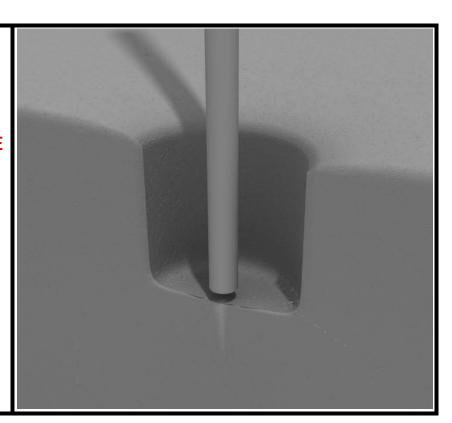
Post Installation



STEP: 1

DO <u>NOT</u> CEMENT POSTS INTO PLACE UNTIL THE ENTIRE STRUCTURE IS ASSEMBLED.

Refer to the General Installation guide footing information and dig proper holes for the support posts.



1 Playground Drive Greenfield, IN 46140 1-800-667-0097

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Date: 04/26/2018

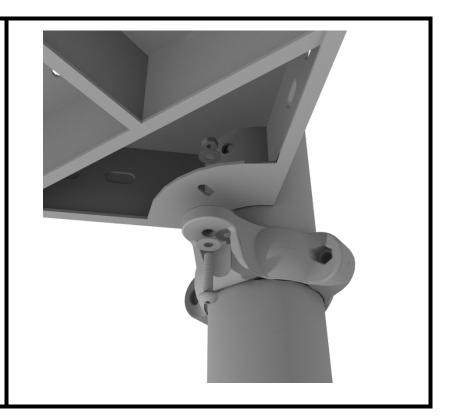
Rectangle Deck Installation



STEP: 1

After the posts are in place, using four (4) M10*35 bolts, eight (8) M10 washers, and four (4) M10 lock nuts, attach the rectangle deck to each pre-attached deck clamp as shown in the image.

Deck clamps are pre-attached to the posts and should not be altered in any way.



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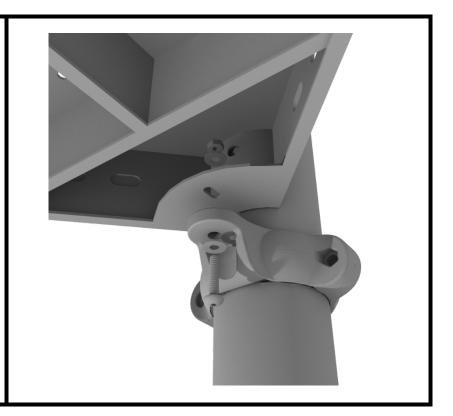
Square Deck Installation



STEP: 1

After the posts are in place, using four (4) M10*35 Bolts, eight (8) M10 Washers, and four (4) M10 Lock Nuts, attach each square deck to each pre-attached deck clamp as shown in the image.

Deck clamps are pre-attached to the posts and should not be altered in any way.



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3.5-inch Clamp Installation Examples

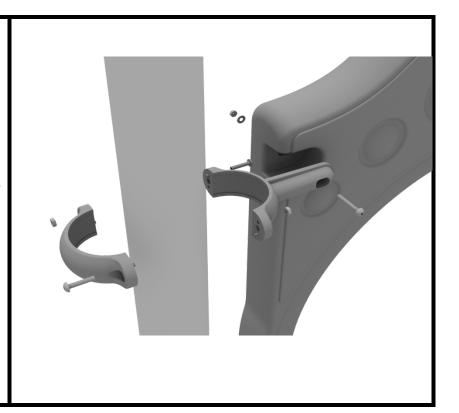


The following three pages will include examples of how to install some of the most common types of Clamps that are present on our structures that use 3.5-inch outside diameter posts. The structure that you are assembling might not require all the types of clamps listed in these examples.

