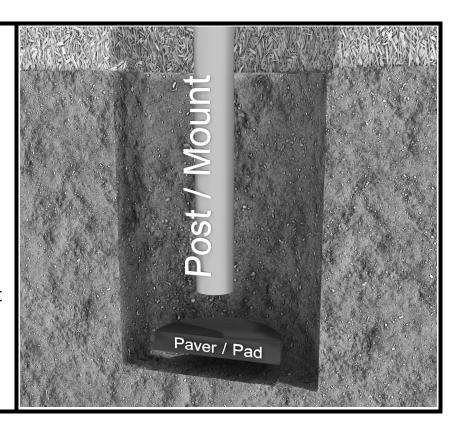
Inground Post/Mount Installation



STEP: 1

DO <u>NOT</u> CEMENT POSTS/MOUNTS INTO PLACE UNTIL THE ENTIRE STRUCTURE IS ASSEMBLED.

Refer to the General Installation guide footing size information and digging proper holes for the support posts/mounts.



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Created By: Gage Brown

Date: 04/26/2018

3.5-Inch Clamp Installation Examples

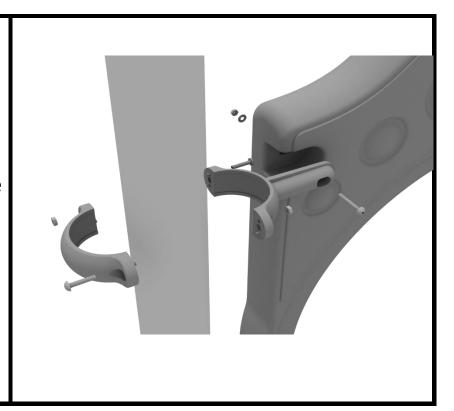


The following three pages will include examples of how to install some of the most common types of Clamps that are present on our structures that use 3.5-inch outside diameter posts. The structure that you are assembling might not require all the types of clamps listed in these examples.

The Install Guides for specific components that come later in this document might call for a specific type of clamp (a tube clamp for example), those sections will not include detailed instructions for the clamps and should direct you back to this section for more detailed information.

3.5-inch Flat Clamp Install Example

Connect half of the flat clamp to the component using one (1) M8*40 bolt. Then, using the other half of the flat clamp and the hardware provided in the clamp hardware bag, attach the backside of the flat clamp around the post.



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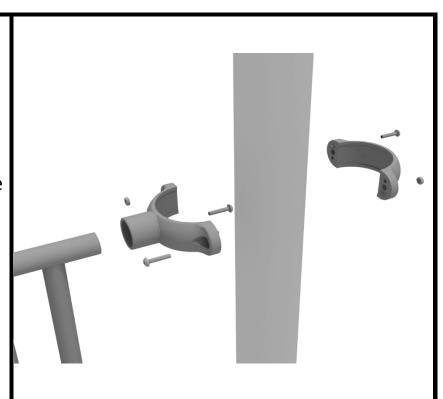
Created By: Derick H Date: 11/01/2018

3.5-Inch Clamp Installation Examples



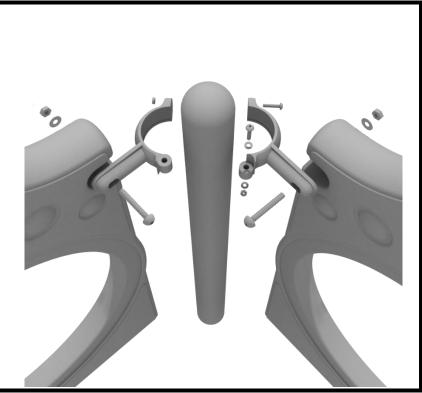
3.5-inch Tube Clamp Install Example

Connect half of the clamp to the component using one (1) M8*30 bolt. Then, using the other half of the tube clamp and the hardware provided in the clamp hardware bag, attach the backside of the tube clamp around the post.



3.5-inch 90-Degree Flat Clamp Install Example

Connect half of the flat clamp to one panel using one (1) M8*40 bolt. Then, using the other half of the flat clamp and the hardware provided in the clamp hardware bag, attach the other half of the tube clamp around the post. Then, attach the next panel to the other side of the clamp using the same process.



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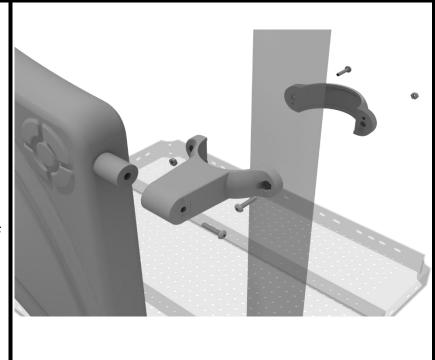
Created By: Derick H Date: 11/01/2018

3.5-Inch Clamp Installation Examples



3.5-inch Double Slide Clamp Install Example

Connect half of the double slide clamp to the double slide hood using one (1) M8*30 bolt. Then, using the other half of the clamp and the hardware provided in the clamp hardware bag, attach the backside of the double slide clamp around the post.



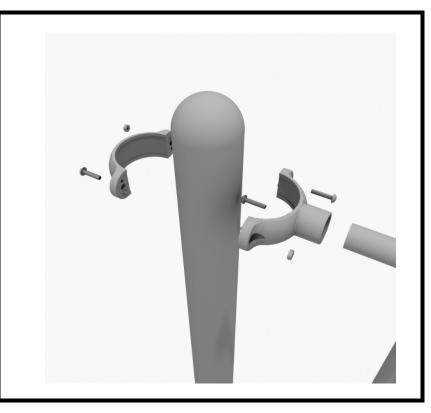
10859 E Washington St. Suite 200 Indianapolis, IN 46229 1-800-667-0097

Created By: Derick H Date: 11/01/2018



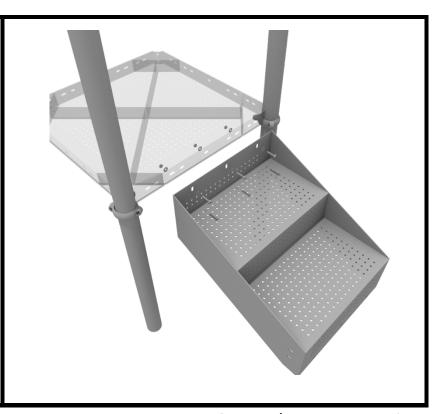
STEP: 1

Connect half of the 3.5-inch tube clamp to the handrail using one (1) M8*30 bolt. Set the handrail into place, then attach the second half of the clamp using the hardware provided in the clamp bag. Repeat this process for the other handrail.



