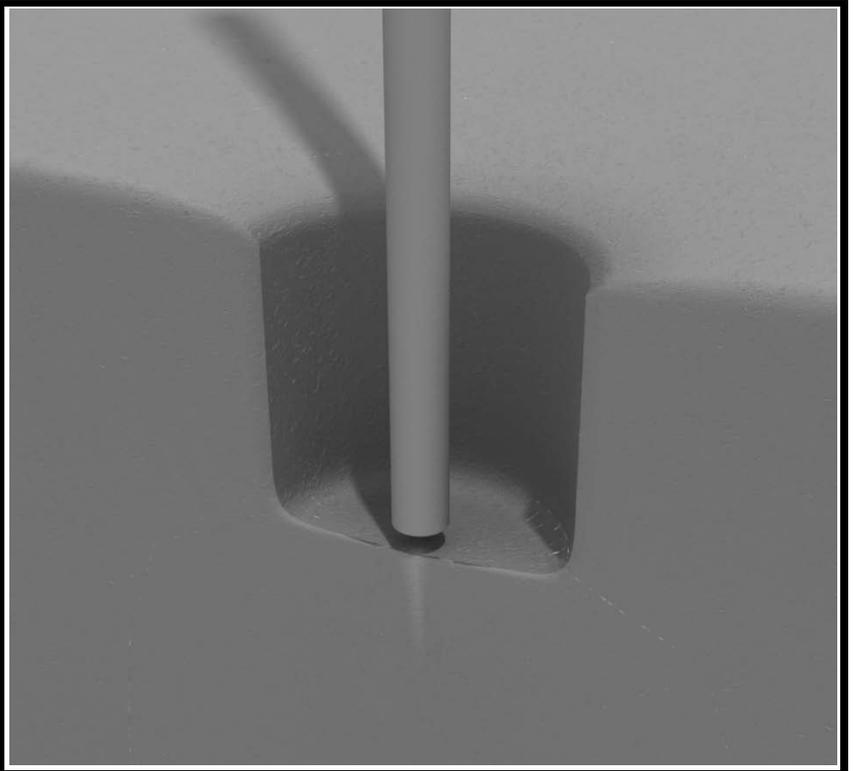


## STEP: 1

**DO NOT CEMENT POSTS INTO PLACE  
UNTIL THE ENTIRE STRUCTURE IS  
ASSEMBLED.**

Refer to the General Installation  
guide footing information and dig  
proper holes for the support posts.



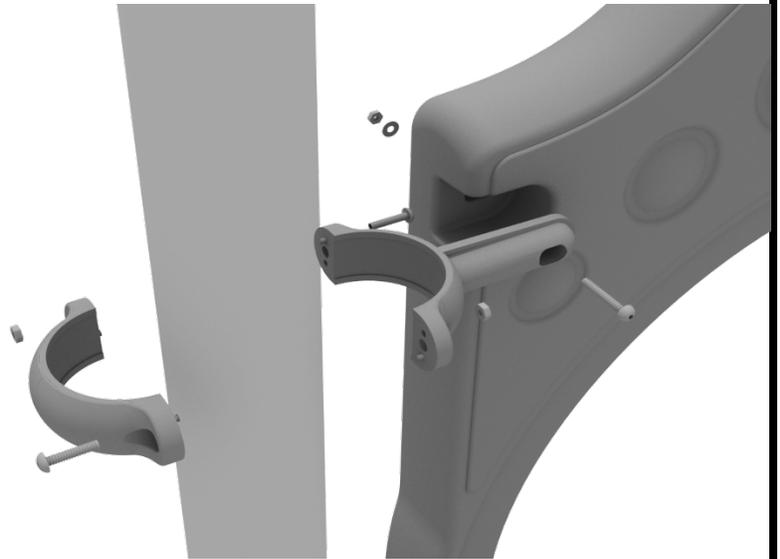
## 3.5-inch Clamp Installation Examples

The following three pages will include examples of how to install some of the most common types of Clamps that are present on our structures that use 3.5-inch outside diameter posts. The structure that you are assembling might not require all the types of clamps listed in these examples.

The Install Guides for specific components that come later in this document might call for a specific type of clamp (a tube clamp for example), those sections will not include detailed instructions for the clamps and should direct you back to this section for more detailed information.

### 3.5-inch Flat Clamp Install Example

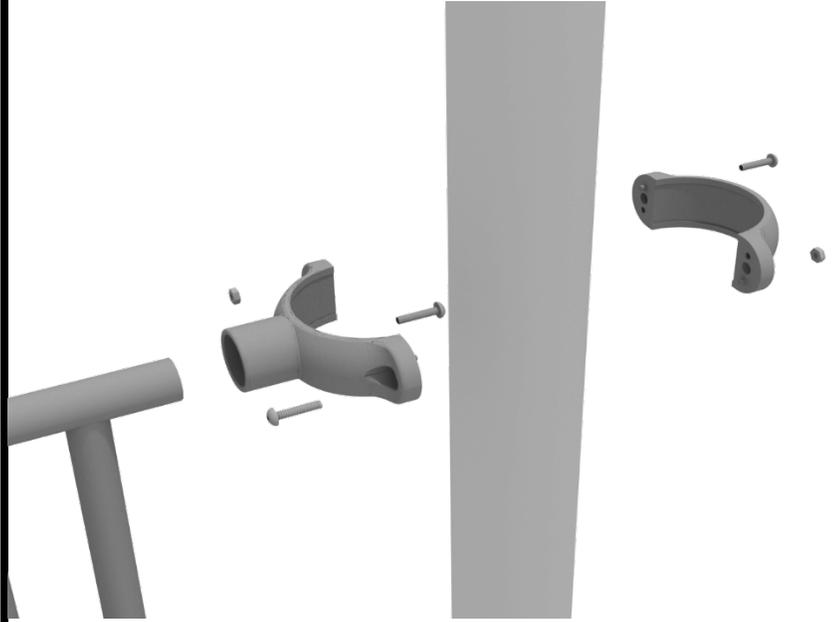
Connect half of the flat clamp to the component using one (1) M8\*40 bolt. Then, using the other half of the flat clamp and the hardware provided in the clamp hardware bag, attach the backside of the flat clamp around the post.



## 3.5-inch Clamp Installation Examples

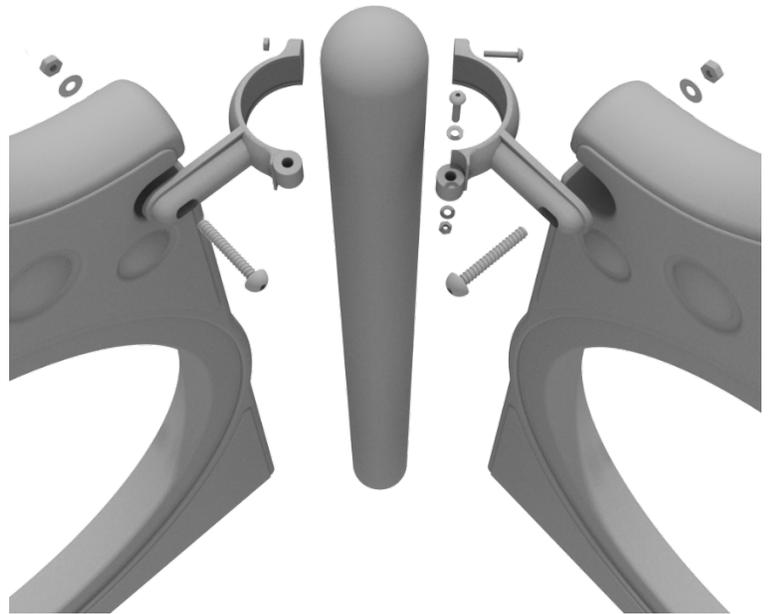
### 3.5-inch Tube Clamp Install Example

Connect half of the clamp to the component using one (1) M8\*30 bolt. Then, using the other half of the tube clamp and the hardware provided in the clamp hardware bag, attach the backside of the tube clamp around the post.



### 3.5-inch 90-Degree Flat Clamp Install Example

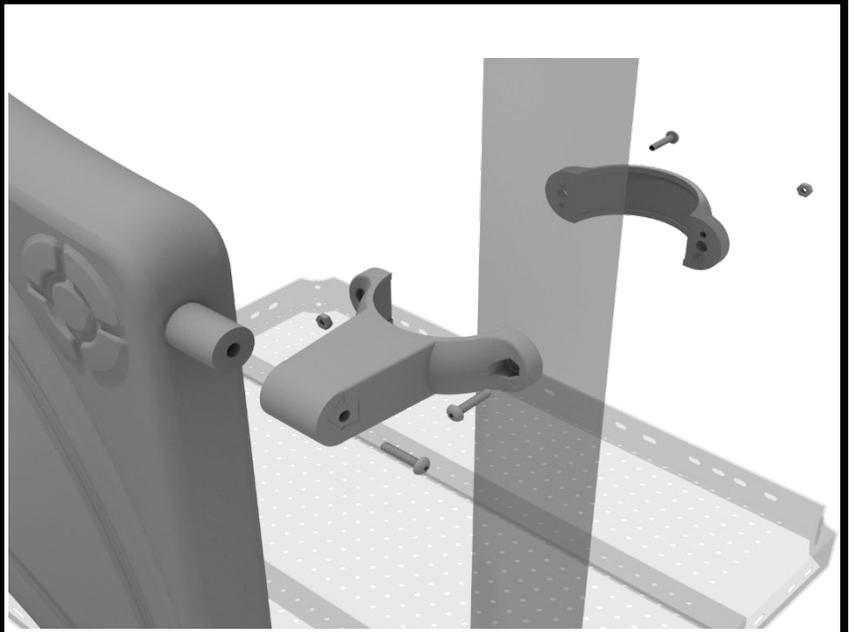
Connect half of the flat clamp to one panel using one (1) M8\*40 bolt. Then, using the other half of the flat clamp and the hardware provided in the clamp hardware bag, attach the other half of the tube clamp around the post. Then, attach the next panel to the other side of the clamp using the same process.



## 3.5-inch Clamp Installation Examples

### 3.5-inch Double Slide Clamp Install Example

Connect half of the double slide clamp to the double slide hood using one (1) M8\*30 bolt. Then, using the other half of the clamp and the hardware provided in the clamp hardware bag, attach the backside of the double slide clamp around the post.



# Right Triangle Deck Installation

## STEP: 1

After the posts are in place, using three (3) M10\*35 bolts, six (6) M10 washers, and three (3) M10 lock nuts, attach the triangle deck to each pre-attached deck clamp as shown in the image.

Deck clamps are pre-attached to the posts and should not be altered in any way.



# Rectangle Deck Installation

## STEP: 1

After the posts are in place, using four (4) M10\*35 bolts, eight (8) M10 washers, and four (4) M10 lock nuts, attach the rectangle deck to each pre-attached deck clamp as shown in the image.

Deck clamps are pre-attached to the posts and should not be altered in any way.



# Square Deck Installation

## STEP: 1

After the posts are in place, using four (4) M10\*35 Bolts, eight (8) M10 Washers, and four (4) M10 Lock Nuts, attach each square deck to each pre-attached deck clamp as shown in the image.

