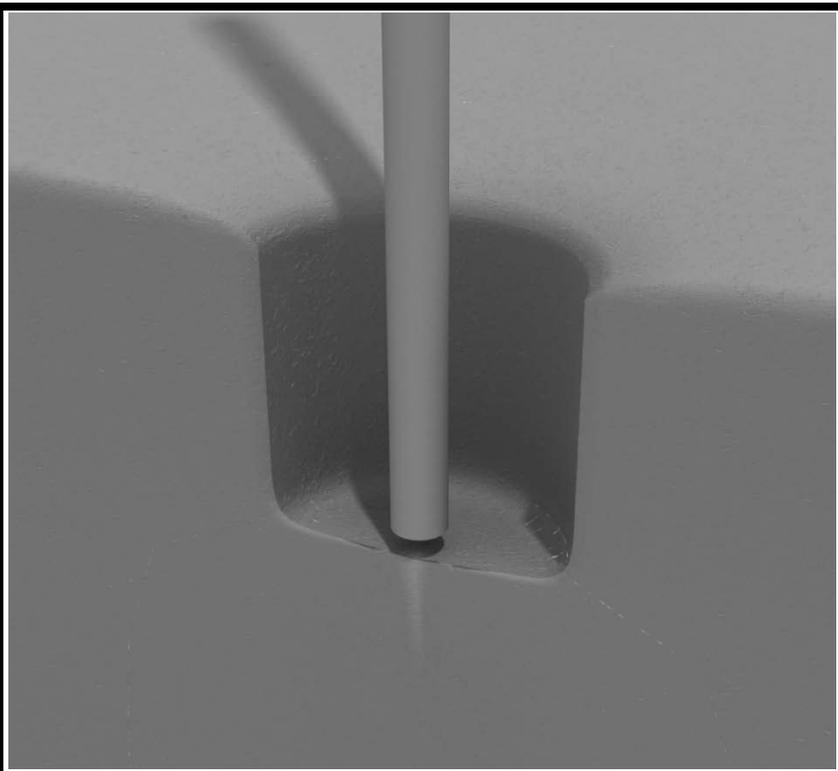


STEP: 1

**DO NOT CEMENT POSTS INTO PLACE
UNTIL THE ENTIRE STRUCTURE IS
ASSEMBLED.**

Refer to the General Installation
guide footing information and dig
proper holes for the support posts.



Half Hex Deck Installation

STEP: 1

After the posts are in place, using five (5) M10*35 bolts, ten (10) M10 washers, and five (5) M10 lock nuts, attach the deck to each pre-attached deck clamp as shown in the image.

Deck clamps are pre-attached to the posts and should not be altered in any way.



Half Hex Deck Connect to Half Hex Deck

STEP: 1

When installing decks that are adjacent to one another at the same height, they should be bolted together. On the underside of the deck, install using four (4) M10*25 Bolts, eight (8) M10 Washers, and four (4) M10 Lock Nuts. Repeat this process for every set of adjacent decks.

Square Deck Installation

STEP: 1

After the posts are in place, using four (4) M10*35 Bolts, eight (8) M10 Washers, and four (4) M10 Lock Nuts, attach each square deck to each pre-attached deck clamp as shown in the image.

Deck clamps are pre-attached to the posts and should not be altered in any way.



Triangle Deck Installation

STEP: 1

After the posts are in place, using three (3) M10*35 bolts, six (6) M10 washers, and three (3) M10 lock nuts, attach the triangle deck to each pre-attached deck clamp as shown in the image.

Deck clamps are pre-attached to the posts and should not be altered in any way.



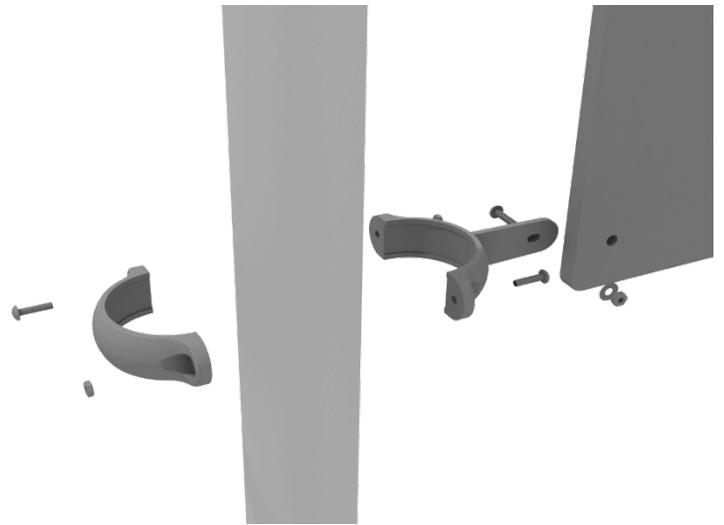
4.5-inch Clamp Installation Examples

The following two pages will include examples of how to install some of the most common types of Clamps that are present on our structures that use 4.5-inch outside diameter posts. The structure that you are assembling might not require all the types of clamps listed in these examples.

The Install Guides for specific components that come later in this document might call for a specific type of clamp (a tube clamp for example), those sections will not include detailed instructions for the clamps and should direct you back to this section for more detailed information.

4.5-inch Flat Clamp Installation Example

Connect half of the flat clamp to the component using one (1) M8*30 bolt and Lock Nut. Then, using the other half of the flat clamp and the hardware provided in the clamp hardware bag, attach the backside of the flat clamp around the post.



4.5-inch Clamp Installation Examples

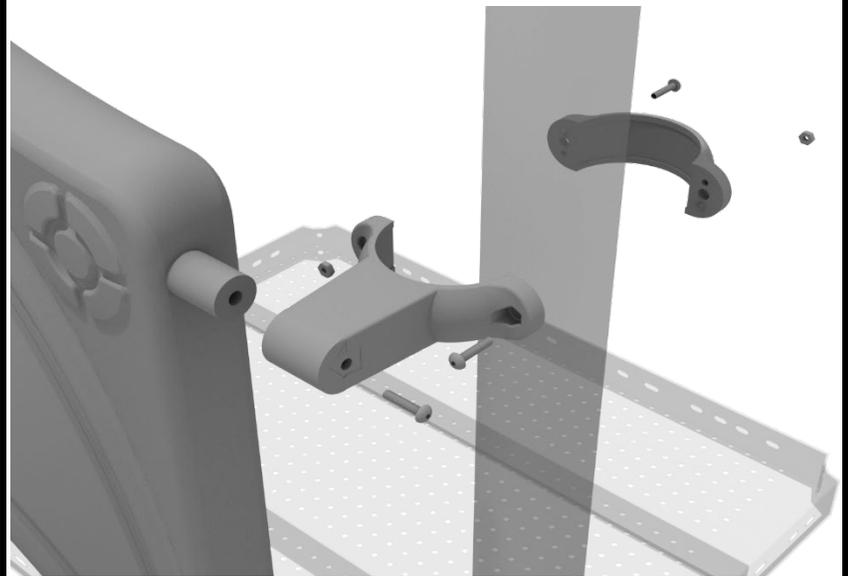
4.5-inch Tube Clamp Installation Example

Insert Bar on Component into one half of the Tube Clamp and attach with M4*25 Set Screw. Then, using the other half of the tube clamp and the hardware provided in the clamp hardware bag, attach the backside of the tube clamp around the post.



4.5-inch Double Slide Clamp Installation Example

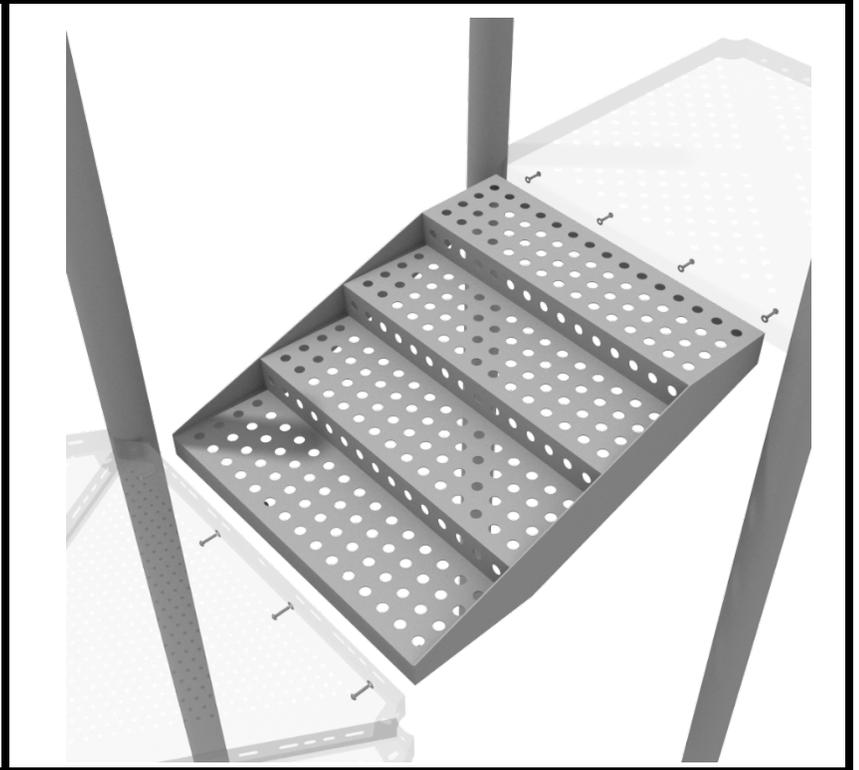
Connect half of the double slide clamp to the double slide hood using one (1) M8*30 bolt. Then, using the other half of the clamp and the hardware provided in the clamp hardware bag, attach the backside of the double slide clamp around the post.