STEP: 2

Using three (3) M10*25 bolts, six (6) M10 washers, and three (3) M10 lock nuts, attach the top of the stairs to the square deck.

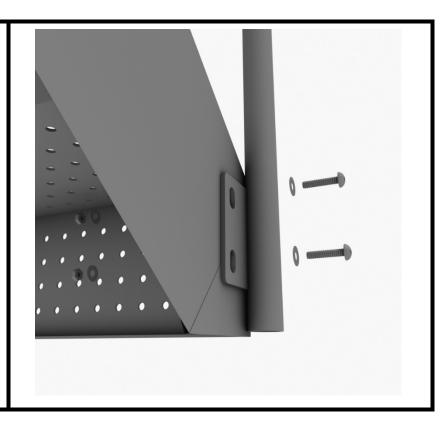


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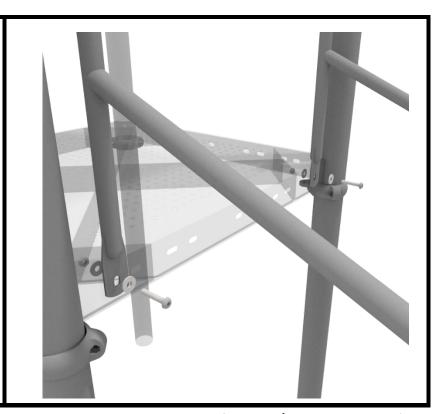
STEP: 3

Using four (4) M10*25 bolts, eight (8) M10 washers, and four (4) M10 lock nuts, connect the bottom of the handrails to the bottom of the 3-foot transfer stair.



STEP: 4

Using two (2) M10*25 bolts, four (4) M10 washers, two (2) lock nuts, attach the handrail to the square deck.

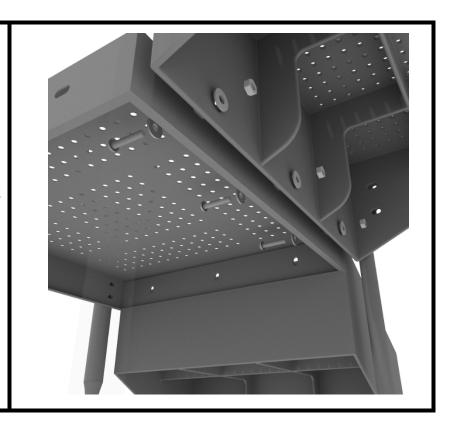


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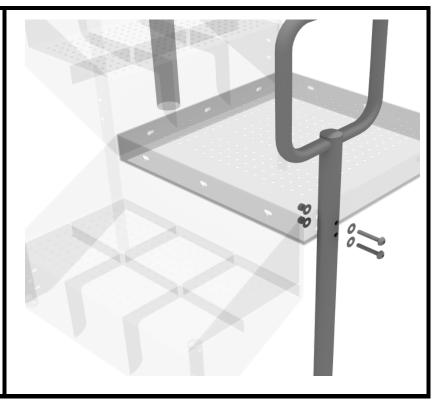
STEP: 5

Using three (3) M10*25 bolts, six (6) M10 washers, and three (3) M10 lock nuts, attach the ADA transfer deck to the base of the 3-foot ADA transfer stair.



STEP: 6

See general installation guide regarding footing information for the transfer deck handrail & mount.
Using two (2) M10*65 bolts, four (4) M10 washers, and two (2) M10 lock nuts, attach the transfer handrail to the ADA transfer deck.

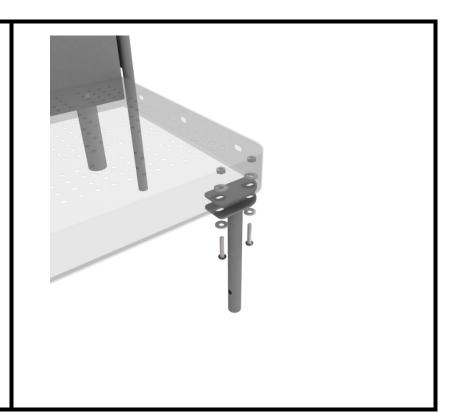


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STEP: 7

Using two (2) M10*25 bolts, four (4) M10 washers, and two (2) lock nuts, attach the transfer deck mount to the ADA transfer deck.



STEP: 8

See general installation guide regarding footing information for the ADA transfer step mount. Using two (2) M10 bolts, four (4) M10 washers, and two (2) M10 lock nuts, attach the transfer step to each ADA transfer step mount.

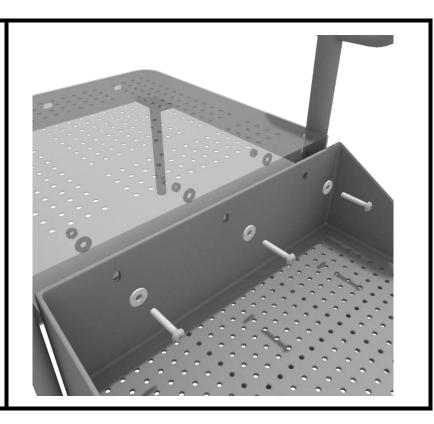


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STEP: 9

Using three (3) M10*25 bolts, six (6) M10 washers, and three (3) M10 washers, attach the top of the ADA transfer step to the ADA transfer deck.



