

# NA-0515PRF\_CL

## NON-ELEV. ALUM. 5 ROW X 15'-0" BLEACHER

### DRAWING SHEET INDEX

CS.1	COVER SHEET
TD.1	SEATING PLAN
FP.1	FOUNDATION PLAN
BA.1	BLEACHER PREP
BA.2	BRACING LOCATIONS
BA.3	ASSEMBLY SECTION VIEW
AP.1	ANCHORING PLAN
AP.2	ANCHORING PLAN
PF.1	PLANK & FRAMING PLAN
GR.1	GUARDRAIL ASSEMBLY



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MODEL NUMBER: NA-0515PRF\_CL

DESCRIPTION: NON-ELEV. 5 ROW X 15'-0" ASSEMBLY PRINTS

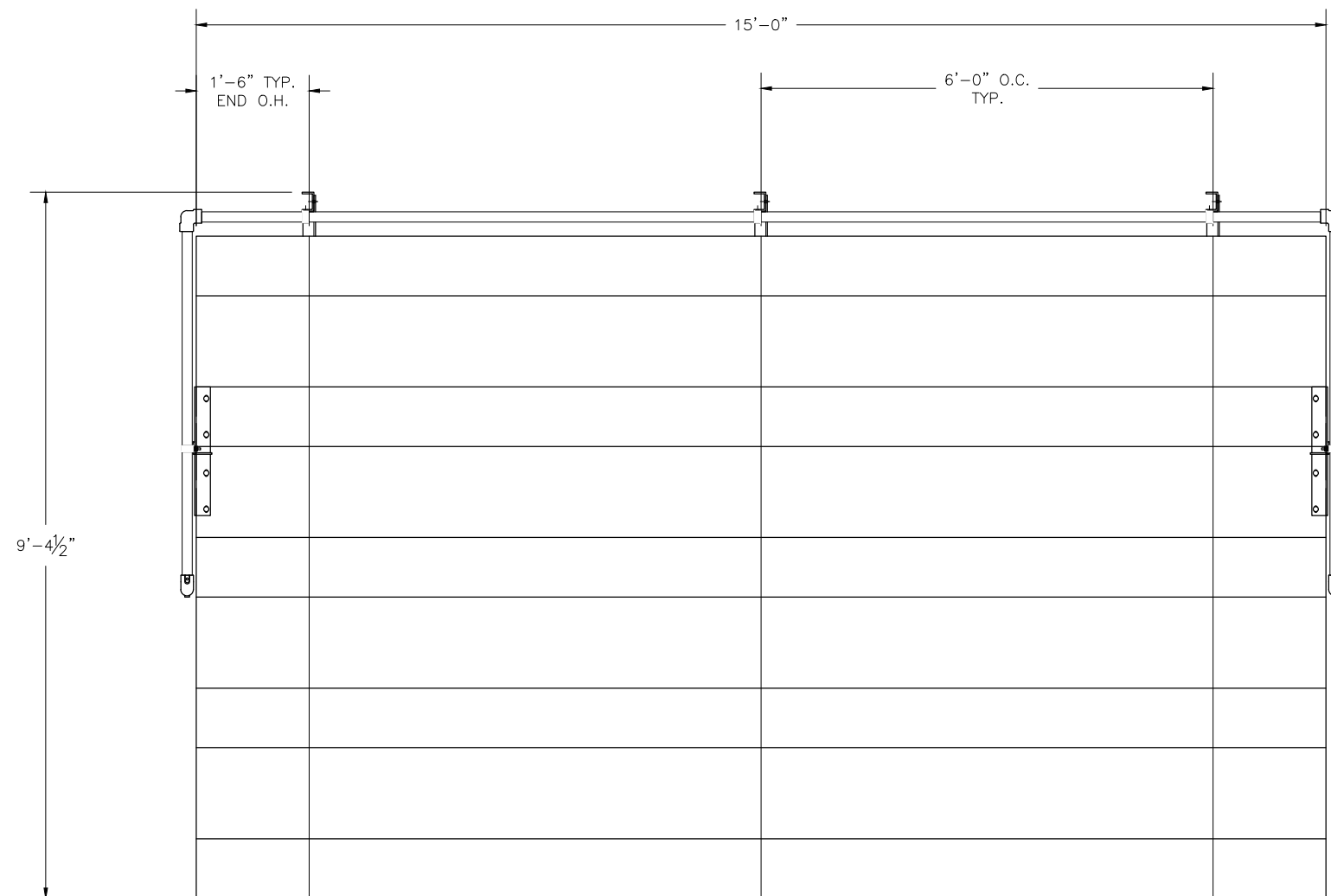
DRAWN BY: JML

DATE: 2/13/17

REVISION: (0)

SCALE: N.T.S.

SHEET NUMBER: CS.1



SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
15	10.00	10.00	5	50
				<b>NET SEATS 50</b>
				<b>WHEELCHAIR SPACES 0</b>
				<b>TOTAL NET SEATING CAPACITY 50</b>
				<b>(BASED ON 18" PER SEAT)</b>



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DESCRIPTION: NON-ELEV. 5 ROW X 15'-0" SEATING PLAN

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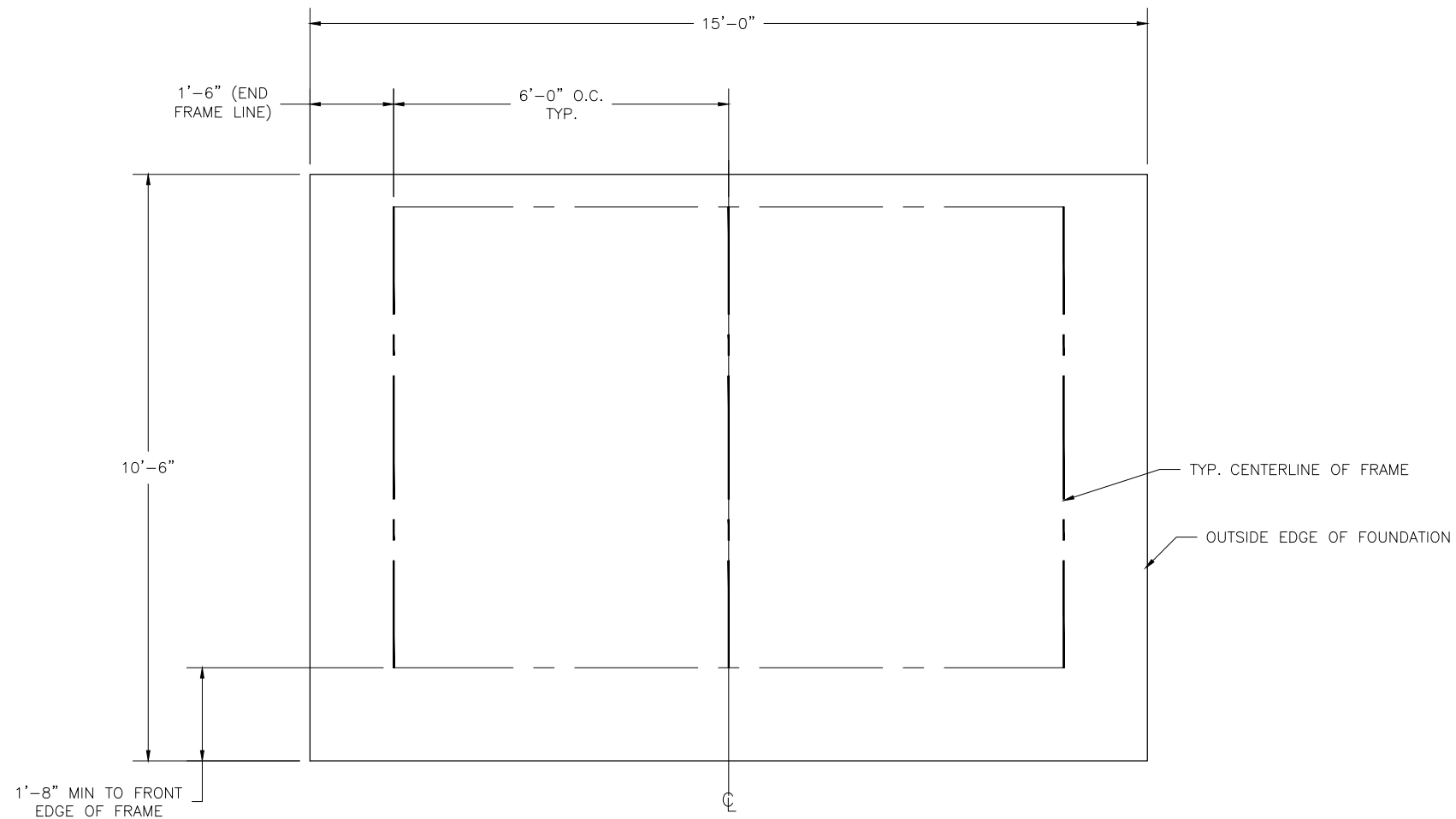
DATE: 2/13/17

REVISION: (0)

SCALE: N.T.S.