4.5-inch Middle Stair Install

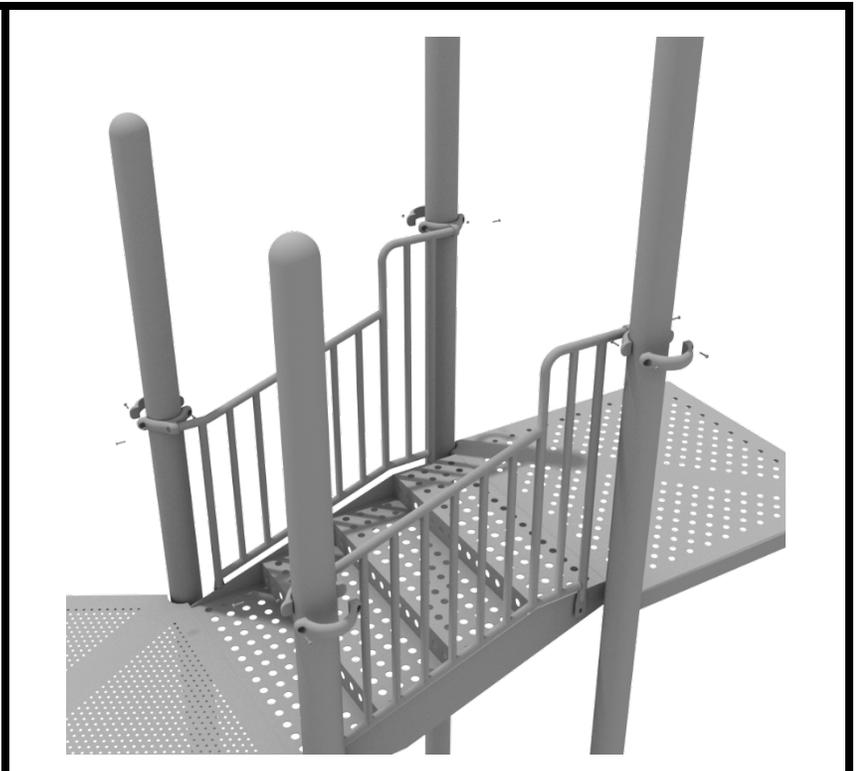
STEP: 1

Using eight (8) M10*25 bolts, sixteen (16) M10 washers, and eight (8) M10 lock nuts, connect the middle stair from one deck to the next.



STEP: 2

Connect half of each 4.5-inch offset clamp to the middle handrail using one (1) M8*35 bolt. Set the handrail into place, then attach the second half of the clamp using the hardware provided in the clamp bag. Repeat this process for the other handrail. Then, using two (2) M10*25 bolts, four (4) M10 washers, and two (2) M10 lock nuts, attach the bottom of the handrail to the side of the stair.



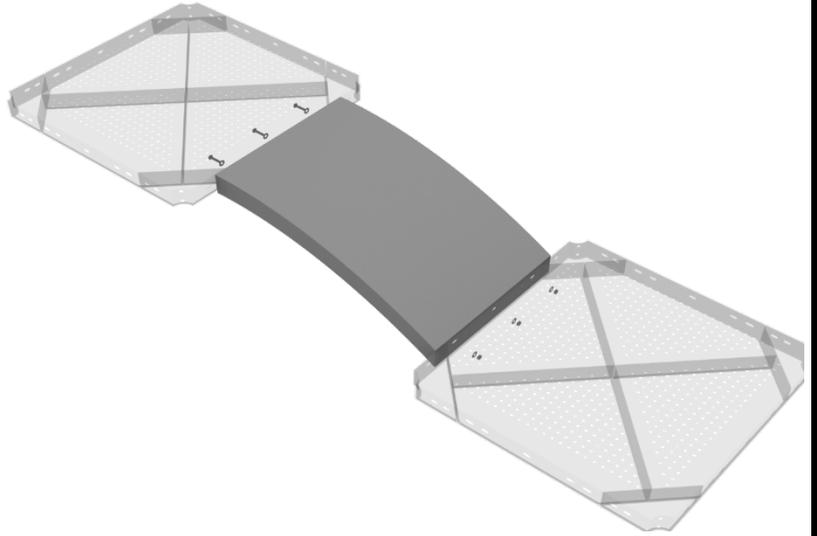
1 Playground Drive
Greenfield, IN 46140
1-800-667-0097

Created By: Aaron Price
Date Modified: 05/10/18

Incline Arch Bridge Installation

STEP: 1

Attach the incline Arch Bridge to the proper decks using four (4) M10*25 bolts, eight (8) M10 washers, and four (4) M10 lock nuts for each deck.



STEP: 2

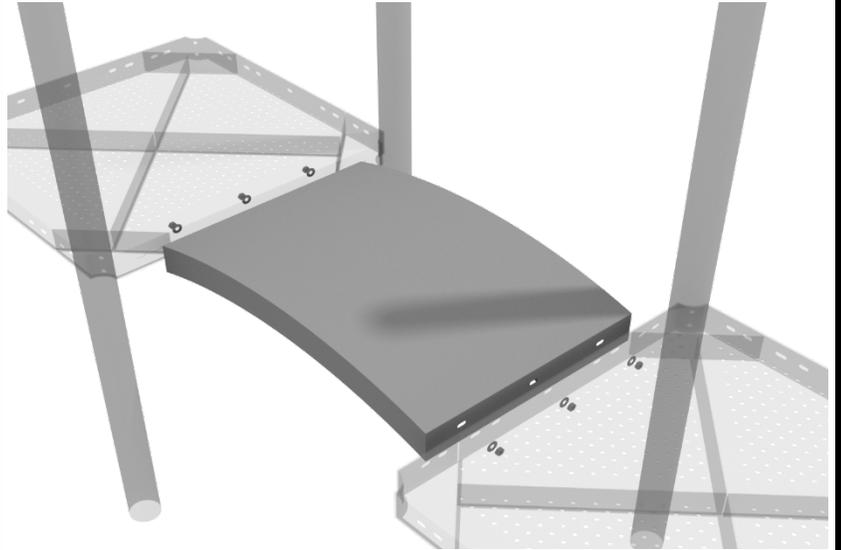
Then, once the bridge is in place, attach the Incline Arch Bridge handrails to the posts using four (4) 4.5-inch tube clamps, and four (4) M4*25 self tapping screws. Then, attach the bottom of the handrails to the decks using one (1) M10*25 bolt, two (2) M10 washers, and one (1) M10 lock nut for each attachment point.



Mini Arch Bridge Installation

STEP: 1

Attach the Mini Arch Bridge to the proper decks using four (4) M10*25 bolts, eight (8) M10 washers, and four (4) M10 lock nuts for each deck.



STEP: 2

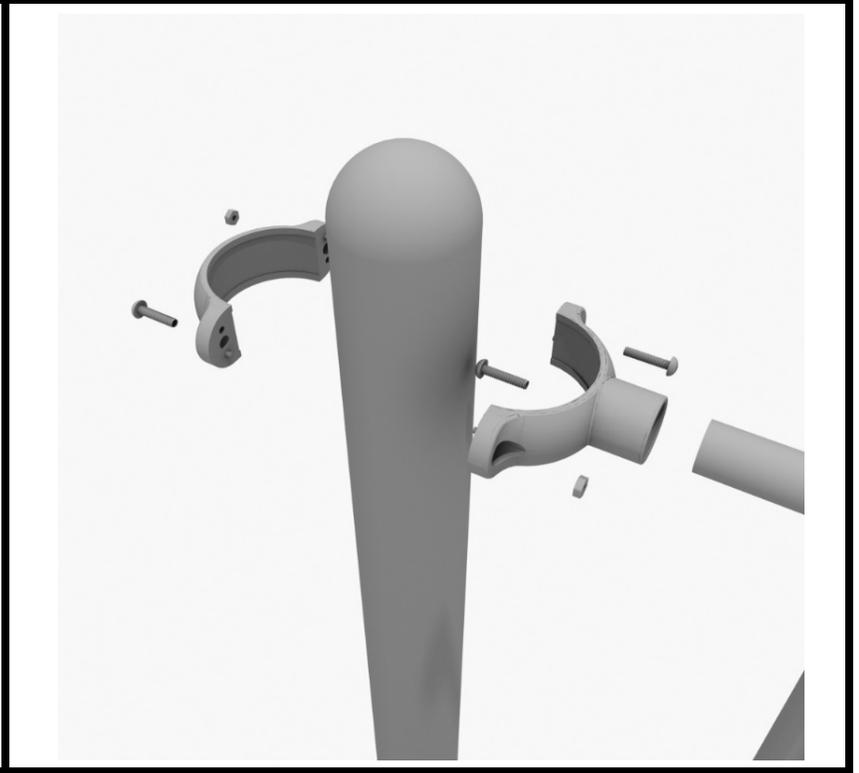
Then, once the bridge is in place, attach the Arch Bridge handrails to the posts using four (4) tube clamps, and four (4) M4*25 self tapping screws. Then, attach the bottom of the handrails to the decks using one (1) M10*25 bolt, two (2) M10 washers, and one (1) M10 lock nut for each attachment point.



4.5-inch 4-foot Transfer Station Install

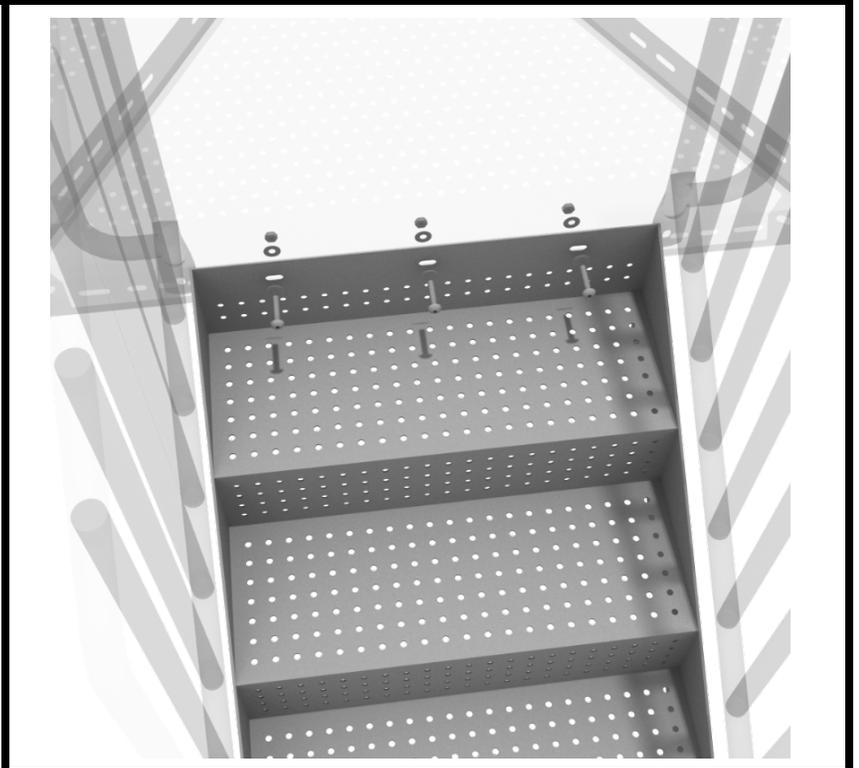
STEP: 1

Connect half of a tube clamp to the ADA transfer handrail using one (1) M4*25 self-tapping screw. Set the handrail into place, then attach the second half of the clamp using the hardware provided in the clamp bag. Repeat this process for the other handrail.