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Half Hex Deck Installation



STEP: 1

After the posts are in place, using five (5) M10*35 bolts, ten (10) M10 washers, and five (5) M10 lock nuts, attach the deck to each pre-attached deck clamps as shown in the image.

Deck clamps are pre-attached to the posts and should not be altered in any way.



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Created By: Aaron Price

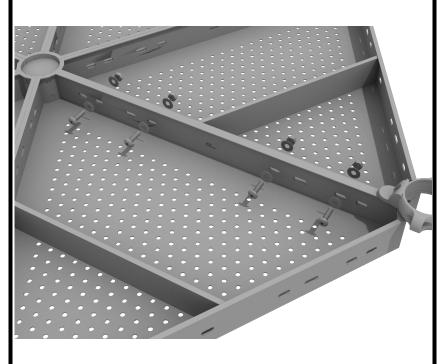
Date: 3/19/2018

Half Hex Deck Connect to Half Hex Deck



STEP: 1

When installing decks that are adjacent to one another at the same height, they should be bolted together. On the underside of the deck, install using four (4) M10*25 Bolts, eight (8) M10 Washers, and four (4) M10 Lock Nuts. Repeat this process for every set of adjacent decks.



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Created By: Derick H Date: 7/31/2018

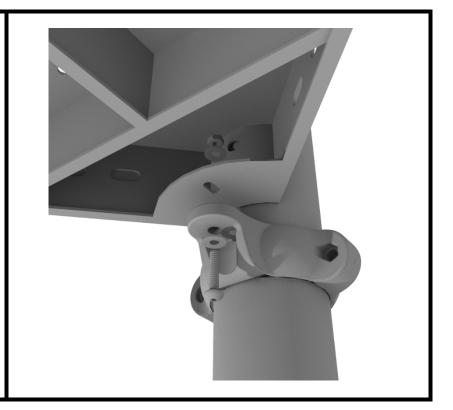
Square Deck Installation



STEP: 1

After the posts are in place, using four (4) M10*35 Bolts, eight (8) M10 Washers, and four (4) M10 Lock Nuts, attach each square deck to each pre-attached deck clamp as shown in the image.

Deck clamps are pre-attached to the posts and should not be altered in any way.



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Created By: Aaron Price

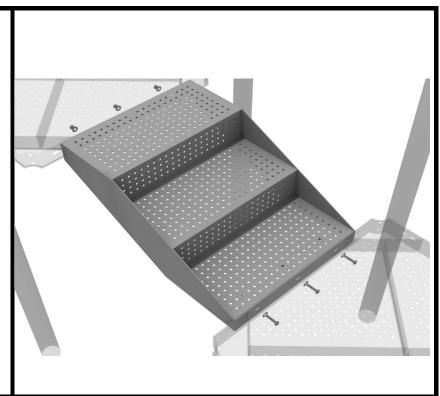
Date: 3/19/2018

1-Foot Middle Stair Installation



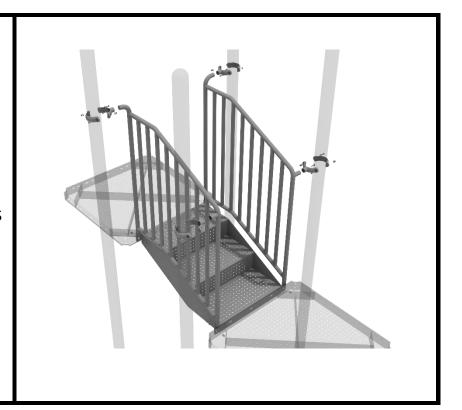
STEP: 1

Using eight (6) M10*25 bolts, twelve (12) M10 washers, and six (6) M10 lock nuts, attach the 12-inch middle stair to the assigned decks.



STEP: 2

Then, once the stair is in place, attach the 12-inch connection handrail to the posts using four (4) 3.5-inch tube clamps, and four (4) M8*30 bolts. Then, attach the bottom of the handrails to the decks using one (1) M10*25 bolt, two (2) M10 washers, and one (1) M10 lock nut for each attachment point.



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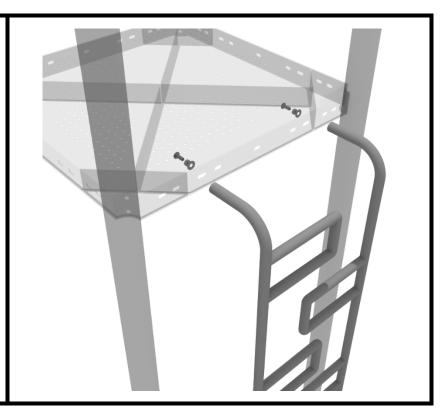
Date: 03/29/2018

Zipper Climber Installation



STEP: 1

See general installation guide regarding footing information for the Zipper Climber. Attach the ladder to the deck using two (2) M10*25 bolts, two (2) M10 spring washers, and two (2) M10 washers.



Created By: Kelly Dininger

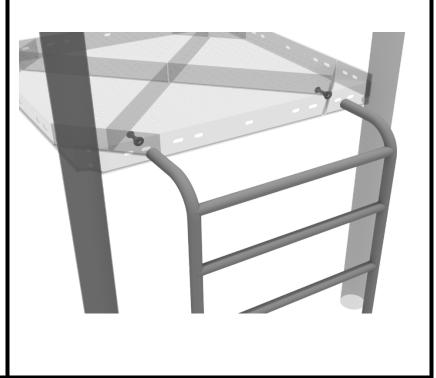
Date: 08/24/2018

5-foot Vertical Ladder Installation



STEP: 1

See general installation guide regarding footing information for the 5-foot Vertical Ladder. Attach the ladder to the deck using two (2) M10*25 bolts, two (2) M10 spring washers, and two (2) M10 washers.



