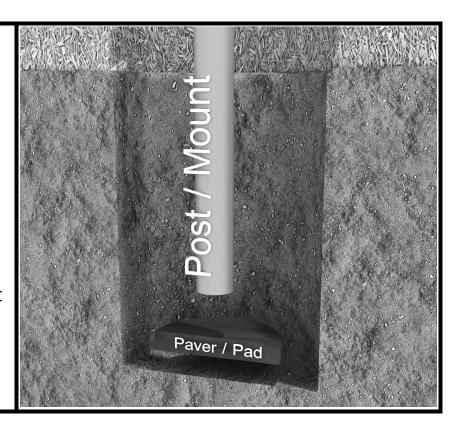
Inground Post/Mount Installation



STEP: 1

DO <u>NOT</u> CEMENT POSTS/MOUNTS INTO PLACE UNTIL THE ENTIRE STRUCTURE IS ASSEMBLED.

Refer to the General Installation guide footing size information and digging proper holes for the support posts/mounts.



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Created By: Gage Brown

Date: 04/26/2018

3.5-Inch Clamp Installation Examples

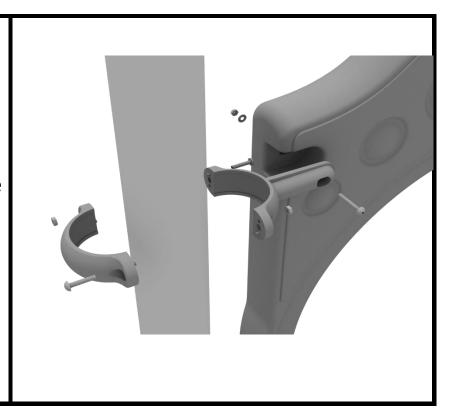


The following three pages will include examples of how to install some of the most common types of Clamps that are present on our structures that use 3.5-inch outside diameter posts. The structure that you are assembling might not require all the types of clamps listed in these examples.

The Install Guides for specific components that come later in this document might call for a specific type of clamp (a tube clamp for example), those sections will not include detailed instructions for the clamps and should direct you back to this section for more detailed information.

3.5-inch Flat Clamp Install Example

Connect half of the flat clamp to the component using one (1) M8*40 bolt. Then, using the other half of the flat clamp and the hardware provided in the clamp hardware bag, attach the backside of the flat clamp around the post.



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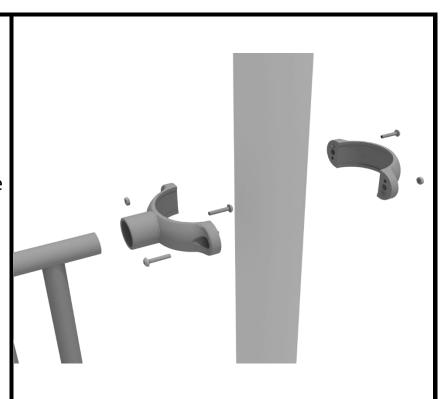
Created By: Derick H Date: 11/01/2018

3.5-Inch Clamp Installation Examples



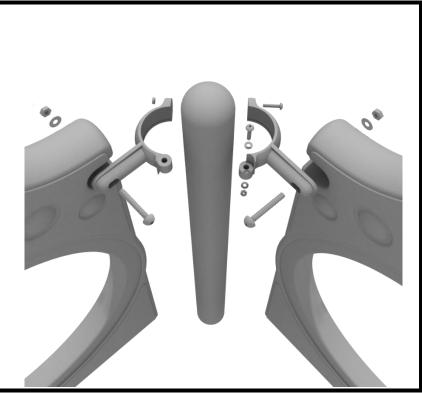
3.5-inch Tube Clamp Install Example

Connect half of the clamp to the component using one (1) M8*30 bolt. Then, using the other half of the tube clamp and the hardware provided in the clamp hardware bag, attach the backside of the tube clamp around the post.



3.5-inch 90-Degree Flat Clamp Install Example

Connect half of the flat clamp to one panel using one (1) M8*40 bolt. Then, using the other half of the flat clamp and the hardware provided in the clamp hardware bag, attach the other half of the tube clamp around the post. Then, attach the next panel to the other side of the clamp using the same process.



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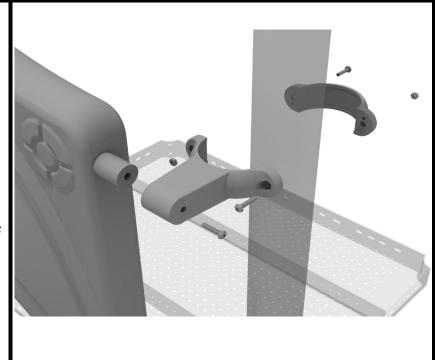
Created By: Derick H Date: 11/01/2018

3.5-Inch Clamp Installation Examples



3.5-inch Double Slide Clamp Install Example

Connect half of the double slide clamp to the double slide hood using one (1) M8*30 bolt. Then, using the other half of the clamp and the hardware provided in the clamp hardware bag, attach the backside of the double slide clamp around the post.