SHEET NUMBER: TD.1

## LOCATE FRAMES ON FOUNDATION



## CONCRETE FOUNDATION SPECIFICATIONS

### SCOPE:

Foundation construction is not part of NATIONAL RECREATION SYSTEMS, INC's., scope of work unless noted otherwise in the contract documents. The OWNER shall review the foundation design with local code authorities and coordinate with NRS, Inc.

### FOUNDATION DESIGN & ANCHORS:

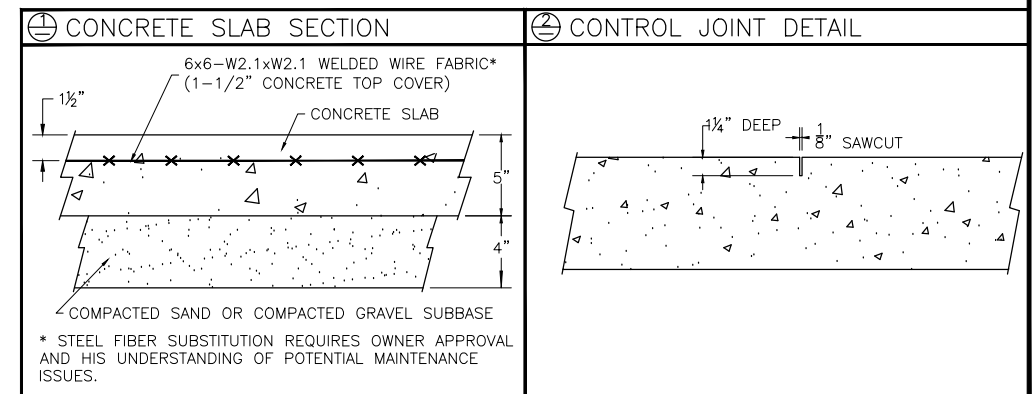
- 1) The foundation designs are based on the following:
  - a) Minimum presumed soil bearing of 1000 psf.
  - b) Bleacher frame dead and live load of 700 lbs./ft.
  - c) Bleacher frame wind uplift of 250 lbs./ft.
- 2) Unless otherwise specified on the drawings the bleacher frames shall be attached to concrete with a 3/4" dia. x 3" wedge type expansion anchor. The anchors shall be embedded a minimum of 2" into the concrete.

### CONCRETE SPECIFICATIONS:

- 1) All concrete construction shall be in accordance with *ACI 318.08*.
- 2) All concrete shall be air-entrained using an air entraining admixtruing meeting *ASTM C620*. Total air content: 5%-7% per *ASTM C173*.
- 3) All concrete shall have a minimum 28-day strength of  $F_c=3000$ psi. Concrete shall have air-entrainment
- 4) A 1/4" bituminous expansion joint material shall be placed between strip and slab foundations when adjacent to each other.
- 5) The depressions in the top of the foundations between high spots shall not exceed 3/16" below 10-foot long straightedge. The 10-foot straightedge method used to measure foundation flatness shall be in accordance with *ACI 302.1R-04 "Guide for Concrete Floor and Slab Construction"*.

### CONCRETE SLAB RECOMMENDED SPECIFICATIONS:

- 1) Concrete slab shall have a minimum thickness of 5" (some areas may require 6") and placed on 4" of compacted gravel or compacted sub base.
- 2) NRS, INC., recommends that the concrete slab be reinforced with 6x6-W2.1xW2.1 welded wire fabric at 1 1/2" concrete cover from the top. In lieu of welded wire fabric, steel fiber substitution requires OWNER approval and his understanding of potential maintenance issues.
- 3) Contractor may substitute blended fiber reinforcing, provided the blend consists of multifilament polypropylene fibers and cold drawn steel wire fibers. Novamesh 950 or approved equivalent, applied at a dosage rate of 5lb/CY unless specified otherwise or a different recommendation is made by the manufacturer.
- 4) Crack control joints shall be sawed into slab to form approximate square patterns. The maximum spacing for control joints shall not exceed 12'-6", UNLESS INDICATED OTHERWISE. The bleacher frames shall not be set on control joints. The designer shall contact NRS to coordinate joint spacing requirements with the specific bleacher design.
- 5) The slab may be sloped a maximum of 1/8 inch per foot for drainage. The maximum overall out of level slope for the slab perpendicular to the seats (front to rear) shall not exceed 2" and parallel to the seats (end to end) shall not exceed 4".



