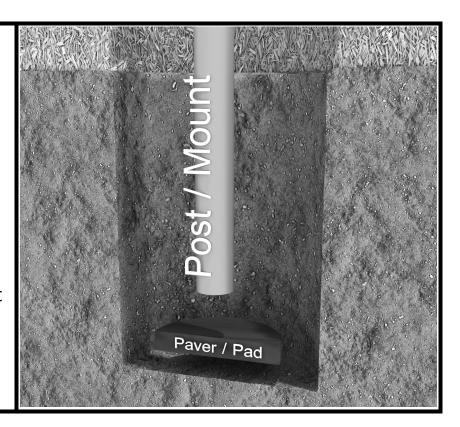
# **Inground Post/Mount Installation**



STEP: 1

# DO <u>NOT</u> CEMENT POSTS/MOUNTS INTO PLACE UNTIL THE ENTIRE STRUCTURE IS ASSEMBLED.

Refer to the General Installation guide footing size information and digging proper holes for the support posts/mounts.



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Created By: Gage Brown

Date: 04/26/2018

#### 4.5-inch Clamp Installation Examples

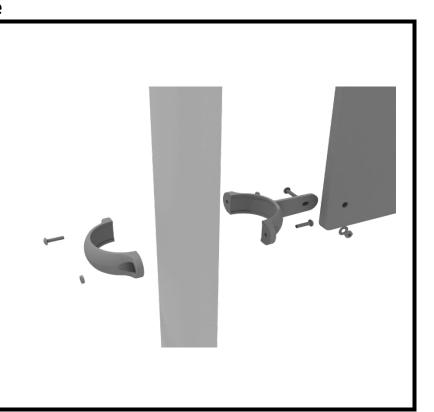


The following two pages will include examples of how to install some of the most common types of Clamps that are present on our structures that use 4.5-inch outside diameter posts. The structure that you are assembling might not require all the types of clamps listed in these examples.

The Install Guides for specific components that come later in this document might call for a specific type of clamp (a tube clamp for example), those sections will not include detailed instructions for the clamps and should direct you back to this section for more detailed information.

4.5-inch Flat Clamp Installation Example

Connect half of the flat clamp to the component using one (1) M8\*30 bolt and Lock Nut. Then, using the other half of the flat clamp and the hardware provided in the clamp hardware bag, attach the backside of the flat clamp around the post.



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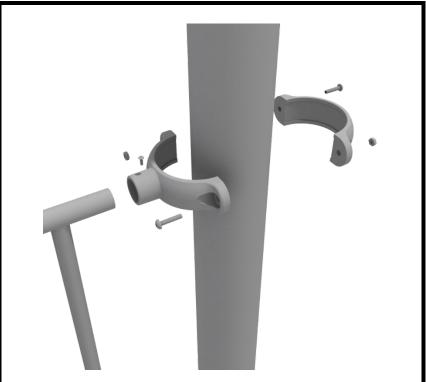
Created By: Derick H Date: 11/01/2018

# 4.5-inch Clamp Installation Examples

#### 4.5-inch Tube Clamp Installation Example

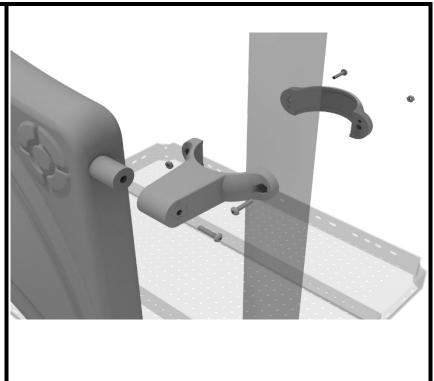


Insert Bar on Component into one half of the Tube Clamp and attach with M4\*25 Set Screw. Then, using the other half of the tube clamp and the hardware provided in the clamp hardware bag, attach the backside of the tube clamp around the post.



#### 4.5-inch Double Slide Clamp Installation Example

Connect half of the double slide clamp to the double slide hood using one (1) M8\*30 bolt. Then, using the other half of the clamp and the hardware provided in the clamp hardware bag, attach the backside of the double slide clamp around the post.