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Created By: Derick H Date: 11/01/2018

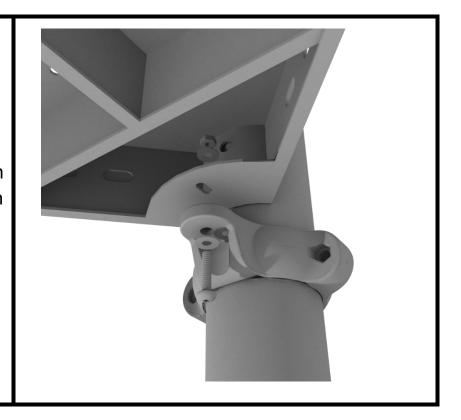
Triangle Deck Installation



STEP: 1

After the posts are in place, using three (3) M10*35 bolts, six (6) M10 washers, and three (3) M10 lock nuts, attach the triangle deck to each pre-attached deck clamp as shown in the image.

Deck clamps are pre-attached to the posts and should not be altered in any way.



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Created By: Aaron Price

Date: 03/22/2018

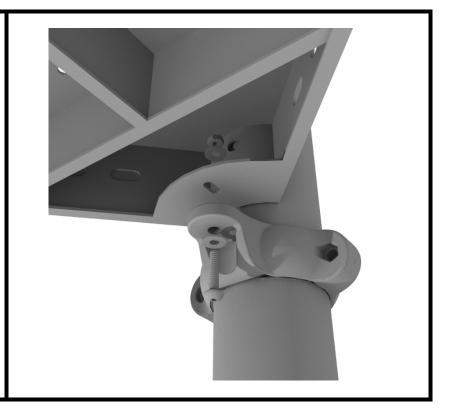
Square Deck Installation



STEP: 1

After the posts are in place, using four (4) M10*35 Bolts, eight (8) M10 Washers, and four (4) M10 Lock Nuts, attach each square deck to each pre-attached deck clamp as shown in the image.

Deck clamps are pre-attached to the posts and should not be altered in any way.



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Created By: Aaron Price

Date: 3/19/2018

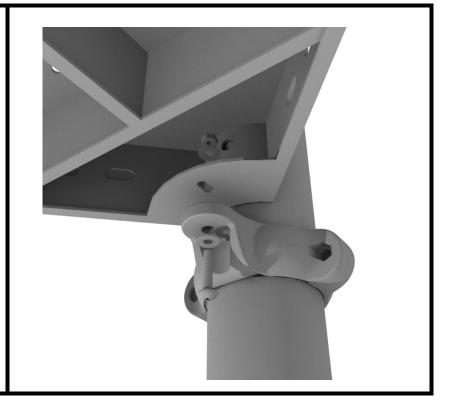
Right Triangle Deck Installation



STEP: 1

After the posts are in place, using three (3) M10*35 bolts, six (6) M10 washers, and three (3) M10 lock nuts, attach the triangle deck to each pre-attached deck clamp as shown in the image.

Deck clamps are pre-attached to the posts and should not be altered in any way.



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Created By: Aaron Price

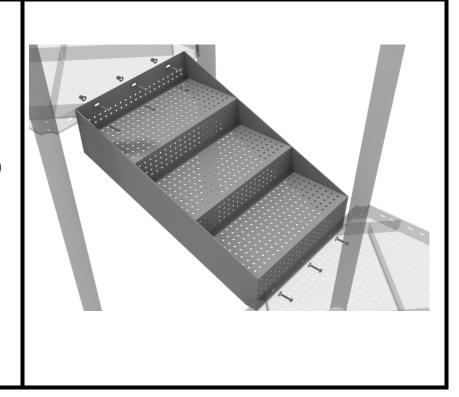
Date: 03/20/2018

3.5-Inch 2-foot Middle Stair Installation

STEP: 1

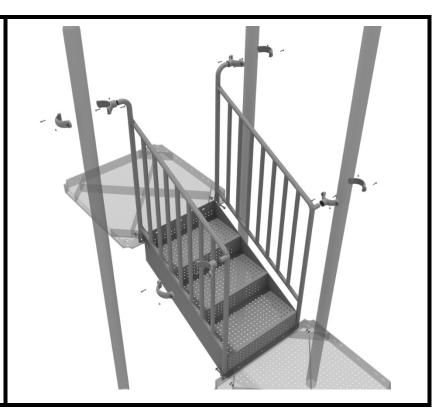


Using six (6) M10*25 bolts, twelve (12) M10 washers, and six (6) M10 lock nuts, attach the 2-foot connection stair to the assigned decks.



