



# OFFICIAL SOCCER GOAL

561-501

**NOTE:** All threaded ends of bolts protruding beyond nuts must be cut off and/or peened to eliminate sharp edges. No more than two threads should extend beyond face of the nut. All washers, "T" nuts, and other fastener hardware used on round pipe or tubing must be hammered down to conform to the curved underlying surface to eliminate catch points.

DO NOT tighten nuts more than hand-tight until entire assembly is completed.

## INSTRUCTIONS:

1. Mark and dig footing holes.
2. Place 563-601 Uprights in Footing Holes. Brace uprights so that the bottom does not rest on the footing hole bottom. Make sure uprights are level.
3. Pour footings using: 12 - 80lb. bags Pre-Mix Cement 3 bags per hole. Be sure to 'cone' the top of the pour for drainage.
4. Attach 563-219 Bar.
5. Attach 563-602 Supports.

**NOTE:** Wait 48 hours for concrete to harden before using unit. DO NOT install where overhead electrical wires are present.

## MAINTENANCE:

Touch up any marred paint surfaces. Check periodically for loose bolts, broken parts and replace immediately.