Deck clamps are pre-attached to the posts and should not be altered in any way.



# Half Hex Deck Installation

## STEP: 1

After the posts are in place, using five (5) M10\*35 bolts, ten (10) M10 washers, and five (5) M10 lock nuts, attach the deck to each pre-attached deck clamp as shown in the image.

Deck clamps are pre-attached to the posts and should not be altered in any way.



# Triple Slide Deck Installation

## STEP: 1

After the posts are in place, using five (5) M10\*35 bolts, ten (10) M10 washers, and five (5) M10 lock nuts, attach the deck to each pre-attached deck clamp as shown in the image.

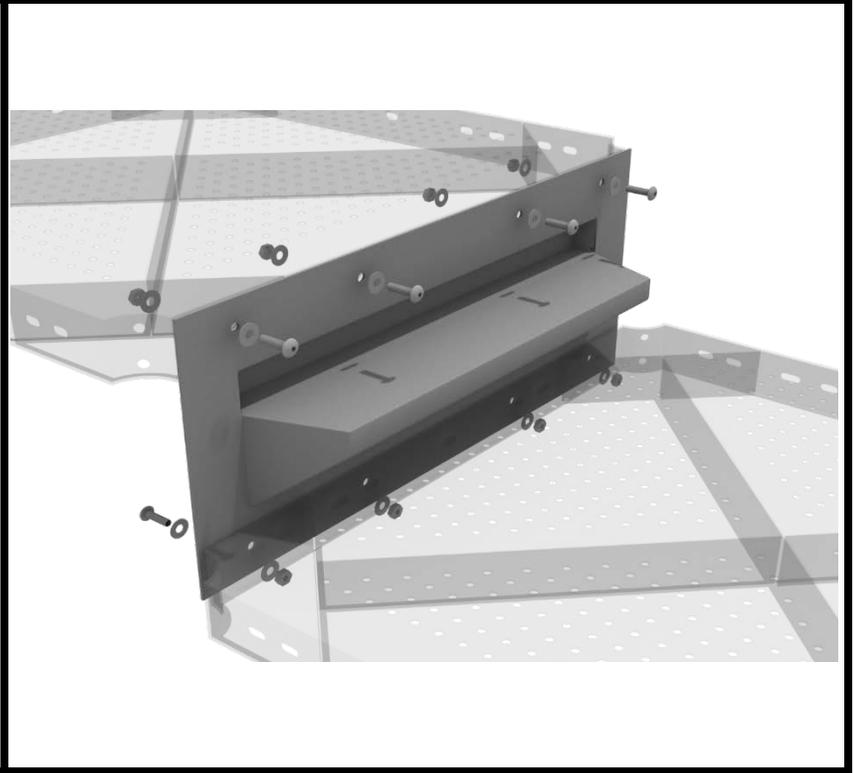
Deck clamps are pre-attached to the posts and should not be altered in any way.



# Kickplate Install

## STEP: 1

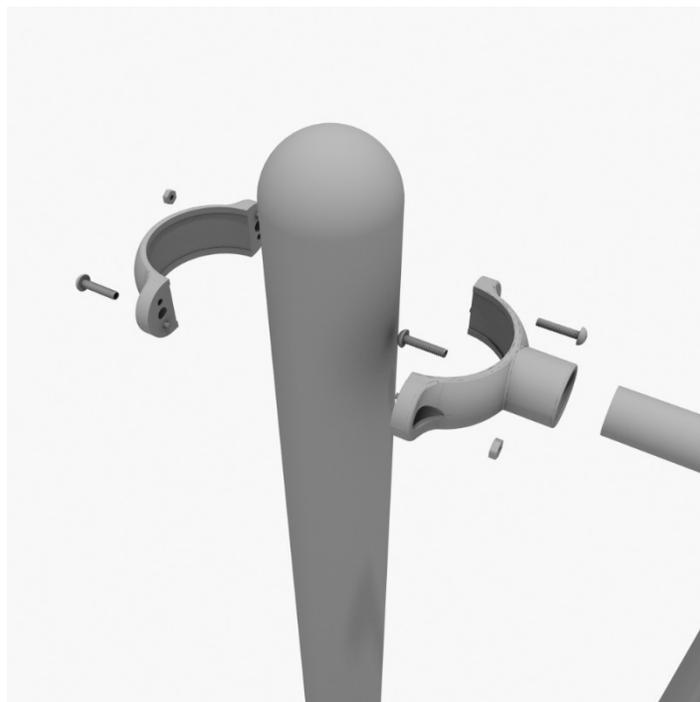
Using eight (8) M10\*25 bolts, sixteen (16) M10 washers, and eight (8) M10 lock nuts, attach the kickplate to the proper decks.



# 36" Transfer Station (for 3.5" post) Install

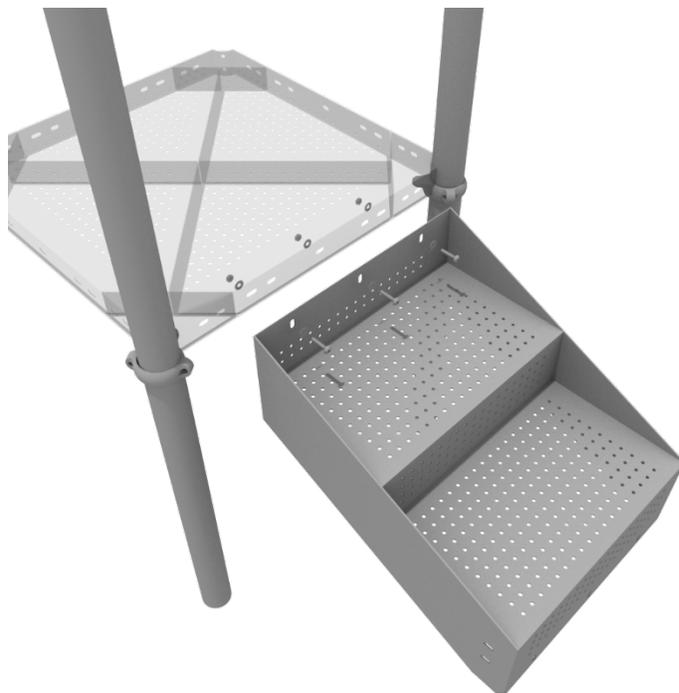
## STEP: 1

Connect half of the 3.5-inch tube clamp to the handrail using one (1) M8\*30 bolt. Set the handrail into place, then attach the second half of the clamp using the hardware provided in the clamp bag. Repeat this process for the other handrail.



## STEP: 2

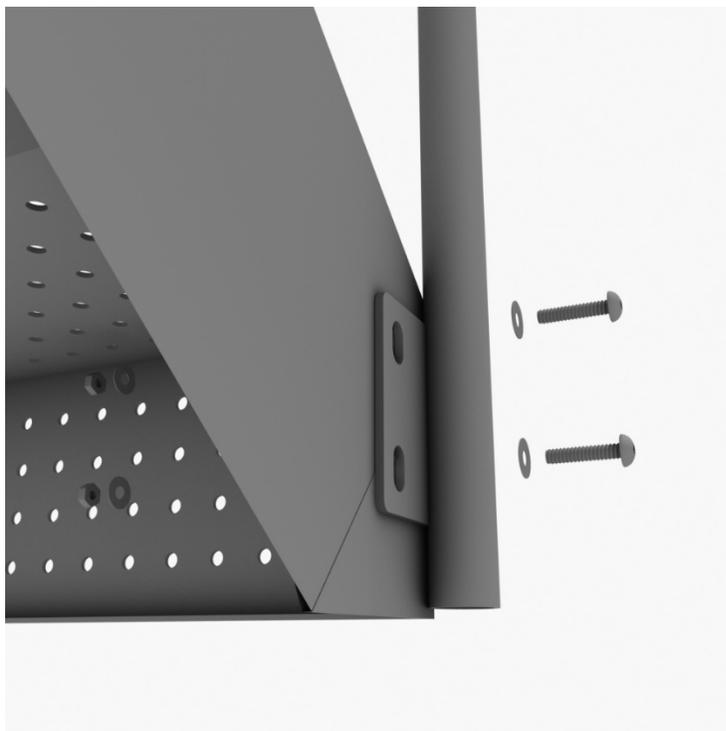
Using three (3) M10\*25 bolts, six (6) M10 washers, and three (3) M10 lock nuts, attach the top of the stairs to the square deck.



# 36" Transfer Station (for 3.5" post) Install

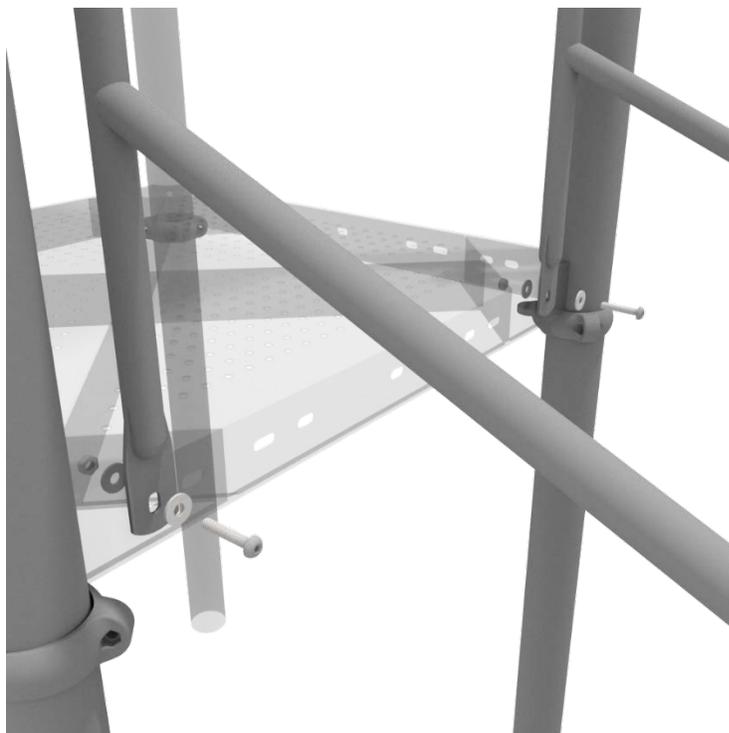
## STEP: 3

Using four (4) M10\*25 bolts, eight (8) M10 washers, and four (4) M10 lock nuts, connect the bottom of the handrails to the bottom of the 3-foot transfer stair.