The Install Guides for specific components that come later in this document might call for a specific type of clamp (a tube clamp for example), those sections will not include detailed instructions for the clamps and should direct you back to this section for more detailed information.

3.5-inch Flat Clamp Install Example

Connect half of the flat clamp to the component using one (1) M8*40 bolt. Then, using the other half of the flat clamp and the hardware provided in the clamp hardware bag, attach the backside of the flat clamp around the post.



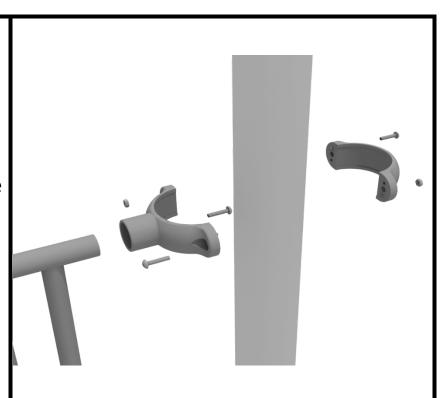
1 Playground Drive Greenfield, IN 46140 1-800-667-0097 Created By: Derick H Date: 11/01/2018

3.5-inch Clamp Installation Examples



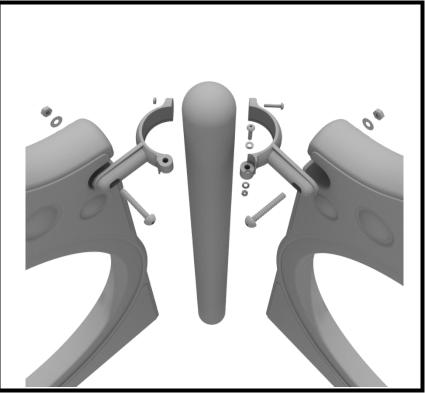
3.5-inch Tube Clamp Install Example

Connect half of the clamp to the component using one (1) M8*30 bolt. Then, using the other half of the tube clamp and the hardware provided in the clamp hardware bag, attach the backside of the tube clamp around the post.



3.5-inch 90-Degree Flat Clamp Install Example

Connect half of the flat clamp to one panel using one (1) M8*40 bolt. Then, using the other half of the flat clamp and the hardware provided in the clamp hardware bag, attach the other half of the tube clamp around the post. Then, attach the next panel to the other side of the clamp using the same process.



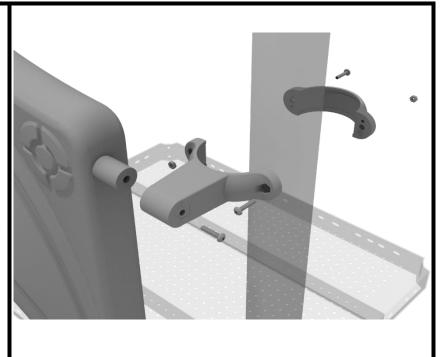
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3.5-inch Clamp Installation Examples



3.5-inch Double Slide Clamp Install Example

Connect half of the double slide clamp to the double slide hood using one (1) M8*30 bolt. Then, using the other half of the clamp and the hardware provided in the clamp hardware bag, attach the backside of the double slide clamp around the post.



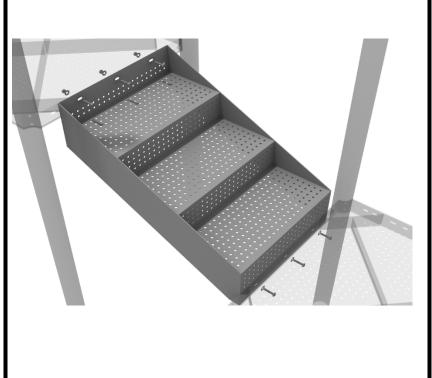
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3-foot Middle Stair Installation