STEP: 2

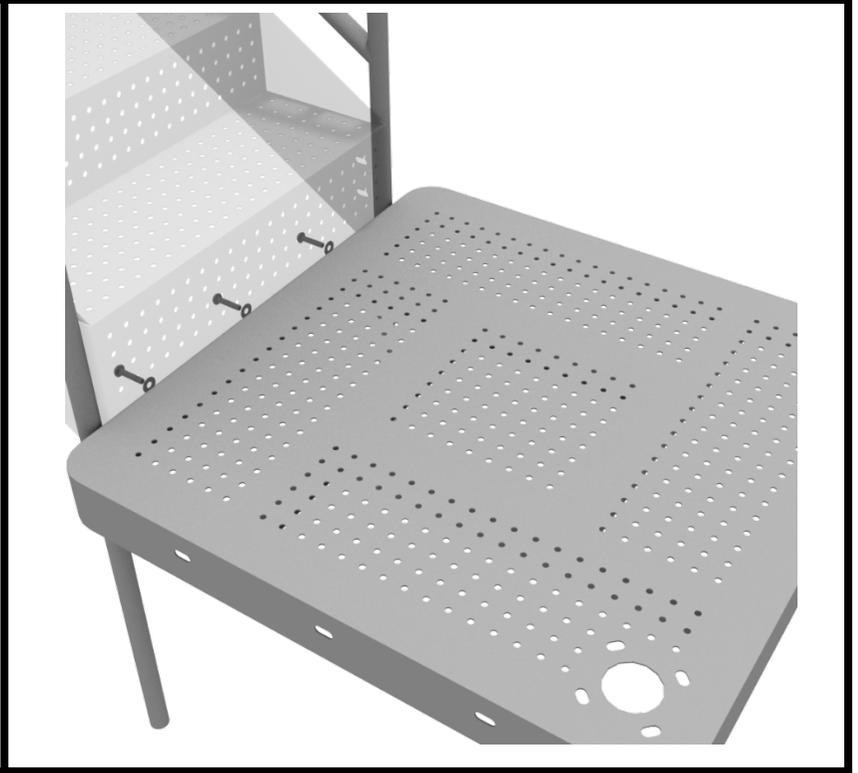
Using three (3) M10*25 bolts, six (6) M10 washers, and three (3) M10 lock nuts, attach the top of the stairs to the half hex deck. Then using four (4) M10*30 bolts, eight (8) M10 washers, and four (4) M10 lock nuts, attach the handrail to the bottom of the stairs. Then, using two (2) M10*25 bolts, four (4) M10 washers, and two (2) M10 lock nuts, attach the handrails to the deck.



4.5-inch 4-foot Transfer Station Install

STEP: 3

Using three (3) M10*25 bolts, six (6) M10 washers, and three (3) M10 lock nuts, attach the ADA transfer deck to the base of the 4-foot ADA transfer stair.



STEP: 4

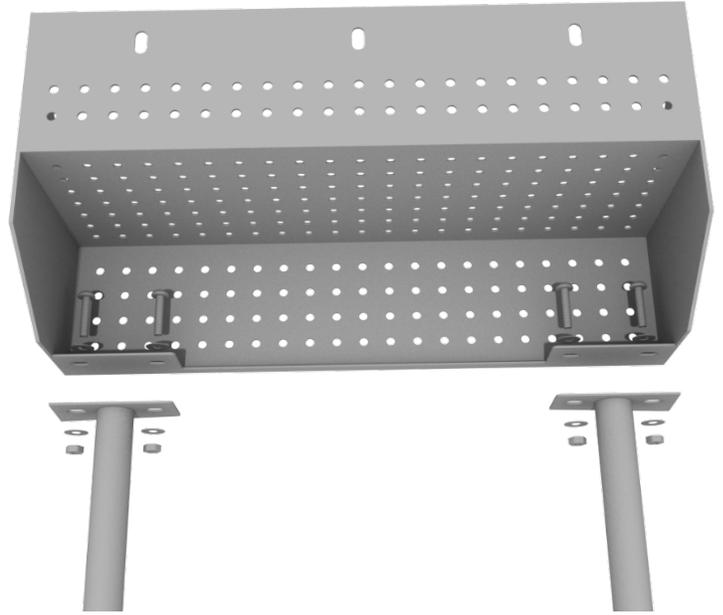
See general installation guide regarding footing information for the transfer deck handrail. Using four (4) M10*25 bolts, eight (8) M10 washers, and four (4) M10 lock nuts, attach each transfer deck handrail to the ADA transfer deck.



4.5-inch 4-foot Transfer Station Install

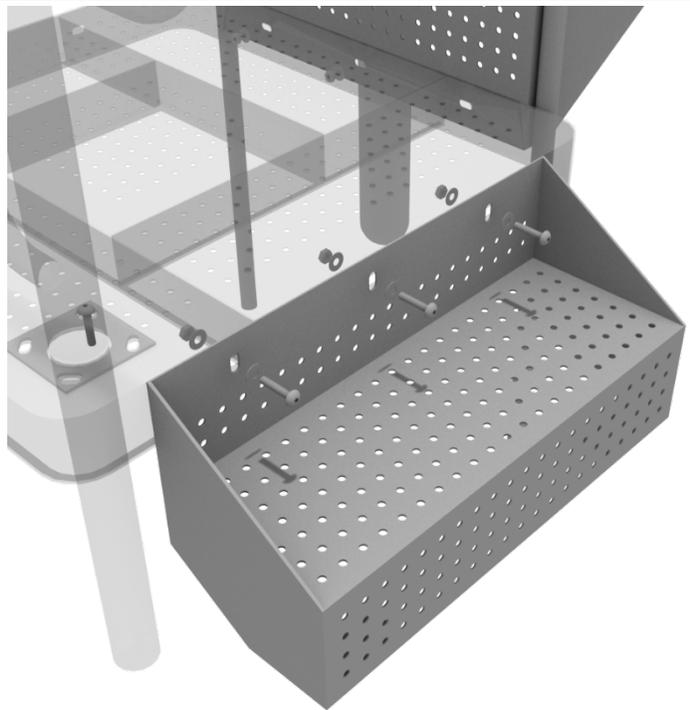
STEP: 5

See general installation guide regarding footing information for the ADA transfer step mount. Using two (2) M10*25 bolts, four (4) M10 washers, and two (2) M10 lock nuts, attach the transfer step to each ADA transfer step mounts.



STEP: 6

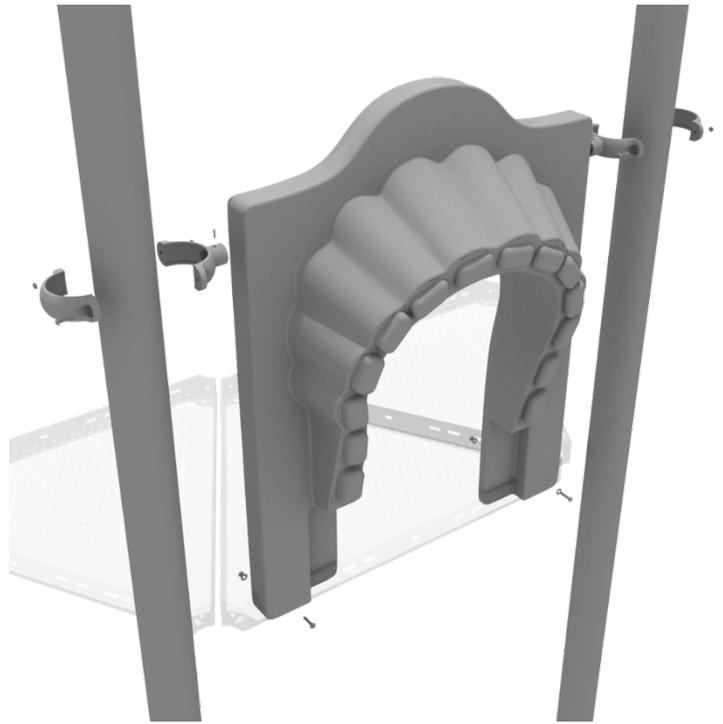
Using three (3) M10*25 bolts, six (6) M10 washers, and three (3) M10 washers, attach the top of the ADA transfer step to the ADA transfer deck.



4-foot Single Straight Slide Installation

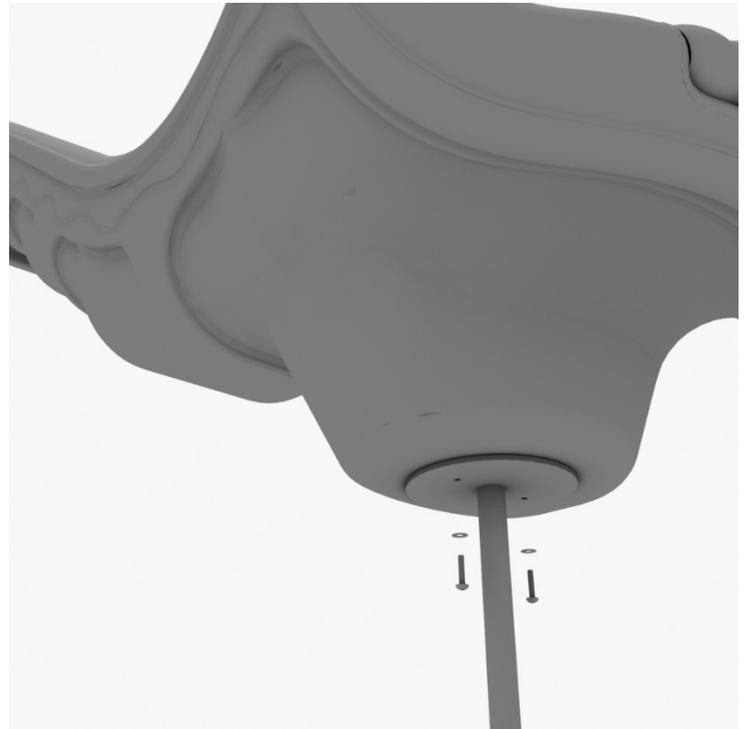
STEP: 1

To attach the single slide hood to a deck, take two clamps and attach them to the posts using two (2) M4*25 self-tapping screws. Then, attach the hood to the deck using two (2) M10*50 bolts, four (4) M10 washers, and two (2) M10 lock nuts. Repeat this process for every single slide hood.



