



## Install Guide

**Step 1.** Lay out equipment to mark where holes need to be dug. Dig footing and holes for installation of the tires.

**Step 2.** Pour concrete for the spring mounting location following the mixing instructions provided by the concrete manufacturer. Insert J-bolts into concrete using the spring baseplate as a guide. Support and tie down equipment while concrete is curing.

**Step 3.** After concrete has cured install the spring baseplate by tightening down the nuts to the J-bolts.

**Step 4.** Install tires into holes under each end of the flip flopper. Hole depth will depend on tire type/size, but should be installed at a finished height of 6" below the at-rest position of the Flip Flopper. Concrete into place. (the tire size referenced in the footer layout image is 215/50-17).