STEP: 2

Then, once the stair is in place, attach the 2-foot connection handrail to the posts using four (4) 3.5-inch tube clamps, and four (4) M8*30 bolts. Then, attach the bottom of the handrails to the decks using one (1) M10*25 bolt, two (2) M10 washers, and one (1) M10 lock nut for each attachment point.



Created By: Derick H Date: 10/26/2020

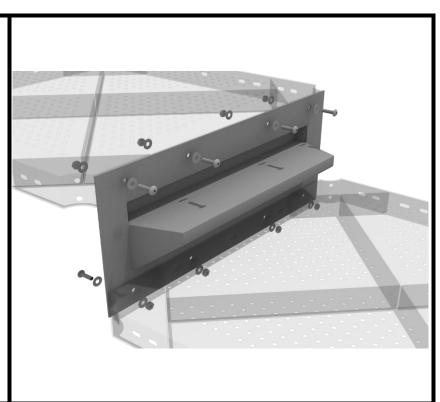
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Kickplate Install



STEP: 1

Using eight (8) M10*25 bolts, sixteen (16) M10 washers, and eight (8) M10 lock nuts, attach the kickplate to the proper decks.



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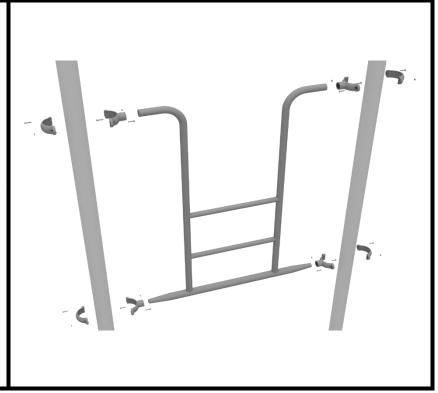
Created By: Aaron Price Date Modified: 06/26/18

Overhead Access Ladder Installation



STEP: 1

Attach the Overhead Access Ladder to the designated posts by connect half of the tube clamp to the ladder using one (1) M8*30 bolt. Repeat this process for each attachment point. Set the ladder into place, then attach the second half of the clamp around the post.



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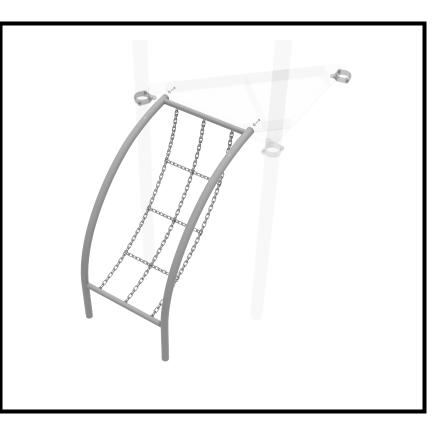
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Chain Climber Install



STEP: 1

Attach the chain climber to the designated deck using included hardware. Please refer to the footing section for climbers in the General Installation Instructions document.



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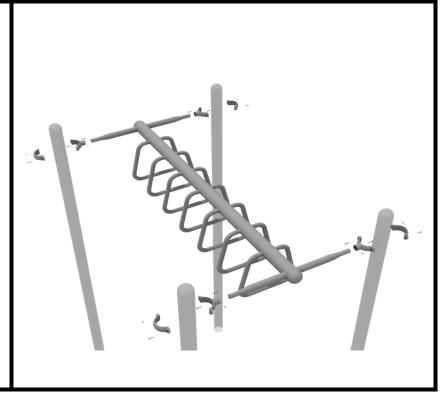
Created By: Nic Moss Date Modified: 07/20/22

Overhead Straight Trapezoid Installation



STEP: 1

Attach the Overhead Straight
Trapezoid Ladder to the designated posts by connect half of the tube clamp to the ladder using one (1)
M8*30 bolt. Repeat this process for each attachment point. Set the ladder into place, then attach the second half of the clamp around the post.



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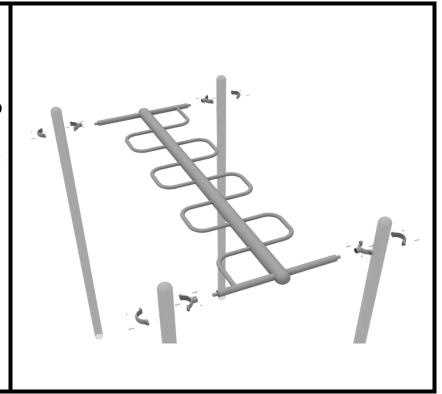
Date: 03/21/2018

Overhead Snake Loop Ladder Installation



STEP: 1

Attach the Overhead Snake Ladder to the designated posts by connect half of the tube clamp to the ladder using one (1) M8*30 bolt. Repeat this process for each attachment point. Set the ladder into place, then attach the second half of the clamp around the post.