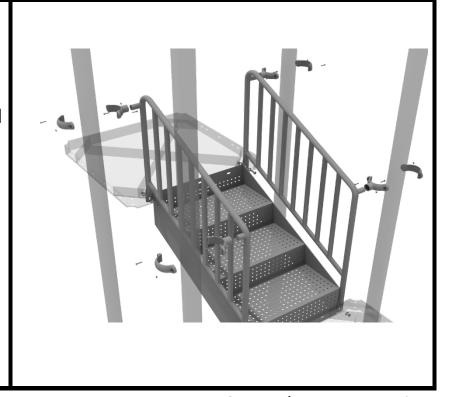
STEP: 1

Using three (3) M10*25 bolts, sixteen (16) M10 washers, and eight (8) M10 lock nuts, attach the 3-foot connection stair to the assigned decks.



STEP: 2

Then, once the stair is in place, attach the 3-foot connection handrail to the posts using four (4) 3.5-inch tube clamps, and four (4) M8*30 bolts. Then, attach the bottom of the handrails to the decks using one (1) M10*25 bolt, two (2) M10 washers, and one (1) M10 lock nut for each attachment point.



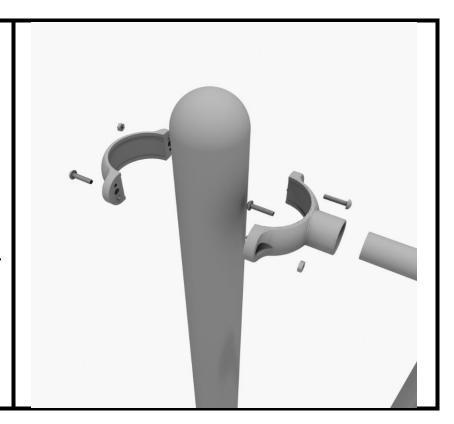
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4.5-inch 3-foot Transfer Station Install



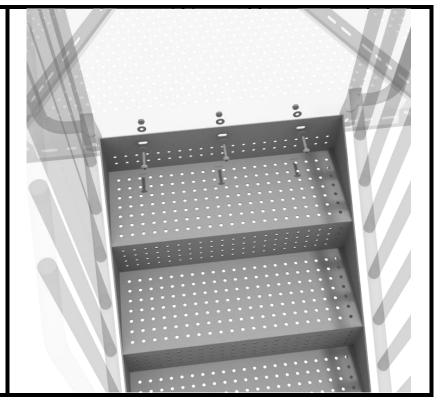
STEP: 1

Connect half of a tube clamp to the ADA transfer handrail using one (1) M4*25 self-tapping screw. Set the handrail into place, then attach the second half of the clamp using the hardware provided in the clamp bag. Repeat this process for the other handrail.



STEP: 2

Using three (3) M10*25 bolts, six (6) M10 washers, and three (3) M10 lock nuts, attach the top of the stairs to the half hex deck. Then using four (4) M10*30 bolts, eight (8) M10 washers, and four (4) M10 lock nuts, attach the handrail to the bottom of the stairs. Then, using two (2) M10*25 bolts, four (4) M10 washers, and two (2) M10 lock nuts, attach the handrails to the deck.



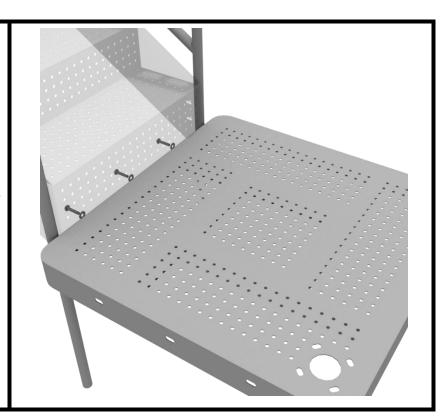
1 Playground Drive Greenfield, IN 46140 1-800-667-0097 Created By: Aaron Price Date Modified: 04/25/18

