



Footer Layout provided as a guide. Measurements rounded to nearest 1/2 inch. For true accuracy, please measure using equipment onsite. Equipment dimensions are subject to change without notice.

PFS061 Flip Flopper

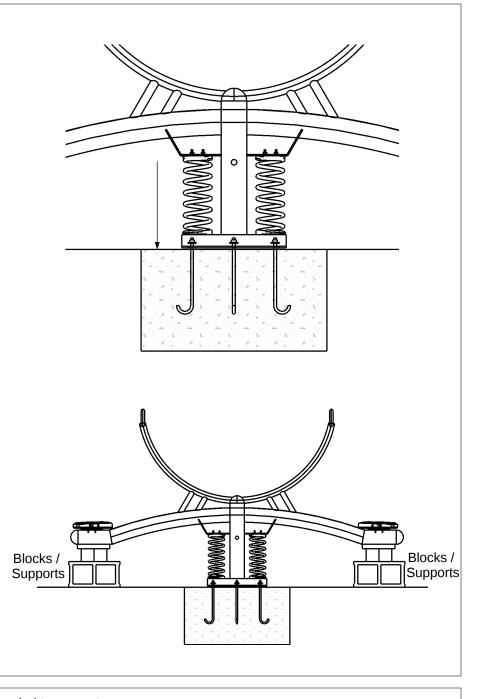
## **Install Guide**

**Step 1**. Lay out equipment to mark where holes need to be dug. Dig footing and holes for installation of the tires.

**Step 2**. Pour concrete for the spring mounting location following the mixing instructions provided by the concrete manufacturer. Insert J-bolts into concrete using the spring baseplate as a guide. Support and tie down equipment while concrete is curing.

**Step 3**. After concrete has cured install the spring baseplate by tightening down the nuts to the J-bolts.

**Step 4**. Install tires into holes under each end of the flip flopper. Hole depth will depend on tire type/size, but should be installed at a finished height of 6" below the at-rest position of the Flip Flopper. Concrete into place. (the tire size referenced in the footer layout image is 215/50-17).





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