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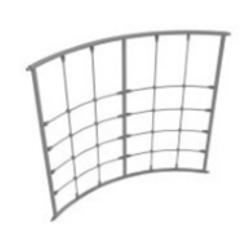
Created By: Aaron Price

Date: 03/21/2018

Curved Net Climber Install



Connect half of the clamp to the curved net climber using one (1) M8*30 bolt. Then, using the other half of the tube clamp and the hardware provided in the clamp hardware bag, attach the backside of the tube clamp around the post.

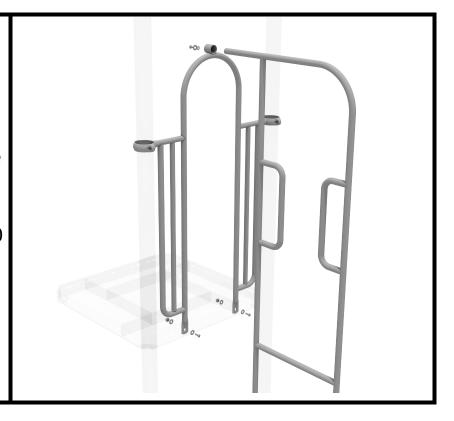


Side Entry Vertical Ladder Installation



TEP: 1

See general installation guide regarding footing information for the side entry ladder. Attach the top of the climber to the designated arch rail top bracket using one (1) M10*20 bolt, one (1) M10 spring washer, and one (1) M10 washer.



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Created By: Jordan B

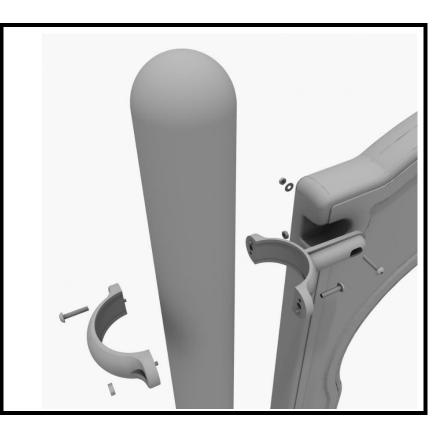
Date: 07/07/2022



8-Foot Sectional Slide

Step 1

Take one (1) 3.5-inch flat clamp, and loosely attach it around a post using the bolts and nuts provided in the clamp hardware bag. Repeat this process on the other post. Then, use one (1) M8*40 bolt, one (1) M8 washer, and one (1) M8 lock nut to attach each side of the slide hood to each clamp. Leave bolts loose until slide is in place.



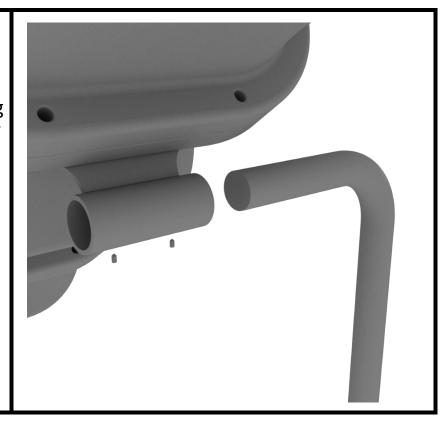
Step 2

Using the hardware pre-attached to the slide, connect the two sections of the slide together.



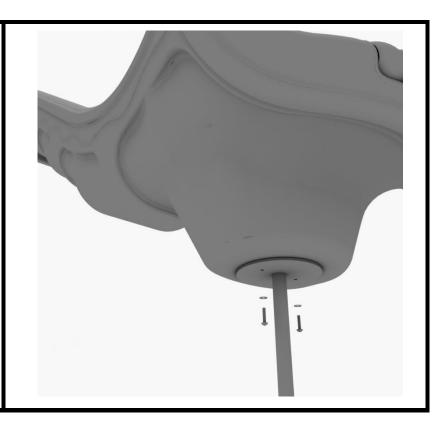
Step 3

See general installation guide footing information regarding installation of the middle supports, and slide end mount. Insert the middle support into the designated slot under the slide, and tighten the set screws using the provided allen wrench. Repeat this process for the other slide support post.



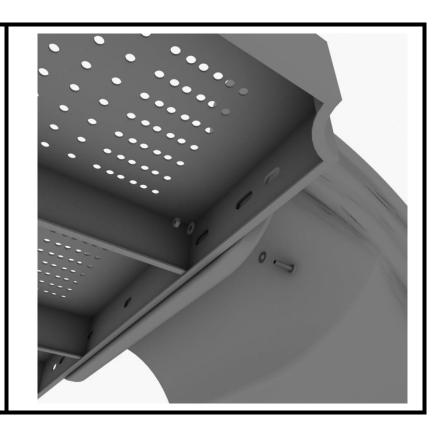
Step 4

Using two (2) M8*20, two (M8) spring gaskets, and two (2) M8 washers, attach the slide to the slide end mount.