Created By: Aaron Price

Date: 03/20/2018

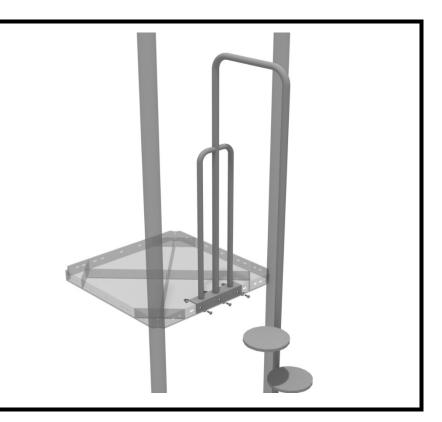
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Disc Climber Installation



STEP: 1

See general installation guide regarding footing information for the disc climber. Using three (3) M10*25 bolts, six (6) M10 washers, and three (3) M10 lock nuts, attach the disc climber to the square deck.



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Created By: Aaron Price

Date: 03/28/2018

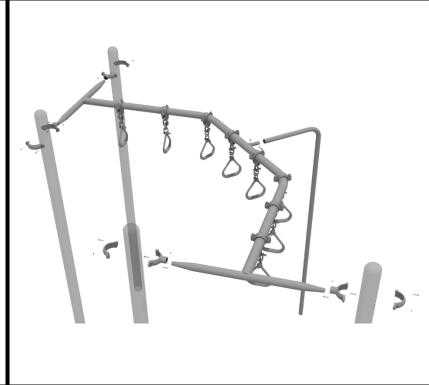
90 Degree Swinging Ring Ladder Installation



STEP: 1

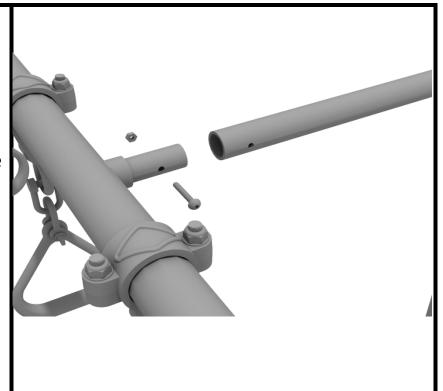
Attach the Overhead Swinging Ring Ladder to the designated posts by connect half of the tube clamp to the ladder using one (1) M8*30 bolt.

Repeat this process for each attachment point. Set the ladder into place, then attach the second half of the clamp around the post.



STEP: 2

See general installation guide regarding footing information for the climber support post. Using one (1) M10*50 bolt and one (1) M10 lock nut, attach the climber support to the overhead climber.



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Created By: Aaron Price

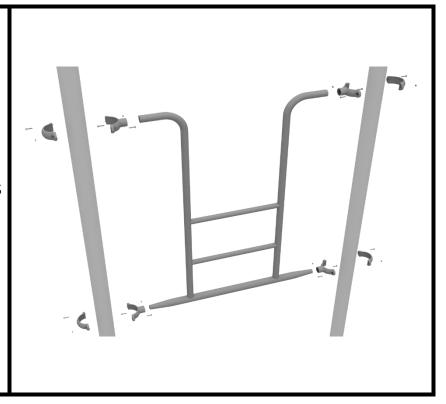
Date: 05/16/2018

Overhead Access Ladder Installation



STEP: 1

Attach the Overhead Access Ladder to the designated posts by connect half of the tube clamp to the ladder using one (1) M8*30 bolt. Repeat this process for each attachment point. Set the ladder into place, then attach the second half of the clamp around the post.



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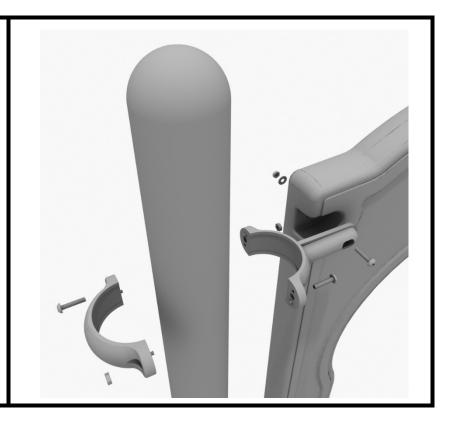
Created By: Aaron Price

Date: 04/18/2018

Playground Equipment

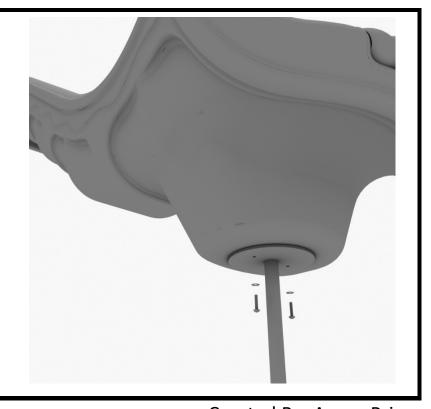
STEP: 1

Take one (1) 3.5-inch flat clamp, and loosely attach it around a post using the bolts and nuts provided in the clamp hardware bag. Repeat this process on the other post. Then, use one (1) M8*40 bolt, one (1) M8 washer, and one (1) M8 lock nut to attach each side of the slide hood to each clamp. Leave bolts loose until slide is in place.



STEP: 2

See general installation guide regarding footing information for the slide end mount. Using two (2) M8*20, two (M8) spring gaskets. And two (2) M8 washers, attach the slide to the slide support post.



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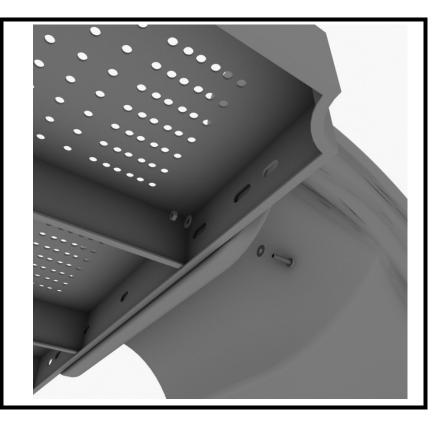
Created By: Aaron Price Date: 03/19/2018

Page 1 of 2 (3-foot Straight Slide Installation)



STEP: 3

Using one (1) M10*45 bolt, two (2) M10 washers, and two (2) M10 lock nuts, attach one side of the slide to the deck.