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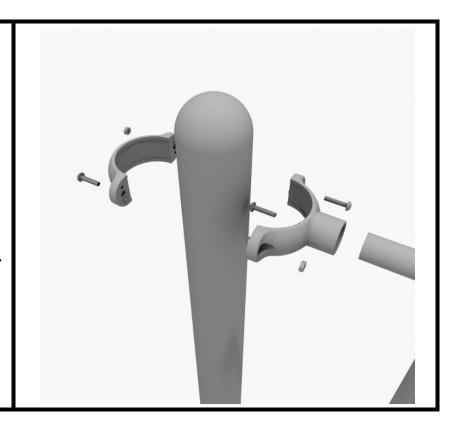
Created By: Derick H Date: 11/01/2018

# 4.5-inch 3-foot Transfer Station Install



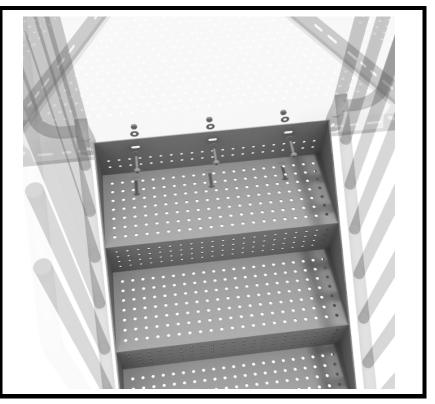
STEP: 1

Connect half of a tube clamp to the ADA transfer handrail using one (1) M4\*25 self-tapping screw. Set the handrail into place, then attach the second half of the clamp using the hardware provided in the clamp bag. Repeat this process for the other handrail.



STEP: 2

Using three (3) M10\*25 bolts, six (6) M10 washers, and three (3) M10 lock nuts, attach the top of the stairs to the half hex deck. Then using four (4) M10\*30 bolts, eight (8) M10 washers, and four (4) M10 lock nuts, attach the handrail to the bottom of the stairs. Then, using two (2) M10\*25 bolts, four (4) M10 washers, and two (2) M10 lock nuts, attach the handrails to the deck.



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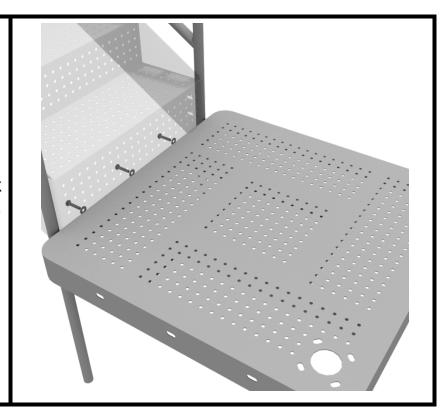
Created By: Derick H
Date Modified: 07/27/18

# 4.5-inch 3-foot Transfer Station Install



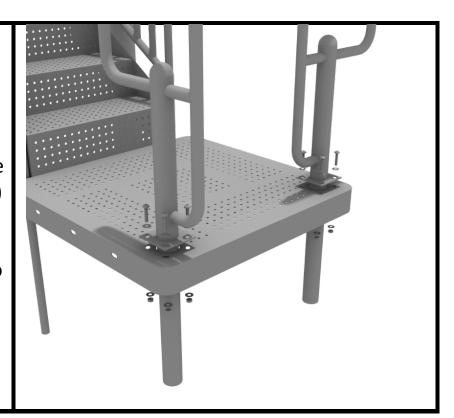
STEP: 3

Using three (3) M10\*25 bolts, six (6) M10 washers, and three (3) M10 lock nuts, attach the ADA transfer deck to the base of the 4-foot ADA transfer stair.



#### STEP: 4

See general installation guide regarding footing information for the transfer deck handrail. Using four (4) M10\*25 bolts, eight (8) M10 washers, and four (4) M10 lock nuts, attach each transfer deck handrail to the ADA transfer deck.