STEP: 2

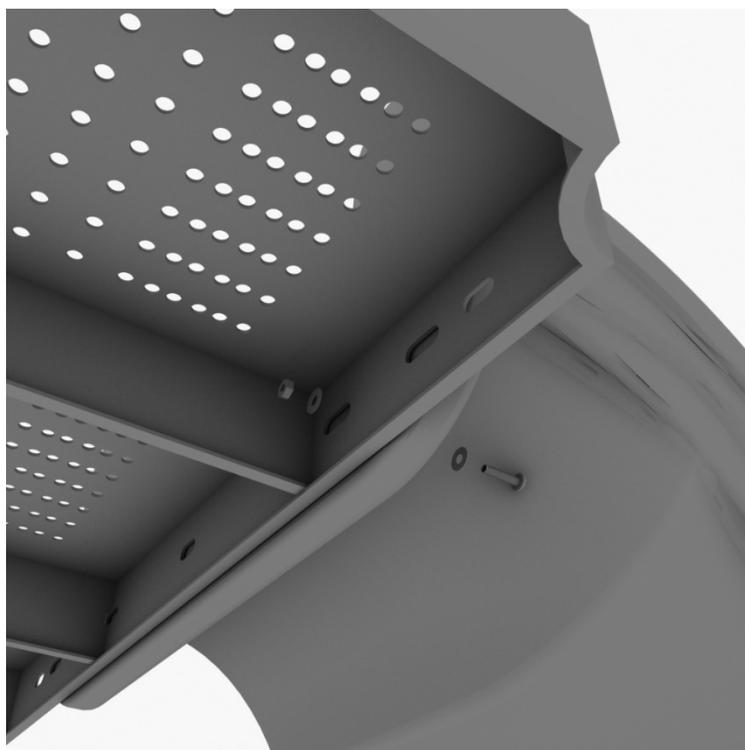
See general installation guide regarding footing information for the slide end mount. Using two (2) M8*20, two (M8) spring gaskets. And two (2) M8 washers, attach the slide to the slide support post.



4-foot Single Straight Slide Installation

STEP: 3

Using one (1) M10*45 bolt, two (2) M10 washers, and two (2) M10 lock nuts, attach one side of the slide to the deck.



STEP: 4

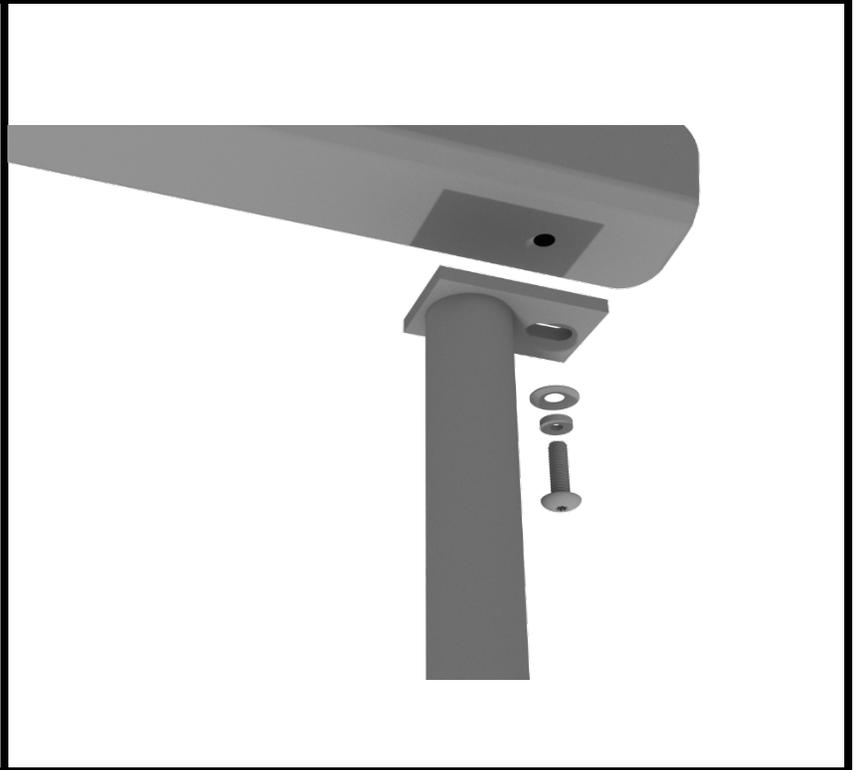
Using one (1) M8*45 bolt, one (1) M8 washer, one (1) M12 washer, and one (1) M12 inner hex spiral nut, attach the slide to one side of the slide hood. Repeat this process for the other side of the slide.



Cyclone Challenger Install

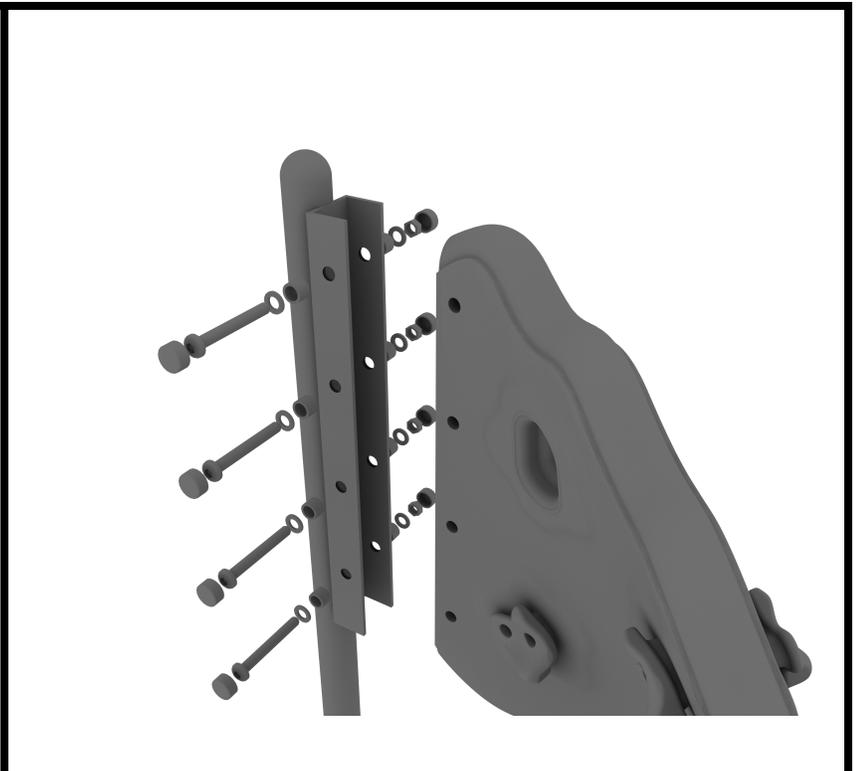
STEP: 1

See general installation guide regarding footing information for the cyclone challenger. Then, attach each support mount to the bottom of the climber using one (1) M10*20 bolt, one (1) M10 spring washer, and one (1) M10 washer.



STEP: 2

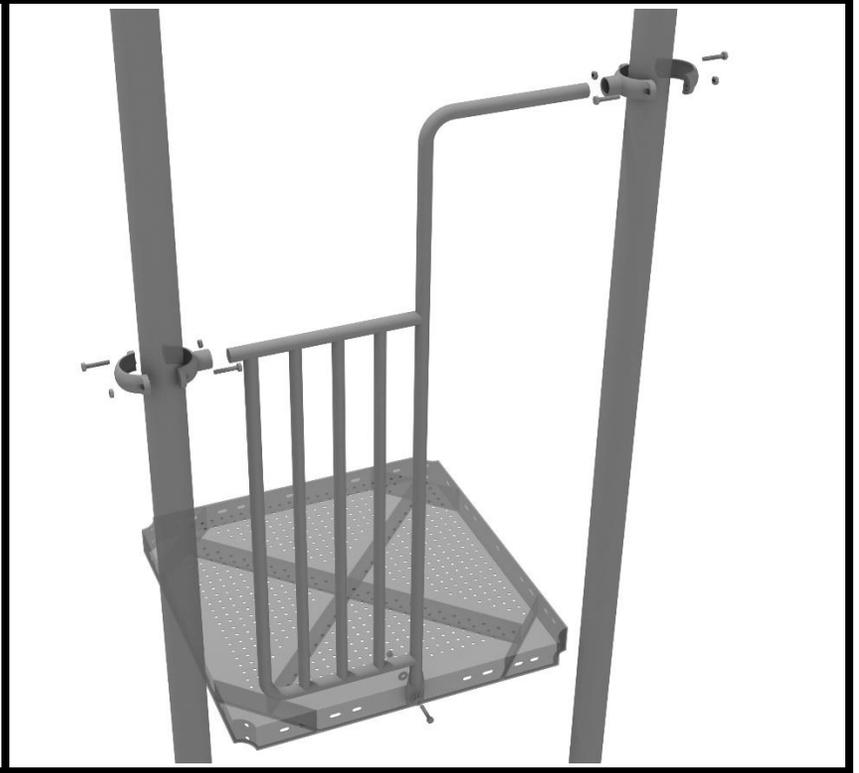
Attach each climber to the cyclone post bracket using four (4) M10*130 bolts, eight (8) M10 washers, four (4) M10 lock nuts, and eight (8) plastic bolt covers. Connect to post via two (2) tube clamps.