STEP: 4

Using one (1) M8*45 bolt, one (1) M8 washer, one (1) M12 washer, and one (1) M12 inner hex spiral nut, attach the slide to one side of the slide hood. Repeat this process for the other side of the slide.



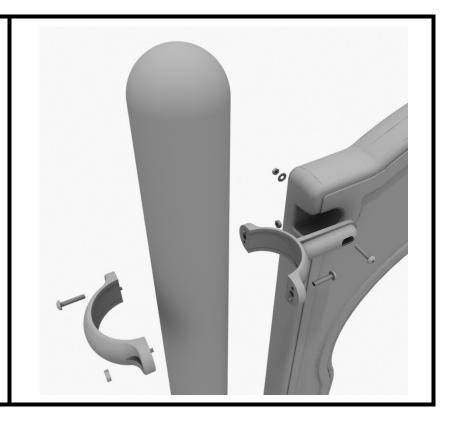
10859 Washington St. Suite 200, Indianapolis, IN 1-800-667-0097

Created By: Aaron Price Date: 03/19/2018



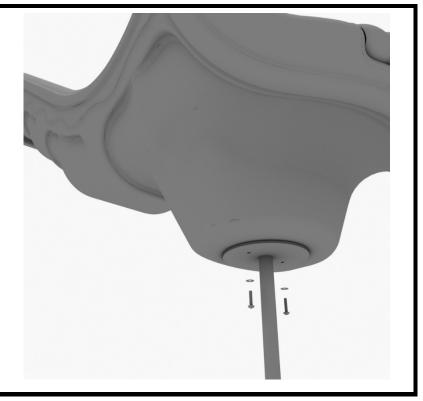
STEP: 1

Take one (1) 3.5-inch flat clamp, and loosely attach it around a post using the bolts and nuts provided in the clamp hardware bag. Repeat this process on the other post. Then, use one (1) M8*40 bolt, one (1) M8 washer, and one (1) M8 lock nut to attach each side of the slide hood to each clamp. Leave bolts loose until slide is in place.



STEP: 2

See general installation guide regarding footing information for the slide end mount. Using two (2) M8*20, two (M8) spring gaskets. And two (2) M8 washers, attach the slide to the slide support post.



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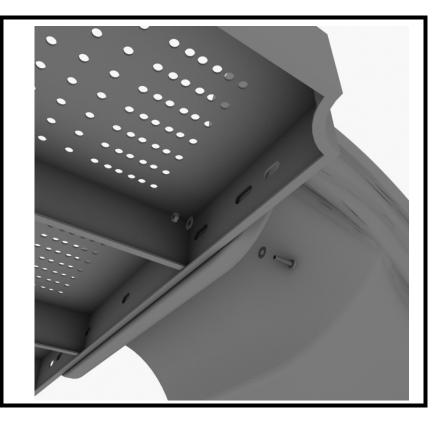
Created By: Aaron Price

Date: 03/19/2018



STEP: 3

Using one (1) M10*45 bolt, two (2) M10 washers, and two (2) M10 lock nuts, attach one side of the slide to the deck.



STEP: 4

Using one (1) M8*45 bolt, one (1) M8 washer, one (1) M12 washer, and one (1) M12 inner hex spiral nut, attach the slide to one side of the slide hood. Repeat this process for the other side of the slide.



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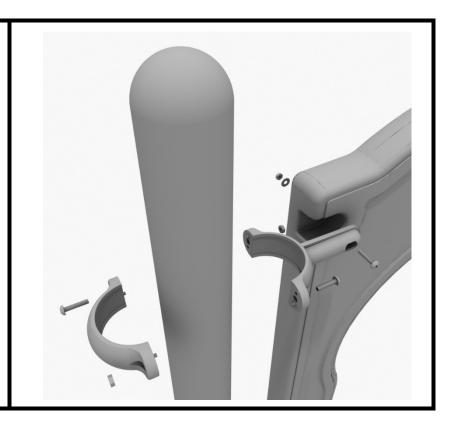
Created By: Aaron Price

Date: 03/19/2018



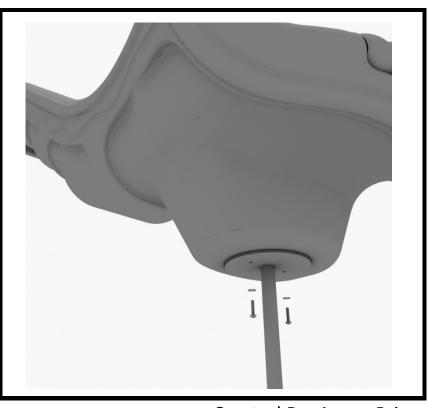
STEP: 1

Take one (1) 3.5-inch flat clamp, and loosely attach it around a post using the bolts and nuts provided in the clamp hardware bag. Repeat this process on the other post. Then, use one (1) M8*40 bolt, one (1) M8 washer, and one (1) M8 lock nut to attach each side of the slide hood to each clamp. Leave bolts loose until slide is in place.



STEP: 2

See general installation guide regarding footing information for the slide end mount. Using two (2) M8*20, two (M8) spring washers. And two (2) M8 washers, attach the slide to the slide support post.



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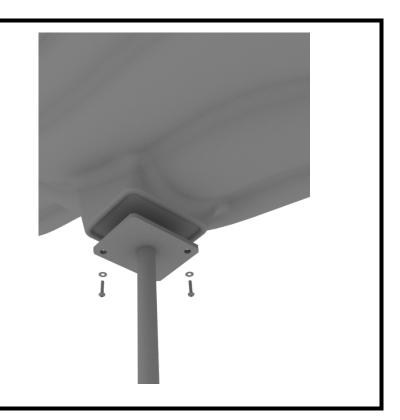
Created By: Aaron Price

Date: 04/10/2018



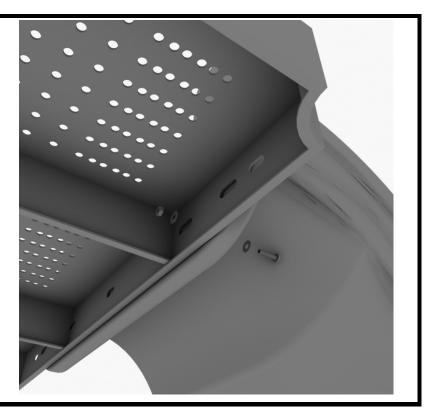
STEP: 3

See general installation guide regarding footing information for the middle slide support. Using two (2) M8*20 bolts, two (2) M8 spring washers, and two (2) M8 washers, attach the middle slide support post. Repeat the process for each middle slide mount.