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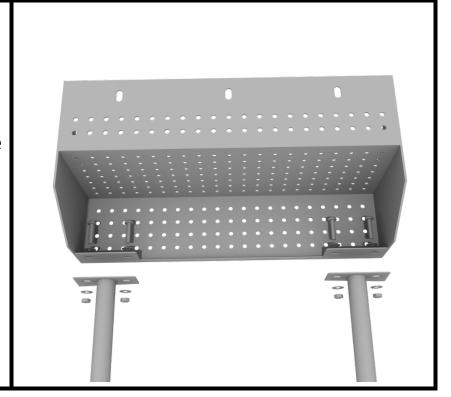
Created By: Derick H
Date Modified: 07/27/18

# 4.5-inch 3-foot Transfer Station Install



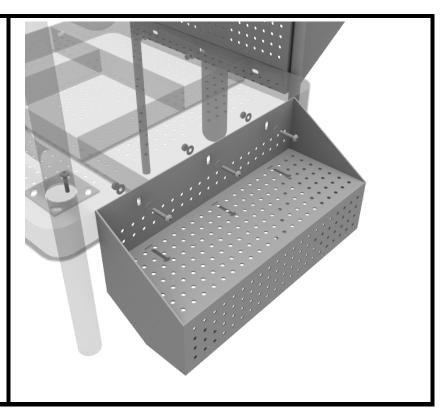
STEP: 5

See general installation guide regarding footing information for the ADA transfer step mount. Using two (2) M10\*25 bolts, four (4) M10 washers, and two (2) M10 lock nuts, attach the transfer step to each ADA transfer step mounts.



#### STEP: 6

Using three (3) M10\*25 bolts, six (6) M10 washers, and three (3) M10 washers, attach the top of the ADA transfer step to the ADA transfer deck.



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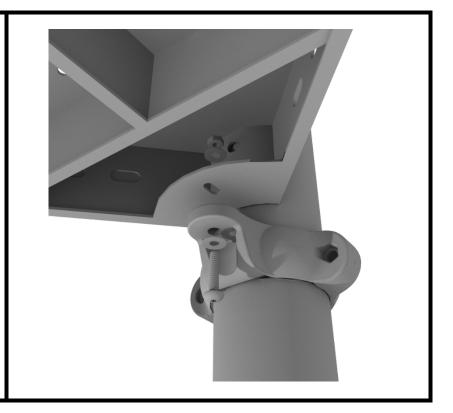
### **Square Deck Installation**



STEP: 1

After the posts are in place, using four (4) M10\*35 Bolts, eight (8) M10 Washers, and four (4) M10 Lock Nuts, attach each square deck to each pre-attached deck clamp as shown in the image.

Deck clamps are pre-attached to the posts and should not be altered in any way.



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Date: 3/19/2018

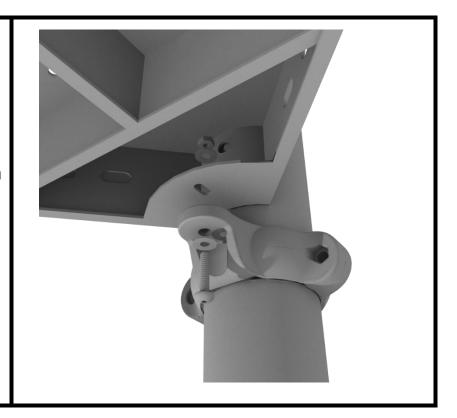
### **Triangle Deck Installation**



STEP: 1

After the posts are in place, using three (3) M10\*35 bolts, six (6) M10 washers, and three (3) M10 lock nuts, attach the triangle deck to each pre-attached deck clamp as shown in the image.

Deck clamps are pre-attached to the posts and should not be altered in any way.



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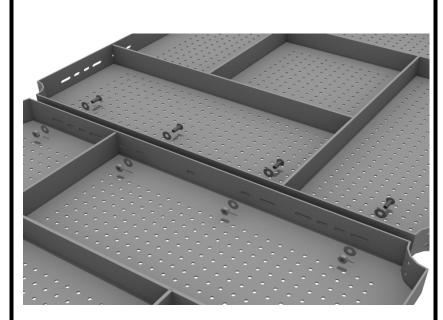
Created By: Aaron Price Date: 03/22/2018

### **Square Deck Connect to Triangle Deck**



STEP: 1

When installing decks that are adjacent to one another at the same height, they should be bolted together. On the underside of the deck, install using four (4) M10\*25 Bolts, eight (8) M10 Washers, and four (4) M10 Lock Nuts. Repeat this process for every set of adjacent decks.



