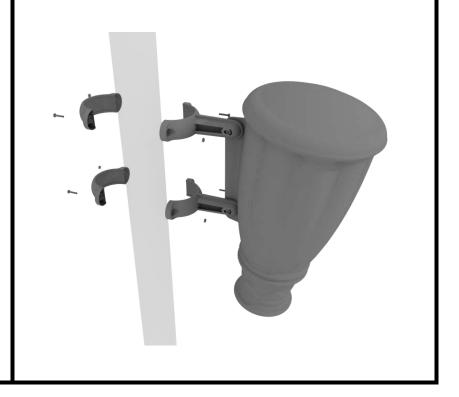
# **Single Drum Installation**



Detach half of the tube clamps connected to the Single Drum, and re-attach the clamps around the support post, as shown in the image. Recommended install height is 20 to 36 inches above surfacing depending on age range.

We recommend using Threadlocking fluid on bolts connecting Single Drum to clamp to prevent hardware from loosening over time.

(Thread-locker not supplied)



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Created By: Jordan B Date: 02/09/2022