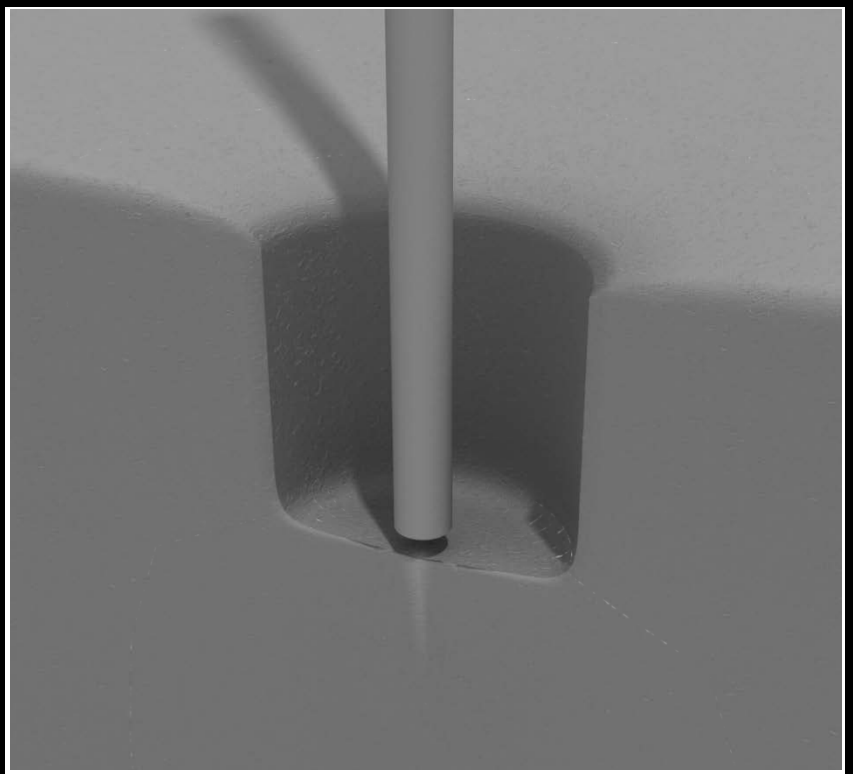


# Post Installation

## STEP: 1

**DO NOT CEMENT POSTS INTO PLACE  
UNTIL THE ENTIRE STRUCTURE IS  
ASSEMBLED.**

Refer to the General Installation  
guide footing information and dig  
proper holes for the support posts.



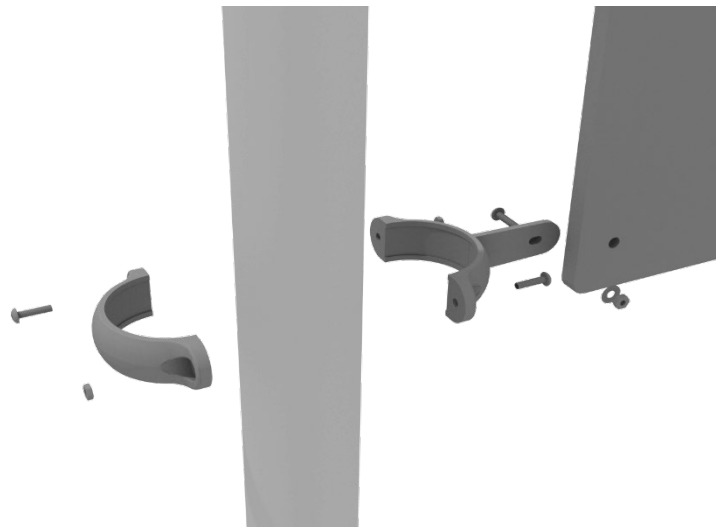
## 4.5-inch Clamp Installation Examples

The following two pages will include examples of how to install some of the most common types of Clamps that are present on our structures that use 4.5-inch outside diameter posts. The structure that you are assembling might not require all the types of clamps listed in these examples.

The Install Guides for specific components that come later in this document might call for a specific type of clamp (a tube clamp for example), those sections will not include detailed instructions for the clamps and should direct you back to this section for more detailed information.

### 4.5-inch Flat Clamp Installation Example

Connect half of the flat clamp to the component using one (1) M8\*30 bolt and Lock Nut. Then, using the other half of the flat clamp and the hardware provided in the clamp hardware bag, attach the backside of the flat clamp around the post.



## 4.5-inch Clamp Installation Examples

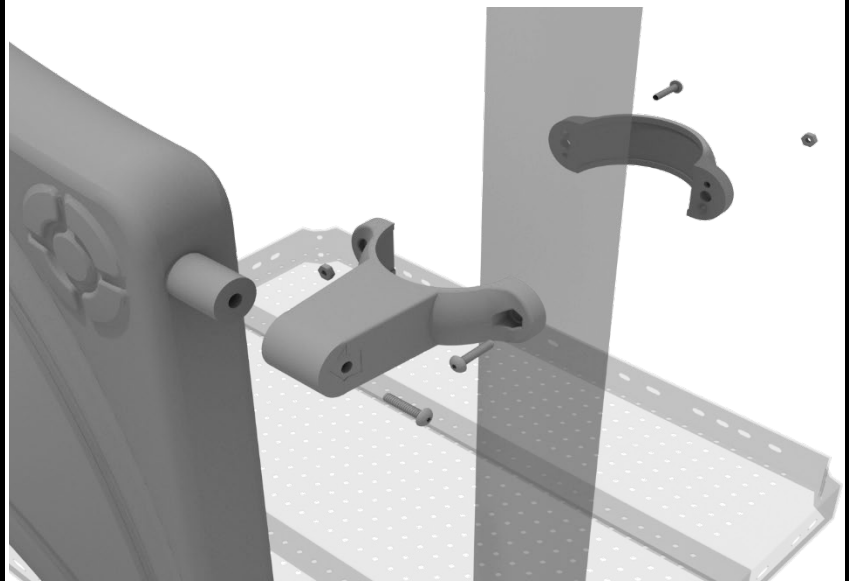
### 4.5-inch Tube Clamp Installation Example

Insert Bar on Component into one half of the Tube Clamp and attach with M4\*25 Set Screw. Then, using the other half of the tube clamp and the hardware provided in the clamp hardware bag, attach the backside of the tube clamp around the post.



### 4.5-inch Double Slide Clamp Installation Example

Connect half of the double slide clamp to the double slide hood using one (1) M8\*30 bolt. Then, using the other half of the clamp and the hardware provided in the clamp hardware bag, attach the backside of the double slide clamp around the post.



# 1-Panel Rope Challenger Installation

Connect the Net Climber to the designated post using four (4) tube clamps.



See general installation guide regarding footing information for the cyclone challenger climber. Then, attach each support mount to the bottom of the climber using one (1) M10\*20 bolt, one (1) M10 spring washer, and one (1) M10 washer per mount.



Attach climber to the cyclone post bracket using four (4) M10\*130 bolts, eight (8) M10 washers, four (4) M10 lock nuts, and eight (8) plastic bolt covers. Connect to designated post via two (2) tube clamps.