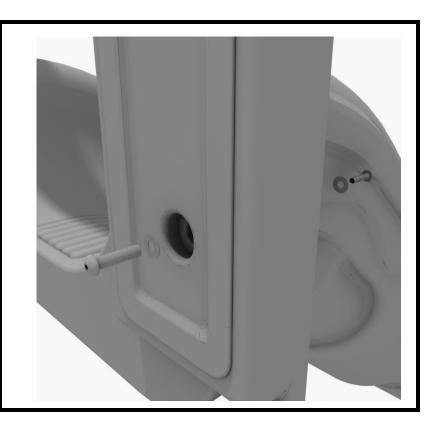
Step 5

Using one (1) M10*45 bolt, two (2) M10 washers, and two (2) M10 lock nuts, attach one side of the slide to the deck. Repeat the process for the other side of the slide.



Step 6

Using one (1) M8*45 bolt, one (1) M8 washer, one (1) M12 washer, and one (1) M12 Inner hex spiral nut, attach the slide to one side of the slide hood. Repeat this process for the other side of the slide. Make sure all bolts are properly tightened.

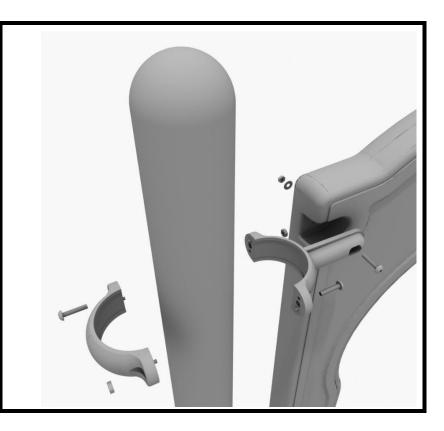




7-Foot Sectional Slide

Step 1

Take one (1) 3.5-inch flat clamp, and loosely attach it around a post using the bolts and nuts provided in the clamp hardware bag. Repeat this process on the other post. Then, use one (1) M8*40 bolt, one (1) M8 washer, and one (1) M8 lock nut to attach each side of the slide hood to each clamp. Leave bolts loose until slide is in place.



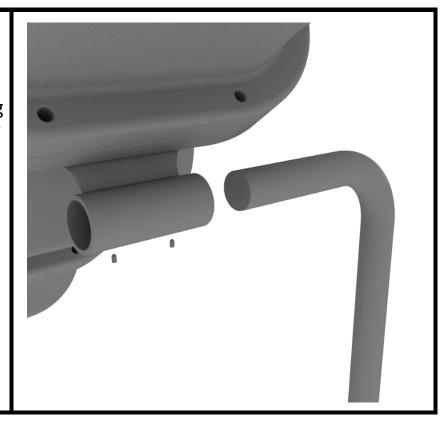
Step 2

Using the hardware pre-attached to the slide, connect the two sections of the slide together.



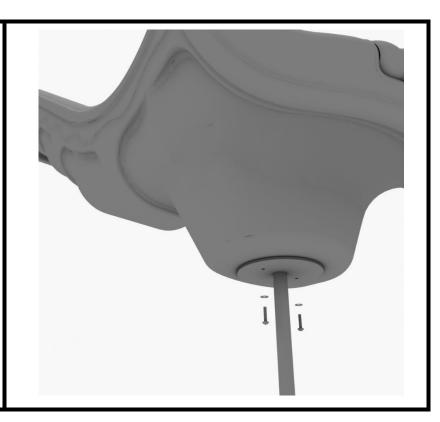
Step 3

See general installation guide footing information regarding installation of the middle supports, and slide end mount. Insert the middle support into the designated slot under the slide, and tighten the set screws using the provided allen wrench. Repeat this process for the other slide support post.



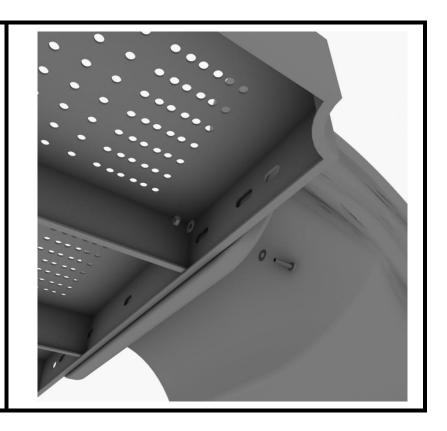
Step 4

Using two (2) M8*20, two (M8) spring gaskets, and two (2) M8 washers, attach the slide to the slide end mount.