## STEP: 4

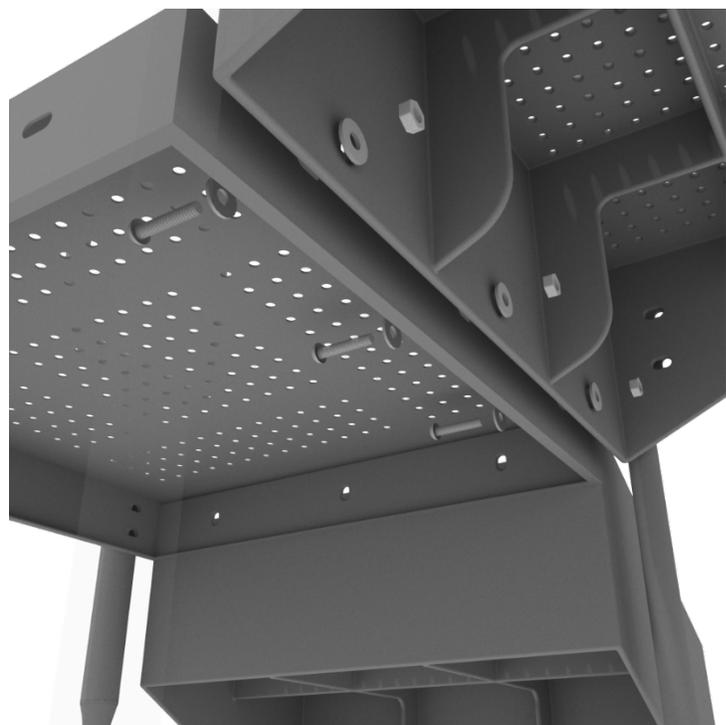
Using two (2) M10\*25 bolts, four (4) M10 washers, two (2) lock nuts, attach the handrail to the square deck.



# 36" Transfer Station (for 3.5" post) Install

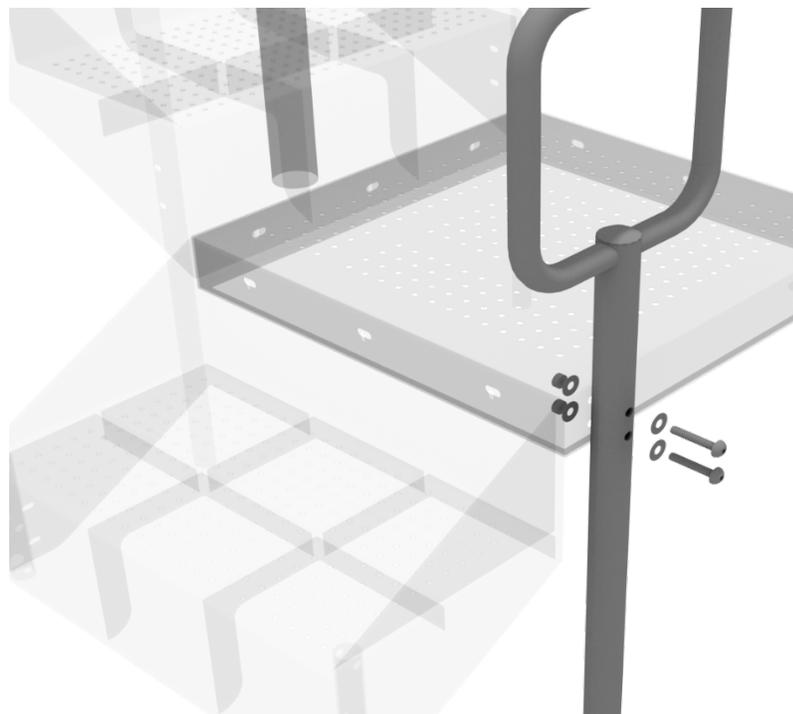
## STEP: 5

Using three (3) M10\*25 bolts, six (6) M10 washers, and three (3) M10 lock nuts, attach the ADA transfer deck to the base of the 3-foot ADA transfer stair.



## STEP: 6

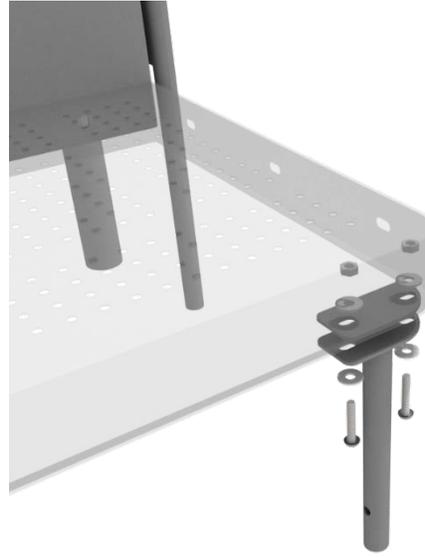
See general installation guide regarding footing information for the transfer deck handrail & mount. Using two (2) M10\*65 bolts, four (4) M10 washers, and two (2) M10 lock nuts, attach the transfer handrail to the ADA transfer deck.



# 36" Transfer Station (for 3.5" post) Install

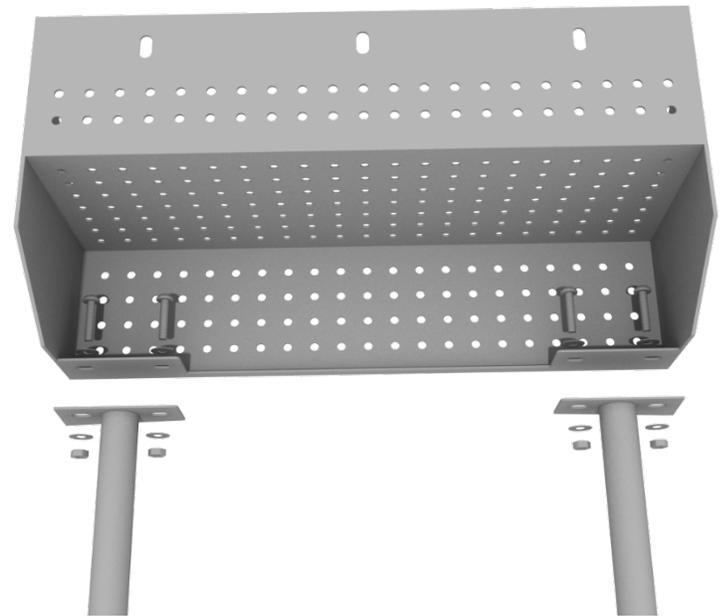
## STEP: 7

Using two (2) M10\*25 bolts, four (4) M10 washers, and two (2) lock nuts, attach the transfer deck mount to the ADA transfer deck.



## STEP: 8

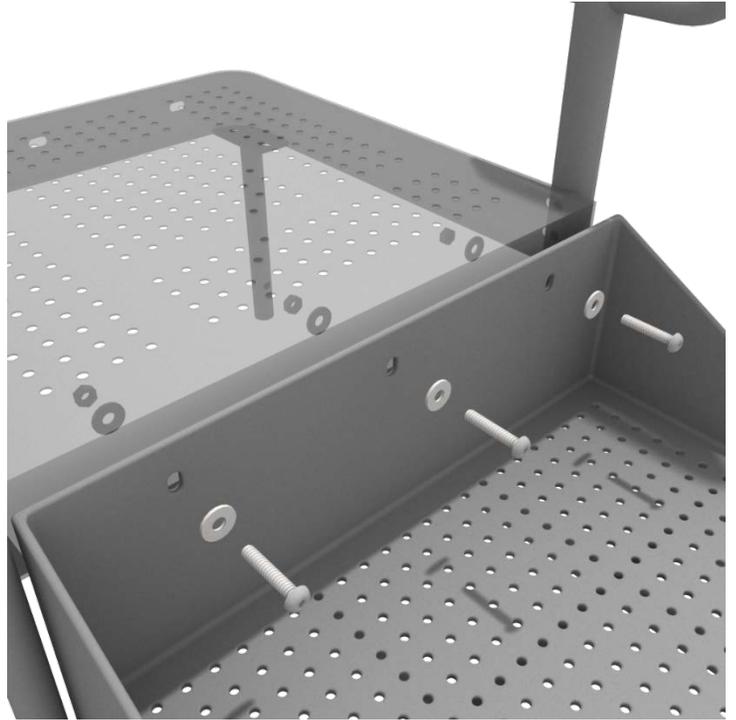
See general installation guide regarding footing information for the ADA transfer step mount. Using two (2) M10 bolts, four (4) M10 washers, and two (2) M10 lock nuts, attach the transfer step to each ADA transfer step mount.



# 36" Transfer Station (for 3.5" post) Install

## STEP: 9

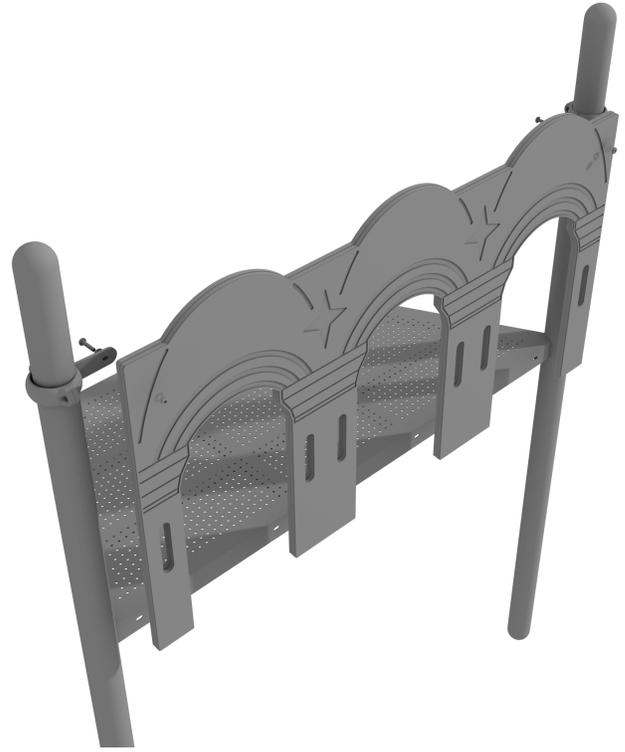
Using three (3) M10\*25 bolts, six (6) M10 washers, and three (3) M10 washers, attach the top of the ADA transfer step to the ADA transfer deck.



# Triple Slide Hood Install

## STEP: 1

Using on site tools level and  
two (2) . . . . .  
two (2) . . . . . Connect half of  
the flat clamp to the component  
using one (1) M8\*35 bolt, two (2)  
washers and one (1) Lock Nut. Then,  
using the other half of the flat  
clamp and the hardware provided in  
the clamp hardware bag, attach the  
backside of the flat clamp around  
the post.



# 6-Foot Right Turn Slide Installation

## Step 1

Using the hardware pre-attached to the slide, connect the two sections of the slide together.



## Step 2

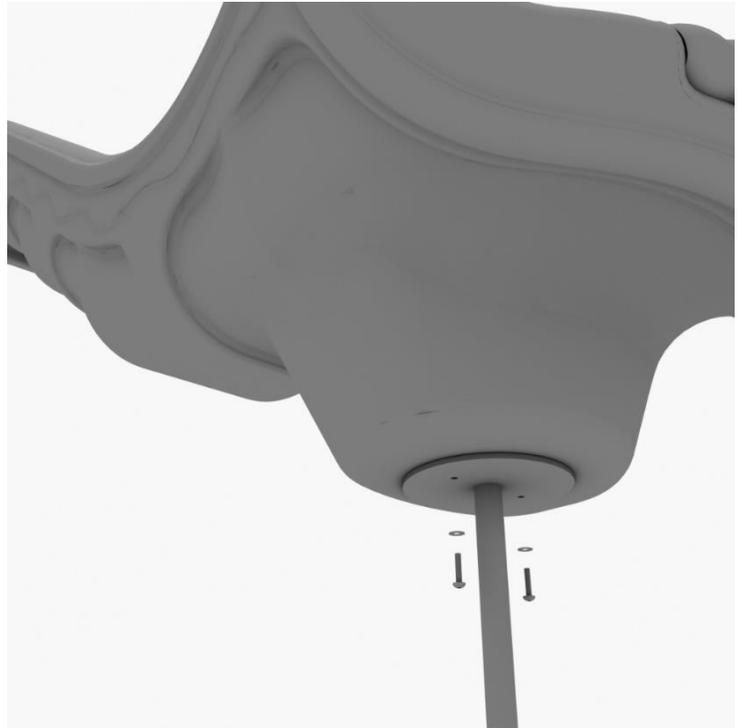
See general installation guide footing information regarding installation of the middle supports, and slide end mount. Insert the middle support into the designated slot under the slide, and tighten the set screws using the provided allen wrench. Repeat this process for the other slide support post.