STEP: 4

To attach a single slide to a deck, use two (2) M10*45 bolts, four (4) M10 washers, and two (2) M10 lock nuts. Repeat this process for the other side of the slide. Repeat this process for each single slide.



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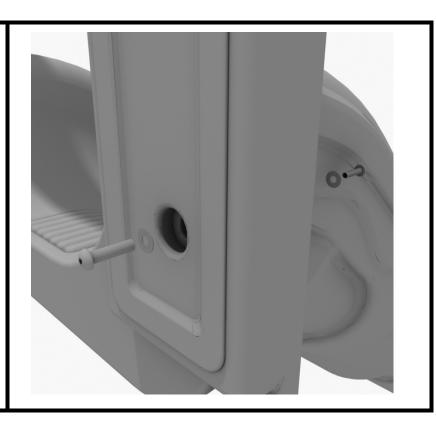
Created By: Aaron Price

Date: 04/10/2018



STEP: 5

Using two (2) M8*45 bolts, two (2) M8 washer, two (2) M12 washers, and one (1) M12 inner hex spiral nut, attach the slide to the slide hood. Repeat this process for the other side of the slide.



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Created By: Aaron Price Date: 04/10/2018

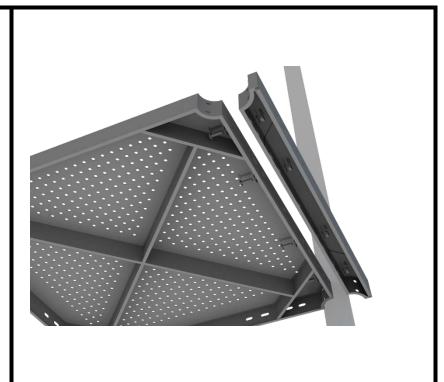
Page 3 of 3 (5-foot Single Straight Slide Installation)

5-Foot Double Straight Slide Installation



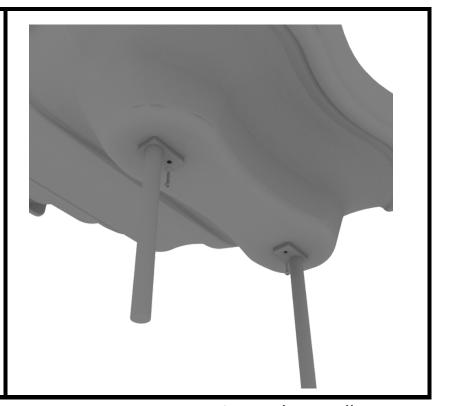
STEP: 1

For the double slide, you will first need to attach the double slide deck extension. This will require six (6) M10*25 bolts, twelve (12) M10 washers, and six (6) M10 lock nuts.



STEP: 2

Then, See general installation guide regarding footing information for the double slide end mounts. Using two (2) M8*20 bolts, two (2) M8 spring gaskets, and two (2) M8 washers, attach the slide end mounts to the double slide.



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Created By: Kelly D. Date: 12/23/2020

5-Foot Double Straight Slide Installation



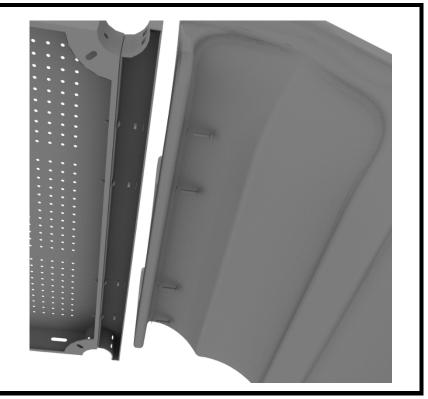
STEP: 3

Then, See general installation guide regarding footing information for the double slide middle support. Attach the middle support to the slide using two (2) M8*20 bolts, two (2) M8 spring washers, and two M8 washers.



STEP: 4

Then, attach the slide to the deck extension using four (4) M10*45 bolts, eight (8) M10 washers, and four (4) M10 lock nuts.



Created By: Kelly D. Date: 12/23/2020

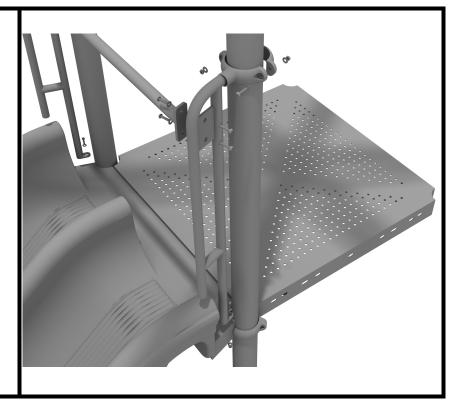
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5-foot Double Straight Slide Installation



STEP: 5

Once the slide is attached, connect double slide rail to post using two (2) tube clamps. Connect crossbar to rails using four (4) M10*25 bolts, eight (8) M10 washers and four (4) M10 lock nuts. Connect rail to deck using two (2) M10*25 bolts, four (4) M10 washers and two (2) M10 lock Nuts.