4.5" Side Entrance Rail Panel Installation

STEP: 1

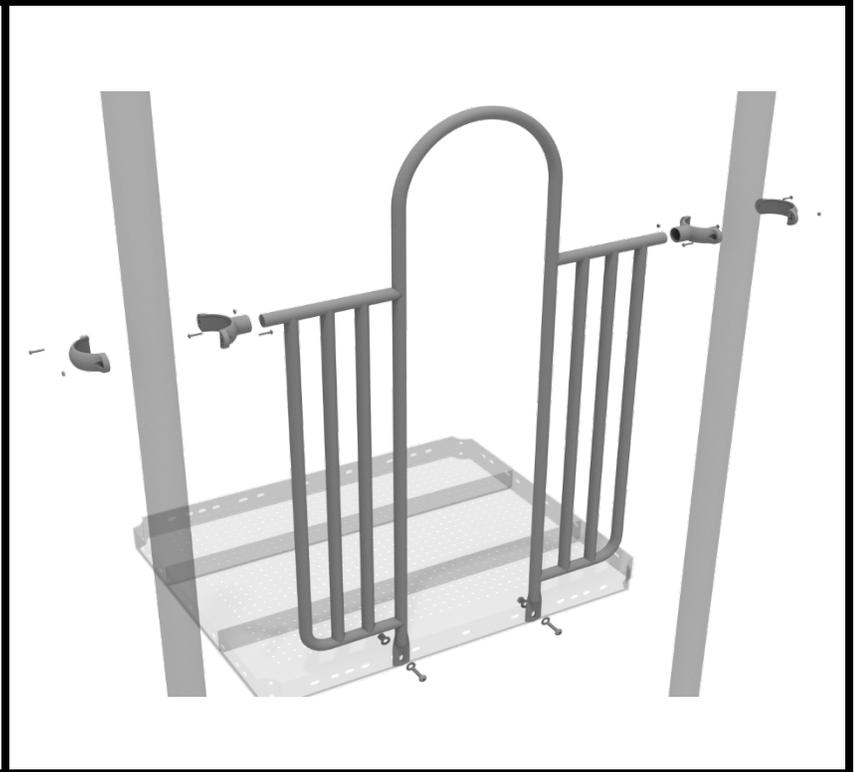
Attach the Arch Rail to the designated posts by connecting half of the tube clamp to the Side Entrance Panel using one (1) M4*25 self tapping screw. Repeat this process for each post attachment point. Then, attach the rail to the deck using one (1) M10*25 bolt, two (2) M10 washers, and one (1) M10 lock nut. Finally, attach the second half of the clamp around the post.



4.5-inch 2-Clamp Arch Rail Installation

STEP: 1

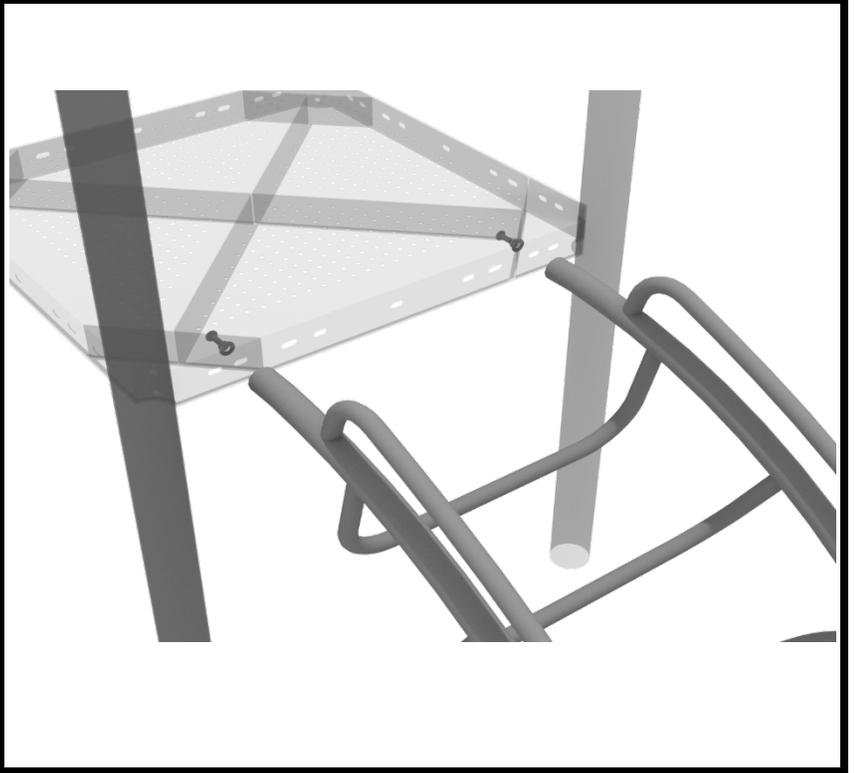
Attach each two-clamp arch rail to the designated deck by using two (2) tube clamps, and two (2) M4*25 self-tapping screws to attach the top of the panel to the posts. Then use two (2) M10*25 bolts, four (4) M10 washers, and two (2) M10 lock nuts to attach the panel to the deck.



Inverted Arch Climber Installation

STEP: 1

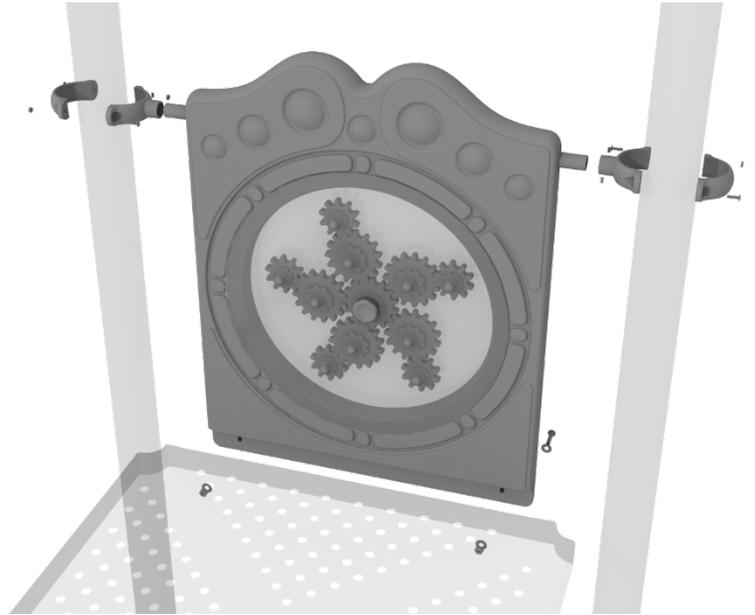
See general installation guide regarding footing information for the Inverted Arch climber. Attach the climber to the deck using two (2) M10*25 bolts, two (2) M10 spring washers and two (2) M10 washers.



4.5-inch Gear Panel Installation

STEP: 1

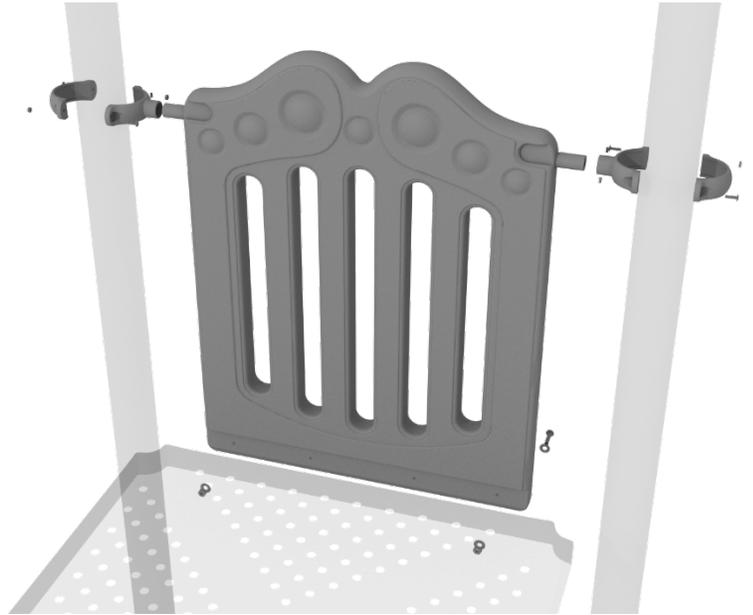
Attach two tube clamps to the Gear Panel using two (2) M4*25 self-tapping screws and attach those clamps to the proper support posts. Then, attach the bottom of the metal barrier to the deck using two (2) M10*50 bolts, four (4) M10 washers, and two (2) M10 lock nuts.



4.5-inch Plastic Safety Barrier Installation

STEP: 1

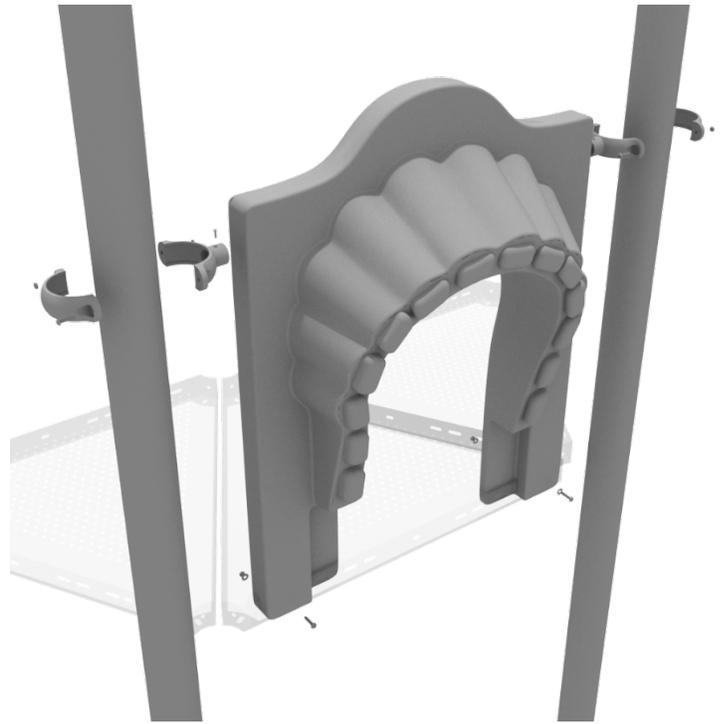
Attach two tube clamps to the Plastic Safety Barrier using two (2) M4*25 self-tapping screws and attach those clamps to the proper support posts. Then, attach the bottom of the metal barrier to the deck using two (2) M10*50 bolts, four (4) M10 washers, and two (2) M10 lock nuts.