# 6-Foot Right Turn Slide Installation

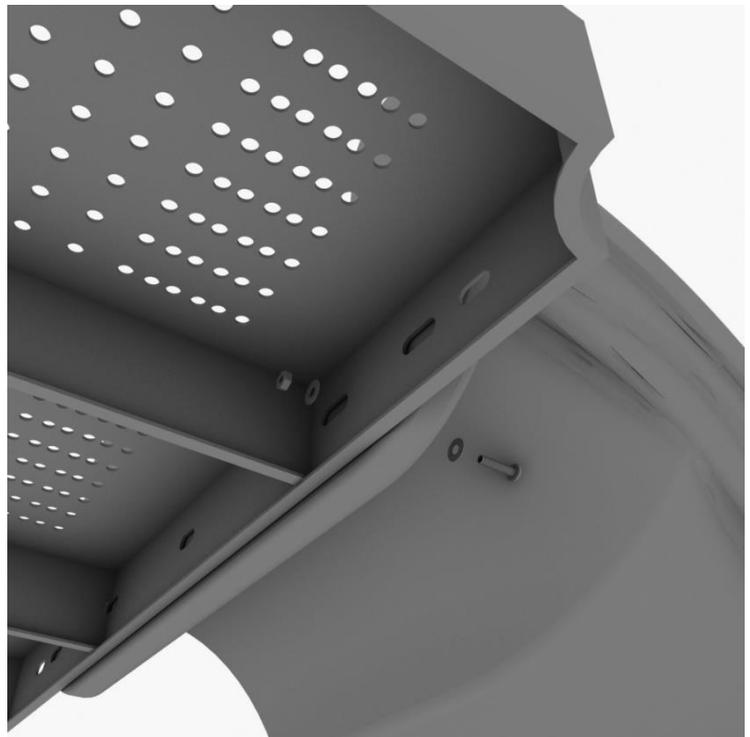
## Step 3

Using two (2) M8\*20, two (M8) spring gaskets, and two (2) M8 washers, attach the slide to the slide end mount.



## Step 4

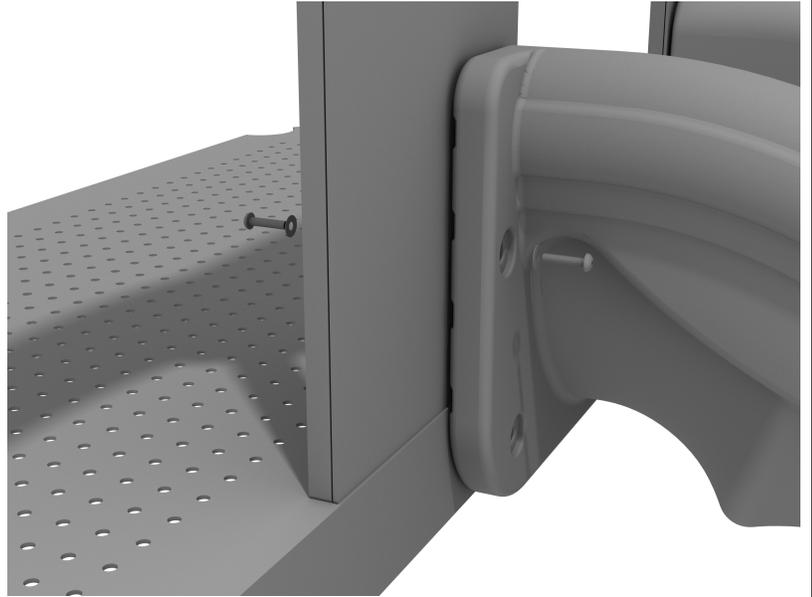
Using one (1) M10\*45 bolt, two (2) M10 washers, and two (2) M10 lock nuts, attach one side of the slide to the deck. Repeat the process for the other side of the slide.



# 6-Foot Right Turn Slide Installation

## Step 5

Using two (2) M8\*45 bolts, two (2) M8 washer, two (2) M12 washers, and one (1) M12 inner hex spiral nut, attach the slide to the slide hood. Repeat this process for the other side of the slide.



# 6-foot Single Straight Slide Installation

## STEP: 1

See general installation guide regarding footing information for the slide end mount. Using two (2) M8\*20, two (M8) spring washers. And two (2) M8 washers, attach the slide to the slide support post.



## STEP: 2

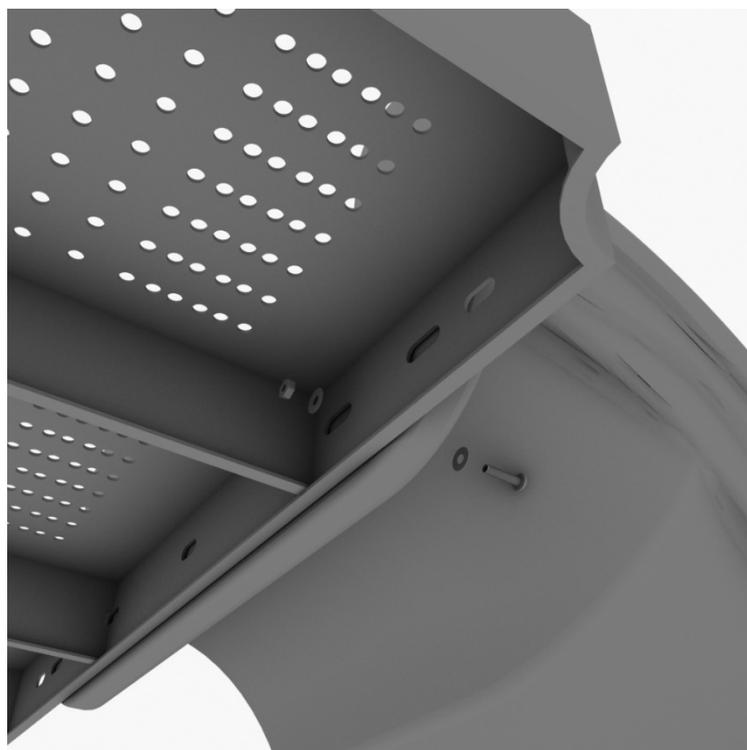
See general installation guide regarding footing information for the middle slide support. Using two (2) M8\*20 bolts, two (2) M8 spring washers, and two (2) M8 washers, attach the middle slide support post. Repeat the process for each middle slide mount.



# 6-foot Single Straight Slide Installation

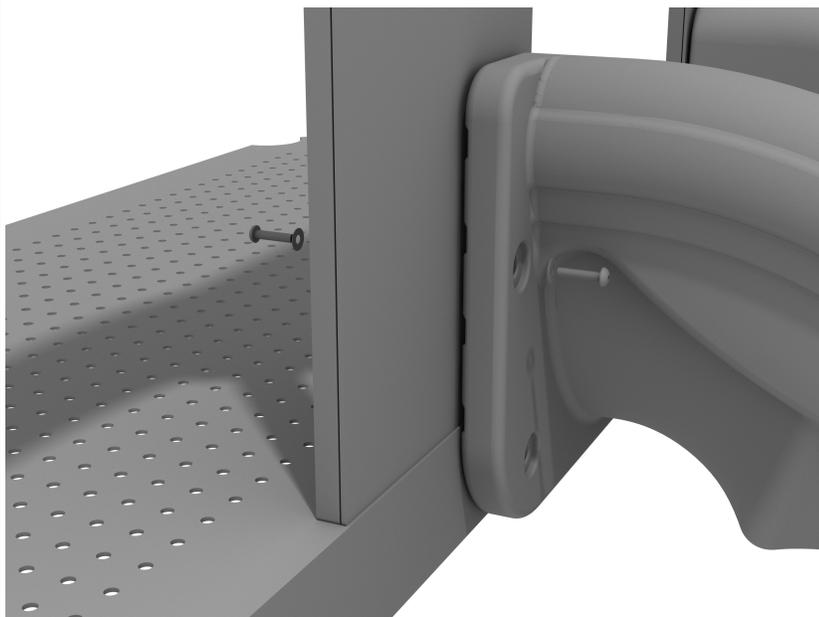
## STEP: 3

To attach a single slide to a deck, use two (2) M10\*45 bolts, four (4) M10 washers, and two (2) M10 lock nuts. Repeat this process for the other side of the slide. Repeat this process for each single slide.



## STEP: 4

Using two (2) M8\*45 bolts, two (2) M8 washer, two (2) M12 washers, and one (1) M12 inner hex spiral nut, attach the slide to the slide hood. Repeat this process for the other side of the slide.



# 6-Foot Left Turn Slide Installation

## Step 1

Using the hardware pre-attached to the slide, connect the two sections of the slide together.



## Step 2

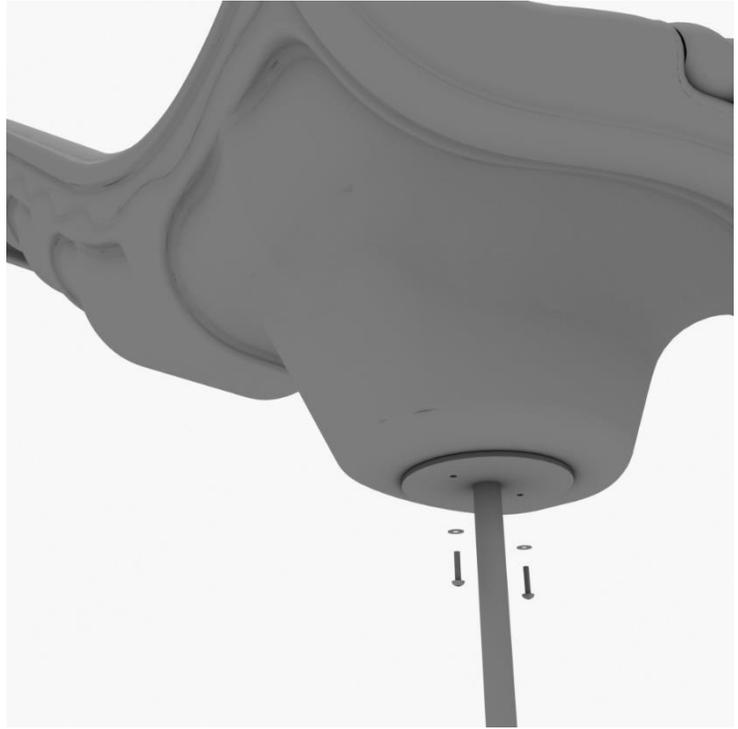
See general installation guide footing information regarding installation of the middle supports, and slide end mount. Insert the middle support into the designated slot under the slide, and tighten the set screws using the provided allen wrench. Repeat this process for the other slide support post.