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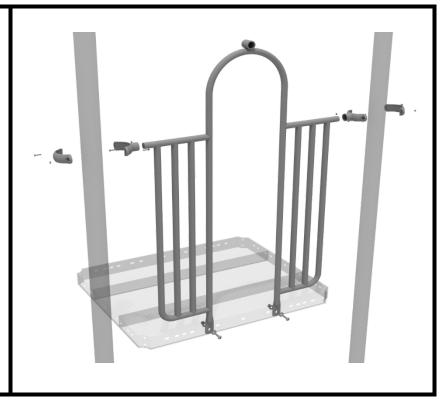
Created By: Derick H Date: 7/31/2018

# 4.5-inch 2-Clamp Arch Rail Installation



STEP: 1

Attach the Arch Rail to the designated posts by connect half of the tube clamp to the arch rail using one (1) M8\*30 bolt. Repeat this process for each post attachment point. Then, attach the rail to the deck using two (2) M10\*25 bolts, four (4) M10 washers, and two (2) M10 lock nuts. Finally, attach the second half of the clamp around the post.



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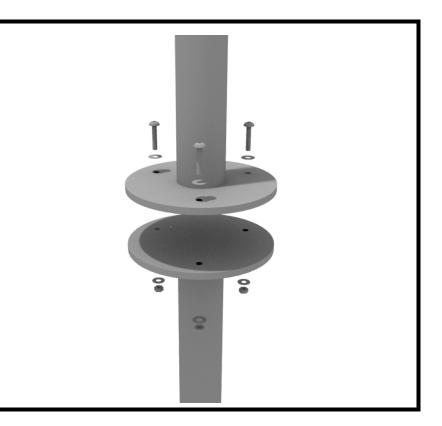
Created By: Aaron Price Date: 03/21/2018

#### **Pod Climber Installation**



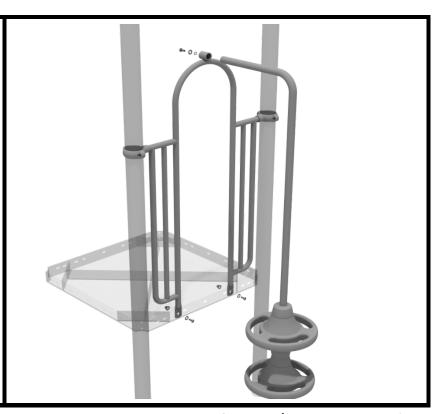
STEP: 1

See general installation guide regarding footing information for the pod climber. Attach the circle end mount to the bottom of the climber using the pre-attached hardware. Each attachment uses three (3) M10\*20 bolts, three (3) M10 spring gaskets, and one (3) M10 large gaskets.



#### STEP: 2

Attach the top of the climber to the designated arch rail top bracket using one (1) M10\*20 bolt, one (1) M10 spring washer, and one (1) M10 washer.



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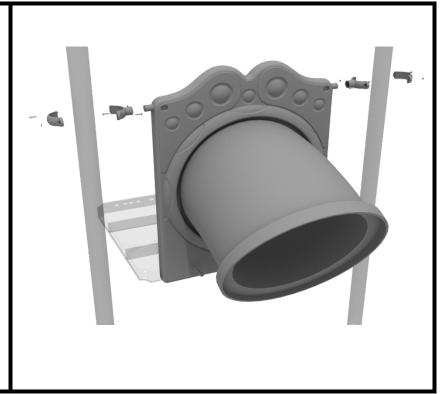
Date: 03/21/2018

#### 2-Section Tube Slide Installation



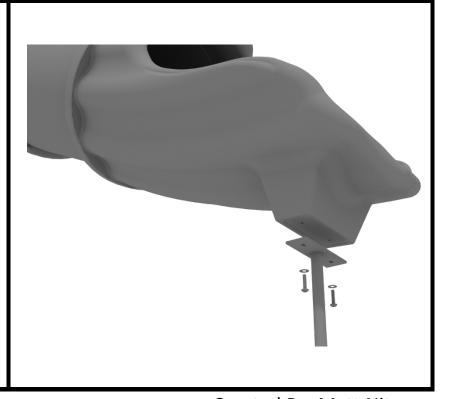
STEP: 1

Attach the slide entry hole panel to the deck using two (2) M10\*50 bolts, four (4) M10 washers, and two (2) M10 lock nuts. Then attach the top of the panel to the posts using two (2) flat clamps.