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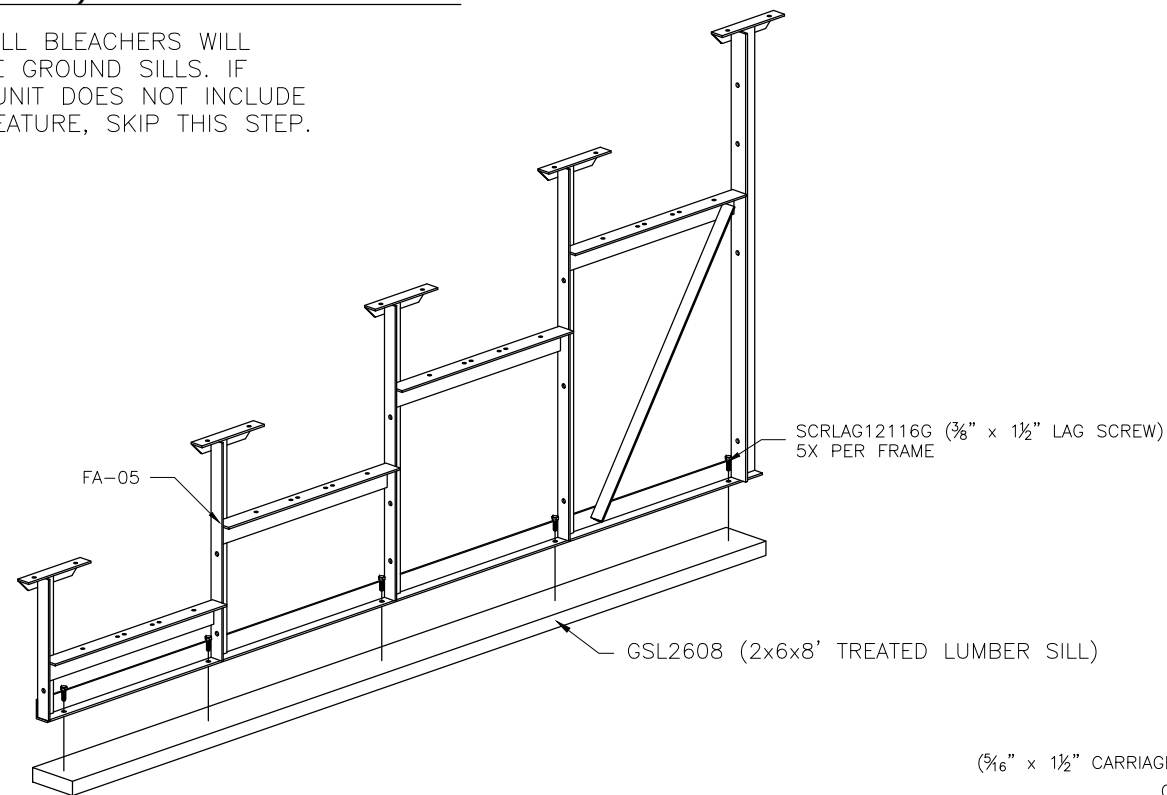
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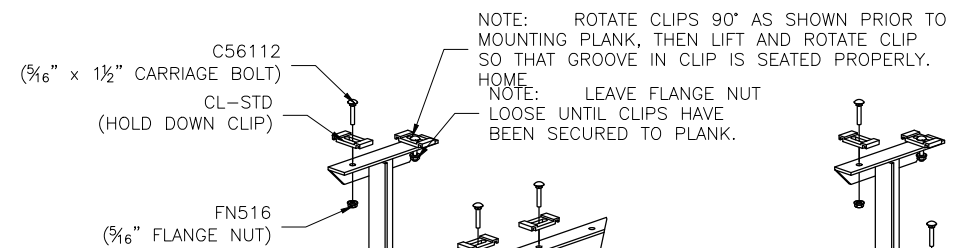
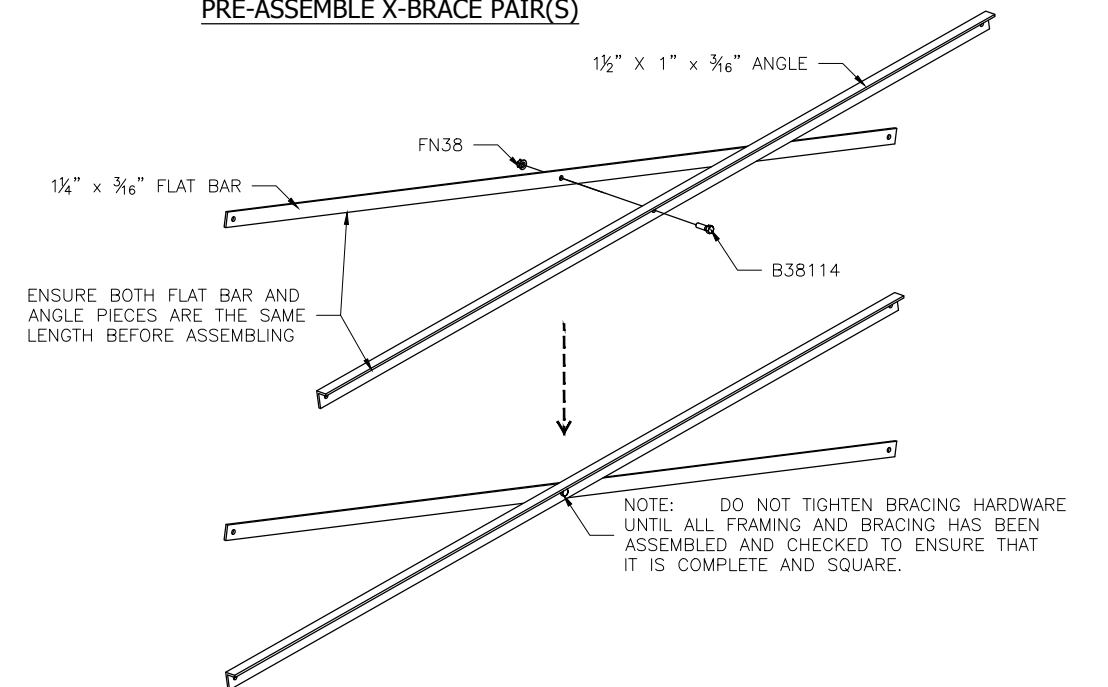
MODEL NUMBER: NA-0515PRF_CL				
DESCRIPTION: NON-ELEV. 5 ROW X 15'-0" FOUNDATION PLAN				
DRAWN BY: JML	DATE: 2/13/17	REVISION: (0)	SCALE: N.T.S.	SHEET NUMBER: FP.1

**(OPTIONAL) ATTACH GROUND SILLS \***

\*NOT ALL BLEACHERS WILL RECEIVE GROUND SILLS. IF YOUR UNIT DOES NOT INCLUDE THIS FEATURE, SKIP THIS STEP.



**PRE-ASSEMBLE X-BRACE PAIR(S)**



ONCE FRAMING IS COMPLETE,  
PRE-ASSEMBLE CLIP SETS ON BLEACHER FRAMES

OPTION A: SINGLE FOOT BOARDS

OPTION B: DOUBLE FOOT BOARDS

NOTE: CLIP SETS ON FOOT SUPPORTS MUST BE MOUNTED TO HOLES SHOWN HERE TO ENSURE CORRECT FIT WITH FOOT PLANK.

NOTE: CLIP SETS ON FOOT SUPPORTS MUST BE MOUNTED TO HOLES SHOWN HERE TO ENSURE CORRECT FIT WITH FOOT PLANK.



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DESCRIPTION: NON-ELEV. 5 ROW X 15'-0" BLEACHER PREP

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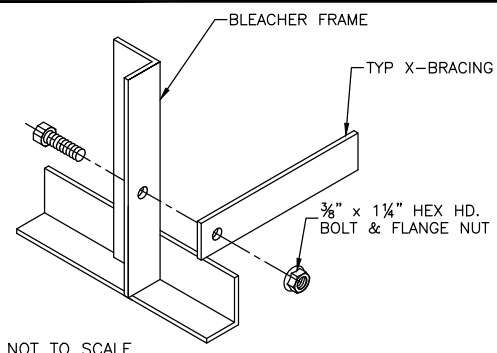
DATE: 2/13/17

REVISION: (0)

SCALE: N.T.S.