4.5-inch 3-foot Transfer Station Install



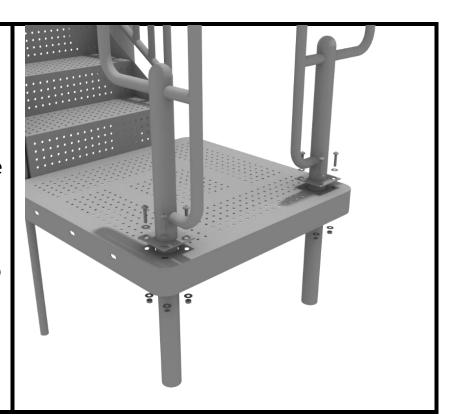
STEP: 3

Using three (3) M10*25 bolts, six (6) M10 washers, and three (3) M10 lock nuts, attach the ADA transfer deck to the base of the 4-foot ADA transfer stair.



STEP: 4

See general installation guide regarding footing information for the transfer deck handrail. Using four (4) M10*25 bolts, eight (8) M10 washers, and four (4) M10 lock nuts, attach each transfer deck handrail to the ADA transfer deck.



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4.5-inch 3-foot Transfer Station Install



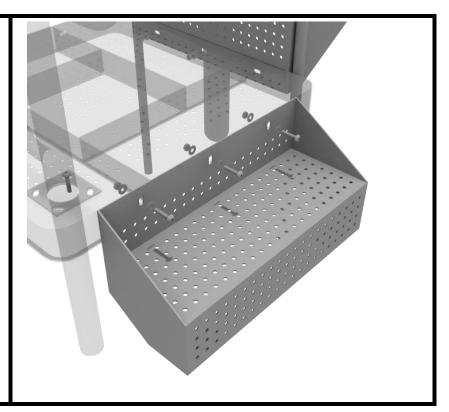
STEP: 5

See general installation guide regarding footing information for the ADA transfer step mount. Using two (2) M10*25 bolts, four (4) M10 washers, and two (2) M10 lock nuts, attach the transfer step to each ADA transfer step mounts.



STEP: 6

Using three (3) M10*25 bolts, six (6) M10 washers, and three (3) M10 washers, attach the top of the ADA transfer step to the ADA transfer deck.



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3-foot Double Straight Slide Installation



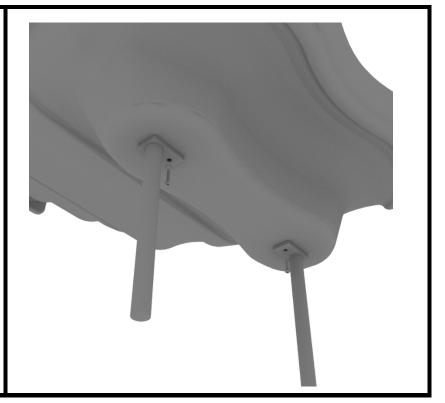
STEP: 1

For the double slide, you will first need to attach the double slide deck extension. This will require four (4) M10*25 bolts, eight (8) M10 washers, and four (4) M10 lock nuts.



STEP: 2

Then, See general installation guide regarding footing information for the double slide end mounts. Using two (2) M8*20 bolts, two (2) M8 spring gaskets, and two (2) M8 washers, attach the slide end mounts to the double slide.



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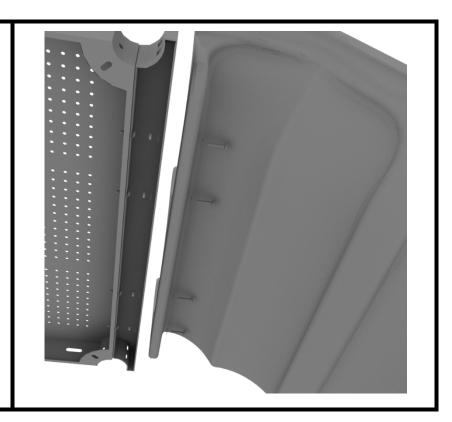
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3-foot Double Straight Slide Installation