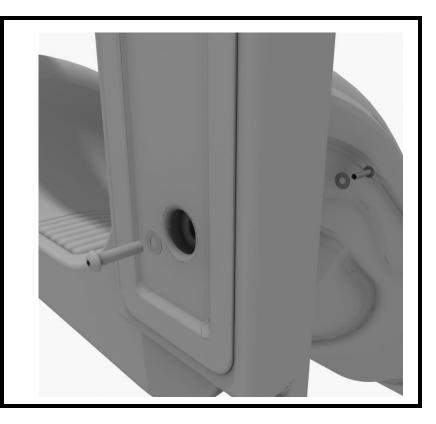
Step 5

Using one (1) M10*45 bolt, two (2) M10 washers, and two (2) M10 lock nuts, attach one side of the slide to the deck. Repeat the process for the other side of the slide.



Step 6

Using one (1) M8*45 bolt, one (1) M8 washer, one (1) M12 washer, and one (1) M12 Inner hex spiral nut, attach the slide to one side of the slide hood. Repeat this process for the other side of the slide. Make sure all bolts are properly tightened.



5-foot Double Straight Slide Installation



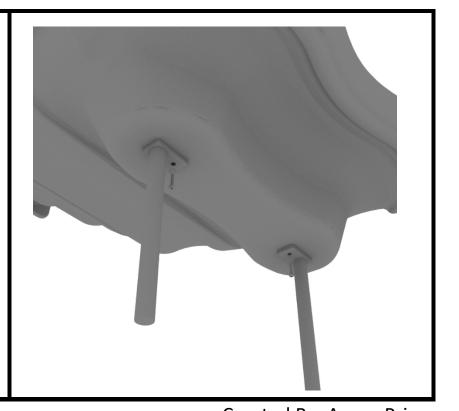
STEP: 1

For the double slide, you will first need to attach the double slide deck extension. This will require six (6) M10*25 bolts, twelve (12) M10 washers, and six (6) M10 lock nuts.



STEP: 2

Then, See general installation guide regarding footing information for the double slide end mounts. Using two (2) M8*20 bolts, two (2) M8 spring gaskets, and two (2) M8 washers, attach the slide end mounts to the double slide.



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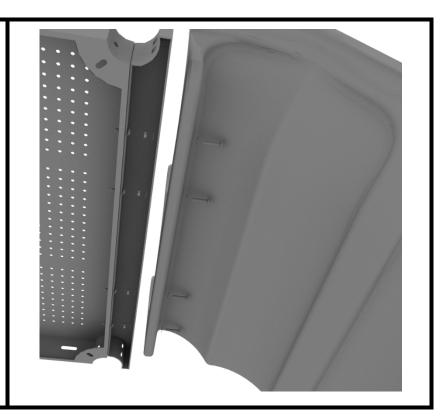
Page 1 of 2 (5-foot Double Straight Slide Installation)

5-foot Double Straight Slide Installation



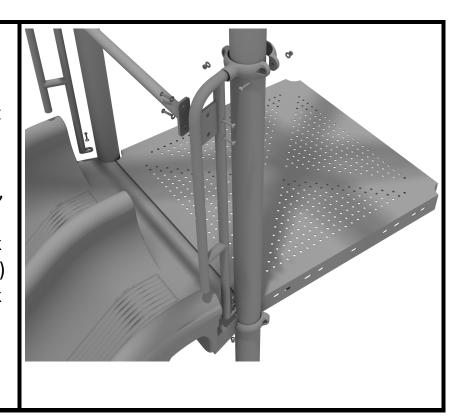
STEP: 3

Then, attach the slide to the deck extension using four (4) M10*45 bolts, eight (8) M10 washers, and four (4) M10 lock nuts.



STEP: 4

Once the slide is attached, connect double slide rail to post using two (2) tube clamps. Connect crossbar to rails using four (4) M10*25 bolts, eight (8) M10 washers and four (4) M10 lock nuts. Connect rail to deck using two (2) M10*25 bolts, four (4) M10 washers and two (2) M10 lock Nuts.



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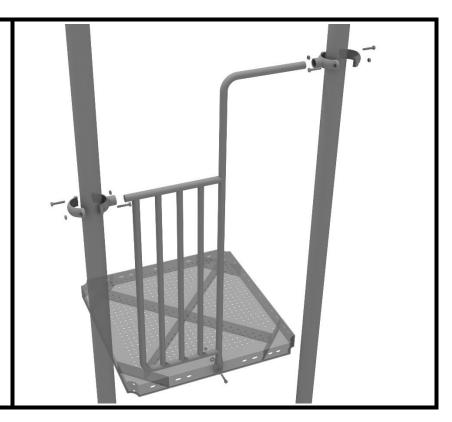
Date: 03/19/2018

3.5" Side Entrance Rail Panel Installation



STEP: 1

Attach the Arch Rail to the designated posts by connecting half of the tube clamp to the Side Entrance Panel using one (1) M8*30 bolt. Repeat this process for each post attachment point. Then, attach the rail to the deck using one (1) M10*25 bolt, two (2) M10 washers, and one (1) M10 lock nut. Finally, attach the second half of the clamp around the post.