# 6-Foot Left Turn Slide Installation

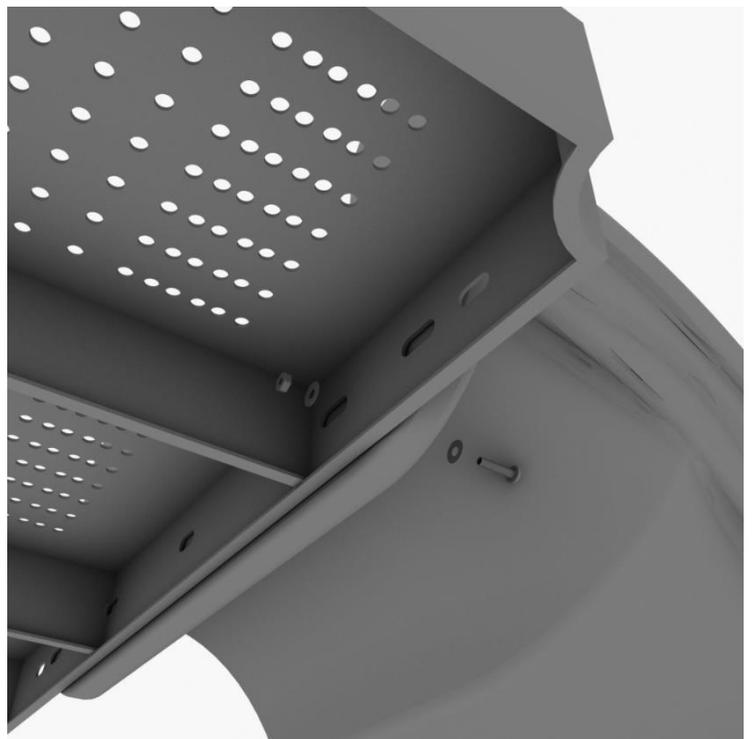
## Step 3

Using two (2) M8\*20, two (M8) spring gaskets, and two (2) M8 washers, attach the slide to the slide end mount.



## Step 4

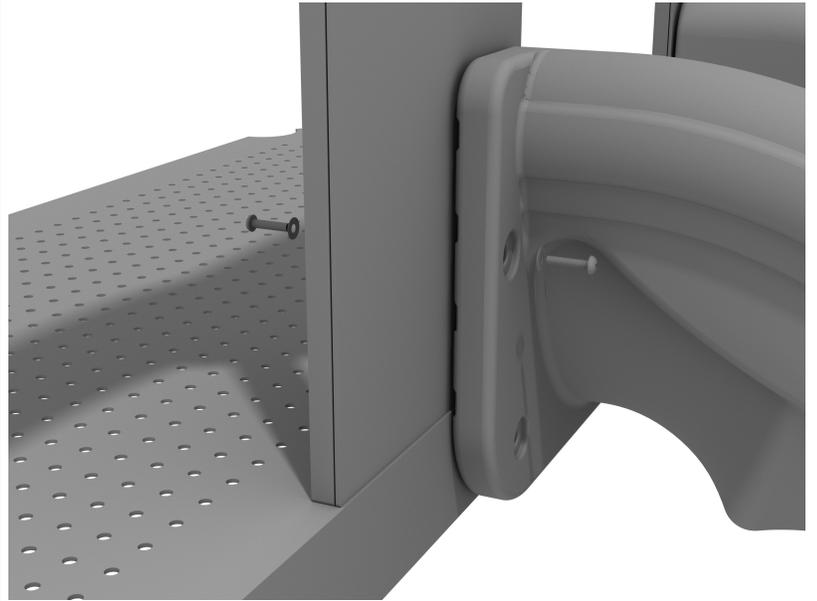
Using one (1) M10\*45 bolt, two (2) M10 washers, and two (2) M10 lock nuts, attach one side of the slide to the deck. Repeat the process for the other side of the slide.



# 6-Foot Left Turn Slide Installation

## Step 5

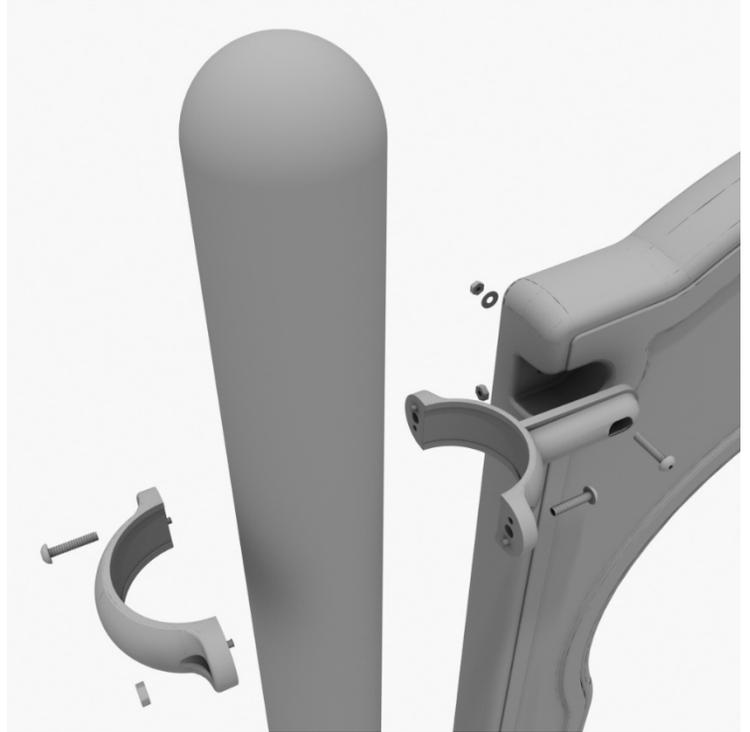
Using one (1) M8\*45 bolt, one (1) M8 washer, one (1) M12 washer, and one (1) M12 Inner hex spiral nut, attach the slide to one side of the slide hood. Repeat this process for the other side of the slide. Make sure all bolts are properly tightened.



# 4-foot Single Wave Slide Installation

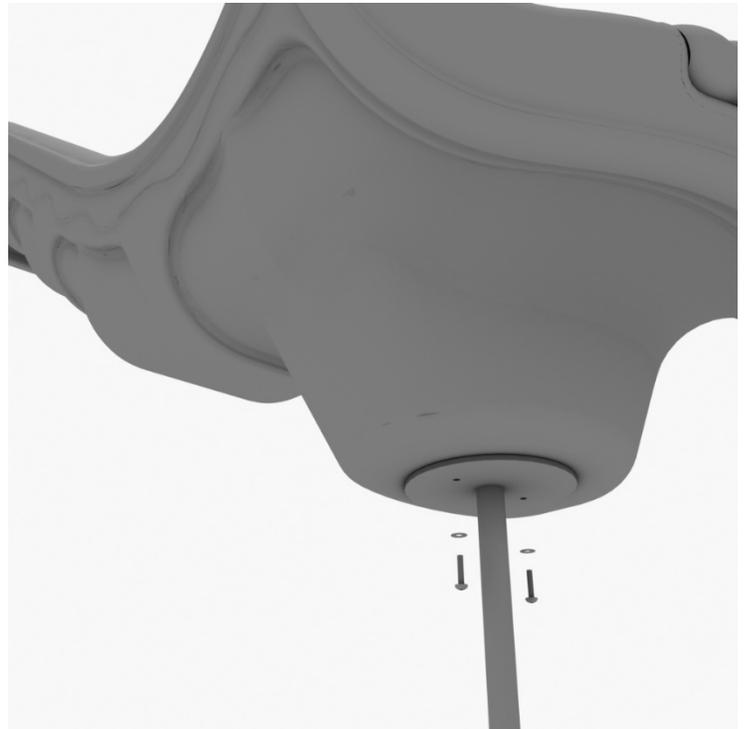
## STEP: 1

Take one (1) 3.5-inch flat clamp, and loosely attach it around a post using the bolts and nuts provided in the clamp hardware bag. Repeat this process on the other post. Then, use one (1) M8\*40 bolt, one (1) M8 washer, and one (1) M8 lock nut to attach each side of the slide hood to each clamp. Leave bolts loose until slide is in place.



## STEP: 2

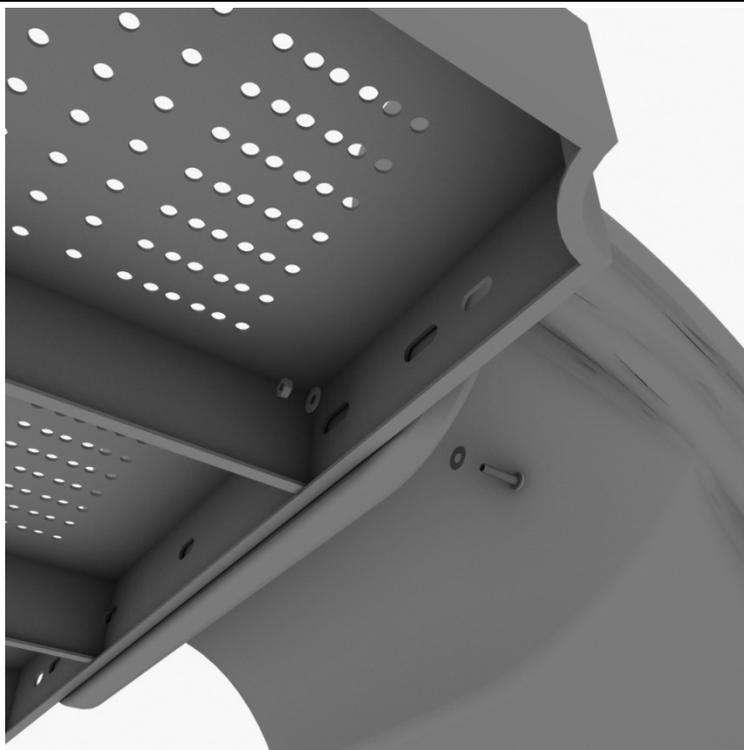
See general installation guide regarding footing information for the slide end mount. Using two (2) M8\*20, two (M8) spring gaskets. And two (2) M8 washers, attach the slide to the slide support post.



# 4-foot Single Wave Slide Installation

## STEP: 3

Using one (1) M10\*45 bolt, two (2) M10 washers, and two (2) M10 lock nuts, attach one side of the slide to the deck.