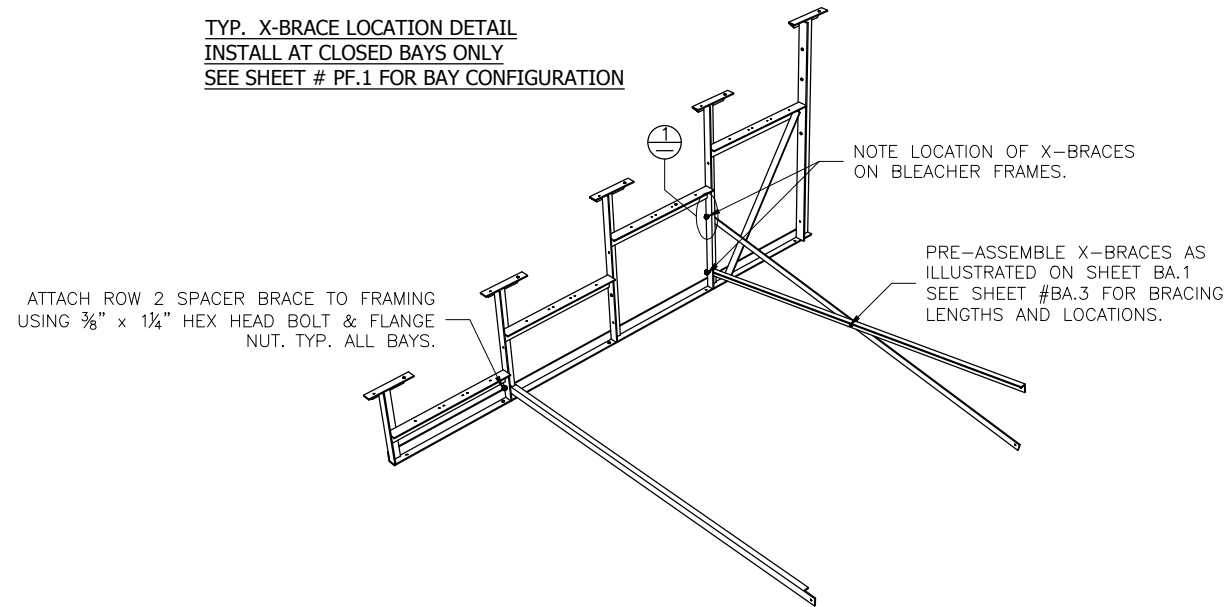
SHEET NUMBER: BA.1

⊕ TYP X-BRACE CONN. W/ 1 1/4" BOLT

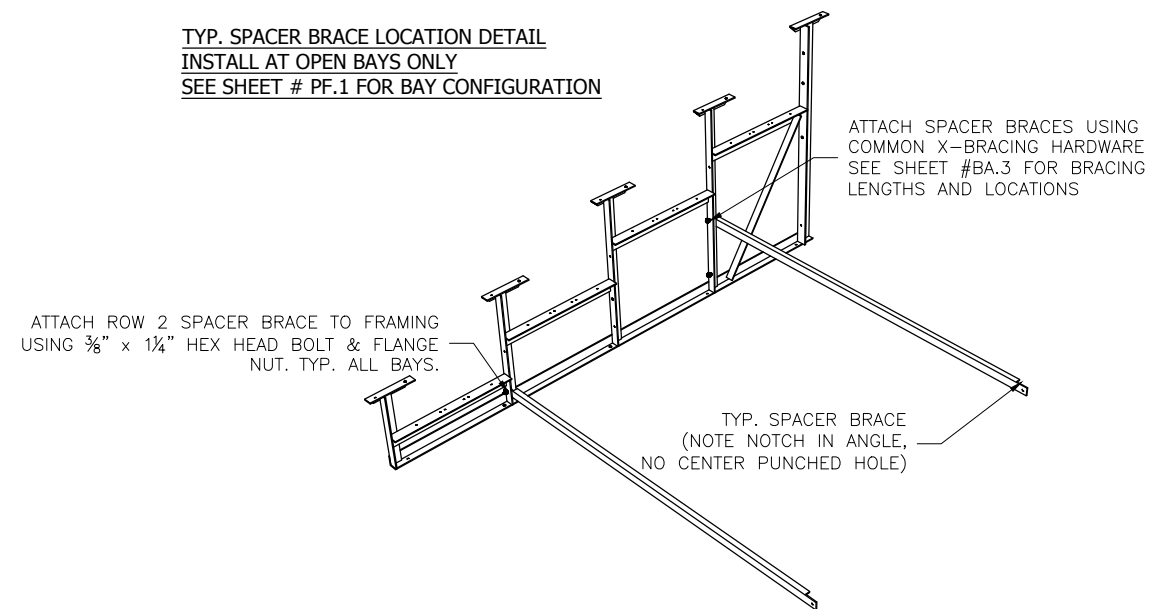


NOT TO SCALE

TYP. X-BRACE LOCATION DETAIL  
INSTALL AT CLOSED BAYS ONLY  
SEE SHEET # PF.1 FOR BAY CONFIGURATION



TYP. SPACER BRACE LOCATION DETAIL  
INSTALL AT OPEN BAYS ONLY  
SEE SHEET # PF.1 FOR BAY CONFIGURATION

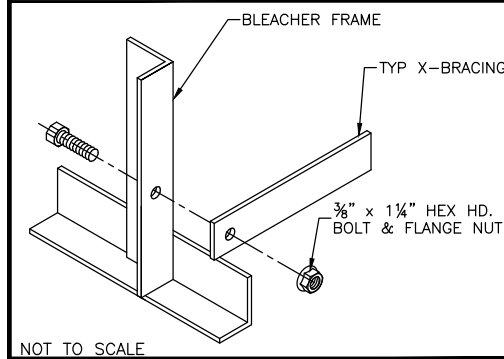


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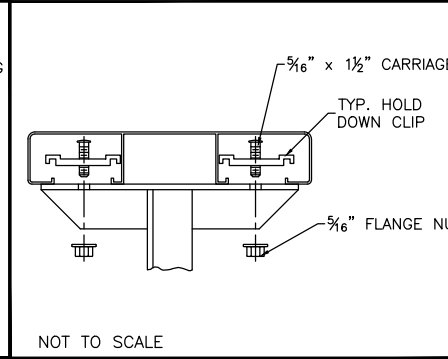
MODEL NUMBER: NA-0515PRF_CL				
DESCRIPTION: NON-ELEV. 5 ROW X 15'-0" BRACING LOCATIONS				
DRAWN BY: JML	DATE: 2/13/17	REVISION: (0)	SCALE: N.T.S.	SHEET NUMBER: BA.2

