

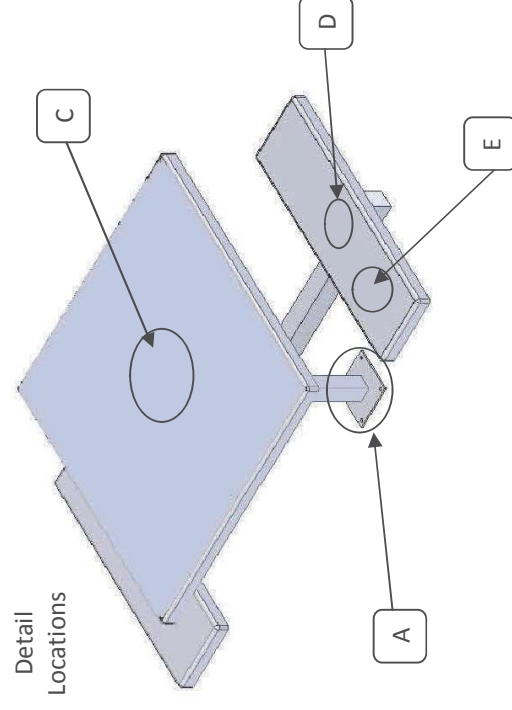
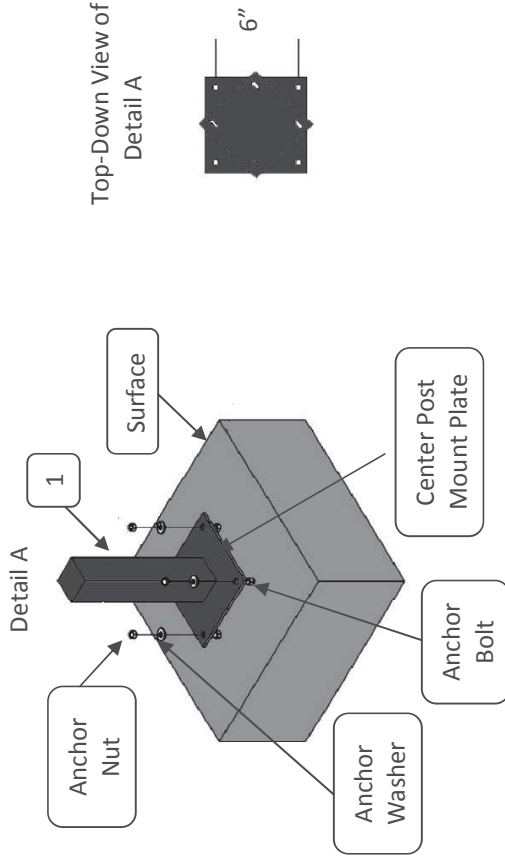


Square Table with Cantilever Frame Wheel Chair Accessible

602-748

Component Details

Item No.	Part Number	Description	QTY
1	613-604	Center Post	1
2	613-605	Support Arm	2
3	613-601	Table top	1
4	613-602	Seat	2
5	000-000	½ x 4" Anchor Bolts	4
6	613-607	Seat Mount Bracket	2
7	126-703	3/8 x 1" Button Head Bolt	28
8	316-601	3/8 Washer	40
9	126-602	3/8 Lock Nut	4
10	126-707	3/8 x 1 1/2" Button Head Bolt	4
11	516-400	Lock Tite	2
12	000-000	Hole Plugs	8
13	416-505	7/32 Allen Wrench	2
Total Pieces			2





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Important

- Please keep a copy of these instructions in your files. There is important replacement part information in them that will assist you in the event a part is ever needed.

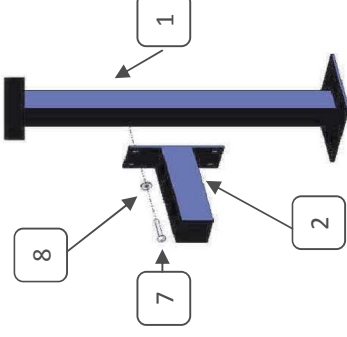
Assembly Information

- Read all assembly instruction before starting assembly.
- Verify that all parts were received by comparing the parts received to the component list on page one.
- **CONTACT YOUR DISTRIBUTOR ABOUT ANY PARTS YOU ARE MISSING.** You must report missing parts within 10 days of delivery.
- Hand-tighten all bolts during the initial assembly (unless specifically told to tighten completely in the instructions). Once the unit is fully assembled and square you should completely tighten them.
- Other than when a specific step in the assembly instructions specifies “do not apply lock tite” (11), we recommend applying a small amount to all assembly bolts.