## STEP: 4

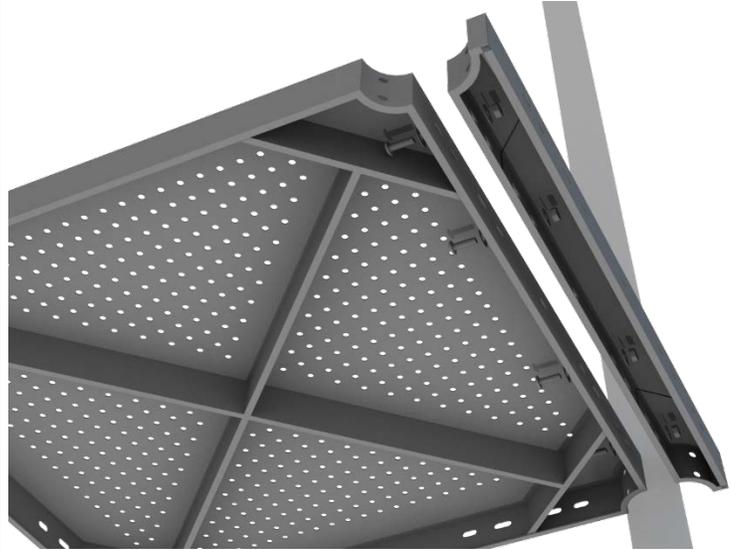
Using one (1) M8\*45 bolt, one (1) M8 washer, one (1) M12 washer, and one (1) M12 inner hex spiral nut, attach the slide to one side of the slide hood. Repeat this process for the other side of the slide.



# 4-foot Double Straight Slide Installation

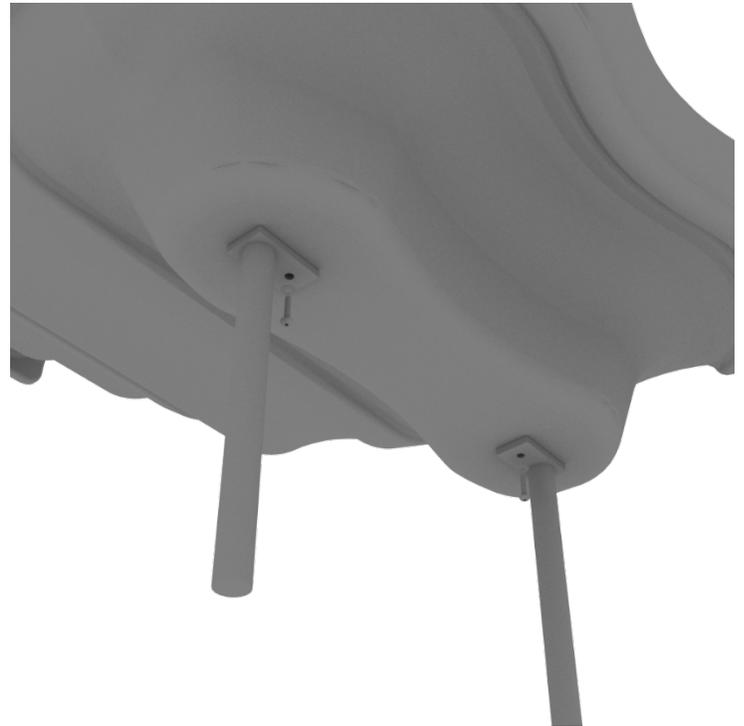
## STEP: 1

Attach the deck climber extension to the proper deck using four (4) M10\*25 bolts, eight (8) M10 washers, and four (4) M10 lock nuts.



## STEP: 2

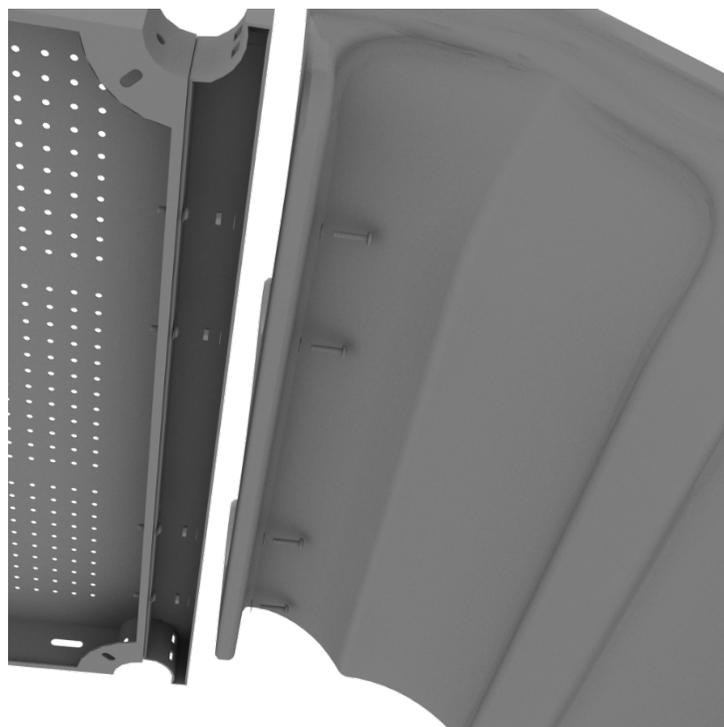
Then, See general installation guide regarding footing information for the double slide end mounts. Using two (2) M8\*20 bolts, two (2) M8 spring gaskets, and two (2) M8 washers, attach the slide end mounts to the double slide.



# 4-foot Double Straight Slide Installation

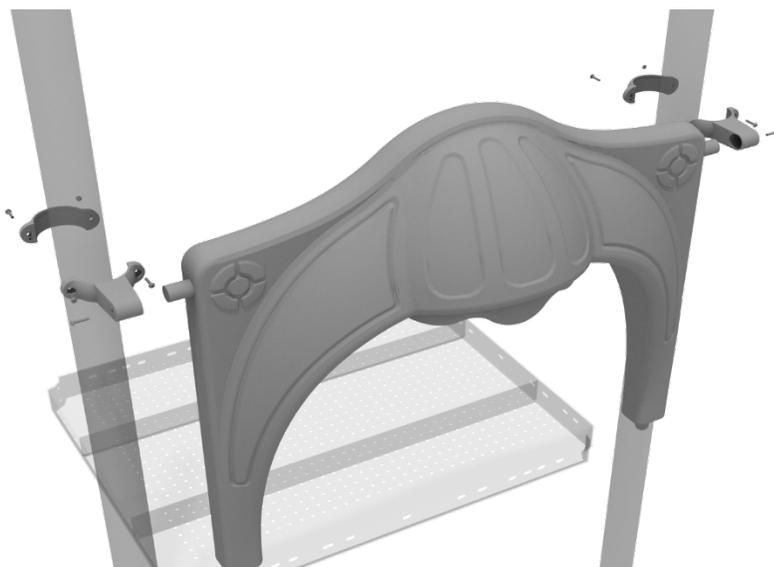
## STEP: 3

Then, attach the slide to the deck extension using four (4) M10\*45 bolts, eight (8) M10 washers, and four (4) M10 lock nuts.



## STEP: 4

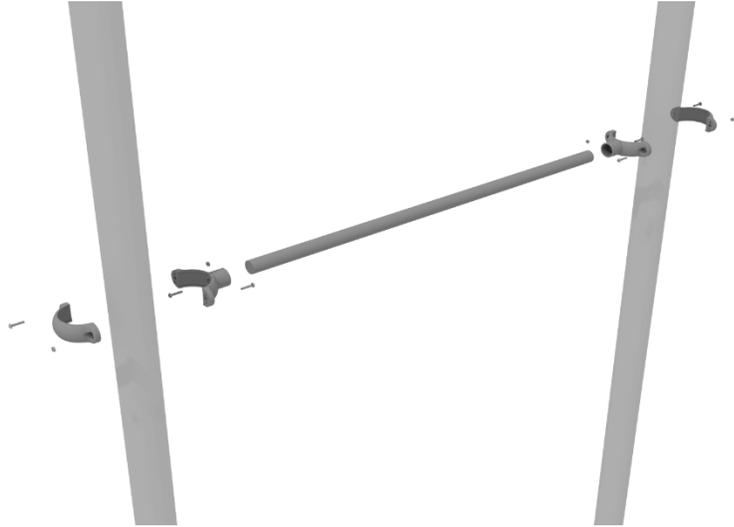
Once the slide is attached, take the double slide hood and insert hood into the top of the slide, and then attach the top using two (2) double slide clamps, and two (2) M8\*30 bolts.



# Chin Up Bar Install

## STEP: 1

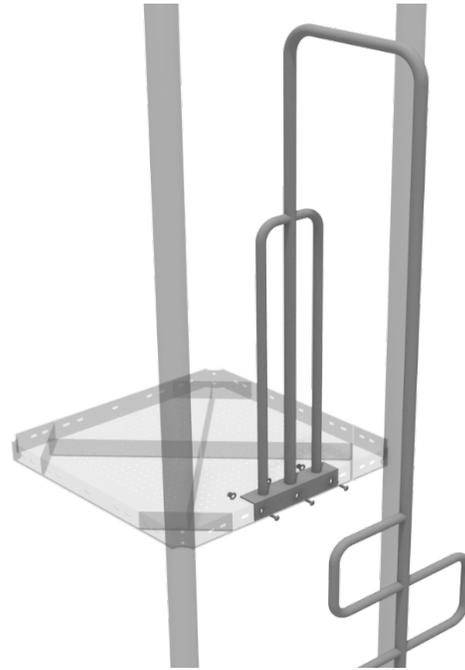
Connect the Chin up Bar to the designated post using two (2) 3.5-inch tube clamps.



# Snake Climber Installation

## STEP: 1

See general installation guide regarding footing information for the snake climber. Using three (3) M10\*25 bolts, six (6) M10 washers, and three (3) M10 lock nuts, attach the snake climber to the square deck.



# Straight Section Craggy Climber Install

## STEP: 1

Attach the Craggy Climber Straight Section to the bracket using seven (7) M12 bolts, seven (7) M8\*60 inner hex screws, seven (7) M12 washers, and seven (7) M8 washers.

See the General Install Information for footing information for Posts.



# PE Vertical Climber Installation

## STEP: 1

Dig the proper holes for the PE Vertical Climber and attach the top of the climber to the deck using three (3) M10\*55 bolts, six (6) M10 washers, and three (3) M10 lock nuts.