⊕ TYP X-BRACE CONN. W/ 1/4 BOLT



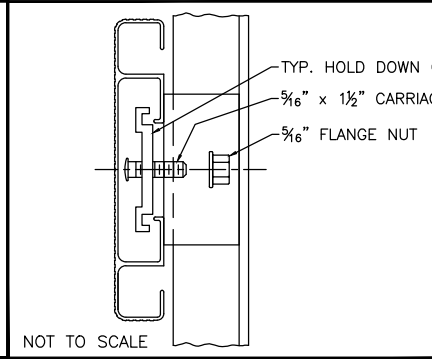
NOT TO SCALE

⊕ TYP 2x10 PLANK ATTACHMENT

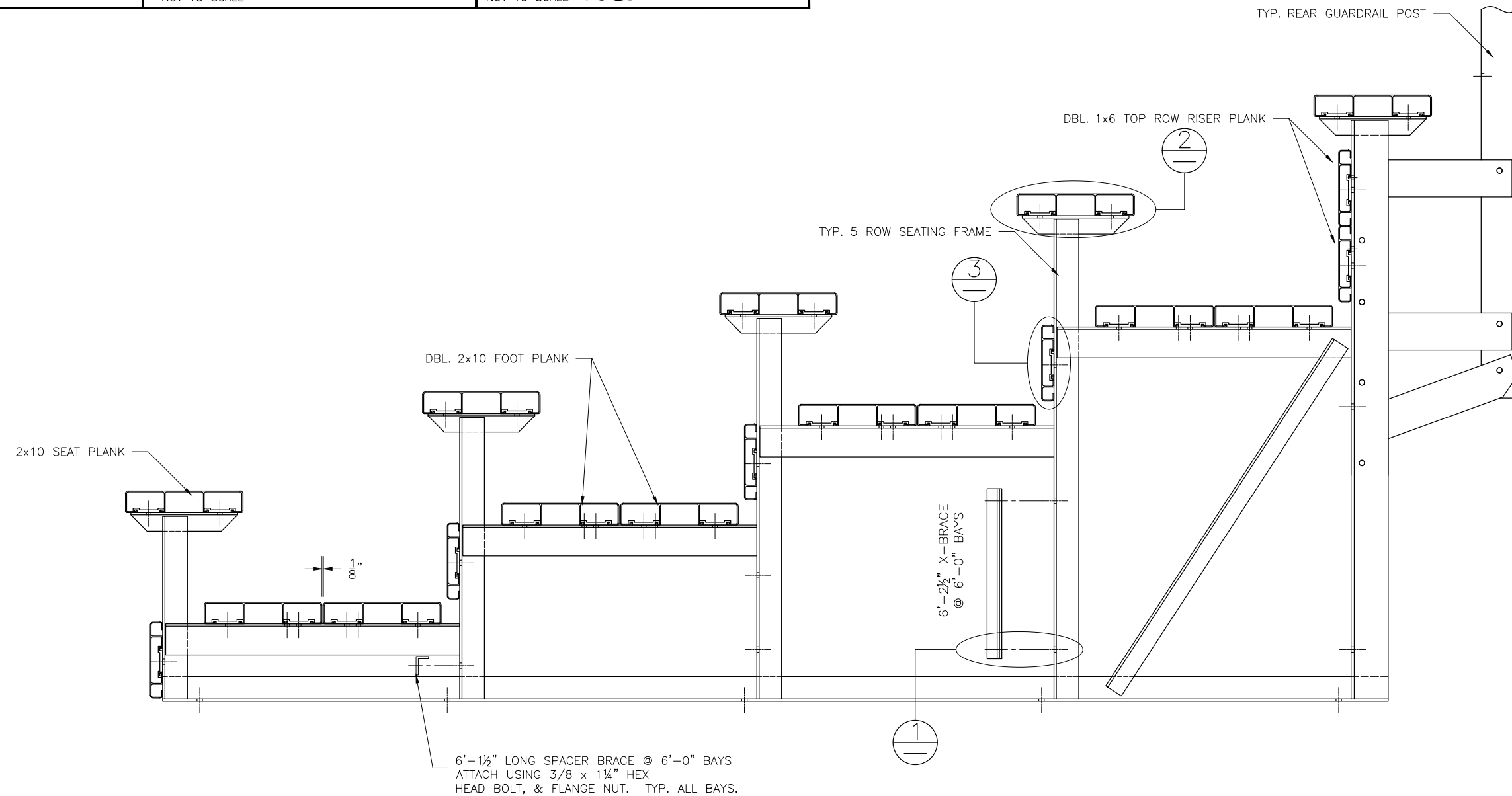


NOT TO SCALE

⊕ TYP 1x6 PLANK ATTACHMENT



NOT TO SCALE

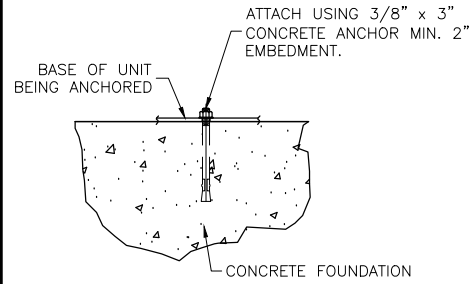


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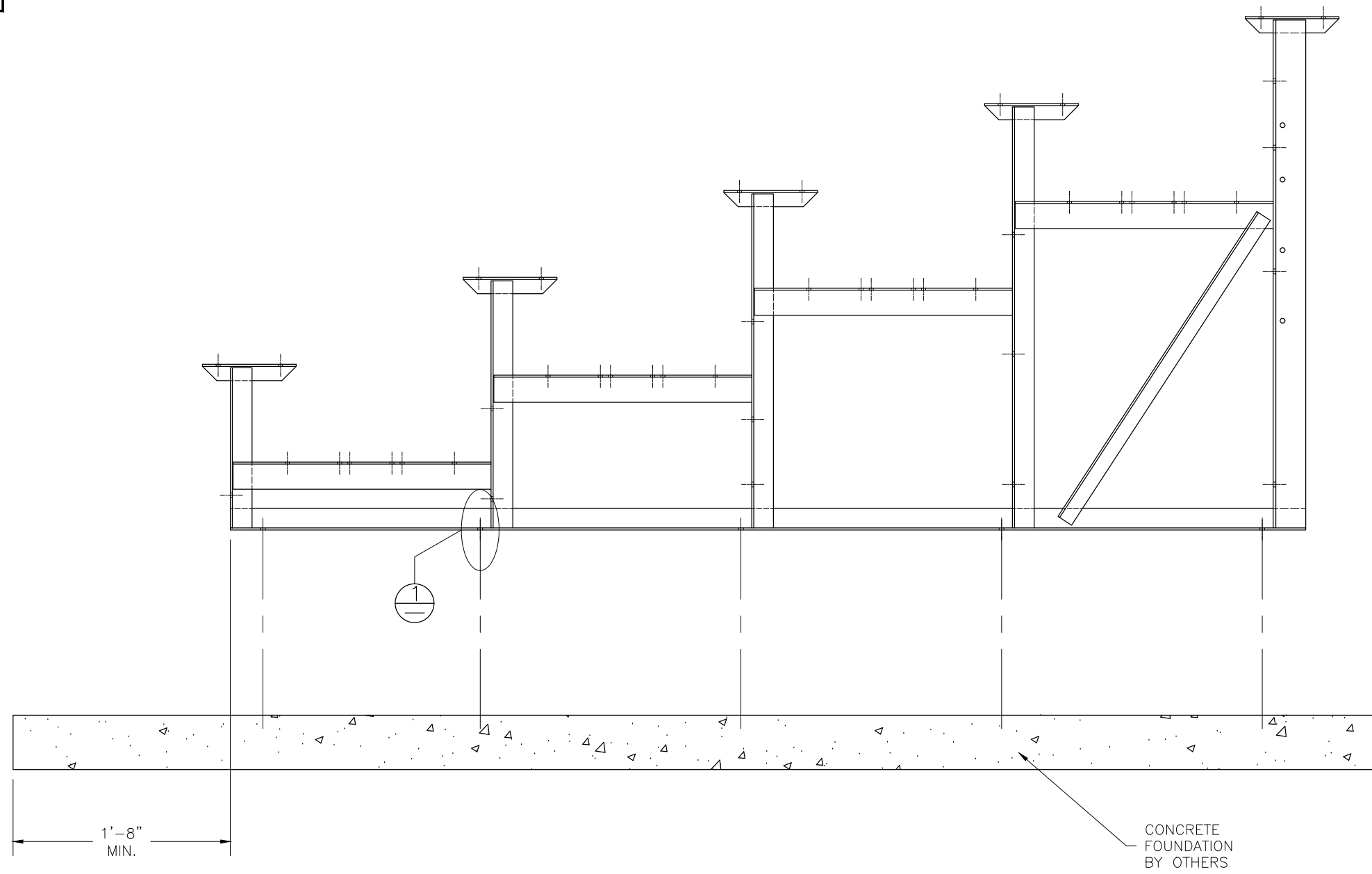
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MODEL NUMBER: NA-0515PRF_CL				
DESCRIPTION: NON-ELEV. 5 ROW X 15'-0" ASSEMBLY SECTION				
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⊕ WEDGE ANCHOR DETAIL - 3"



(OPTIONAL) ANCHOR BLEACHER TO CONCRETE FOUNDATION \*



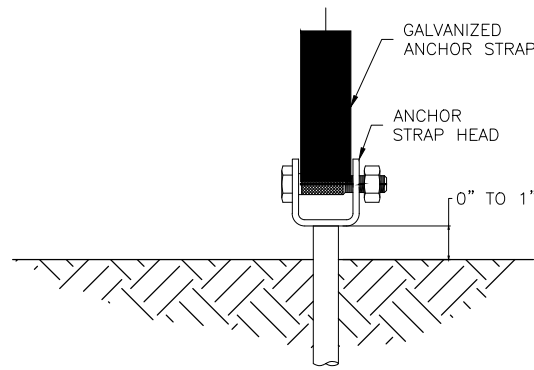
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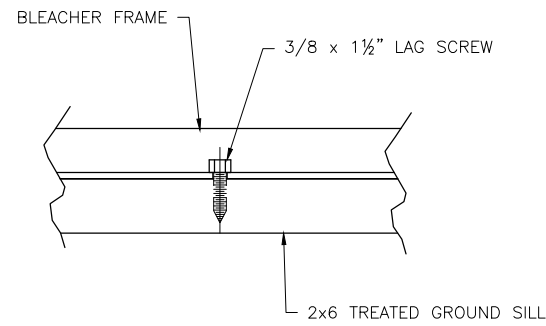
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MODEL NUMBER: NA-0515PRF_CL				
DESCRIPTION: NON-ELEV. 5 ROW X 15'-0" ANCHORING PLAN				
DRAWN BY: JML	DATE: 2/13/17	REVISION: (0)	SCALE: N.T.S.	SHEET NUMBER: AP.1