5-foot Single Wave Slide Installation

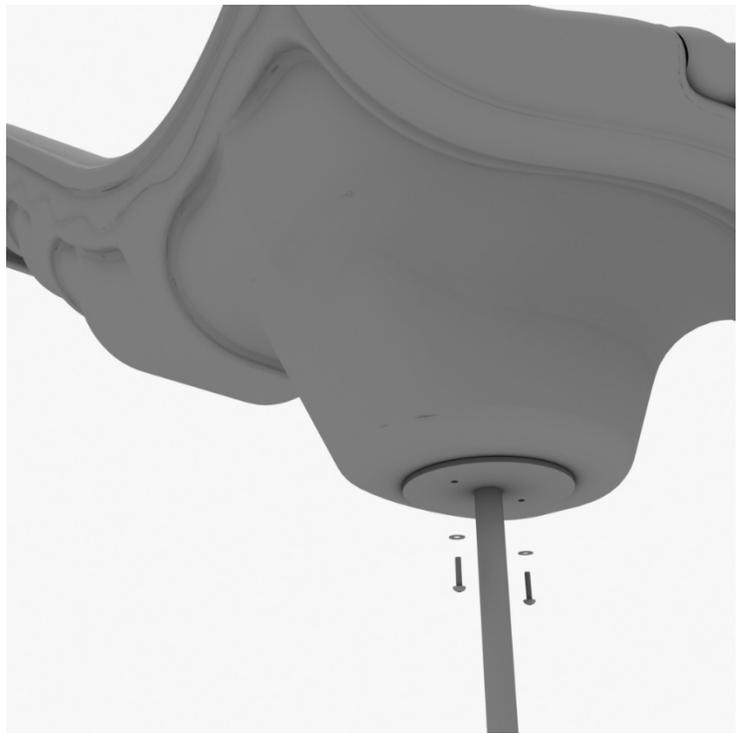
STEP: 1

To attach the single slide hood to a deck, take two clamps and attach them to the posts using two (2) M4*25 self-tapping screws. Then, attach the hood to the deck using two (2) M10*50 bolts, four (4) M10 washers, and two (2) M10 lock nuts. Repeat this process for every single slide hood.



STEP: 2

See general installation guide regarding footing information for the slide end mount. Using two (2) M8*20, two (M8) spring washers. And two (2) M8 washers, attach the slide to the slide support post.



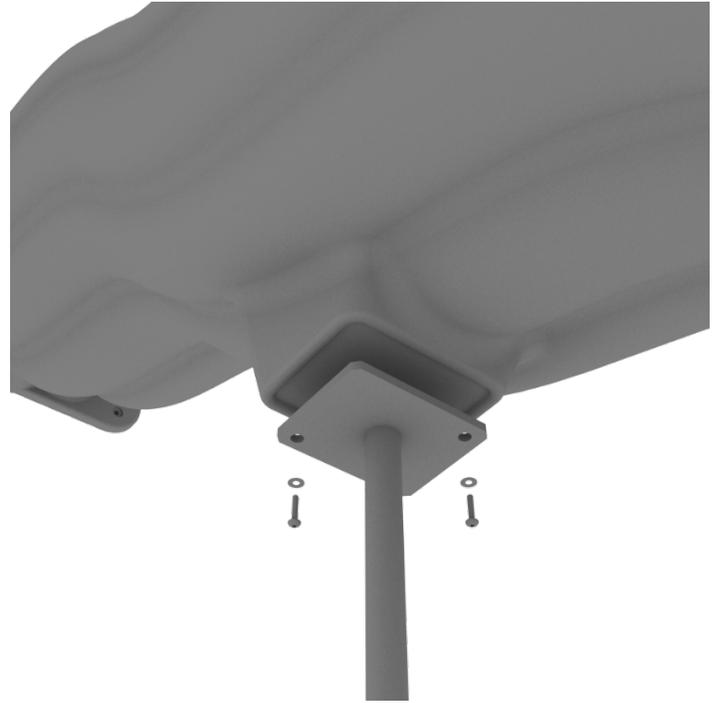
1 Playground Drive
Greenfield, IN 46140
1-800-667-0097

Created By: Aaron Price
Date: 04/10/2018

5-foot Single Wave Slide Installation

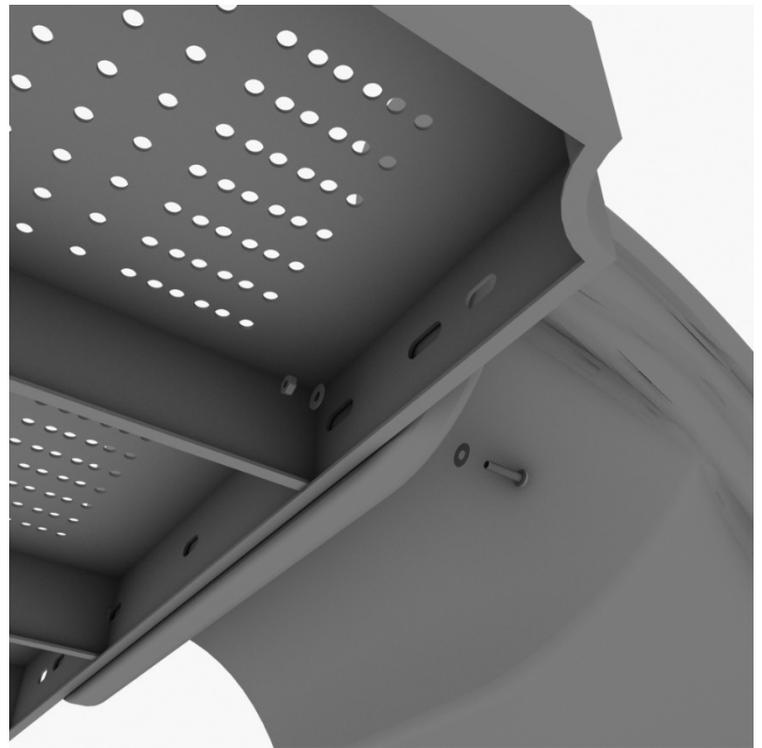
STEP: 3

See general installation guide regarding footing information for the middle slide support. Using two (2) M8*20 bolts, two (2) M8 spring washers, and two (2) M8 washers, attach the middle slide support post. Repeat the process for each middle slide mount.



STEP: 4

To attach a single slide to a deck, use two (2) M10*45 bolts, four (4) M10 washers, and two (2) M10 lock nuts. Repeat this process for the other side of the slide. Repeat this process for each single slide.



5-foot Single Wave Slide Installation

STEP: 5

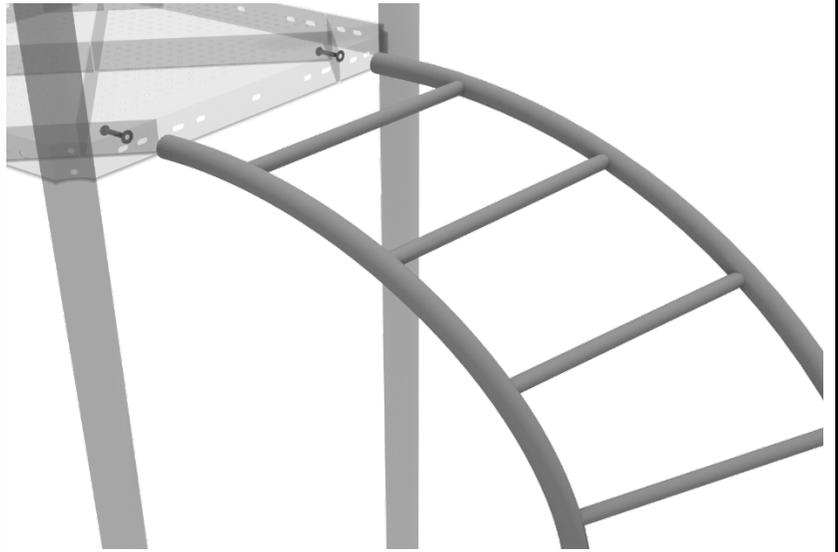
Using two (2) M8*45 bolts, two (2) M8 washer, two (2) M12 washers, and one (1) M12 inner hex spiral nut, attach the slide to the slide hood. Repeat this process for the other side of the slide.



Twist Arch Ladder Installation

STEP: 1

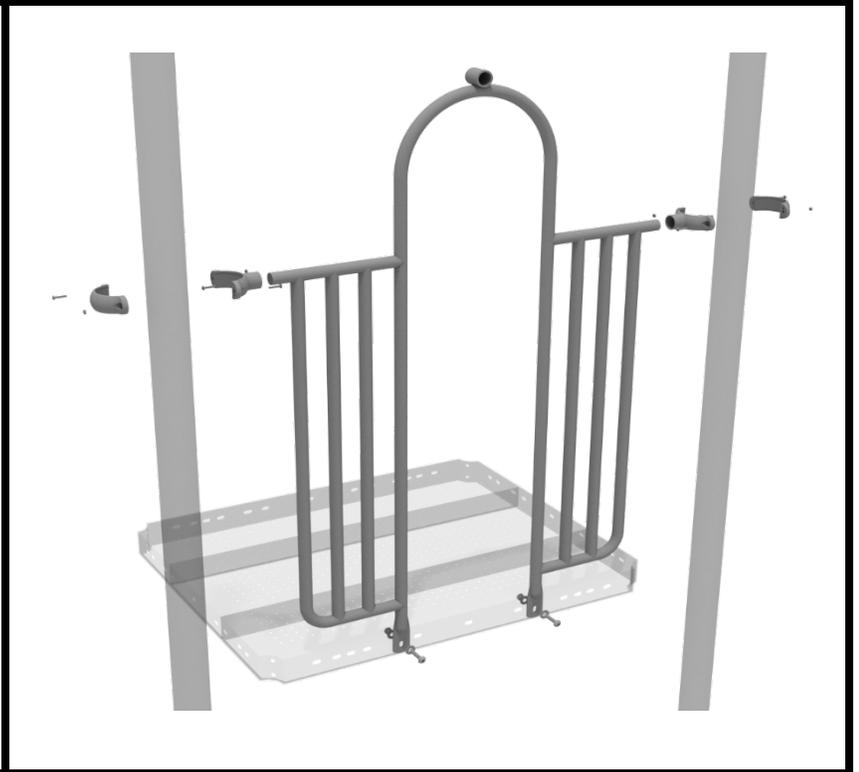
The Twist Arch Ladder is internally threaded on one end, use two (2) M10*25 bolts, and two (2) M10 washers to affix to the deck. See general installation guide regarding footing information for climbers.