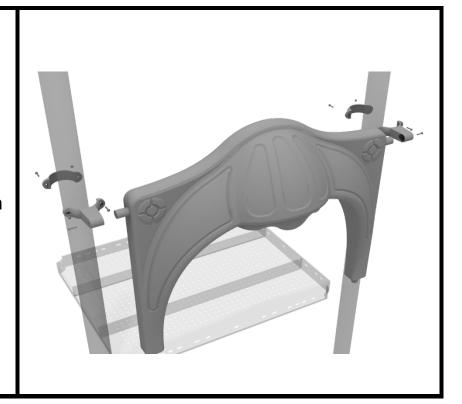
STEP: 3

Then, attach the slide to the deck extension using four (4) M10*45 bolts, eight (8) M10 washers, and four (4) M10 lock nuts.



STEP: 4

Once the slide is attached, take the double slide hood and insert it into the top of the slide, and then attach the top using two (2) double slide clamps, and two (2) M8*30 bolts.



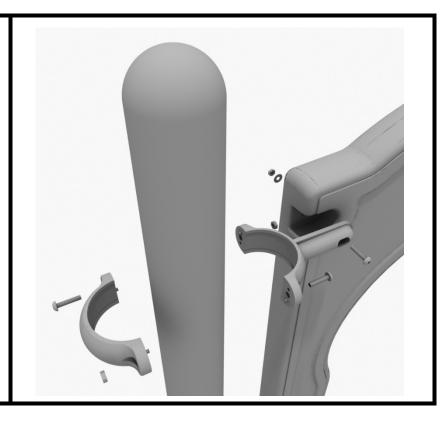
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6-foot Single Wave Slide Installation



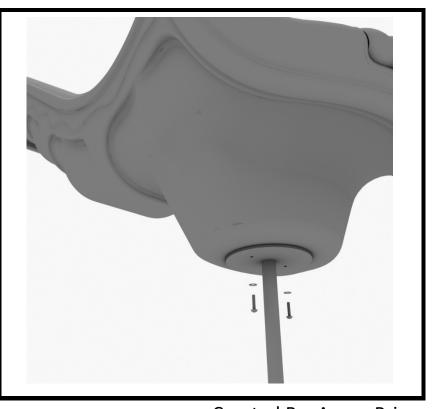
STEP: 1

Take one (1) 3.5-inch flat clamp, and loosely attach it around a post using the bolts and nuts provided in the clamp hardware bag. Repeat this process on the other post. Then, use one (1) M8*40 bolt, one (1) M8 washer, and one (1) M8 lock nut to attach each side of the slide hood to each clamp. Leave bolts loose until slide is in place.



STEP: 2

See general installation guide regarding footing information for the slide end mount. Using two (2) M8*20, two (M8) spring washers. And two (2) M8 washers, attach the slide to the slide support post.



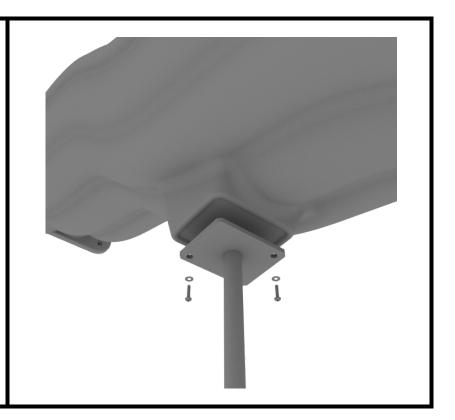
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6-foot Single Wave Slide Installation



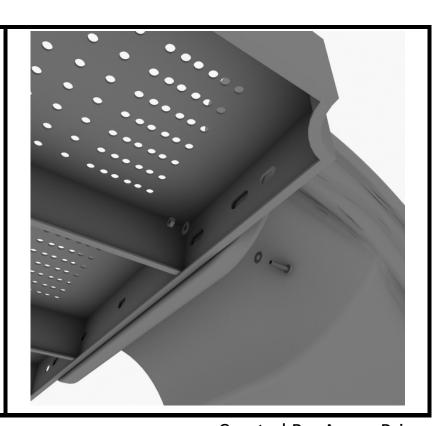
STEP: 3

See general installation guide regarding footing information for the middle slide support. Using two (2) M8*20 bolts, two (2) M8 spring washers, and two (2) M8 washers, attach the middle slide support post. Repeat the process for each middle slide mount.