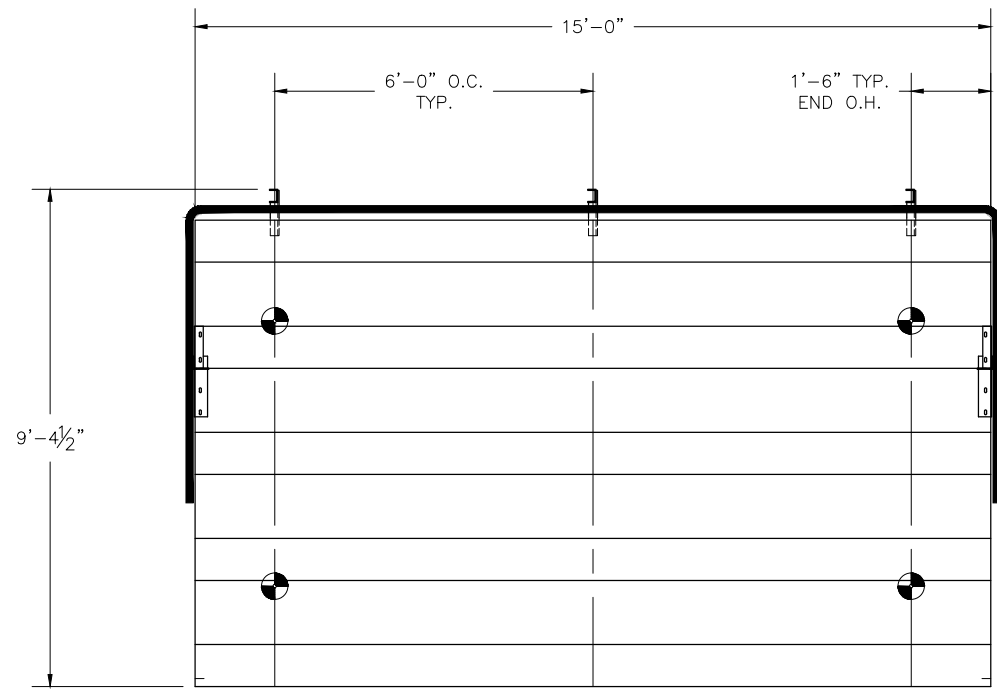
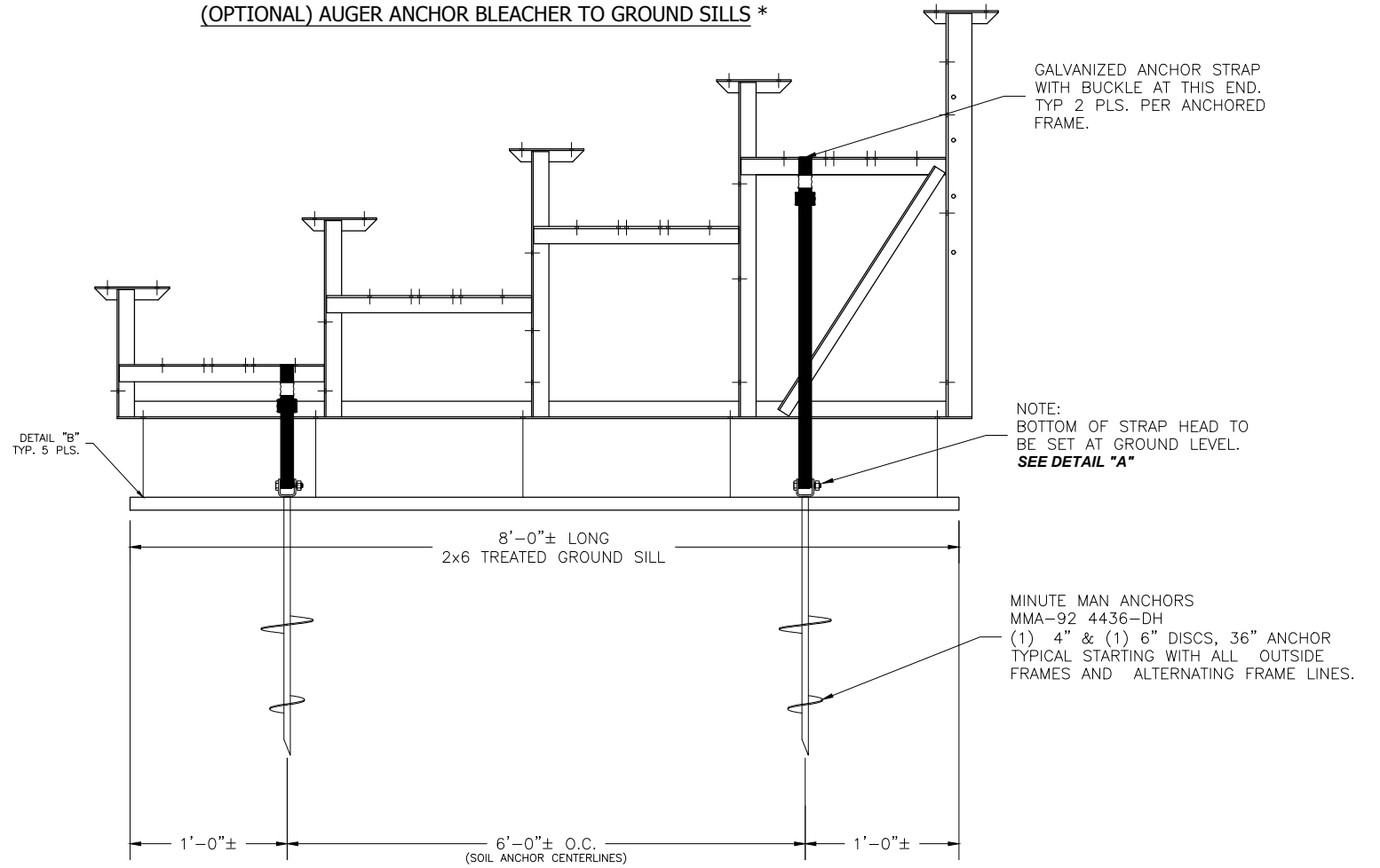
**DETAIL 'A' - STRAP HEAD DETAIL**