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Created By: Aaron Price

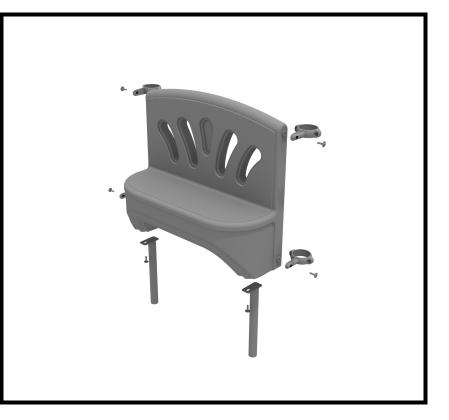
Date: 04/10/2018

Bench Panel Installation



Install four (4) Flat Clamps to the panel following the Clamp Installation Guide.

Attach two (2) Single Hole Mounts to the underside of the Bench Panel using the (x2) M10 Bolts and (x2) M10 Washers.



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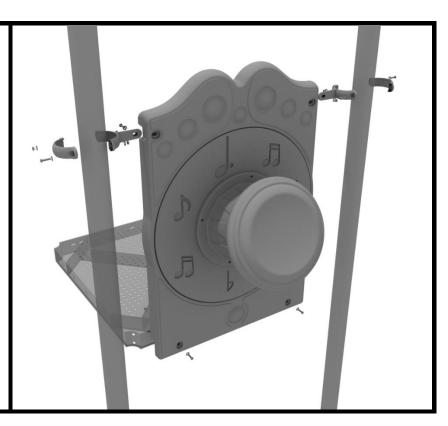
Created By: Gage B. Date: 02/09/2022

3.5-inch Drum Panel Installation



STEP: 1

Connect the bottom of the panel to the deck using two (2) M10*50 bolts, four (4) M10 washers, and two (2) M10 lock nuts. Then attach the top of the panel to the posts using two (2) flat clamps.



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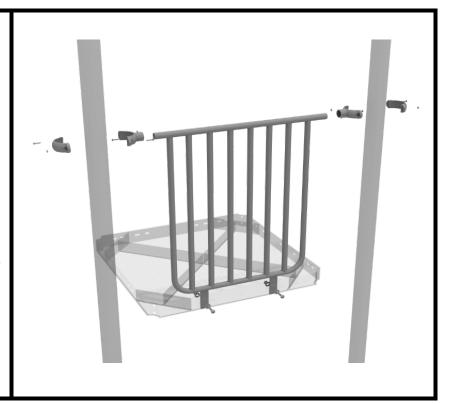
Created By: Aaron Price Date: 03/23/2018

3.5-inch Metal Barrier Installation



STEP: 1

Attach the metal barrier to the designated posts using two (2) tube clamps two (2) M8*30 bolts. Then, attach the bottom of the metal barrier to the deck using two (2) M10*25 bolts, four (4) M10 washers, and two (2) M10 lock nuts.



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Created By: Aaron Price

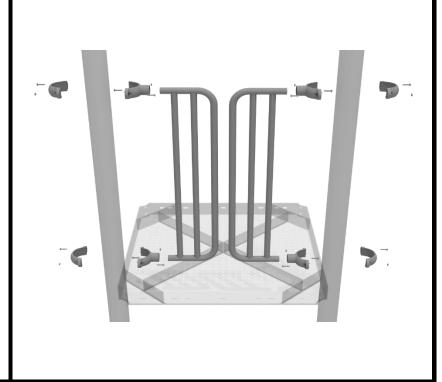
Date: 04/05/2018

D-Rail Installation



STEP: 1

Take two (2) 3.5-inch tube clamps and connect half of the clamps both ends of the D-Rail using one (1) M8*30 bolt. Then, using the other half of the tube clamp and the hardware provided in the clamp hardware bag, attach the other half of the tube clamp around the post to the D-Rail. Repeat this process for the other D-Rail.



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Created By: Aaron Price

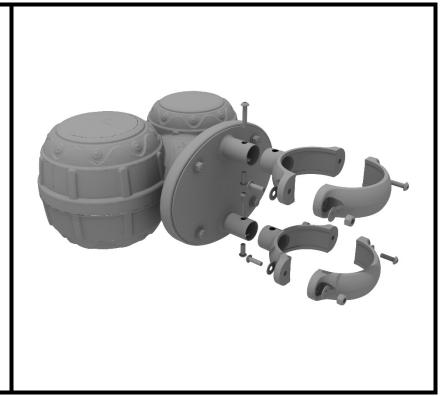
Date: 03/21/2018

Bongos Installation

Playground Equipment

STEP: 1

Detach half of the tube clamps connected to the Bongos, and reattach the clamp around the desired support post. Recommended install height is 20 to 36 inches above surfacing depending on age range.



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Created By: Aaron Price

Date: 03/20/2018

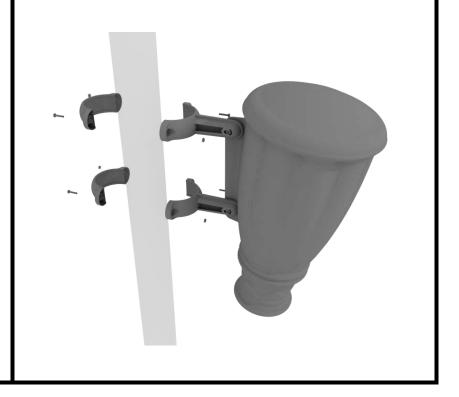
Single Drum Installation



Detach half of the tube clamps connected to the Single Drum, and re-attach the clamps around the support post, as shown in the image. Recommended install height is 20 to 36 inches above surfacing depending on age range.

We recommend using Threadlocking fluid on bolts connecting Single Drum to clamp to prevent hardware from loosening over time.

(Thread-locker not supplied)



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Created By: Jordan B Date: 02/09/2022

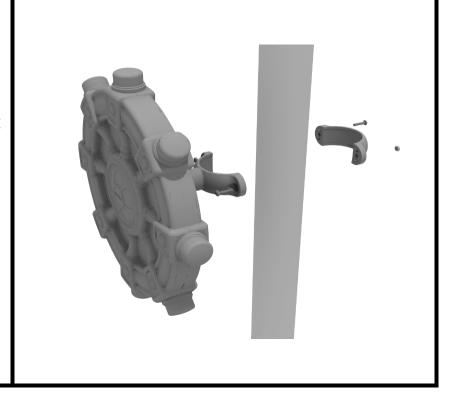
Ships Wheel Installation



Detach half of the tube clamp connected to the Ships Wheel, and re-attach the clamp around the support post, as shown in the picture. Recommended install height is 20 to 36 inches above surfacing depending on age range.