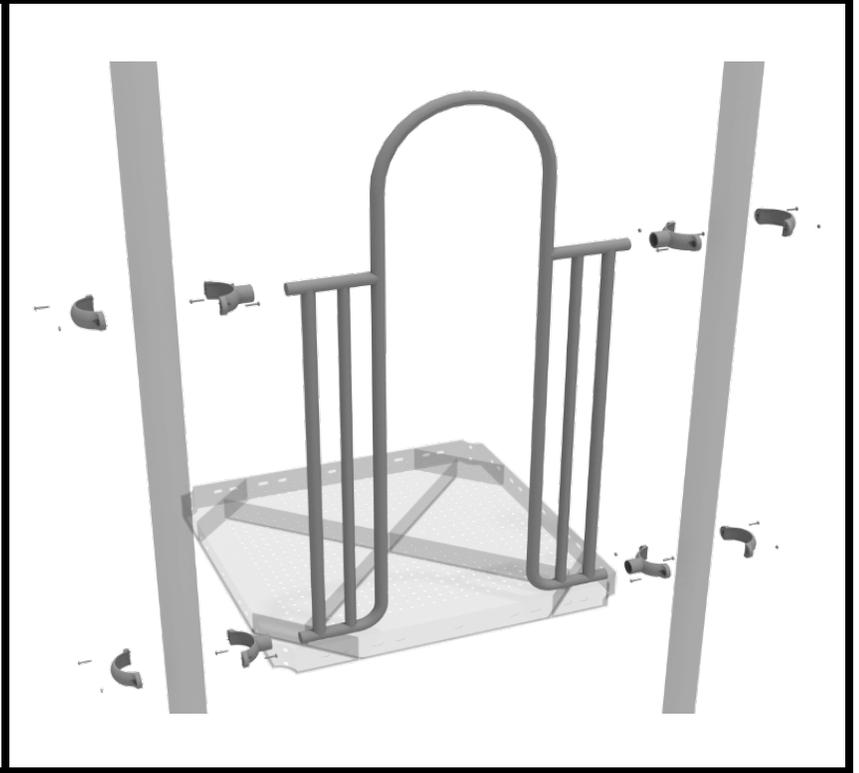


# 3.5-inch 4-Clamp Arch Rail Installation

## STEP: 1

Attach the Arch Rail to the designated posts by connect half of the tube clamp to the arch rail using one (1) M8\*30 bolt. Repeat this process for each attachment point.

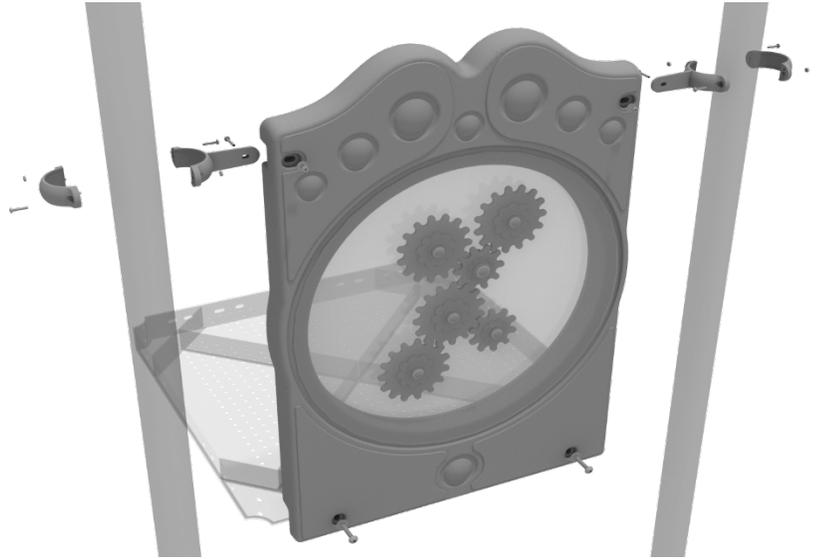
Set the arch rail into place, then attach the second half of the clamp around the post. The gap between the deck and the bottom of the rail should be no more than 3 inches.



# 3.5-inch Gear Panel Installation

## STEP: 1

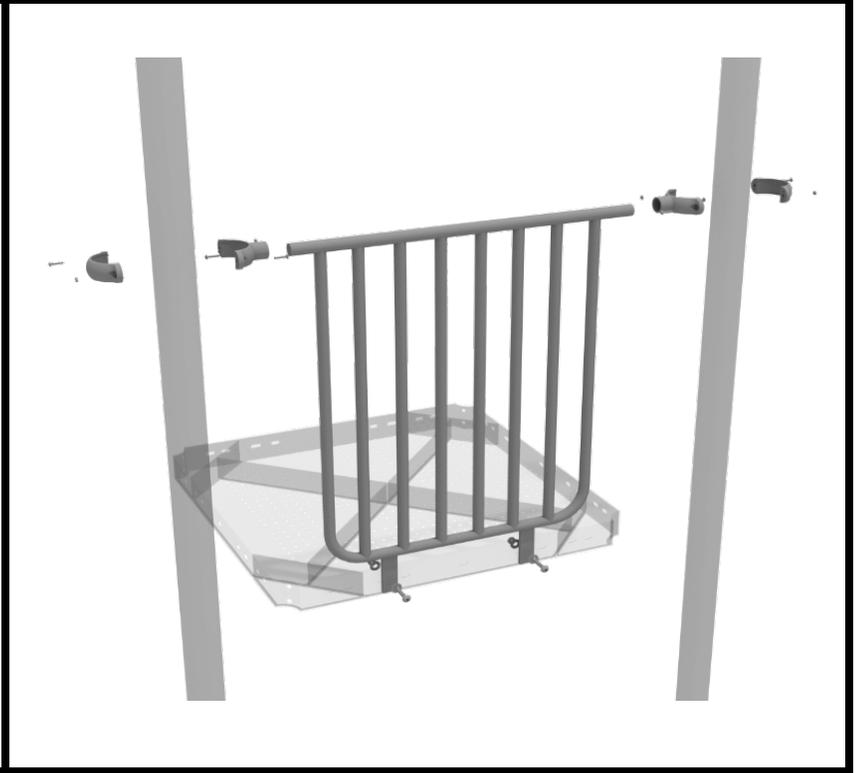
Connect the bottom of the panel to the deck using two (2) M10\*50 bolts, four (4) M10 washers, and two (2) M10 lock nuts. Then attach the top of the panel to the posts using two (2) flat clamps.



# 3.5-inch Metal Barrier Installation

## STEP: 1

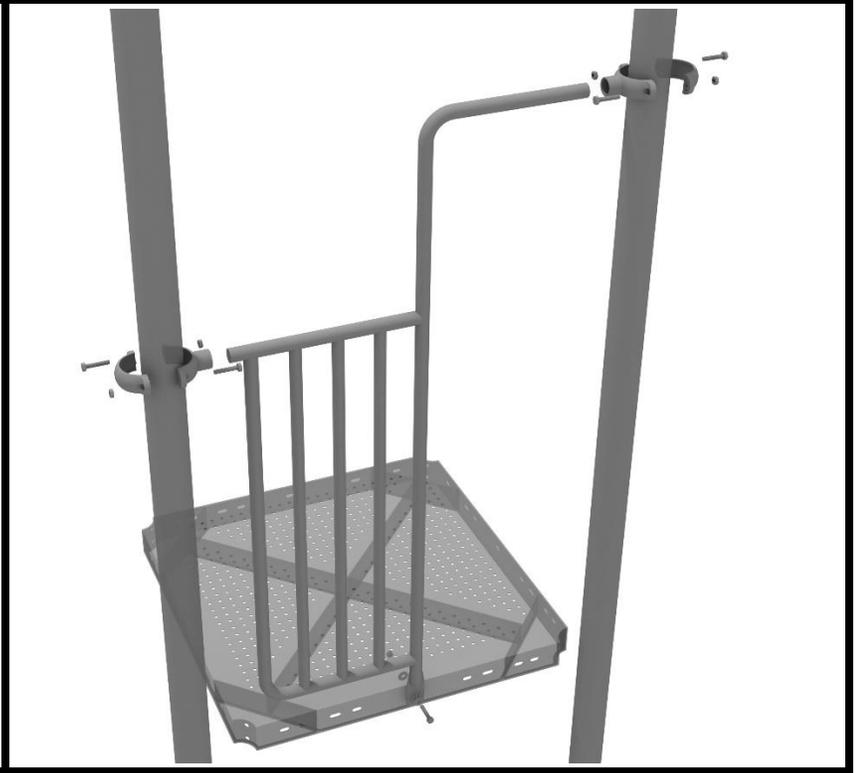
Attach the metal barrier to the designated posts using two (2) tube clamps two (2) M8\*30 bolts. Then, attach the bottom of the metal barrier to the deck using two (2) M10\*25 bolts, four (4) M10 washers, and two (2) M10 lock nuts.



# 3.5" Side Entrance Rail Panel Installation

## STEP: 1

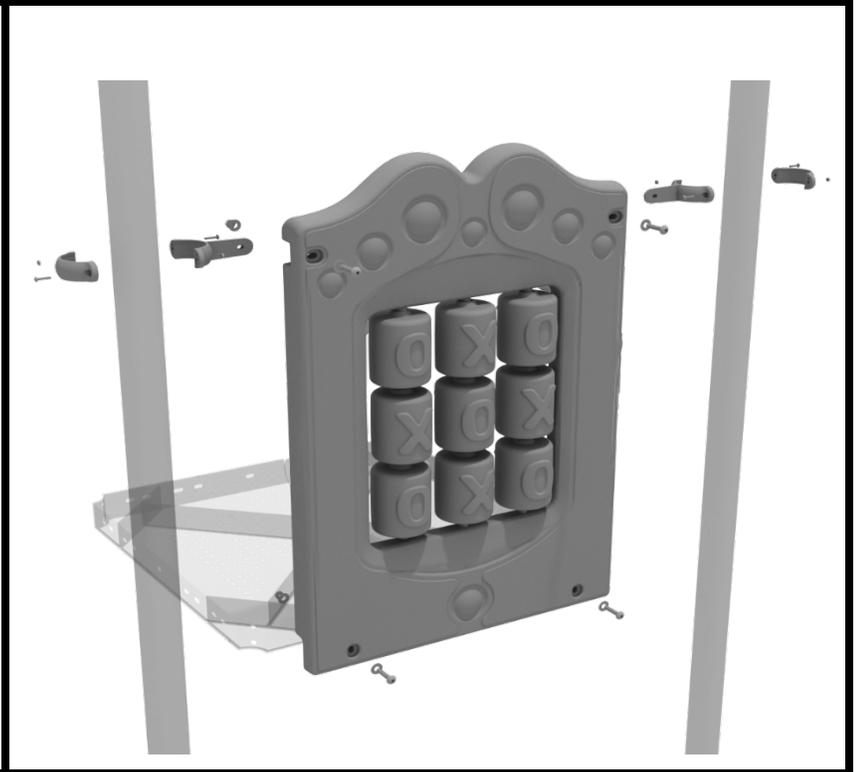
Attach the Arch Rail to the designated posts by connecting half of the tube clamp to the Side Entrance Panel using one (1) M8\*30 bolt. Repeat this process for each post attachment point. Then, attach the rail to the deck using one (1) M10\*25 bolt, two (2) M10 washers, and one (1) M10 lock nut. Finally, attach the second half of the clamp around the post.