**DETAIL 'B' - GROUND SILL ATTACHMENT**



**(OPTIONAL) AUGER ANCHOR BLEACHER TO GROUND SILLS \***



 - INDICATES LOCATIONS OF GROUND AUGERS

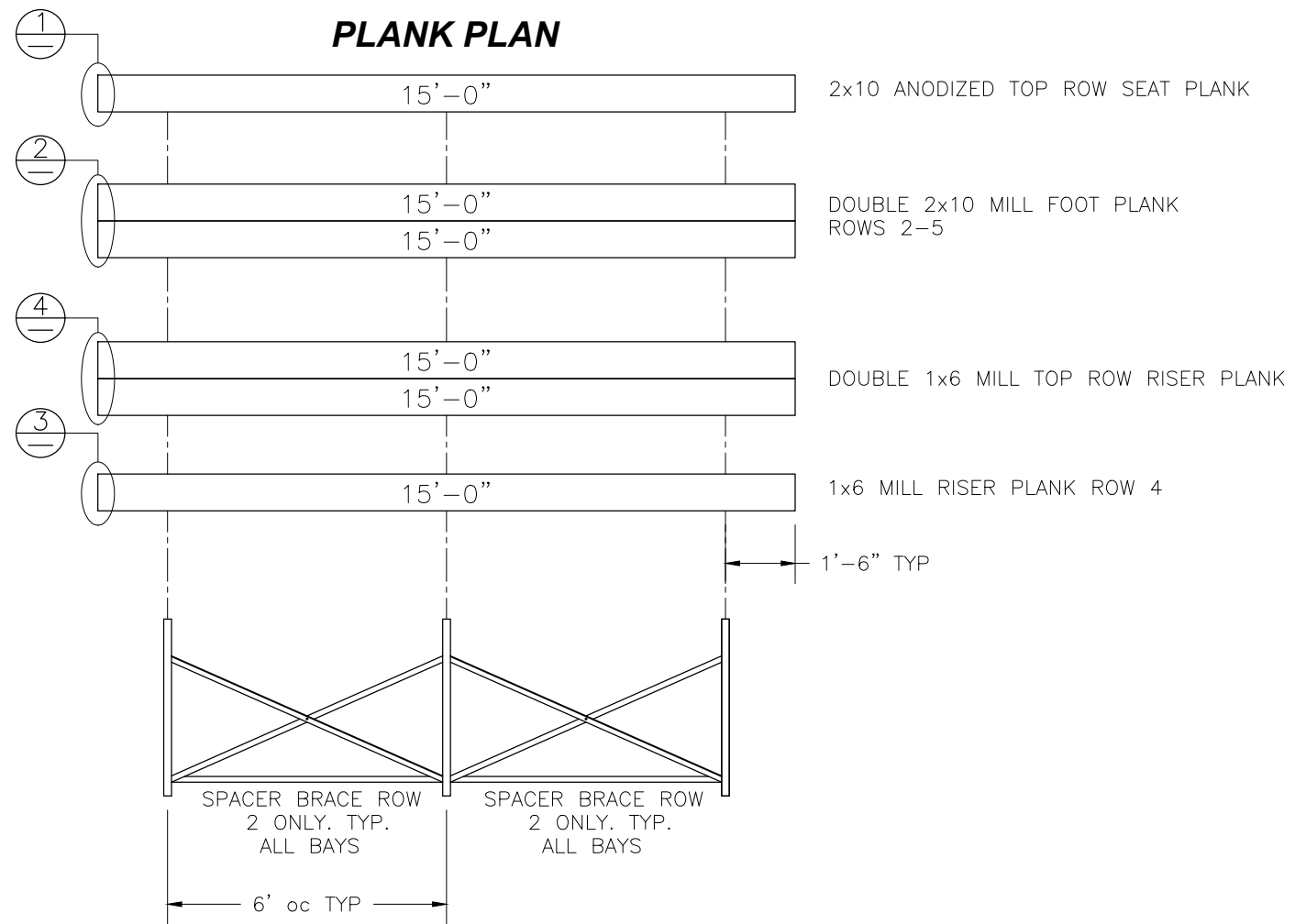
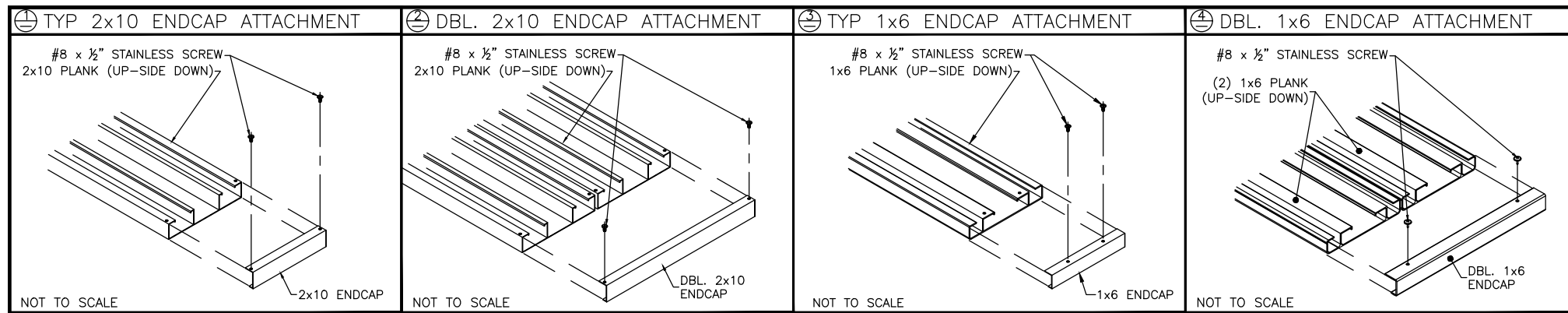


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MODEL NUMBER: NA-0515PRF_CL				
DESCRIPTION: NON-ELEV. 5 ROW X 15'-0" ANCHORING PLAN				
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**FRAMING PLAN**



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MODEL NUMBER: NA-0515PRF\_CL

DESCRIPTION: NON-ELEV. 5 ROW X 15'-0" PLANK & FRAMING PLAN

DRAWN BY: JML

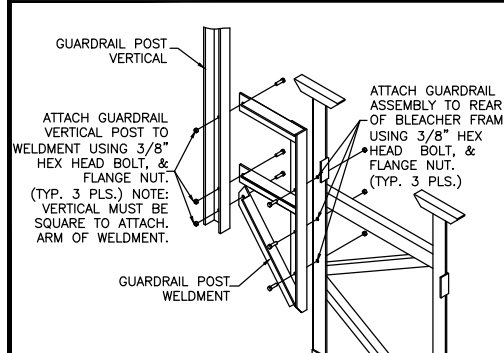
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REVISION: (0)

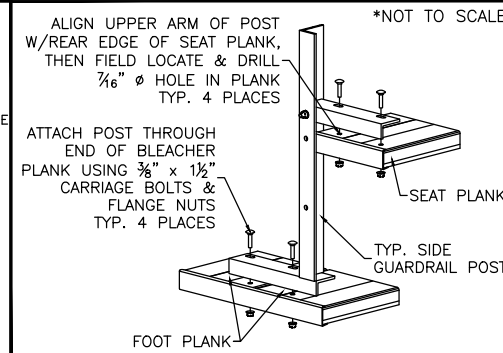
SCALE: N.T.S.

SHEET NUMBER: PF.1

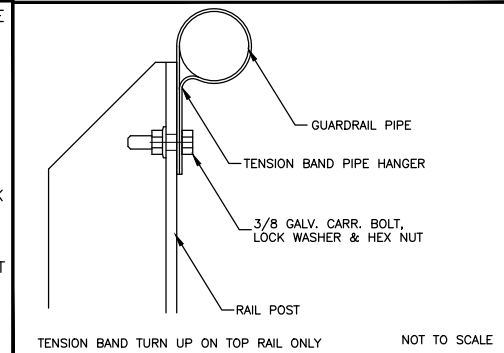
⊖ REAR GUARDRAIL POST ATTACH.