#### STEP: 2

See general installation guide regarding footing information for the tube slide mount. Attach the slide end mount to the bottom of the slide using four (4) M10\*20 bolts, four (4) M10 spring washers, and four (4) M10 washers.



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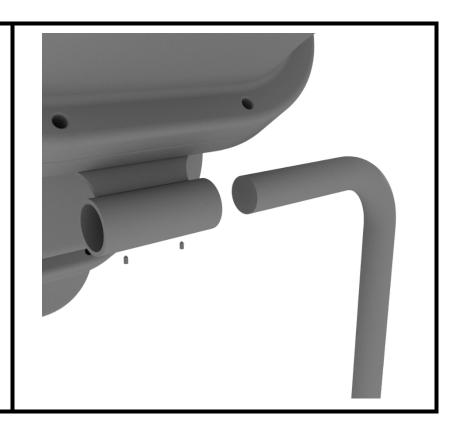
Created By: Matt Nitz Date: 05/7/2021

#### 2-Section Tube Slide Installation



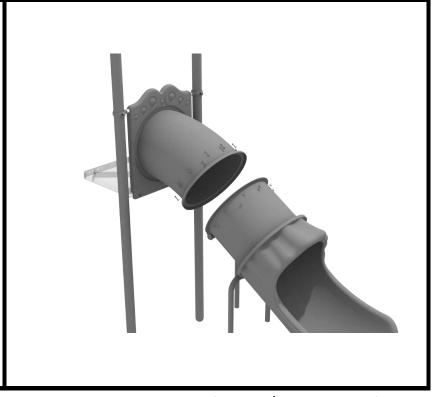
STEP: 3

Then, attach the tube slide support to the slide support brackets by inserting the support into the designated slot under the slide, and tighten the set screws using the provided Allen wrench. Repeat this process for the other slide support post.



#### STEP: 4

Finally, connect the tube slide together using ten (10) M8\*30 bolts, ten (10) M8 washers, and ten (10) M8 lock nuts.



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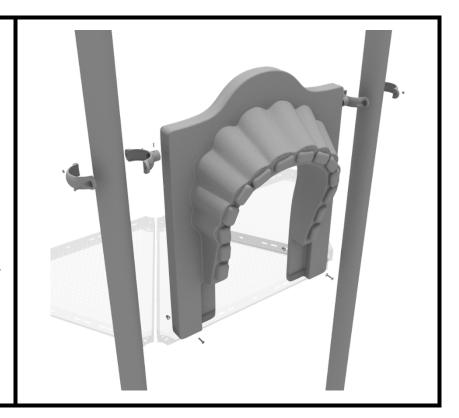
Created By: Matt Nitz Date: 05/7/2021

### **3-foot Single Wave Slide Installation**



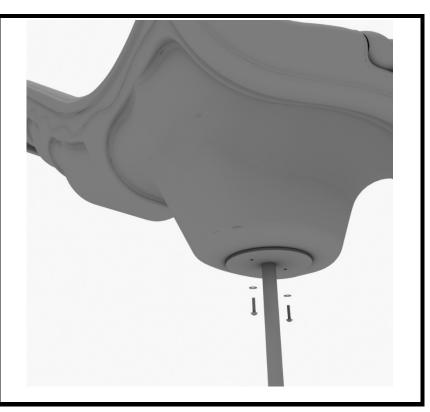
STEP: 1

To attach the single slide hood to a deck, take two clamps and attach them to the posts using two (2) M4\*25 self-tapping screws. Then, attach the hood to the deck using two (2) M10\*50 bolts, four (4) M10 washers, and two (2) M10 lock nuts. Repeat this process for every single slide hood.



#### STEP: 2

See general installation guide regarding footing information for the slide end mount. Using two (2) M8\*20, two (M8) spring washers. And two (2) M8 washers, attach the slide to the slide support post.