STEP: 4

To attach a single slide to a deck, use two (2) M10*45 bolts, four (4) M10 washers, and two (2) M10 lock nuts. Repeat this process for the other side of the slide. Repeat this process for each single slide.



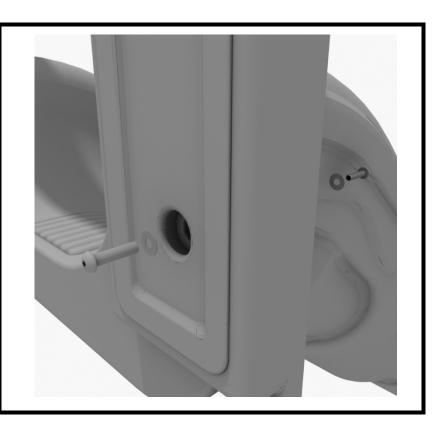
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6-foot Single Wave Slide Installation



STEP: 5

Using two (2) M8*45 bolts, two (2) M8 washer, two (2) M12 washers, and one (1) M12 inner hex spiral nut, attach the slide to the slide hood. Repeat this process for the other side of the slide.



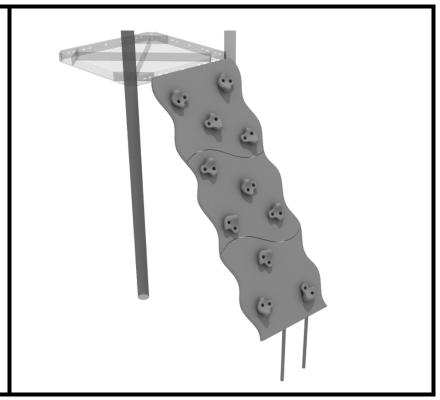
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PE Wavy Rock Climber Installation



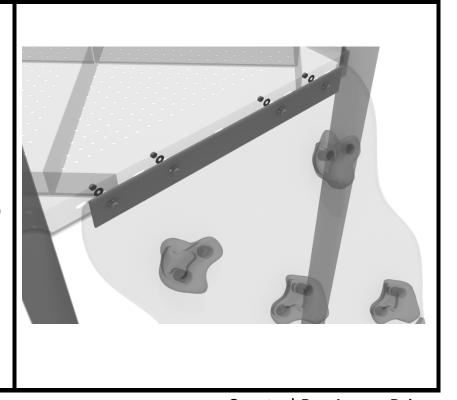
STEP: 1

See general installation guide regarding footing information for the wavy PE rock climber.



STEP: 2

Then, using four (4) M10*55 bolts, eight (8) M10 washers, and four (4) M10 lock nuts, attach the climber to the deck.



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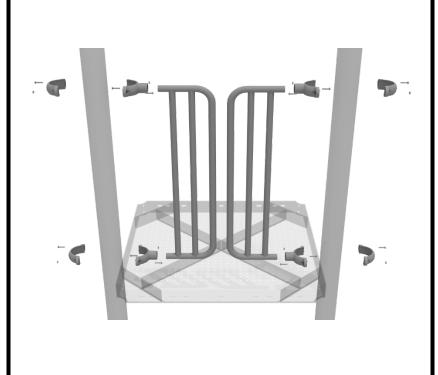
Date: 04/09/2018

D-Rail Installation



STEP: 1

Take two (2) 3.5-inch tube clamps and connect half of the clamps both ends of the D-Rail using one (1) M8*30 bolt. Then, using the other half of the tube clamp and the hardware provided in the clamp hardware bag, attach the other half of the tube clamp around the post to the D-Rail. Repeat this process for the other D-Rail.