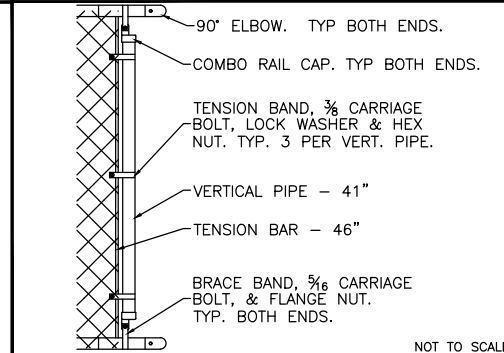
⊖ SIDE GD. RAIL POST INSTALLATION



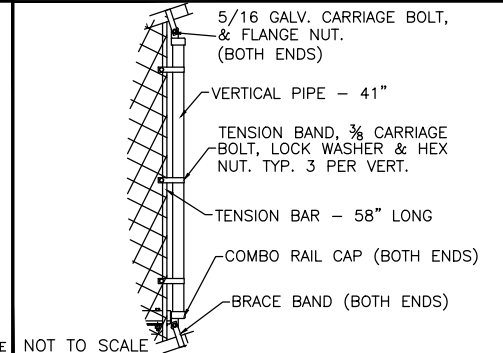
⊖ TENSION BAND ATTACHMENT



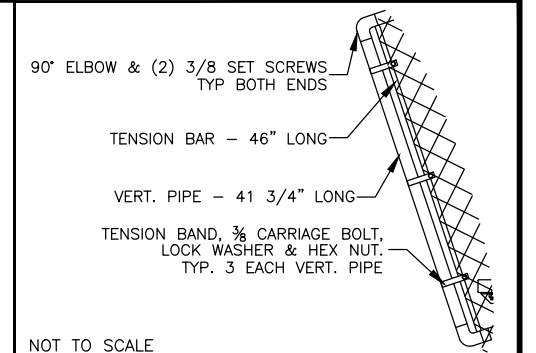
⊖ VERT. PIPE DETAIL-REAR, TOP



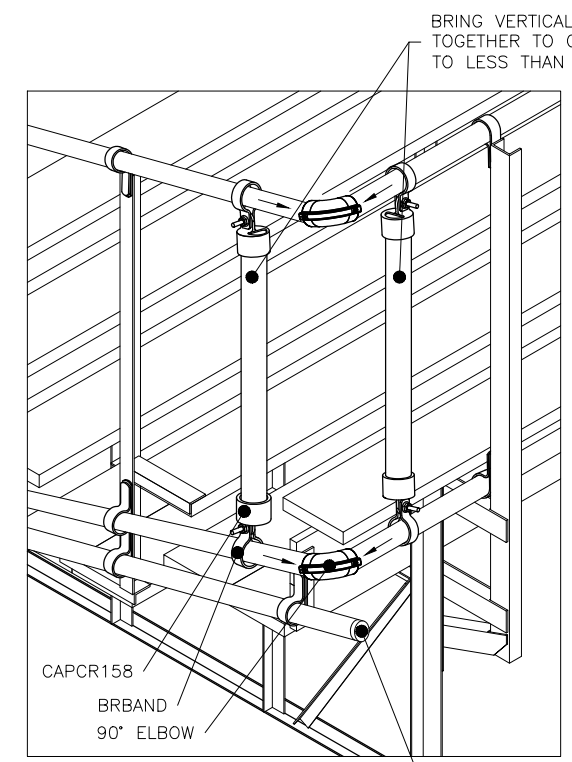
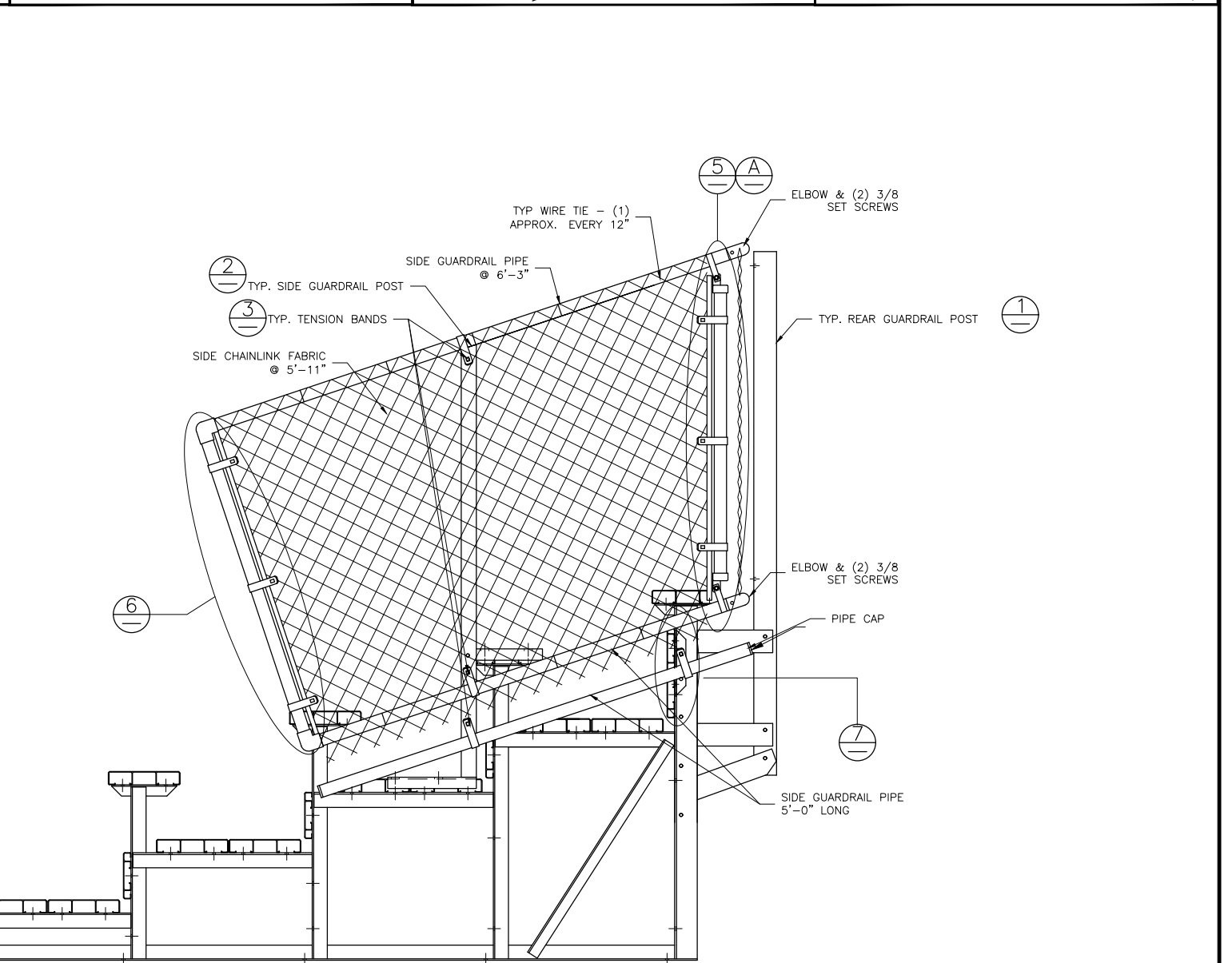
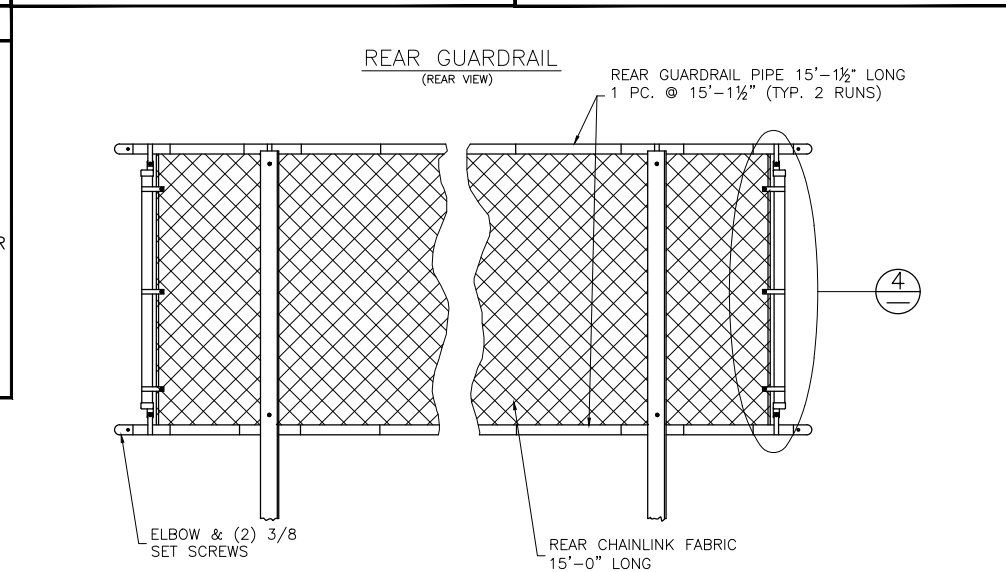
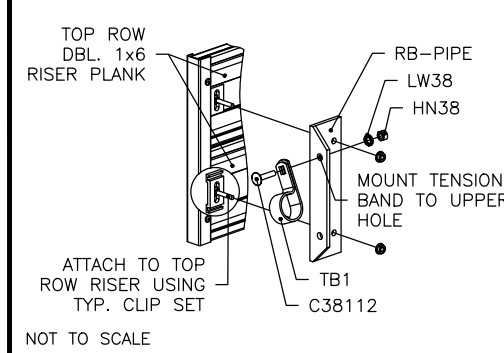
⊖ VERT. PIPE DETAIL (SIDE, TOP)



⊖ VERT. PIPE DETAIL (NE-SIDE, BOTT.)



⊖ LOWER PIPE BRACKET ATTACH.



DETAIL "A" - REAR CORNER GUARDRAIL ASSEMBLY

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DESCRIPTION: NON-ELEV. 5 ROW X 15'-0" GUARDRAIL ASSEMBLY				
DRAWN BY: JML	DATE: 2/13/17	REVISION: (0)	SCALE: N.T.S.	SHEET NUMBER: GR.1