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Created By: Aaron Price

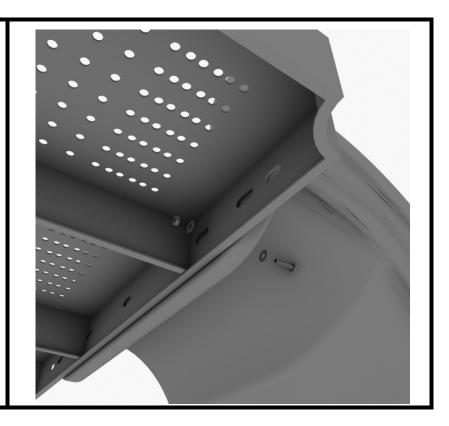
Date: 3/19/2018

### **3-foot Single Wave Slide Installation**



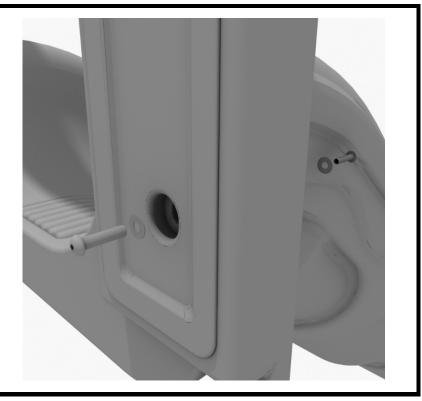
STEP: 3

To attach a single slide to a deck, use two (2) M10\*45 bolts, four (4) M10 washers, and two (2) M10 lock nuts. Repeat this process for the other side of the slide. Repeat this process for each single slide.



#### STEP: 4

Using two (2) M8\*45 bolts, two (2) M8 washer, two (2) M12 washers, and one (1) M12 inner hex spiral nut, attach the slide to the slide hood. Repeat this process for the other side of the slide.



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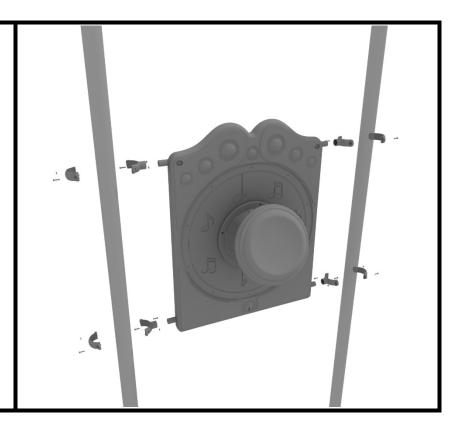
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#### 4.5-inch Drum Panel Installation



STEP: 1

Connect the Drum panel to the designated post using four (4) tube clamps.



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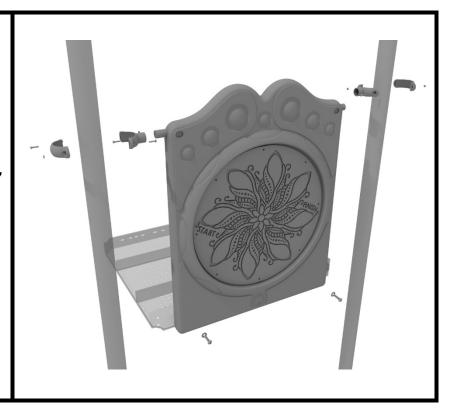
Created By: Kelly D. Date: 11/20/2020

# 4.5-inch Finger Maze Panel Installation



STEP: 1

Connect the bottom of the panel to the deck using two (2) M10\*50 bolts, four (4) M10 washers, and two (2) M10 lock nuts. Then attach the top of the panel to the posts using two (2) tube clamps.



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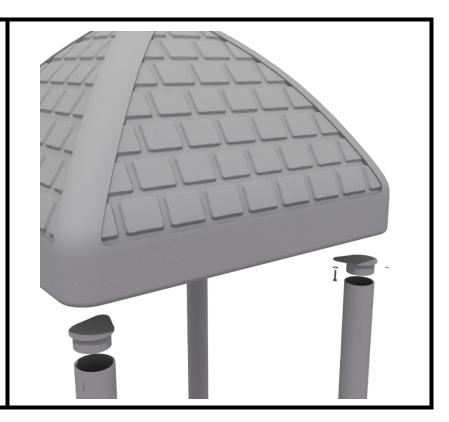
Created By: Kelly D. Date: 12/28/2020

# **Square Roof Install**



STEP: 1

To attach a square roof, bolt the plastic post caps to the bottom of the roof using four (4) M8\*20 bolts, and eight (8) M8 washers. Then place the roof on top of the posts and screw the caps onto the post using twelve (12) M3\*16 self-tapping screws.



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