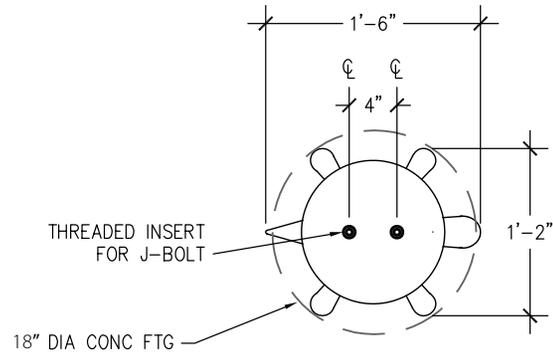
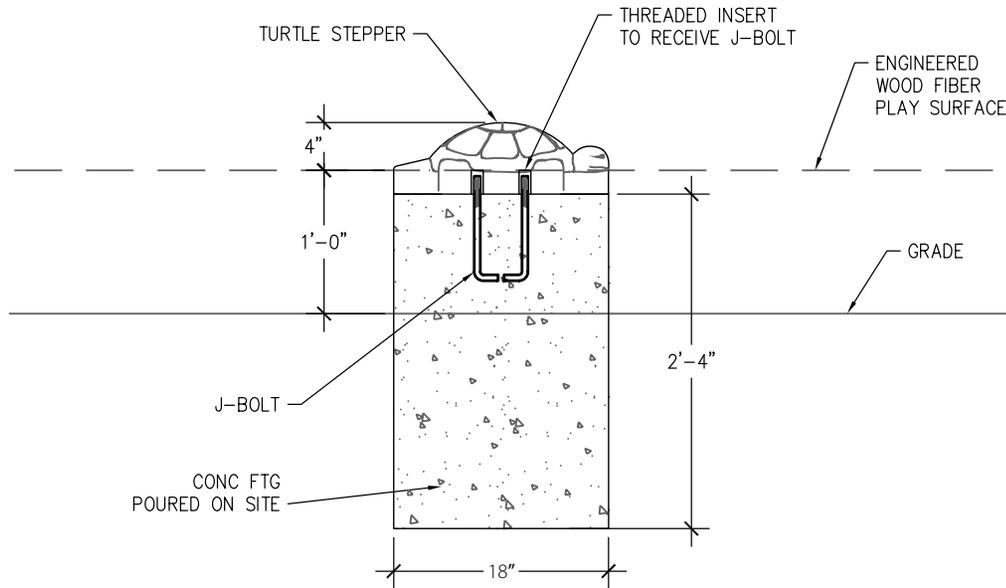


PLAN



ELEVATION



Stepping Turtles 5ST



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INSTALLATION INSTRUCTIONS

Tools Required:

- Shovel /Auger
- Nylon lifting strap, minimum 8' length
Note: Rated for 500 lbs. minimum
- Concrete
Note: Rated for 2,500 psi minimum

Weight: 90-125 lbs. per Turtle Stepper

- Step 1:** Thoroughly inspect all pieces before unloading for damages incurred during shipping.
- Step 2:** Establish layout of Turtle Steppers and dig footing holes.
- Step 3:** Place 18" diameter Sonotube into footing hole. Sonotube height should be 10" above grade for 12" of play surfacing. Fill Sonotube with concrete.
- Step 4:** While concrete is still wet, thread J-bolts (2 per Turtle Stepper) into inserts, then carefully place Turtle Stepper into Sonotube. Make sure piece is centered and level.
- Step 5:** Once concrete has hardened, remove all remaining packaging materials and inspect piece for blemishes. Use included touch-up kit as needed.

GENERAL NOTES

- Due to variables in local soil conditions, footing sizes may vary to meet local codes.
- Actual on-site conditions may vary and may require modifications to installation method.
- Use care and caution while handling play pieces. Make sure all points of contact are protected from lifting straps or other machinery that may damage the piece.
- Bracing materials may be required during installation.

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