

**GERBER MANUFACTURING LTD**  
**ASSEMBLY INSTRUCTIONS 12' SHELTER TABLE**  
**ALL TABLE SERIES**

**PARTS**

- 2-REGULAR END FRAMES
- 1-SPECIAL END FRAME, (EXTRA EAR)
- 2-REGULAR CENTER CHANNEL
- 2-30" BRACES, 2-39" BRACES
- 6-5/16" X 1" BOLTS, NUTS, LW'S
- 74-LAG SCREWS OR 42 CARRIAGE BOLTS

**TOOLS NEEDED**

- CARPENTER SQUARE
- TAPE MEASURE
- APPROPRIATE SIZE WRENCH  
OR SOCKET.
- HAMMER

**NOTE: LAG SCREWS REQUIRED ARE AS FOLLOWS: YOU WILL USE 12 LAG SCREWS IN EACH END FRAME TOP, 10 LAG SCREWS IN EACH CENTER CHANNEL, 9 LAG SCREWS IN EACH SEAT BOARD. USING CARRIAGE BOLTS THE DRILLING OF LUMBER IS AS FOLLOWS: 10-5/16" DIAMETER HOLES PER BOARD. THERE ARE 2 HOLES FOR EACH CONTACT POINT OF FRAME TOP OR CENTER CHANNEL PER BOARD. THERE ARE 6-5/16" DIAMETER HOLES IN EACH SEAT BOARD.**

- 1) LAYOUT LUMBER, (3-2X10'S) ON A FLAT, DRY, LEVEL SURFACE, GOOD SIDE DOWN. LEAVE 1/4" SPACING BETWEEN BOARDS. KEEP ENDS FLUSH.**
- 2) PLACE "SPECIAL FRAME", (EXTRA EAR ATTACHED @ LEG TIE), IN THE CENTER OF LENGTH OF TABLE. LAG SCREW INTO PLACE OR DRILL 6-5/16" DIAMETER HOLES AND SECURE WITH CARRIAGE BOLTS.**
- 3) ATTACH 39" BRACES TO BOTH EARS OF SPECIAL FRAME WITH 5/16" X 1" BOLTS, NUTS, AND LOCKWASHERS. FINGER TIGHTEN ONLY. ATTACH CENTER CHANNEL TO OTHER END OF BRACES ALONG WITH THE 30" BRACES. ATTACH OTHER END OF 30" BRACES TO REMAINING END FRAMES.**
- 4) SQUARE UP END FRAMES AND SECURE WITH LAG SCREWS OR DRILL 5/16" HOLE FOR CARRIAGE BOLTS AND SECURE ACCORDINGLY.**
- 5) PLACE TABLE IN UPRIGHT POSITION AND POSITION SEAT BOARDS SO THAT THEY ARE FLUSH WITH TABLE TOP ENDS AND SECURE WITH 9-LAG SCREWS PER SEAT BOARD OR DRILL FOR 6-5/16" CARRIAGE BOLTS PER SEAT BOARD.**
- 6) TIGHTEN ALL SCREWS OR BOLTS WITH SOCKET OR WRENCH.**
- 7) ENJOY!**

**IF YOU HAVE ANY QUESTIONS OR PROBLEMS ASSEMBLING THIS TABLE PLEASE CALL 1-800-393-9923.**

**THANK YOU FOR PURCHASING A "GERBER"!**