4.5-inch 2-Clamp Arch Rail Installation

STEP: 1

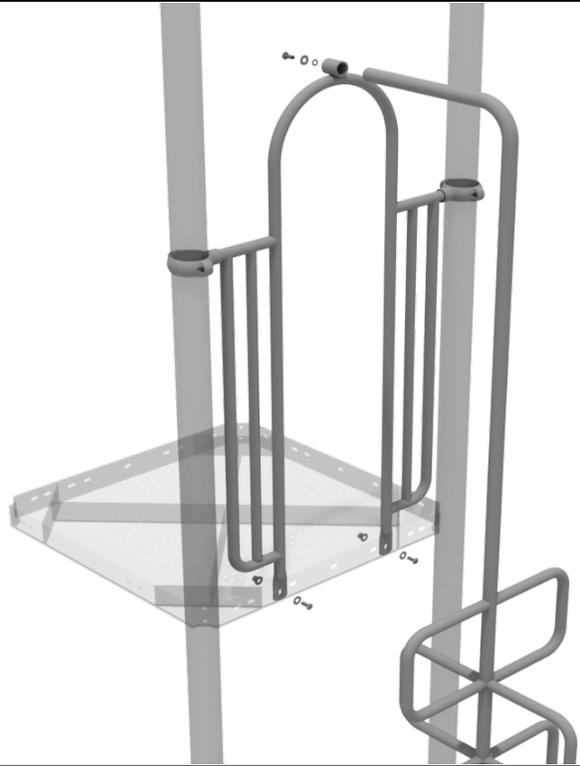
Attach the Arch Rail to the designated posts by connect half of the tube clamp to the arch rail using one (1) M4*25 self tapping screw. Repeat this process for each post attachment point. Then, attach the rail to the deck using two (2) M10*25 bolts, four (4) M10 washers, and two (2) M10 lock nuts. Finally, attach the second half of the clamp around the post.



Ribbon Climber Installation

STEP: 1

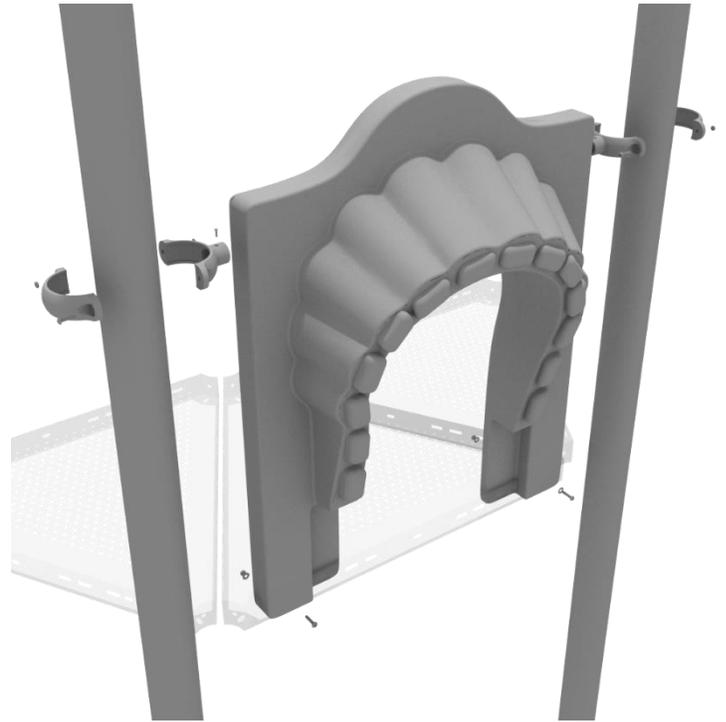
See general installation guide regarding footing information for the ribbon climber. Attach the top of the climber to the designated arch rail top bracket using one (1) M10*30 bolt, one (1) M10 spring washer, and one (1) M10 washer.



8-foot Sectional Slide Installation

STEP: 1

To attach the single slide hood to a deck, take two clamps and attach them to the posts using two (2) M4*25 self-tapping screws. Then, attach the hood to the deck using two (2) M10*50 bolts, four (4) M10 washers, and two (2) M10 lock nuts. Repeat this process for every single slide hood.



STEP: 2

Using the hardware pre-attached to the slide, connect the two sections of the slide together.



8-Foot Sectional Slide Installation

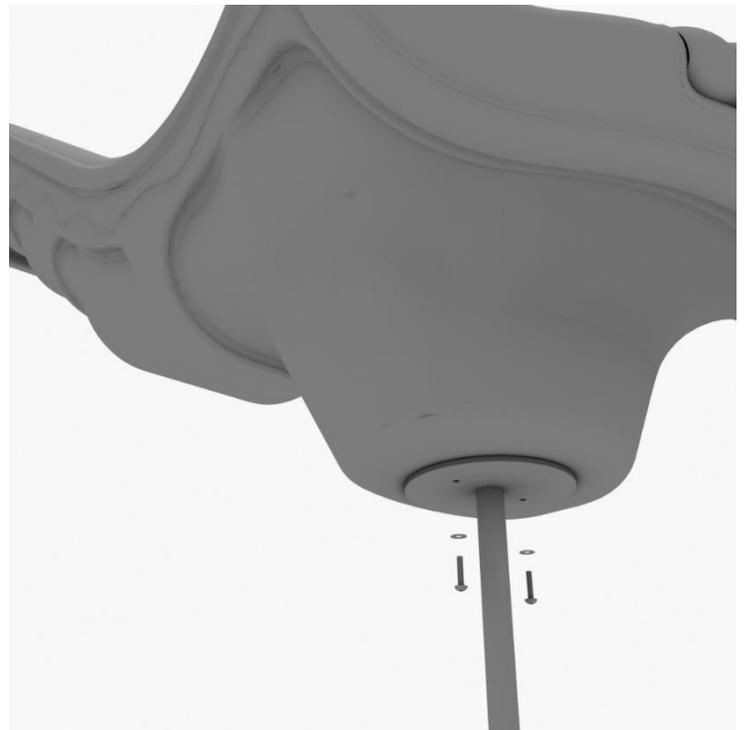
STEP: 12

See general installation guide footing information regarding installation of the middle supports, and slide end mount. Insert the middle support into the designated slot under the slide, and tighten the set screws using the provided allen wrench. Repeat this process for the other slide support post.



Step 13

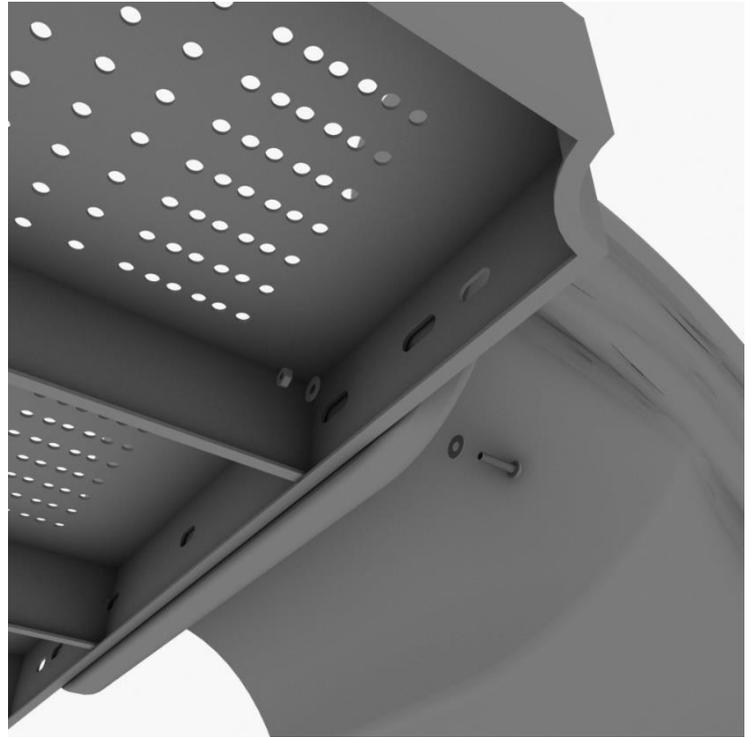
Using two (2) M8*20, two (M8) spring gaskets, and two (2) M8 washers, attach the slide to the slide end mount.



8-Foot Sectional Slide Installation

STEP: 14

Using one (1) M10*45 bolt, two (2) M10 washers, and two (2) M10 lock nuts, attach one side of the slide to the deck. Repeat the process for the other side of the slide.



Step 15

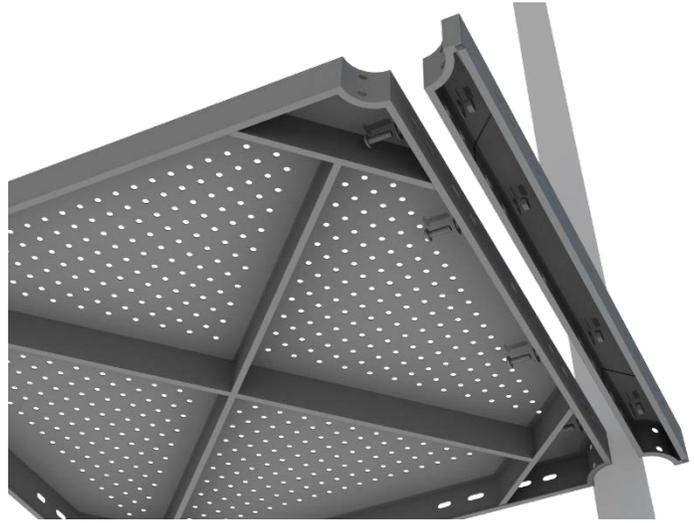
Using one (1) M8*45 bolt, one (1) M8 washer, one (1) M12 washer, and one (1) M12 Inner hex spiral nut, attach the slide to one side of the slide hood. Repeat this process for the other side of the slide. Make sure all bolts are properly tightened.