We recommend using Threadlocking fluid on bolts connecting Ship's wheel to clamp to prevent hardware from loosening over time.

(Thread-locker not supplied)



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Created By: Aaron Price

Date: 03/20/2018

Rain Wheel Installation

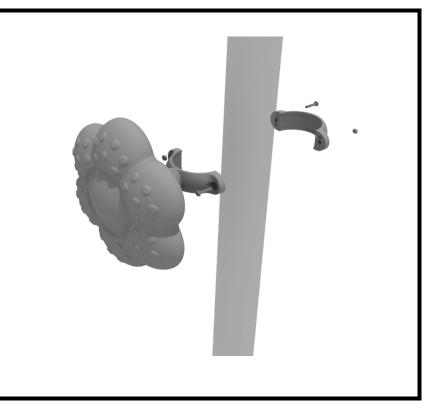


Detach half of the tube clamp connected to the Rain Wheel, and reattach the clamp around the support post, as shown in the picture.

Recommended install height is 20 to 36 inches above surfacing depending on age range.

We recommend using Thread-locking fluid on bolts connecting Rain wheel to clamp to prevent hardware from loosening over time.

(Thread-locker not supplied)



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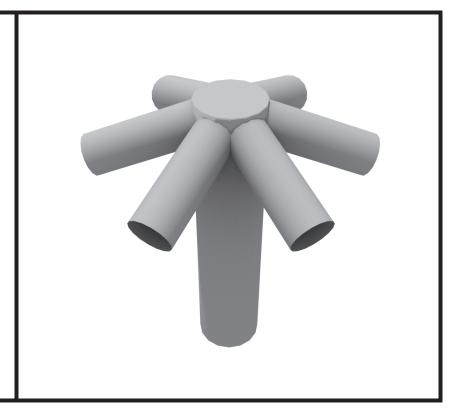
Date: 03/29/2018

Hex Shade Install



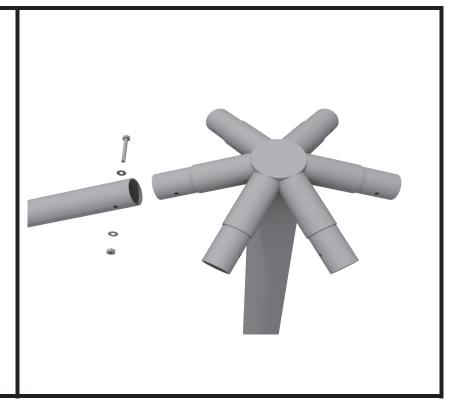
STEP: 1

Secure Hex Shade Center Elbow to designated post on structure.
Using two (2) M10*150 Hex Bolts, four (4) M10 Washers, two (2) M10 Lock Nuts and four (4) Bolt covers with cap.



STEP: 2

Connect and secure Shade Arm to Hex Shade Center Elbow using one (1) M10*90 bolt, two (2) M10 Washers, one (1) M10 Lock Nut. Repeat step for remaining Shade Arms.



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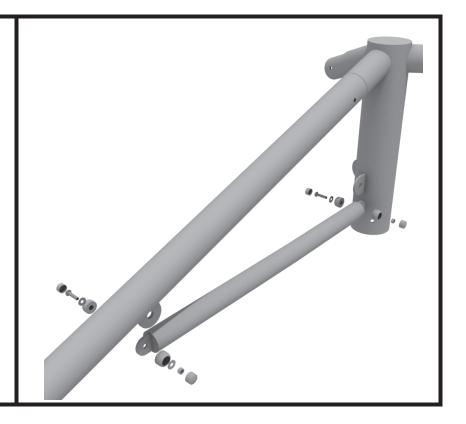
Created By: Gene F. Date Modified: 03/01/19

Hex Shade Install

Playground Equipment

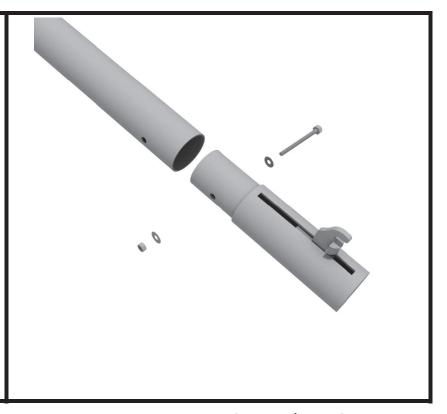
STEP: 3

Connect Shade Arm support to
Shade Arm and Hex Shade Center
Elbow using two (2) M10*35 bolts,
four
(4) M10 Washers, two (2) M10 Lock
Nuts and four (4) bolt covers with
cap.
Repeat step for remaining Shade
Arm Supports.



STEP: 4

Connect Glide Elbow to Shade Arm using one (1) M10*90 bolt, two (2) M10 Washers, one (1) M10 Lock Nut. Repeat step for remaining Glide Elbows.



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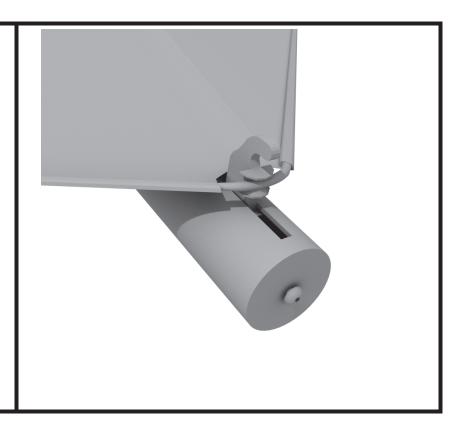
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Hex Shade Install



STEP: 5

Slide Shade fabric over Glide Elbow hook. To tighten, use drive head to stretch and tighten shade fabric.



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