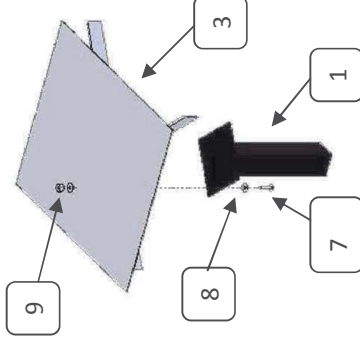
General Maintenance

- It is recommended that you inspect the product monthly for loose bolts and broken parts. If replacement parts are needed please refer to these instructions for part numbers and descriptions then call your distributor to order replacements.

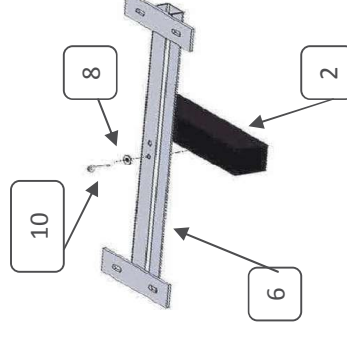
Detail B



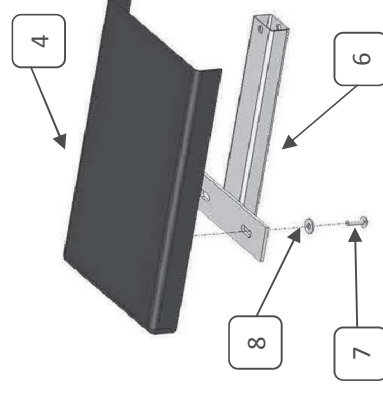
Detail C



Detail D



Detail E





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Assembly Instructions

1. Place the center post (1) in the center of the desired installation location, ensuring the larger of the two mounting plates on each end is positioned on the mounting surface. Each side of the post will have a location with which to connect a support arm (2) for the seats, be sure the post's orientation is aligned with the desired seat location. Once the post is correctly staged mark the mounting holes from the post's mounting plate onto the concrete and remove post (Detail A)
2. Drill the marked holes 4" deep, using a 1/2" concrete drill bit and a hammer drill.
3. Remove the nuts and washers from the anchor bolts (5) and place the anchor bolt into the drilled holes. Back the bolt in the anchor out far enough so there are sufficient exposed threads for the nut after the bolt goes through the mounting plate and washer.
4. Place the center post back over the anchor bolts and apply a small amount of thread lock (item 11) on the exposed threads of the anchor bolts.
5. Next secure the post using the nuts and washers previously attached to the anchors (Detail A). Tighten completely.
6. Using 3/8" x 1" button head bolts (7) and 3/8" washers (8) attach the support arm (2) to the center post (1) by inserting the bolts and washers through the support arm mounting plate and into the pre-installed nuts on the center post (detail B).

Assembly Instructions

7. Attach second Support Arm (2) to the Center Post (1) following the procedure in step 6.
8. Next set the table top (3) onto the center post (1) and attach using 3/8" x 1" button head bolts (7), 3/8 washers (8) and 3/8" lock nuts (9). Insert a bolt and washer through the bottom of the post plate and the plate on the bottom of the table top. Secure with a washer and nut. (Detail C)
9. Attach the seat mount bracket (6) to the support arm (2) using 3/8 x 1 1/2" button head bolts (10) and 3/8 washers (8). Insert the bolt and washer through the top of the seat bracket and into the pre-installed nuts on the support arm (detail C). Make sure to keep the brackets on the end of the seat mount facing up. (Detail D)
10. Finally attach the seats (4) to the seat mount bracket (6) using 3/8 x 1" button head bolts (7) and 3/8 washers (8). Insert a bolt and washer through the mounting plates on the end of the seat mount bracket and into the pre-installed nuts on the bottom side of the seat. (Detail E) Repeat step for second seat.
11. Once you have made sure the unit is square and level you should completely tighten all bolts using the 7/32 Allen Wrench (13).