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Created By: Gage Brown

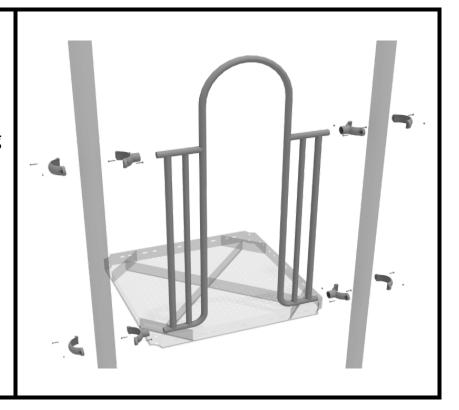
Date: 11/26/2018

3.5-inch 4-Clamp Arch Rail Installation



STEP: 1

Attach the Arch Rail to the designated posts by connect half of the tube clamp to the arch rail using one (1) M8*30 bolt. Repeat this process for each attachment point. Set the arch rail into place, then attach the second half of the clamp around the post. The gap between the deck and the bottom of the rail should be no more than 3 inches.



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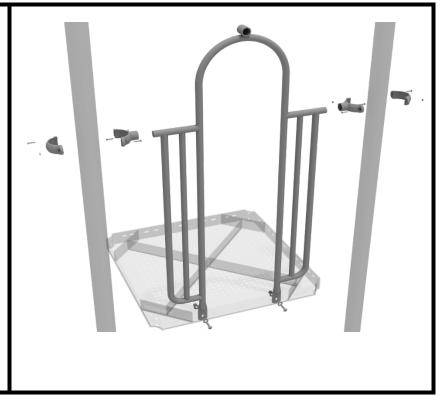
Created By: Aaron Price Date: 03/20/2018

3.5-inch 2-Clamp Arch Rail Installation



STEP: 1

Attach the Arch Rail to the designated posts by connect half of the tube clamp to the arch rail using one (1) M8*30 bolt. Repeat this process for each post attachment point. Then, attach the rail to the deck using two (2) M10*25 bolts, four (4) M10 washers, and two (2) M10 lock nuts. Finally, attach the second half of the clamp around the post.



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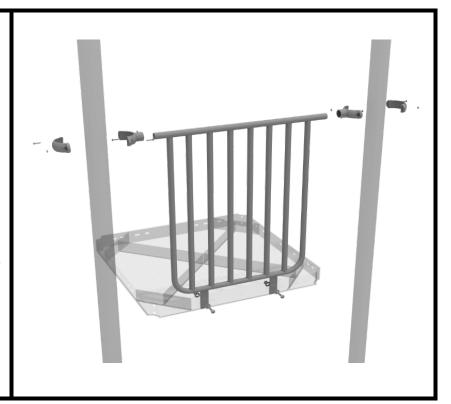
Date: 04/04/2018

3.5-inch Metal Barrier Installation



STEP: 1

Attach the metal barrier to the designated posts using two (2) tube clamps two (2) M8*30 bolts. Then, attach the bottom of the metal barrier to the deck using two (2) M10*25 bolts, four (4) M10 washers, and two (2) M10 lock nuts.



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Created By: Aaron Price Date: 04/05/2018

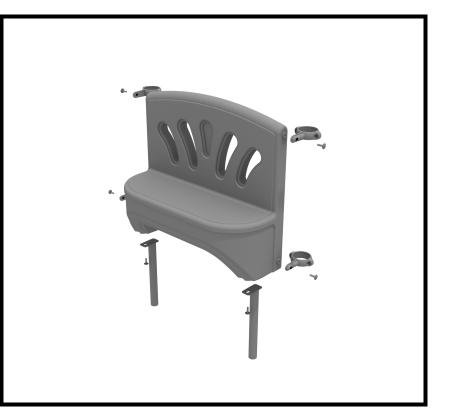
Page 1 of 1 (3.5-inch Metal Barrier Installation)

Bench Panel Installation



Install four (4) Flat Clamps to the panel following the Clamp Installation Guide.

Attach two (2) Single Hole Mounts to the underside of the Bench Panel using the (x2) M10 Bolts and (x2) M10 Washers.



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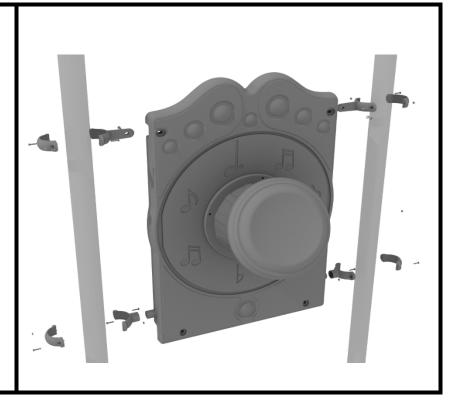
Created By: Gage B. Date: 02/09/2022

3.5-inch Drum Panel Installation



STEP: 1

Attach the Drum Panel to the designated posts using two (2) flat clamps for the top of the panel, and two (2) tube clamps for the bottom of the panel.