# 3.5-inch Tic Tac Toe Panel Installation

## STEP: 1

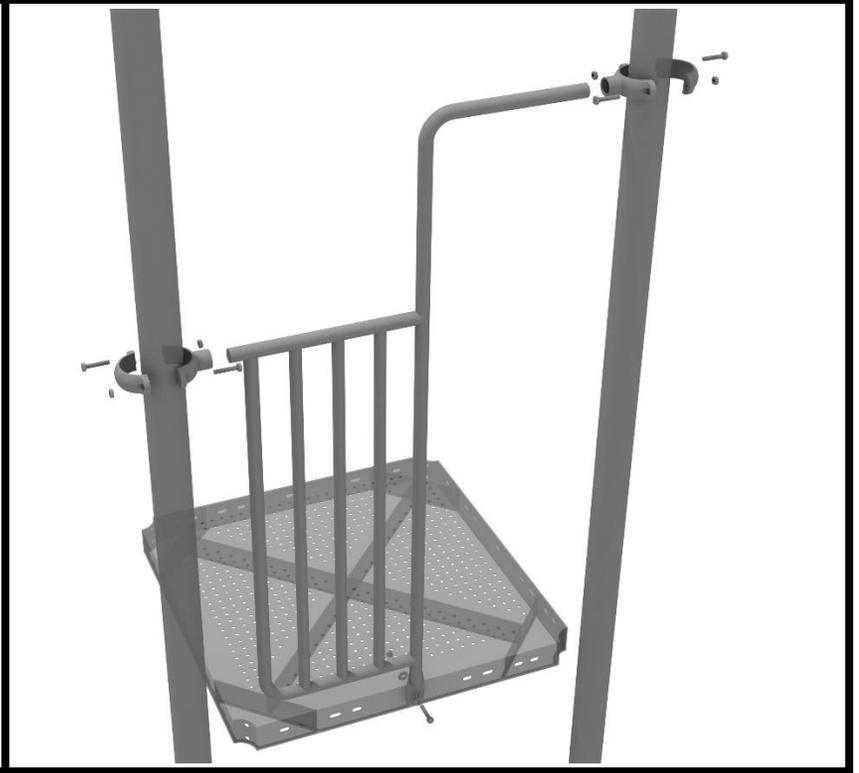
Connect the bottom of the panel to the deck using two (2) M10\*50 bolts, four (4) M10 washers, and two (2) M10 lock nuts. Then attach the top of the panel to the posts using two (2) flat clamps.



# 4.5" Side Entrance Rail Panel Installation

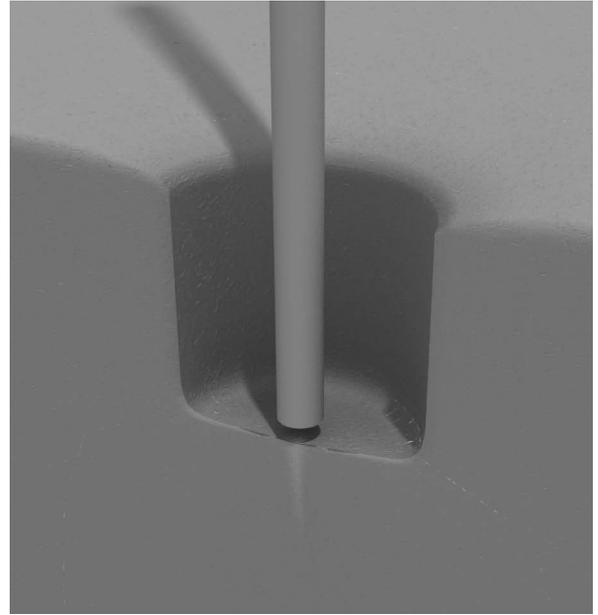
## STEP: 1

Attach the Arch Rail to the designated posts by connecting half of the tube clamp to the Side Entrance Panel using one (1) M8\*30 bolt. Repeat this process for each post attachment point. Then, attach the rail to the deck using one (1) M10\*25 bolt, two (2) M10 washers, and one (1) M10 lock nut. Finally, attach the second half of the clamp around the post.



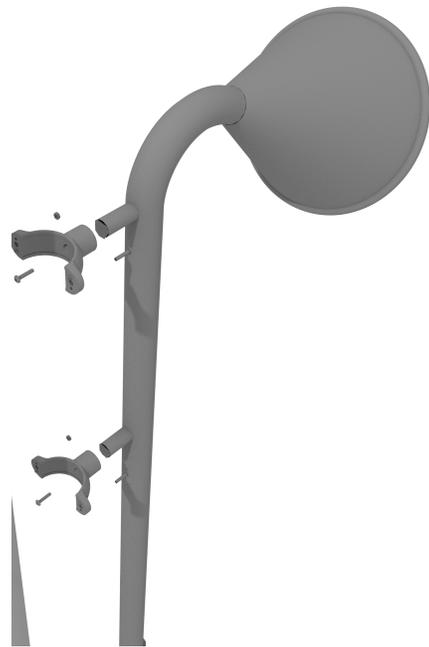
## STEP 1

Dig proper holes for the 3.5-inch support posts, and cement them into the ground. Refer to the General Information Guide footing information.



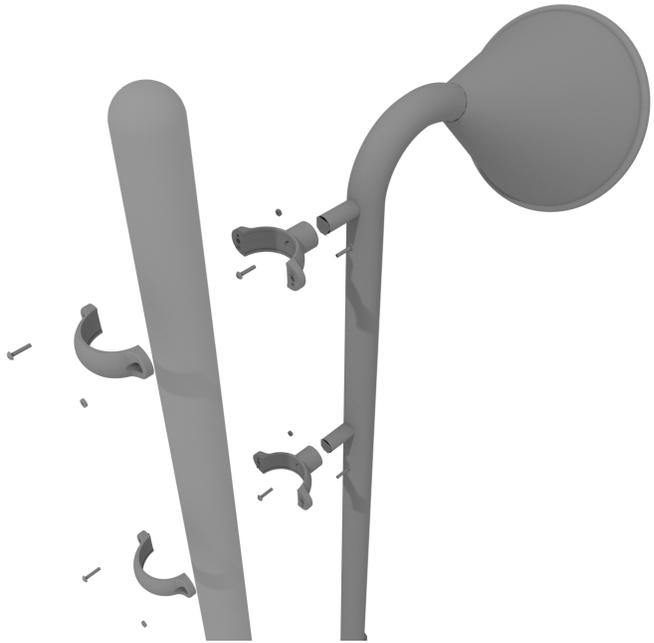
## STEP 2

Attach the first half of the 3.5-inch tube clamp to the talk tube post by sliding the end of the clamp over the nob extending from the talk tube post.



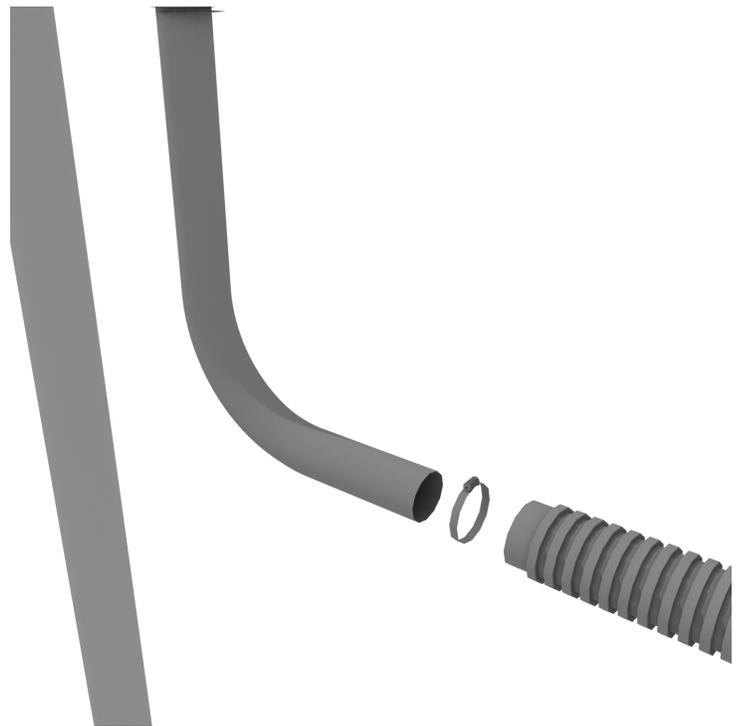
### STEP 3

Loosely attach a talk tube post to each support post using the tube clamp and the bolts and nuts provided in the clamp hardware bag.



### STEP 4

Connect the corrugated tubing to the end of one talk tube post using the provided hose clamp. Repeat this process for the other talk tube post. The corrugated tube should be laid out as straight as possible to ensure best sound quality.



## STEP 5

After the tubing is laid out and attached, finish tightening all bolts on each tube clamp.

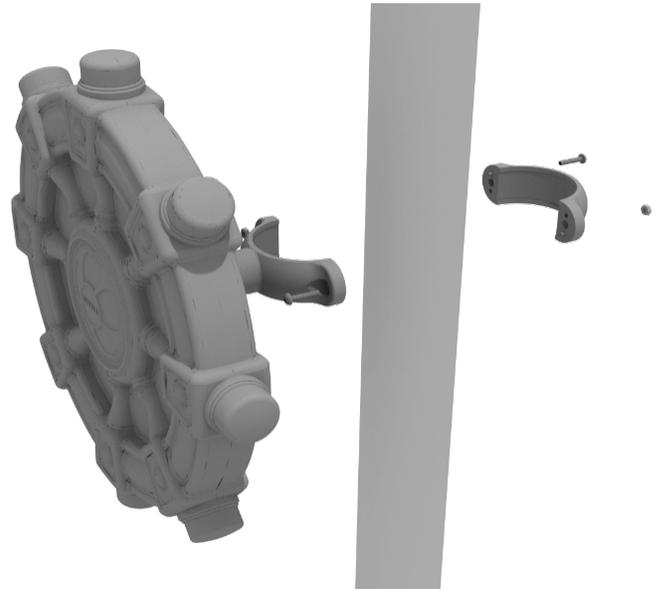


# Ships Wheel Installation

Detach half of the tube clamp connected to the Ships Wheel, and re-attach the clamp around the support post, as shown in the picture. Recommended install height is 20 to 36 inches above surfacing depending on age range.

*We recommend using Thread-locking fluid on bolts connecting Ship's wheel to clamp to prevent hardware from loosening over time.*

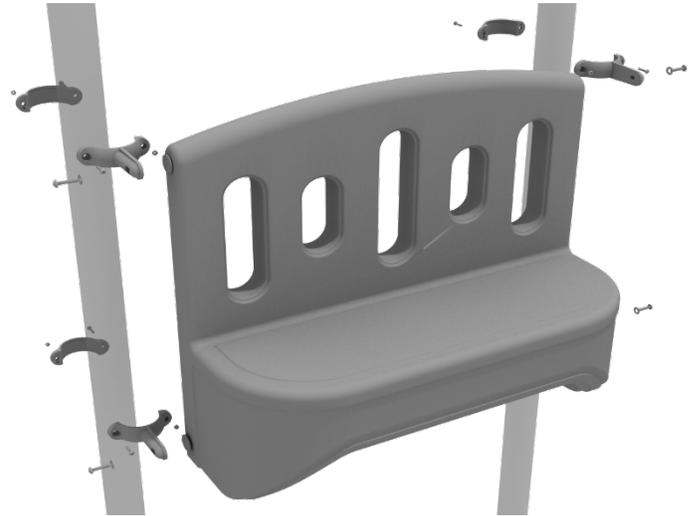
(Thread-locker not supplied)



# 3.5inch Bench Panel Installation

## STEP: 1

Attach the Bench Panel to the designated posts using four (4) 3.5-inch flat clamps, and four (4) M8\*25 bolts.



# Line Roof Installation

## STEP: 1

Set the line roof on top of the posts. Take four (4) self-tapping screws and drill them through the notch at each corner of the roof, into the support posts.