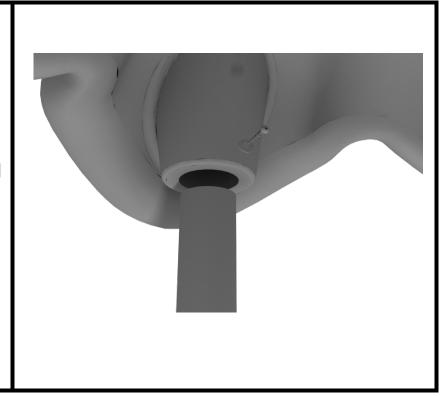
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Leaf Roof Installation



STEP: 1

Set the leaf roof on top of the posts. Take four (4) self-tapping screws and drill them through the notch at each corner of the roof, into the support posts.



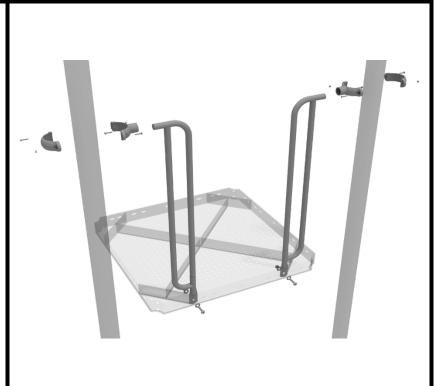
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7-Rail Installation



STEP: 1

Attach each 7-Rail to the designated posts using one (1) tube clamp and one (1) M8*30 Bolt. Then, attach the bottom of the 7-Rail to the deck using one (1) M10*25 Bolt, two (2) M10 Washers, and one (1) M10 Lock Nut.



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Date: 03/22/2018

Swinging Ring Ladder Installation



STEP: 1

Attach the Overhead Swinging Ring Ladder to the designated posts by connect half of the tube clamp to the ladder using one (1) M8*30 bolt.

Repeat this process for each attachment point. Set the climber into place, then attach the second half of the clamp around the post.



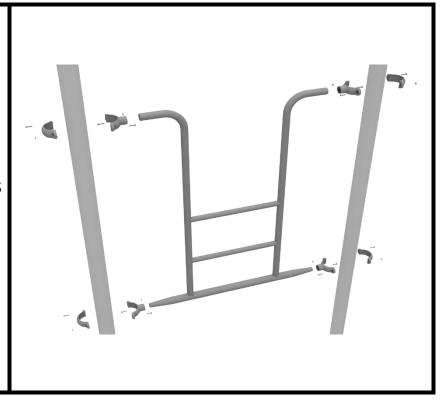
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Overhead Access Ladder Installation



STEP: 1

Attach the Overhead Access Ladder to the designated posts by connect half of the tube clamp to the ladder using one (1) M8*30 bolt. Repeat this process for each attachment point. Set the ladder into place, then attach the second half of the clamp around the post.



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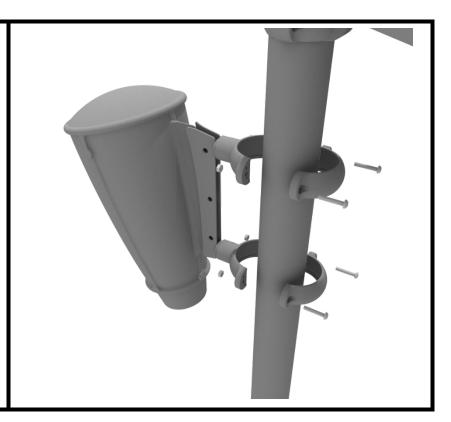
Date: 04/18/2018

Single Drum Installation



STEP: 1

Detach half of the tube clamps connected to the Single Drum, and re-attach the clamps around the support post, as shown in the image. Recommended install height is 20 to 36 inches above surfacing depending on age range.



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