5-foot Double Wave Slide Installation

STEP: 1

For the double slide, you will first need to attach the double slide deck extension. This will require four (4) M10*25 bolts, eight (8) M10 washers, and four (4) M10 lock nuts.



STEP: 2

Then, See general installation guide regarding footing information for the double slide end mounts. Using two (2) M8*20 bolts, two (2) M8 spring gaskets, and two (2) M8 washers, attach the slide end mounts to the double slide.



5-foot Double Wave Slide Installation

STEP: 3

Then, See general installation guide regarding footing information for the double slide middle support. Attach the middle support to the slide using two (2) M8*20 bolts, two (2) M8 spring washers, and two M8 washers.



STEP: 4

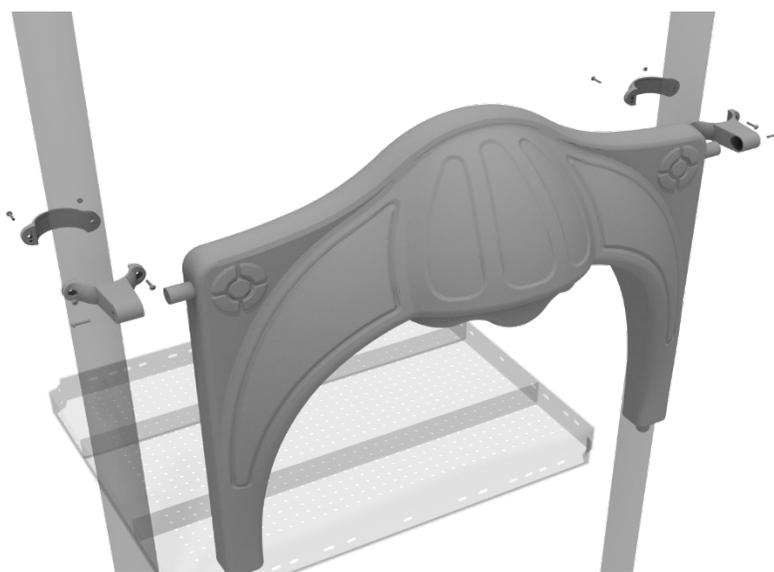
Then, attach the slide to the deck extension using four (4) M10*45 bolts, eight (8) M10 washers, and four (4) M10 lock nuts.



5-foot Double Wave Slide Installation

STEP: 5

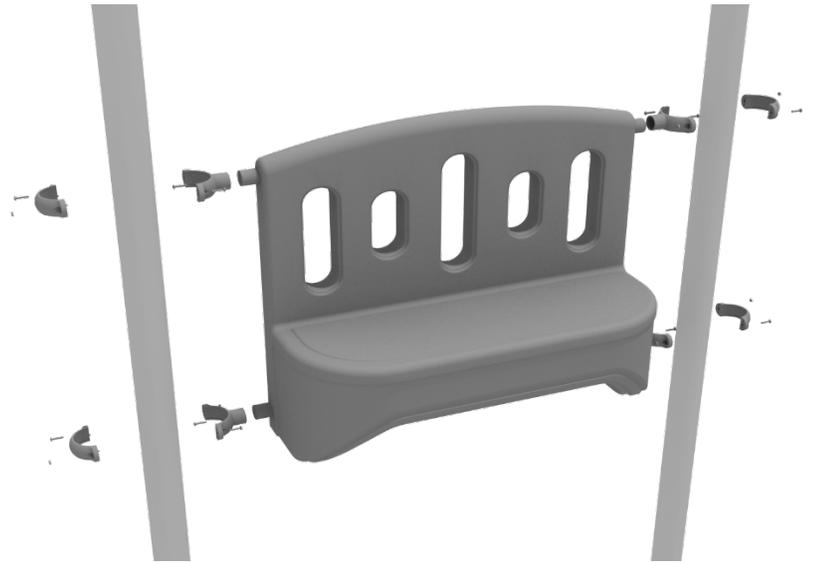
Once the slide is attached, take the double slide hood and insert it into the top of the slide, and then attach the top using two (2) double slide clamps, and two (2) M8*30 bolts.



4.5-inch Bench Installation

STEP: 1

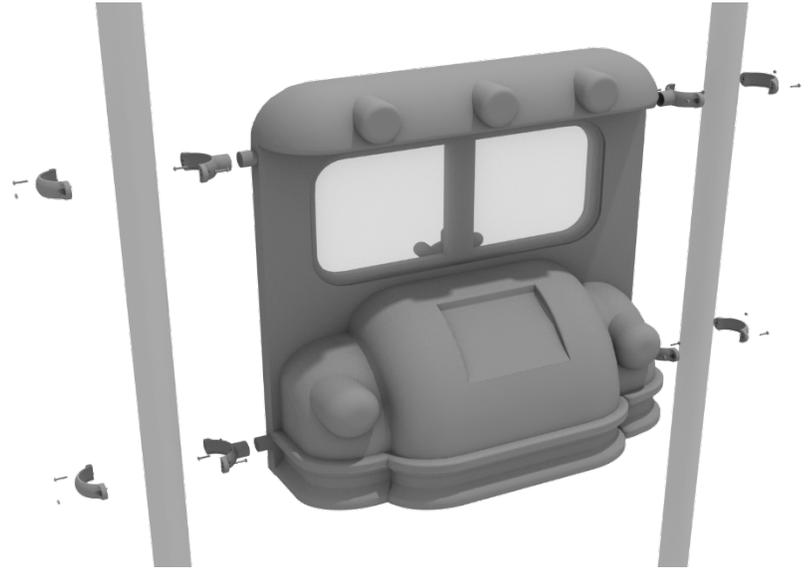
Connect the bench panel to the designated post using four (4) 4.5-inch tube clamps.



4.5-inch Car Panel Installation

STEP: 1

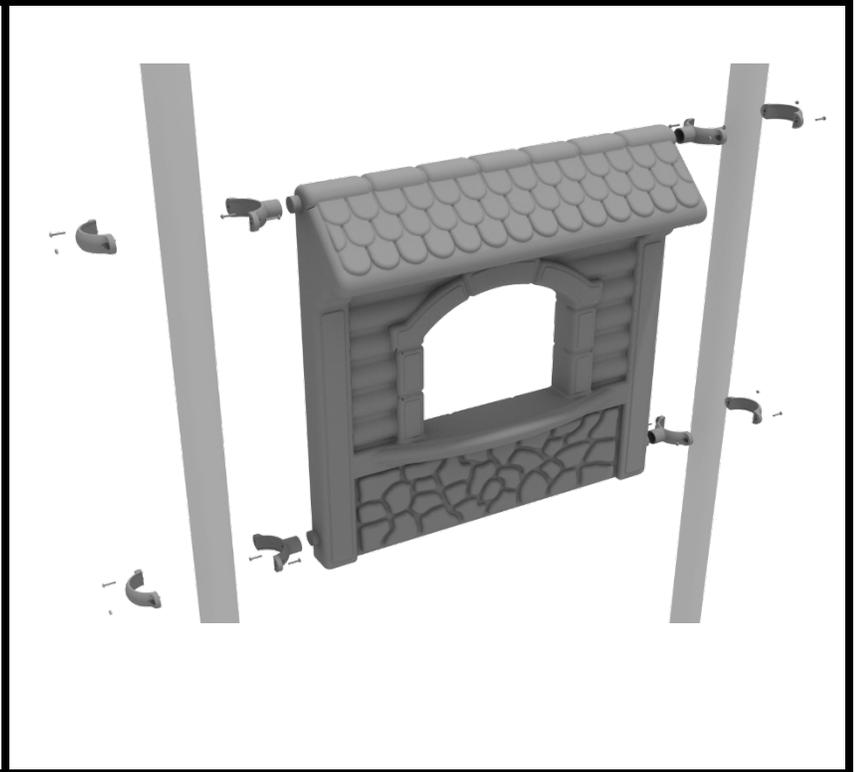
Connect the Car panel to the designated post using four (4) 4.5-inch tube clamps.



4.5-inch Store Panel Installation

STEP: 1

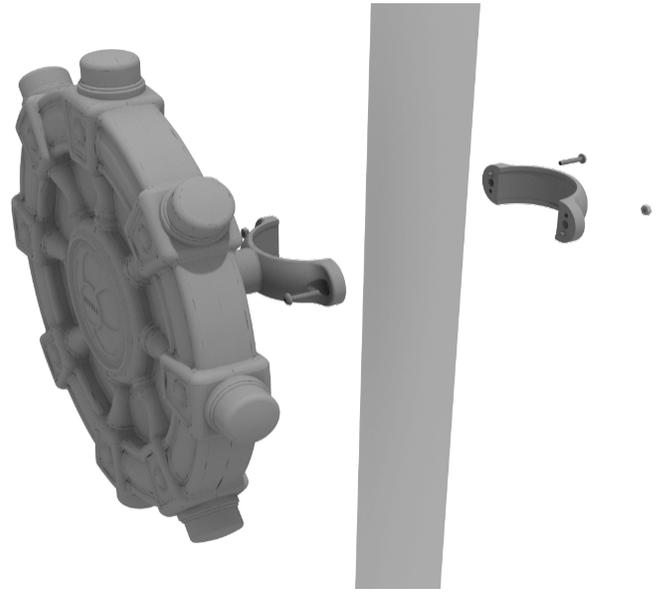
Connect the store panel to the designated post using four (4) 4.5-inch tube clamps.



Ships Wheel Installation

STEP: 1

Detach half of the tube clamp connected to the Ships Wheel, and re-attach the clamp around the support post, as shown in the picture. Recommended install height is 20 to 36 inches above surfacing depending on age range.



Single Drum Installation

STEP: 1

Detach half of the tube clamps connected to the Single Drum, and re-attach the clamps around the support post, as shown in the image. Recommended install height is 20 to 36 inches above surfacing depending on age range.