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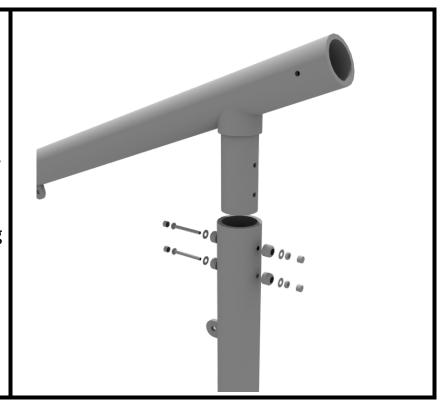
Date: 03/21/2018

Square Shade Install



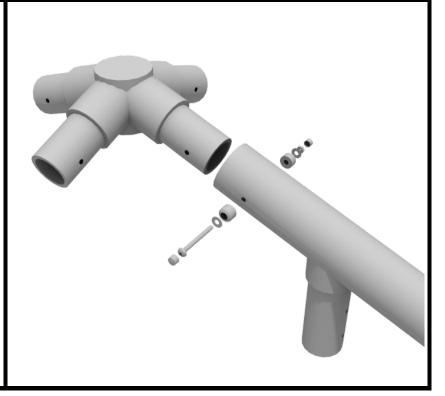
STEP: 1

Using two (2) M10x120 bolt, two (2) M10 lock nuts, four (4) M10 washers, and two (2) bolt covers, attach one shade arm to one center shade post. Repeat this process for the remaining shade arms.



STEP: 2

Then, attach the shade arm center hub to the four (4) shade arms using four (4) M10x90 bolts, four (4) M10 lock nuts, eight (8) M10 washers, and four (4) bolt covers. Once the hub is fitted correctly, cement the posts into place.



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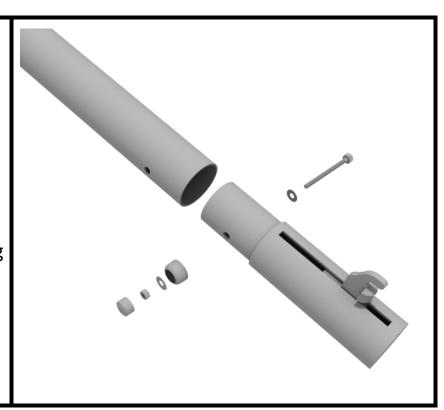
Created By: Aaron Price Date Modified: 05/14/00

Square Shade Install



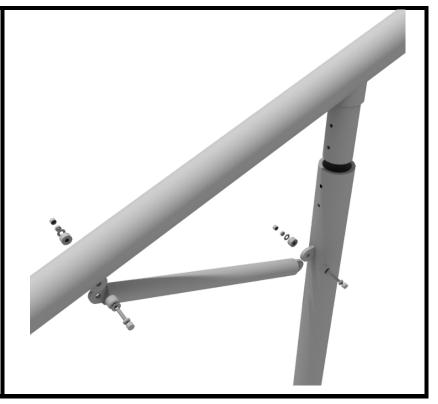
STEP: 3

Using one (1) M10x90 bolt, one (1) M10 lock nut, and two (2) M10 washers, insert and attach one glide elbow to the end of the shard arm. Repeat this process for the remaining shade arms.



STEP: 4

Using two (2) M10x30 bolts, two (2) M10 lock nuts, and four (4) M10 washers, attach a long shade arm support to a long shade arm. Repeat this process for the other shade arm supports.



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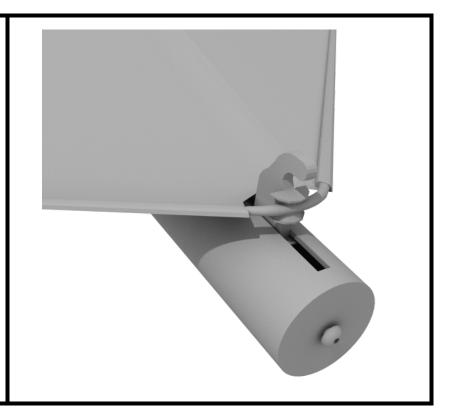
Created By: Aaron Price Date Modified: 05/14/18

Square Shade Install



STEP: 5

Drape the entire shade over the swing structure. Slide the loop of cable at each corner of the shade over the hook on the glide elbow. Once all four corners are in place, begin tightening the bolt on the end of the glide elbows. Be sure to tighten each bolt evenly by alternating corners until the cable is tensioned fully.



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